



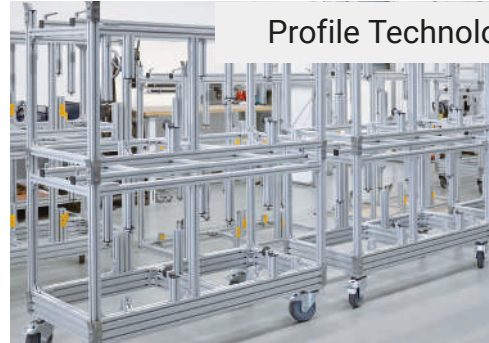
Conveyor Technology



Conveyor Technology.
Linear Technology.



Profile Technology



» Components, modules and solutions for factory automation. «

Conveyor Technology



Maschinenbau Kitz, the parent company of the mk Technology Group, was founded in 1966 in Troisdorf, near Bonn, Germany. mk is one of the leading suppliers of components, modules and systems for factory automation.

Our portfolio of profile technology includes workstation set-ups, guarding and custom-designed machine frames and platforms, in addition to the aluminium profile system on which they are based.

System Solutions



In the field of conveyor technology, mk offers an extensive range of standardised conveyor types, supplemented with linear technology for precision handling applications.

Furthermore, mk is on hand to assist its customers with system solutions, from project planning and design to the commissioning of complete transfer systems.

Our services round off the product portfolio and include repairs, maintenance and a spare parts supply service.

Services



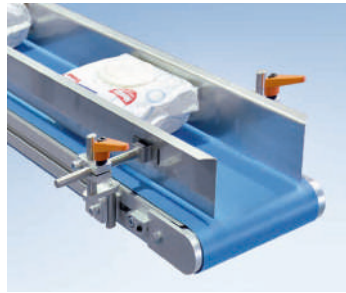
With our deep production, sales and service network consisting of subsidiaries, sales partners and external service providers, we guarantee our customers fast access to our expert advice and outstanding products.



Information on Conveyor Technology

1

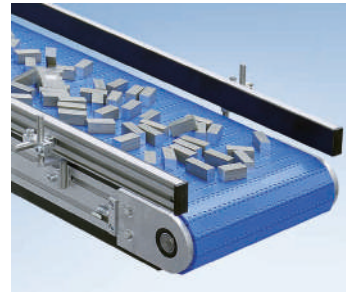
Benefits of mk Conveyor Technology	6
Selecting a Conveyor Type	8
Selecting a Drive	12
QuickDesigner – The Conveyor Technology Configurator	16



Belt Conveyors

2

Selecting a Belt Conveyor	20
GUF-P MINI	22
GUF-P 2000	34
GUF-P 2041	52
GUF-P 2004	64
KFG-P 2000	74
KGF-P 2040	86
DGF-P 2001	92
Belts	98
Cleats/Side Walls	102



Modular Belt Conveyors

3

Selecting a Modular Belt Conveyor	108
MBF-P 2040	110
KFM-P 2040	116
KMF-P 2040	124
MBF-P 2040.86	132
KFM-P 2040.86	138
Modular Belts	146



Roller Conveyors

7

Selecting a Roller Conveyor	250
RBS-P 2065/2066	252
RBS-P 2255	258
RBT-P 2255	264
RBM-P 2255	270
Rollers	276



Rotary Tables

8

DT-P 2040	278
-----------	-----



Conveyor Technology Accessories

9

Stands	286
Side Rails	302
Nuts	312
Electrical Components	314
Other Accessories	322



Timing Belt Conveyors

4

Selecting a Timing Belt Conveyor	152
ZRF-P 2040	154
ZRF-P 2010	160
Timing Belts	172
Accessories	174



Chain Conveyors

5

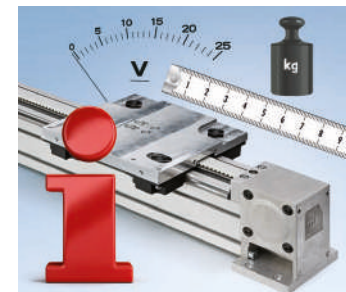
Selecting a Chain Conveyor	180
KTF-P 2010	182
SRF-P 2010	194
SRF-P 2012	206
Chains	216
Accessories	218



Flat Top Chain Conveyors

6

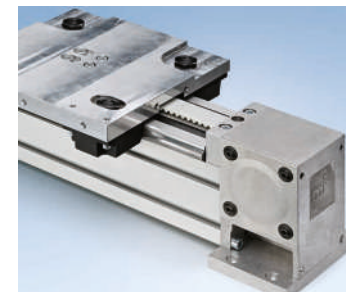
SBF A04 ... A29 Versaflex	224
SBF-P 2254	238



Information on Linear Technology

10

Benefits of mk Linear Technology	326
Selecting a Linear Guide	328



Linear Units and Modules

11

Gliding Assemblies	332
Track Roller Assemblies	344
Recirculating Ball Bearing Guides	396



Customer Applications

12

Customer Applications Conveyor Technology	406
Customer Applications Linear Technology	438
Customer Applications System Solutions	450



» Functional modules for conveying and product handling. «

mk conveyor technology modules can meet nearly any requirement for the transport and handling of piece goods. You can select from a range of multi-industry, standardised and modular conveyor systems, which can also be customised if required. These systems can be combined with rotary tables for buffering product and linear technology modules for precise, dynamic handling tasks.

Conveyor Systems

mk offers the right conveyor system for virtually every transported product and all operating conditions. Simply enter your specific parameters into the product filter on our website to display the suitable system.

Rotary Tables

Rotary tables are ideal for maintaining continuous material flows. Workpieces can be buffered, stored, staggered or separated between work steps.

Linear Technology

mk linear technology is the name for our portfolio of gliding assemblies, track roller assemblies and recirculating ball bearing guides that provide highly precise and reliable linear motion, and that are designed to meet your specific requirements.

Accessories

To round off our conveyor technology, mk offers a wide selection of drives, different stand options, various side rails, standardised and customised pallets, initiators, stoppers, control components and much more.

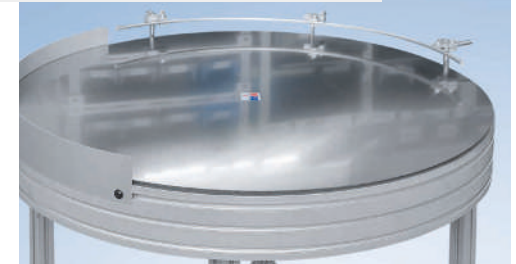
Benefits of mk Conveyor Technology

- A large selection of standardised, modular conveyor systems for optimal function with any transported product and in any environment
- Maximum process reliability thanks to sophisticated technology, high-quality materials and purchased parts, and rapid delivery of spare parts worldwide
- Built from standard modules to achieve cost savings and short delivery times
- Expertise in designing and constructing custom conveyors outside our standard product range
- Flexibility ensured by compatibility with all mk construction kit components and modules
- mk sales engineers provide expert advice and assistance in designing your system
- mk QuickDesigner online configurator with CAD model and quotations

Conveyor Systems



Rotary Tables



Linear Technology



Accessories



1

Factors influencing the selection

Conveyed product

The conveyor is selected while taking into consideration the product weight, the distributed load, the overall load, the dimensions and the product transport position. Specific product properties such as temperature, sensitivity to shock, whether the product contains oil or has sharp edges also influence the selection.

Transport route

The most suitable conveyor system is determined based on whether the product is conveyed with a specified orientation (e.g. using a pallet) or without a particular order and whether it is conveyed straight, around a curve or onto another level. The transport output quantity (i.e. speed) also influences the selection.

Ambient conditions

When configuring a conveyor, we assume the usual ambient conditions in the production facility. That is, the application is indoors at temperatures of +10° to +60° C, in a clean environment with the usual humidity of 30 - 60% and there is no condensation or dripping water.

Low temperatures down to -20° C are possible on request. Ambient temperatures above 80° C are only briefly permissible for most plastics. Ambient temperatures higher than 150° C are only permissible for aluminium base structures after testing. However, the temperatures for contact between the product and transport medium of up to 200° C are possible when using steel chains.

Suitably adapted conveyors are available for applications in cleanrooms and sterile areas, for hygiene, food production or pharmaceutical specifications or for usage in harsh environmental conditions, potentially explosive atmospheres and painting applications.

Duty type: continuous, accumulating, fixed-cycle operation

The conveyor configuration ultimately depends on the duty type. In continuous operation, the conveyor and the product run without interruption. The goods to be conveyed are fed onto the running conveyor.

During accumulated operation, the conveyor continues to run below the accumulated product. For example, twice the motor power is required in this case.

If the conveyor is to be activated and deactivated up to four times per minute as required (e.g. to load parts or remove them manually), we refer to this as on/off operation. We also always recommend this to reduce wear if it is foreseeable that no action will occur for more than 30 seconds.

As a rule, the cycling operation is a fixed cycle that is repeated. If there are more than 30 cycles per minute, servo drives are usually required. Rates of more than 60 cycles per minute are available on request, but they require a detailed assessment of the application.

The specification of the repeatability and positioning accuracy to be achieved is important for cycle operation. Positioning accuracy in a range of ± 10 mm is possible with simple devices, such as initiators or light barriers. As a rule, the range of ± 5 mm requires a positive-locking drive and control with signal transducers. The range of ± 1 mm represents the transition to the linear technology.

Request/Order

Make it simple and use our QuickDesigner **online configurator** at

www.quickdesigner.com



see also page 16/17

or fill out one of our **request forms** that are available from

www.mk-group.com/service/download-center



Information for the request/order

- Conveyor system name
- Dimensions and weight of the goods to be conveyed
- Distributed load and overall load
- Conveyor length and width
- Drive version
- Drive location with motor orientation
- Speed
- Constant or controllable mode
- Controller type
- Duty type (continuous, accumulating, fixed-cycle)
- Tail (infeed end and discharge end)
- Belt, modular belt, chain, timing belt type
- Any cleats/side walls
- Stand version, including working height
- Side rail type
- Any other accessories

Your contact person



Naturally, our field team are also happy to assist you on site or by video conference, phone or e-mail.

www.mk-group.com/kontakt

Selecting a Conveyor Type

1

Belt Conveyors

Page 18

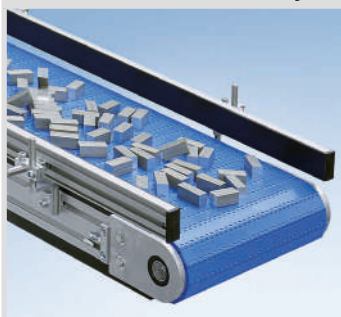


- For transporting piece goods without specific requirements regarding the product's position and orientation
- Closed belt surface for products with any product geometry
- Choose from a continuous range of different widths and lengths
- Belt runs quietly and with low wear, even at high speeds
- Large selection of belts for various products and applications, e.g. with product accumulation, suitable for food contact, antistatic, etc.
- Custom arrangement of transverse cleats and side walls

Widths [mm]	Lengths [mm]	Total load [kg]	Speed [m/min]	Double-line	Incline	Curves
50-2000	300-20000	up to 200 as standard	up to 80	yes	yes	yes

Modular Belt Conveyors

Page 106



- For transporting piece goods without specific requirements regarding the product's position, orientation or the product geometry
- Positive drive mechanism eliminates slippage and makes it suitable for wet applications; permeable chains also available
- Various robust chain materials to accommodate high temperatures, contact with chemicals or food
- Stable chain travel regardless of the length/width ratio
- Products can be moved diagonally
- A variety of track layouts, including curves, are possible with just one drive

Widths [mm]	Lengths [mm]	Total load [kg]	Speed [m/min]	Double-line	Incline	Curves
200-1000	400-10000	up to 250 as standard	up to 30	—	yes	yes

Timing Belt Conveyors

Page 150



- Ideal for the cycled transport of pallets or products with a rigid structure
- Precise positioning via positive drive mechanism
- Selection of various timing belts with surface coatings customised for the specific application
- High speeds and accelerations possible with quiet and smooth operation
- Suitable pallets, lift-and-transfer modules, stoppers, positioning units, rotating units and control components available

Widths [mm]	Lengths [mm]	Total load [kg]	Speed [m/min]	Double-line	Incline	Curves
40-2000	500-6000	up to 250 as standard	up to 60	yes	—	—

Chain Conveyors

Page 178



- Ideal as a dual or multiple line system for transporting pallets with heavy loads, including in accumulated operation
- Various chains and wear strips provide optimal support for the workpiece or pallet
- Suitable for dirty and oily environments
- Robust and temperature resistant
- Suitable pallets, lift-and-transfer modules, stoppers, positioning units, rotating units and control components available

Widths [mm]	Lengths [mm]	Total load [kg]	Speed [m/min]	Double-line	Incline	Curves
200-2000	500-10000	up to 1000 as standard	up to 30	yes	—	—

Flat Top Chain Conveyors

Page 222



- Typically used for transporting bottles, cans or small containers in feeding and interlinking applications
- Complex, three-dimensional track layouts can be constructed with a single conveyor, eliminating joints and transitions
- Positive drive mechanism eliminates slippage and makes it suitable for wet applications
- Various chains (including stainless steel) are available depending on the application, e.g. use in the food industry, etc.
- Suitable for position-based transport using pallets

Widths [mm]	Lengths [mm]	Total load [kg]	Speed [m/min]	Double-line	Incline	Curves
45-300	600-30000	up to 200 as standard	Up to 60	Yes	Yes	Yes

Roller Conveyors

Page 248



- Rollers mounted on ball bearings for high loads with low drive power
- For transporting piece goods such as solid boxes or pallets with rigid, flat bases
- Various drive concepts (gravity, tangential chain drive or drive rollers) available for different applications
- Friction rollers allow for accumulated operation
- You can employ segmentation to implement different speeds or start/stop functions in a single conveying path
- Sturdy, affordable and easy to extend

Widths [mm]	Lengths [mm]	Total load [kg]	Speed [m/min]	Double-line	Incline	Curves
150-1050	200-10000	up to 400 as standard	up to 70	—	—	yes

Selecting a Drive

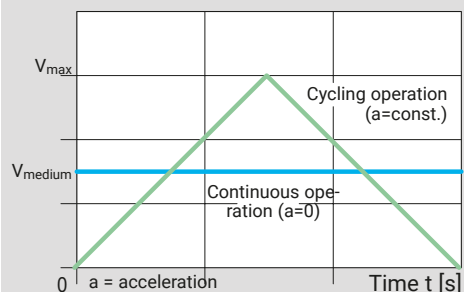
1

Speed – continuous operation compared to cycling operation

The diagrams show the need for a higher maximum speed in cycling operation compared to continuous operation. In addition, they show an example of the course of a cycling operation with soft start-up and standstill for a different action (e.g. to process the conveyed product).

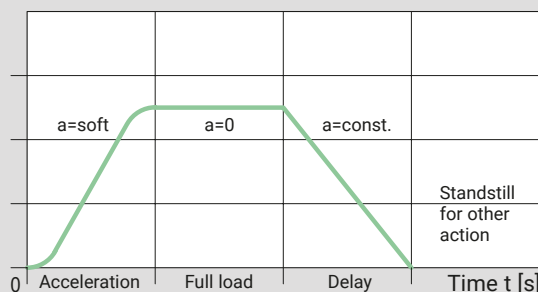
Continuous operation compared to cycling operation

Speed v [m/s]



Example of cycling operation

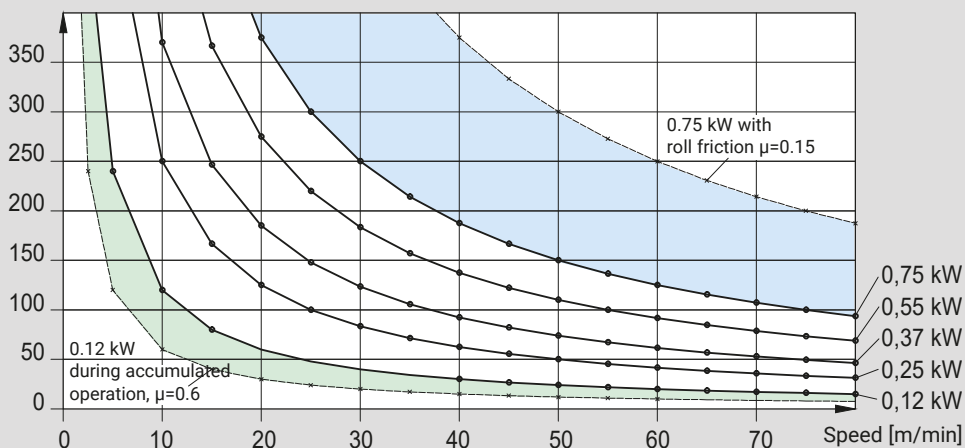
Speed v [m/s]



Selecting motors based on speed and load

This diagram can be used to determine the motor power required based on the total load (transported material + medium of transport) and the speed. The values shown correspond to a kinetic friction value of $\mu=0.3$, which is the friction between the belt and the underlying plate in a belt conveyor.

Total load m [kg]



Example of the effect on the permissible total load and speed when the friction coefficient is halved from a belt conveyor ($\mu=0.3$) to a roller conveyor ($\mu=0.15$)

Example of the effect on the permissible total load and speed when the friction coefficient is doubled from continuous operation ($\mu=0.3$) to accumulated operation ($\mu=0.6$)

Drive Location

The **head drive** is located on the discharge end of the conveyor and pulls the transport medium, e.g. the belt. This is the most common, safest and most affordable drive position. If you have location restrictions, you can also install a head drive on the infeed end for use as a rear drive (pushing). In this case, however, you must provide adequate pre-tension and prevent the transport medium from getting kinked.

Lower belt drives, which are also called centre drives, can be installed in various locations below the transport level. They enable limited, non-continuous reverse operation (reversible conveying direction), because the transport medium is constantly pulled, preventing problems that arise when the belt is pushed. You can achieve fixed installation lengths by selecting the design with a tensioning roller in the centre drive. Since two snub rollers are typically used, this drive is also known as an omega drive. A further benefit of this drive is the option to install knife edges on both the infeed and discharge ends for transferring small products.

Internal drives with a drum motor produce few obstructing edges, making them particularly popular for applications with limited installation space. They are also popular in clean environments, since they feature low particle emissions and have few surfaces on which dirt can deposit.

Drive Type

In the most commonly used **indirect drives**, force is transferred using a chain or timing belt. This additional option to adjust the transmission ratio allows you to achieve very fine speed increments and compensate for alignment errors. With servo and stepper motors, a timing belt can be used to dampen the abrupt, jerky starting behaviour.

With a **direct drive**, the motor is connected directly to the drive shaft, offering a compact and low-maintenance alternative.

Motor Selection

Our standard product range also includes a variety of different stock equipment motors from well-known manufacturers. These gearmotors, consisting of asynchronous AC motors as standard or DC motors, combined with a Spiroplan, helical-worm or helical gearbox, meet efficiency class 2 and IP 54. Custom motors, servomotors, UL-CSA approval and multi-range motors are also available as options.

From July 2021, a new EU ecological design requirement for electric motors will come into force that will result in a change to the dimensions of our standard motors. The motors will generally become slightly larger; the energy efficiency class is increased to IE 3 for this purpose.

Speeds

The maximum conveying speed depends on the motor selected, the load on the belt, the duty type and other influencing factors. The speeds provided here are nominal values and may deviate due to the speed tolerances of the motors (up to $\pm 10\%$). For indirect drives using chains or timing belts, the tolerance tends to be even higher, at up to 20% above the nominal speed. Higher speeds are also achieved when the system is operated on a 60 Hz grid, for example in the USA. If you need a precisely defined speed, this can be accomplished with a frequency inverter or reglomat.

Adjustment Ranges

The frequency inverter allows you to control the conveyor speed within a range of 1:7 (10-70 Hz), assuming an alternating current and the nominal speed at 50 Hz. For internal drives (drum motors), the adjustment range is 1:3 (20-60 Hz). For direct current with the reglomat, the range is 1:6 (0.25-1.5 A or 0.5-3 A). See page 314.

1

Selecting a Drive

1

A – Head Drives



	AA	Head drive without motor This drive version with an open drive journal can be connected to a conveyor with a motor for parallel operation
	AC	Standard head drive Drive version with a variety of combination options for motors, gearboxes and sprocket wheels
	AF	Direct head drive Compact and low-maintenance drive version with a motor that is fitted directly on the drive shaft
	AD	Head drive, compact Drive version with minimal interference contours thanks to small gear motor, available with direct current motor or three-phase motor
	AG	
	AM	Head drive, offset Thanks to the variably configurable offset head drive, there are no interference contours at the discharge end of the conveyor
	AS	Head drive, laterally on the outside, compact A drive version restricted to a minimum total height with motor mounted on the outside
	AU	Head drive, laterally on the outside Since the motor is mounted laterally on the outside, the space underneath and above the conveyor remains free of interference contours

B – Lower Belt Drives



	BA	Lower belt drive without motor Drive unit variably mounted underneath the conveyor, enables connection on a conveyor with motor for parallel operation
	BC	Lower belt drive, standard Possibility of limited reverse operation and configuration of knife edges, at both the infeed end and discharge end
	BF	Lower belt drive, direct Compact and low-maintenance drive version with a motor that is fitted directly on the drive shaft

C – Internal Drives

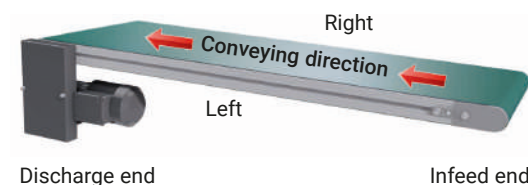


	CA	Drum motor Maintenance-free and compact drive version without exterior interference contour with a drive version as a driving roll
--	-----------	--

The drive versions are shown on the belt conveyor in the example

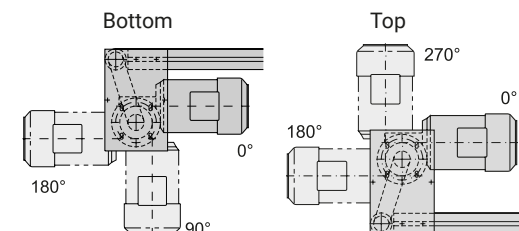
Drive Location

The drive location determines how and where the drive, including the motor, is installed. You can choose to position the drive on the infeed or discharge end, above or below the conveyor frame, on the left or on the right.



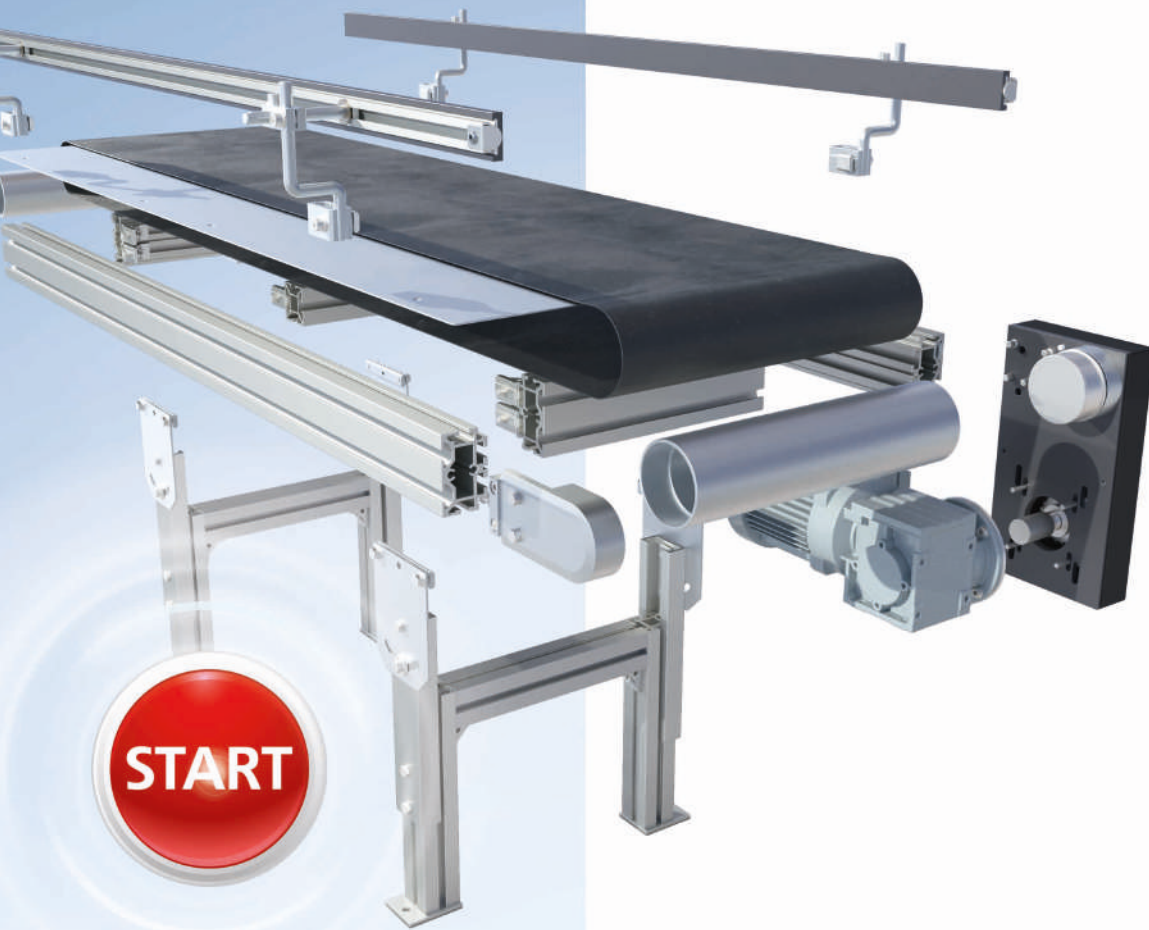
Motor Orientation

As shown in the figures, the motor orientation can vary between 0°, 90°, 180° and 270°. If the customer does not specify the drive location, the drive is delivered on the discharge end, on the left side, below the conveyor and with a motor orientation of 0°.



www.quickdesigner.com

» Your custom belt conveyor at the push of a button. «



Our "QuickDesigner" online configurator enables you to create a custom belt conveyor based on your exact requirements quickly and easily. You do not require any software; time-consuming installation is dispensed with.

Simply enter quickdesigner.com in your browser and that's it.

Your on-screen entries are checked for plausibility immediately, to ensure that you are always offered the optimal conveyor.

When your desired conveyor is complete, you can immediately generate a CAD model and a quote.

If you place an order, we have all the relevant data in the system, which makes the whole process, including the delivery, much quicker. Even if you require a special solution, we design it on the basis of the created standard model. A cost advantage for you.

Benefits of mk QuickDesigner

- Always the optimal conveyor for your application
- Get a 3D CAD model and quotation quickly and easily
- Available 24/7 online with secure data transfer
- Tailor-made adjustments based on the starting model



2

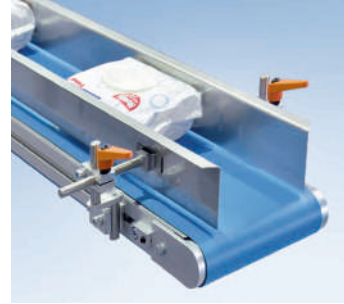


Selecting a Belt Conveyor 20



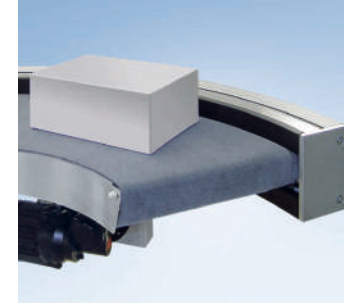
Belt Conveyor GUF-P MINI 22

Head Drives	24
Lower Belt Drives	28
Tails	30
Application Examples	32



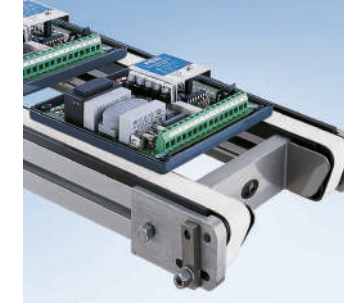
Belt Conveyor GUF-P 2000 34

Head Drives	36
Lower Belt Drives	43
Internal Drives	46
Tails	47
Application Examples	50



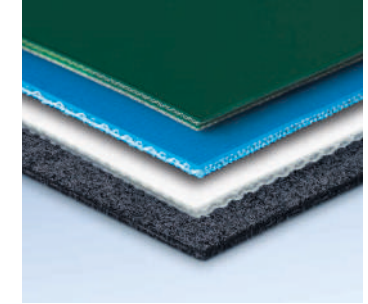
Curved Belt Conveyor KGF-P 2040 86

Lower Belt Drives	88
Stands and Order Specifications	89
Application Examples	90



Double Belt Conveyor DGF-P 2001 92

Head Drives	94
Pallets	95
Application Examples	96

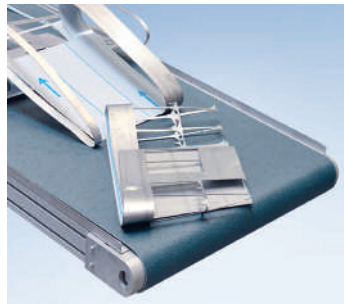


Belts 98



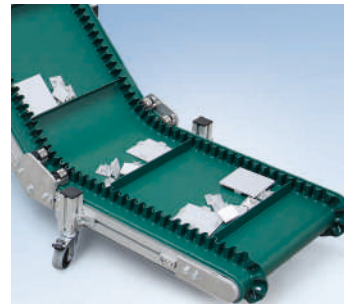
Belt Conveyor GUF-P 2041 52

Head Drives	54
Lower Belt Drives	58
Internal Drives	59
Tails	60
Application Examples	62



Belt Conveyor GUF-P 2004 64

Head Drives	66
Tails	70
Application Examples	72



Incline Conveyor Belt KFG-P 2000 74

Head Drives	76
Option ECO	80
Stands Type ECO	82
Side Rail and Sample Order	83
Application Examples	84



Cleats and Side Walls 102

1
2
3
4
5
6
7
8
9
10
11
12

Selecting a Belt Conveyor

Dimensions – Technical Data

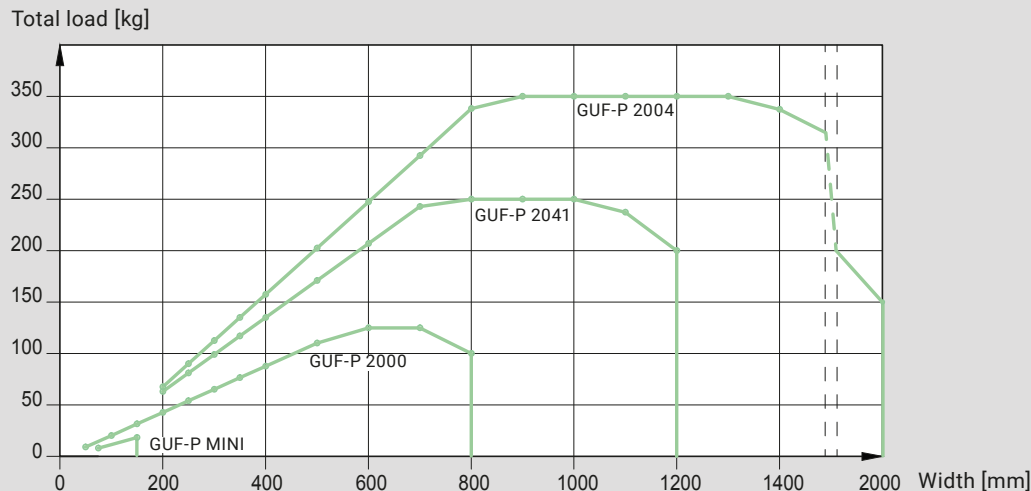
Conveyor system	Conveyor widths [mm]	Conveyor lengths [mm]	Total load* as standard, up to [kg]	Speed up to [m/min]	ø of tails [mm]	Reverse operation	Accumulated operation	Cycling operation
Belt conveyors								
GUF-P MINI	75/100/150	360-5000	25	50	22/32	•	•	•
GUF-P 2000	50-800	380-10000	75	80	10/12/19/53	•	•	•
GUF-P 2041	200-1200	540-10000	150	60	22/85	•	•	•
GUF-P 2004	200-2000	720-20000	200	60	105		•	•
Incline conveyor belt								
KFG-P 2000	300-700	1400-4000	40	15	53			•
Curved belt conveyor								
KGF-P 2040	300-600	90°/180°	30	30	19	•		
Double belt conveyor								
DGF-P 2001	100-250	300-2000	15	15	25		•	•

*Usual load limits that may be exceeded based on the configuration and influencing factors. Influencing factors for the load include: Width, roller diameter, belt type, pre-tension, load distribution, duty type and environmental conditions.

System Selection

... Based on Load and Conveyor Width

The diagram can be used as a basis for determining the permissible total load based on the conveyor width of each conveyor system. The values included apply to the max. tail diameter per system and a belt with a strength K1% of 5 to 8 N/mm.



Conveyor Width

The conveyor width is the width of the conveyor frame without the tails. The belt is narrower to allow for self-adjusting tracking, between 10 and 50 mm depending on the system.

Conveyor Length

The conveyor length is a nominal dimension and is defined as the outer distance of the head parts when the system is not tensioned. The actual conveyor length differs and is calculated based on the following nominal dimension (at an ambient temperature of approximately 20°):

- + 1 - 3.5 mm per side (rollers protruding over head parts)
- ± 1 - 5 mm per side (belt thickness tolerance)
- ± 0.8% of the conveyor length (belt length tolerance)
- + 0.3% of the conveyor length (belt tension distance)

A precisely defined installation length can be implemented upon request, primarily with lower belt drives.

Length-Width Ratio

To ensure secure and stable tracking, belt conveyors with length-to-width ratios of 1:1 to 50:1 can be provided.

- Length to width of 1:1 to 1.5:1**
Stable area with restrictions and with additional design measures, e.g. lengthwise fence.
- Length to width of 1.5:1 to 2:1**
Stable area, without restrictions in most cases, but with a need for a design test.
- Length to width of 2:1 to 20:1**
Stable area without restrictions.
- Length to width of 20:1 to 50:1**
Stable area only with laterally stiff belts and without the presence of lateral forces. Lateral forces occur, for example, when there is lateral movement, lateral product discharge, lateral product transfer, lateral product alignment using a side rail and asymmetric load distribution.

Speed

The maximum conveying speed depends on the motor selected, the load capacity, the operating mode and other factors.

With an indirect chain drive with a ø 53 mm roller, a speed of up to 80 m/min is possible. The selection of a timing belt for force transmission is recommended for 30 m/min or higher, and is standard for 60 m/min or higher and cycling operation. Slim rollers are balanced for speeds of 60 m/min or higher, and dynamically balanced for 100 m/min or higher.

For high speeds, it is sensible to choose large driving rolls (e.g. for 80 m/min with the GUF-P 2000, a BC drive with a ø 88 mm roller).

Adjustment Ranges

The mk reglomat lets you control the conveyor speed within a range of 1:7 (10-70 Hz), assuming an alternating current and the nominal speed at 50 Hz. For internal drives (drum motors), the adjustment range is 1:3 (20-60 Hz). With direct current, the range is 1:6 (0.25-1.5 A or 0.5-3 A) see page 314.



» Transport and separate small products with low volume and weight. «

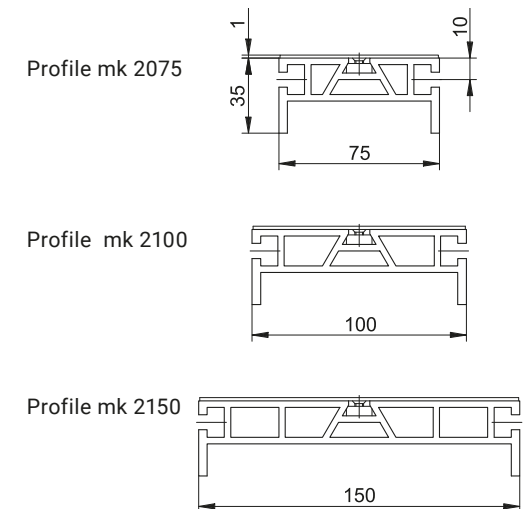
The low installation height and the lower side walls for placing the conveyor directly onto the machine bed are ideal for the direct discharge of light and small products (from an injection moulding machine, for instance). The small tail diameters prevent large gaps during product transfer. The profile design ensures a torsion-resistant structure with good load-bearing properties. The values for the total load, speeds, and so on, specified below are directly related to this design and may vary as a result.

The driving rolls of the various drive versions can be rubberised to suit the application, so that motor torque can be optimally transmitted. Crowned driving and idler rollers simplify belt adjustment and help the belt to run in the centre of the conveyor frame. A stainless steel sheet is mounted under the running surface of the belt to ensure sustained wear resistance. The conveyor frame keys ensure that the belt returns within the conveyor frame.

Benefits of the GUF-P MINI

- Transport and separate small products with low volume and weight
- Very low installation height for easy integration into complex systems
- Belt recirculation integrated into the conveyor frame to permit placement directly on the machine bed
- Very small tail diameters keep gaps at product transfer points narrow
- Wide variety of drive units and belt designs to suit any application
- Profile design provides a torsion-resistant structure and good load-bearing properties
- Flexible operation in reverse, accumulated and cycling mode

Cross Section

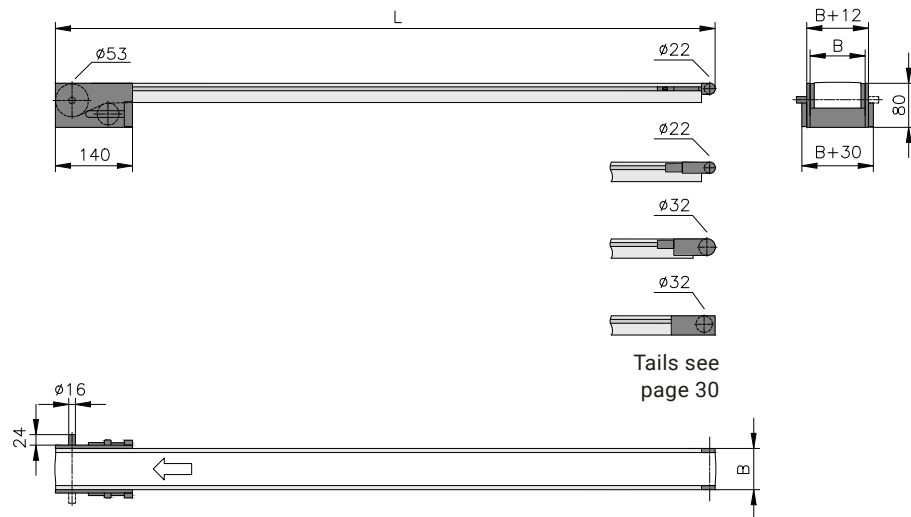




AA – Head drive without motor

B20.75.009

The AA version with no motor is suitable for connection to an existing conveyor with a drive, either in parallel or in series. This allows you to operate multiple conveyors with only one motor. The compact conveyor frame design makes it easier to integrate the conveyor into existing systems. The $\phi 53$ mm driving roll combined with the snub roller ensures excellent transmission of the motor power. Operation with cleated belts is not possible with this version. The $\phi 16$ mm shaft journal and usable length of 19 mm is designed with a DIN 6885 key (5 x 5 x 16 mm).



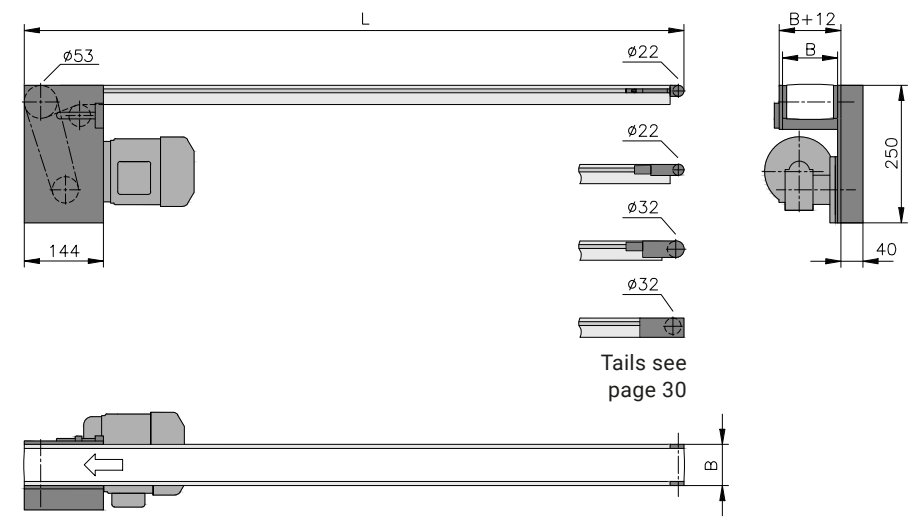
Technical data

Conveyor length L	individual from 360 to 5000 mm	
Conveyor width B	75 mm, 100 mm and 150 mm	others on request
Belt width	B-15 mm	from p. 98
Drive and speed	up to $v=60$ m/min	p. 12
Stand and side rail		from p. 286
Standard total load	up to 25 kg	p. 20
Standard distributed load	up to 10 kg/m	p. 20

AC – Standard head drive

B20.75.001

The compact conveyor frame design with the most popular drive options makes it easier to integrate the conveyor into existing systems. The $\phi 53$ mm driving roll combined with the snub roller ensures excellent transmission of the motor power. Operation with cleated belts is not possible with this version.



Technical data

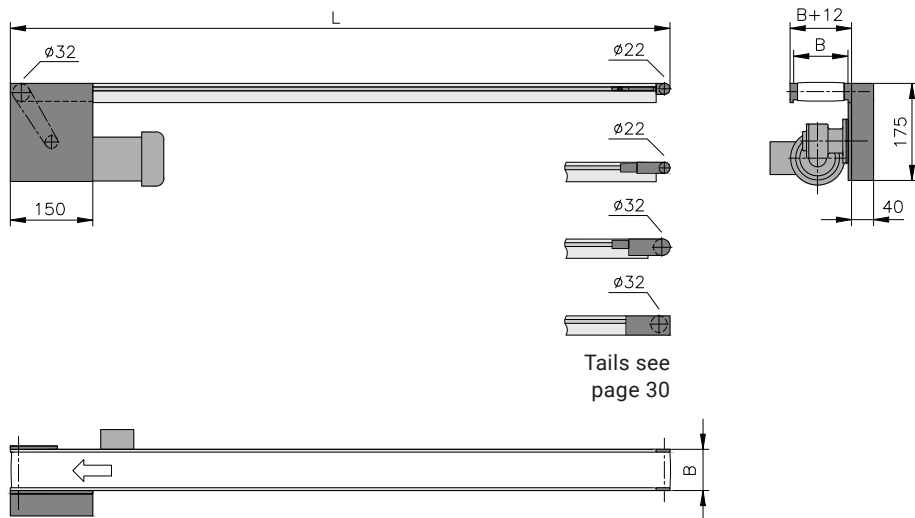
Conveyor length L	individual from 360 to 5000 mm	
Conveyor width B	75 mm, 100 mm and 150 mm	others on request
Belt width	B-15 mm	from p. 98
Drive location	discharge end left/right, underneath; infeed end on request	
Drive and speed	up to $v=60$ m/min	p. 12
Stand and side rail		from p. 286
Standard total load	up to 25 kg	p. 20
Standard distributed load	up to 10 kg/m	



AD – Head drive, compact

B20.75.033

The compact conveyor frame design and drive makes it easier to integrate the conveyor into existing systems. Without a snub roller, the $\phi 32$ mm driving roll enables the use of cleated belts. In comparison to the drive version AC, the drive is once again much more compact.



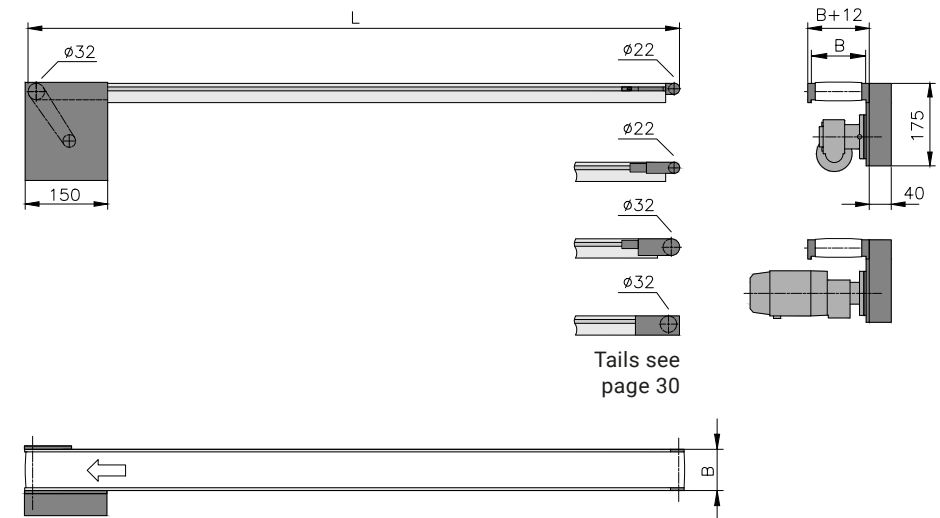
Technical data

Conveyor length L	individual from 370 to 5000 mm	
Conveyor width B	75 mm, 100 mm and 150 mm	others on request
Belt width	B-15 mm	from p. 98
Drive location	discharge end left/right, underneath; infeed end on request	
Drive and speed	up to $v=15$ m/min	p. 12
Stand and side rail		from p. 286
Standard total load	up to 15 kg	p. 20
Standard distributed load	up to 10 kg/m	p. 20

AG – Head drive, compact

B20.75.004

The AG drive is designed with DC motors. The compact conveyor frame design and drive makes it easier to integrate the conveyor into existing systems. Without a snub roller, the $\phi 32$ mm driving roll enables the use of cleated belts. In comparison to the drive version AC, the drive is once again much more compact.



Technical data

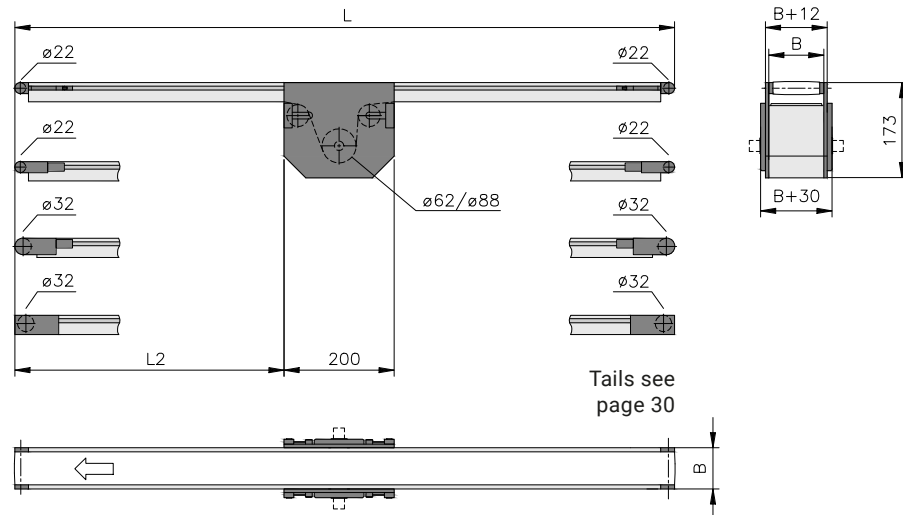
Conveyor length L	individual from 370 to 5000 mm	
Conveyor width B	75 mm, 100 mm and 150 mm	others on request
Belt width	B-15 mm	from p. 98
Drive location	discharge end left/right, underneath; infeed end on request	
Drive and speed	up to $v=15$ m/min	p. 12
Stand and side rail		from p. 286
Standard total load	up to 15 kg	p. 20
Standard distributed load	up to 10 kg/m	p. 20



BA – Lower belt drive without motor

B20.75.030

The BA version with no motor is suitable for parallel connection to an existing conveyor with a drive. This allows you to operate multiple conveyors with only one motor. The compact conveyor frame design and the ability to freely select the drive position over the entire length of the conveyor make it easier to integrate the conveyor into existing systems. Limited reverse operation is available on request. Operation with cleated belts is not possible with this version. The driving roll has a hollow shaft design with $\varnothing 20$ mm with keyway in accordance with DIN 6885.



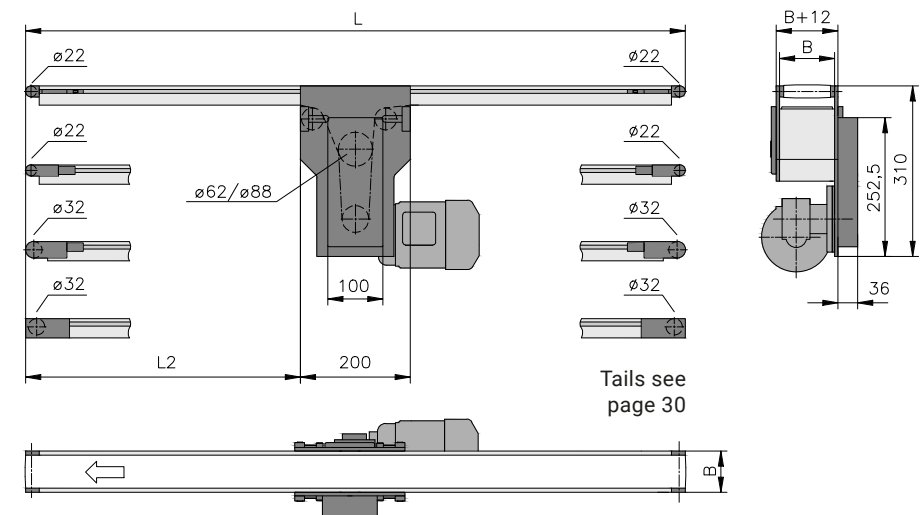
Technical data

Conveyor length L	individual from 550 to 5000 mm	
Conveyor width B	75 mm, 100 mm and 150 mm	others on request
Belt width	B-15 mm	from p. 98
Drive and speed	up to $v=60$ m/min	p. 12
Stand and side rail		from p. 286
Standard total load	up to 25 kg	p. 20
Standard distributed load	up to 10 kg/m	p. 20

BC – Lower belt drive, standard

B20.75.005

The compact conveyor frame design and the ability to freely select the drive position over the entire length of the conveyor make it easier to integrate the conveyor into existing systems. Limited reverse operation is available on request. Operation with cleated belts is not possible with this version.



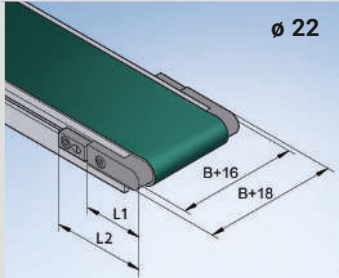
Technical data

Conveyor length L	individual from 550 to 5000 mm	
Conveyor width B	75 mm, 100 mm and 150 mm	others on request
Belt width	B-15 mm	from p. 98
Drive location	left/right underneath	
Drive and speed	up to $v=60$ m/min	p. 12
Stand and side rail		from p. 286
Standard total load	up to 25 kg	p. 20
Standard distributed load	up to 10 kg/m	p. 20

GUF-P MINI Tails

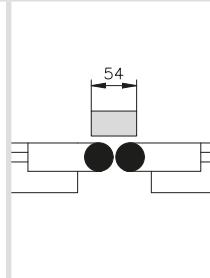
Tail 01

B80.01.006



∅ 22

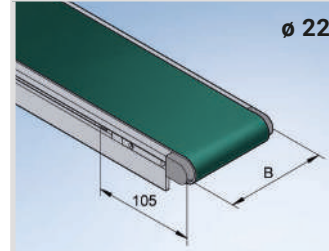
- Crowned roller, ∅ 22 mm
- Ball bearing 2RS1
- Belt tensioning and adjustment on the side using the tensioning elements
- Min. length of the conveyed product for transfer of 54 mm
- Note the min. bend radius for the desired belt



Conveyor length L	Conveyor width B	L1	L2	Head part material
≤ 2,000 mm	≤ 150 mm	60 mm	90 mm	Aluminium
> 2,000 mm	≤ 150 mm	100 mm	130 mm	Aluminium

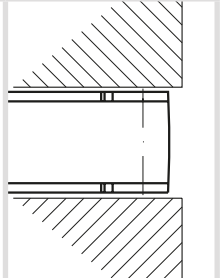
Tail 11

B80.01.007



∅ 22

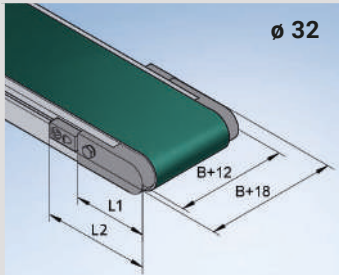
- Crowned roller, ∅ 22 mm
- Ball bearing 2RS1
- Belt tensioning and adjustment on the side using the tensioning elements (approx. 25 mm of clearance required on each side)
- Min. length of the conveyed product for transfer of 54 mm
- Note the min. bend radius for the desired belt
- Flush head parts



Conveyor length L	Conveyor width B	L1	L2	Head part material
≤ 5,000 mm	≤ 150 mm	105 mm	—	Aluminium

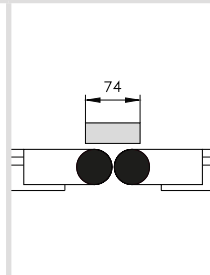
Tail 03

B80.01.001



∅ 32

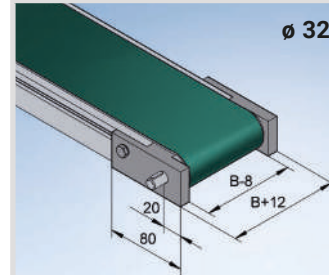
- Crowned roller, ∅ 32 mm
- Ball bearing 2RS1
- Belt tensioning and adjustment on the side using the tensioning elements
- Min. length of the conveyed product for transfer of 74 mm
- Note the min. bend radius for the desired belt
- Optional laterally flush ∅ 32 tail also available



Conveyor length L	Conveyor width B	L1	L2	Head part material
≤ 2,000 mm	≤ 150 mm	75 mm	105 mm	Aluminium
> 2,000 mm	≤ 150 mm	115 mm	145 mm	Aluminium

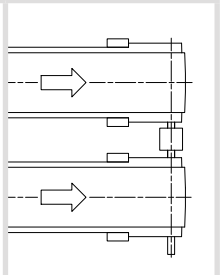
Tail 19

B80.01.004



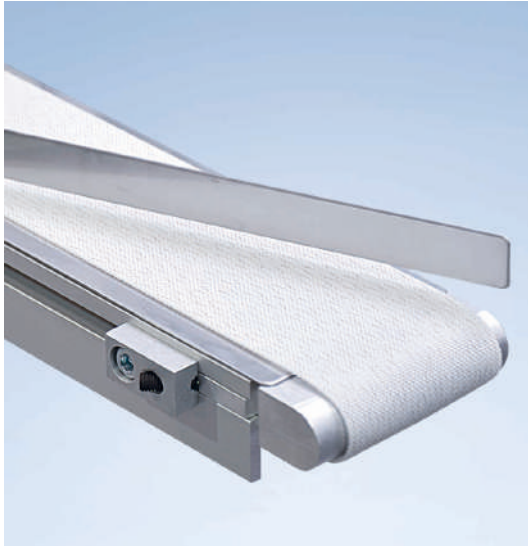
∅ 32

- Crowned roller, ∅ 32 mm
- Ball bearing 2RS1
- ∅ 10 mm shaft journal, length of 15 mm, keyway in accordance with DIN 6885
- Connection of two conveying lines through one drive (right, left or on both sides)
- Min. length of the conveyed product for transfer of 74 mm
- Note the min. bend radius for the desired belt
- Protruding head part (conveyor length L+5 mm)

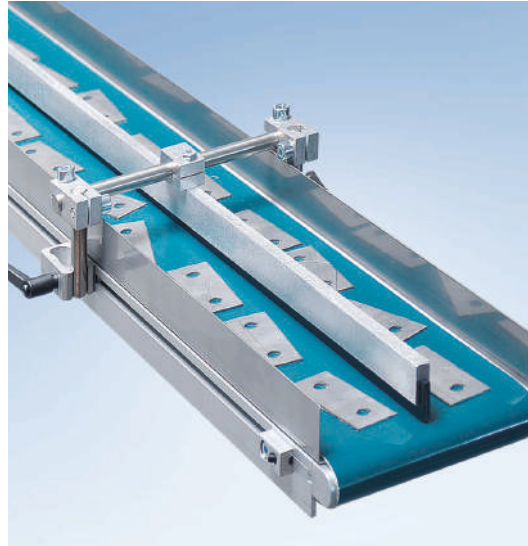


Conveyor length L	Conveyor width B	L1	L2	Head part material
≤ 2,000 mm	≤ 150 mm	80 mm	—	Aluminium

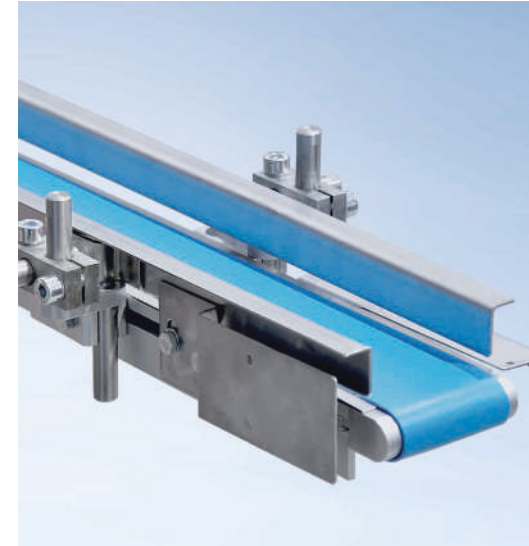
2



Belt conveyor GUF-P MINI with 11 \varnothing 22 tail and diverter plate



Belt conveyor GUF-P MINI with 11 \varnothing 22 tail and side rail SF1.3 with central lane separation



Belt conveyor GUF-P MINI with 11 \varnothing 22 tail and side rail SF02 and additional retaining sheet

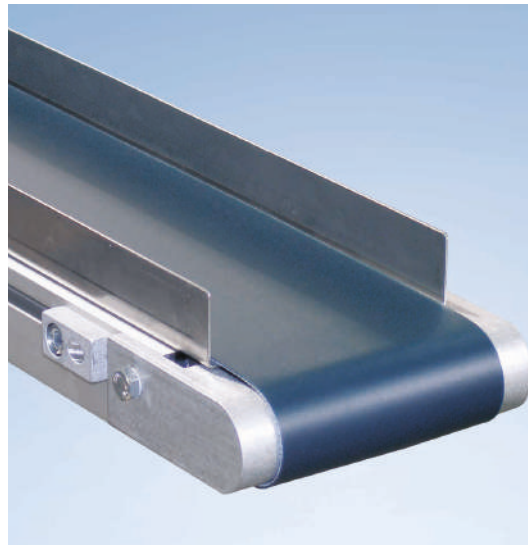


Belt conveyor GUF-P MINI with 11 \varnothing 22 tail and side rail SF1.3

2



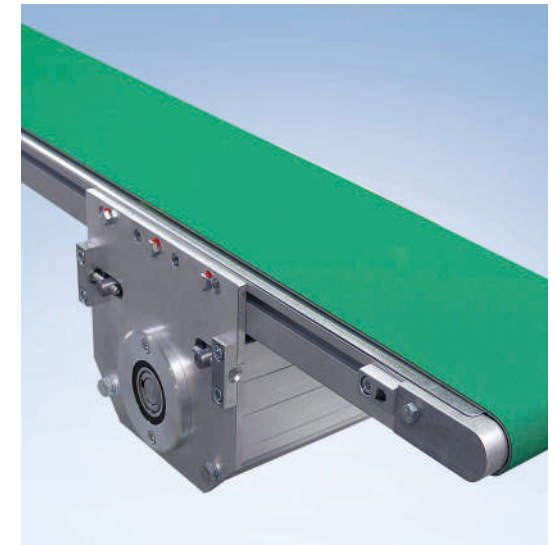
Belt conveyor GUF-P MINI with 19 \varnothing 32 tail and head drive AD



Belt conveyor GUF-P MINI with 03 \varnothing 32 tail and side rail SF1.3



Belt conveyor GUF-P MINI with 01 \varnothing 22 tail and side rail SF03



Belt conveyor GUF-P MINI with 03 \varnothing 32 tail and lower belt drive BC

Custom applications from page 404



» The all-around conveyor with the maximum number of options. «

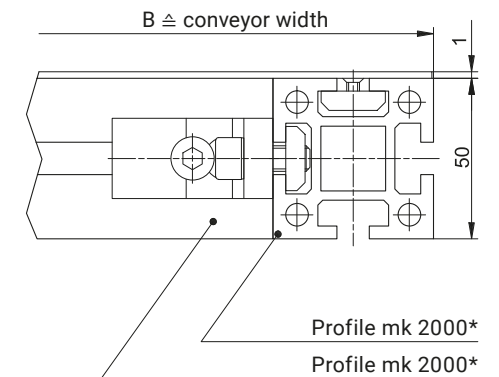
The combination of standard parts based on the profile mk 2000 results in a conveyor system that allows for the widest possible range of drives and tails and extremely short delivery times. Despite its low height of 50 mm and the \varnothing 53 mm driving roll, which can be coated with rubber according to the application, the conveyor offers a wide range of different belt types. As with all mk belt conveyor systems, the crowned roller of the driving and idler rollers make belt adjustment significantly easier.

T-slots running along both sides (10 mm slot width based on our profile technology) allow you to easily integrate the conveyors into existing machine frames or attach stands, side rails and other accessories. A further quality feature of this conveyor system is the stainless steel sheet installed below where the belt runs, which ensures long-term wear resistance of the belt. In addition to our wide selection of side rails and stands, we also offer a standard range of end stops and electrical accessories.

Benefits of the GUF-P 2000

- Wide range of different drives, tails, stands and belt types
- Built with the profile mk 2000 for a high load capacity and torsion-resistant structure
- Optionally available with a stationary or rolling knife edge
- Flexible operation in reverse, accumulated and cycling mode
- Very short delivery times

Cross Section



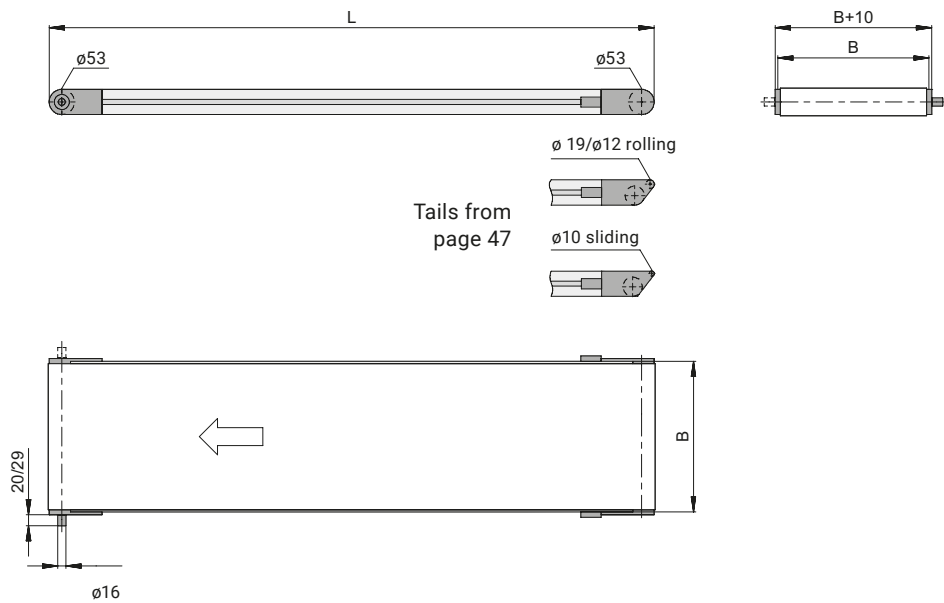
* For conveyor widths 75, 100, 150, 200 and 250 mm, custom profiles are used



AA – Head drive without motor

B20.00.009

The AA version with no motor is suitable for connection to an existing conveyor with a drive, either in parallel or in series. This allows you to operate multiple conveyors with only one motor. The compact conveyor frame design makes it easier to integrate the conveyor into existing systems. The driving roll $\varnothing 53$ mm has a crowned roller for simple belt control. Operation with cleated belts is possible with this version. The $\varnothing 16$ mm shaft journal has a usable length of 20 mm with a chain drive or 29 mm with a timing belt drive and is equipped with a DIN 6885 key.



Technical data

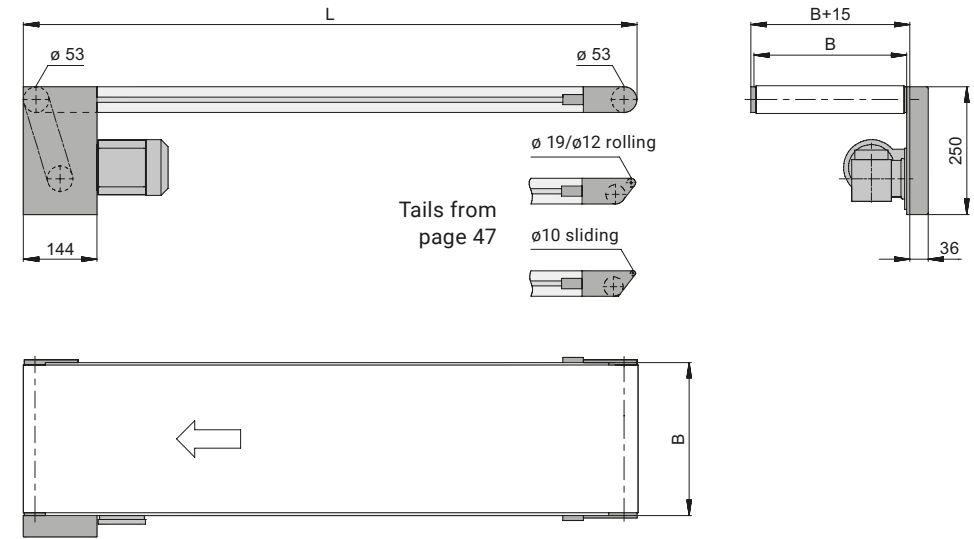
Conveyor length L	individual from 380 to 10000 mm	
Conveyor width B	50, 75, 100, 150, 200, 250, 300, 400, 500, 600, 700, 800 mm	others on request
Belt width	B-10 mm	from p. 98
Drive and speed	up to $v=80$ m/min	p. 12
Stand and side rail		from p. 286
Standard total load	up to 75 kg	p. 20
Standard distributed load	up to 25 kg/m	p. 20



AC – Standard head drive

B20.00.002

The compact conveyor frame design with the most popular drive options makes it easier to integrate the conveyor into existing systems. The $\varnothing 53$ mm driving roller ensures excellent transmission of the motor power. Operation with cleated belts is possible with this version.



Technical data

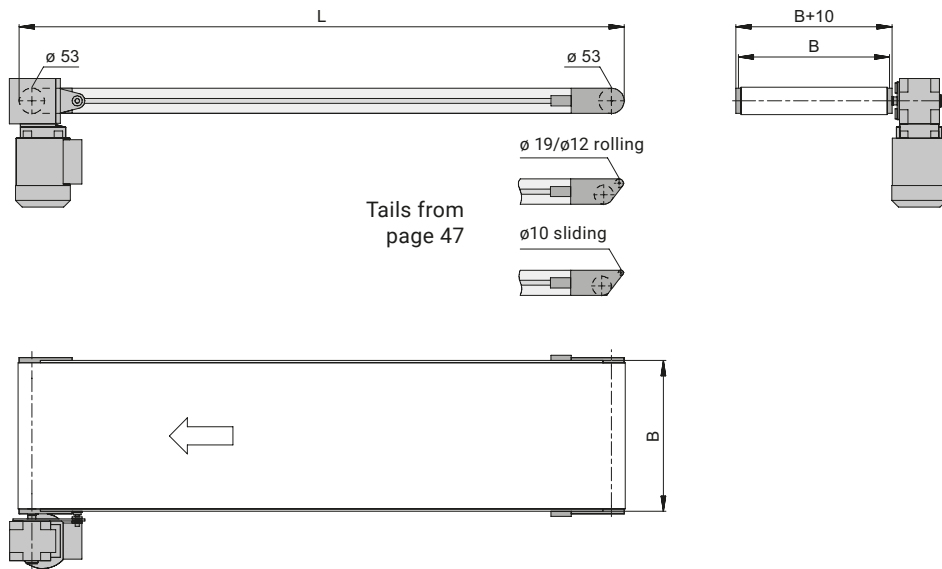
Conveyor length L	individual from 410 to 10000 mm	
Conveyor width B	50, 75, 100, 150, 200, 250, 300, 400, 500, 600, 700, 800 mm	others on request
Belt width	B-10 mm	from p. 98
Drive location	discharge end left/right, underneath/above; infeed end on request	
Drive and speed	up to $v=80$ m/min	p. 12
Stand and side rail		from p. 286
Standard total load	up to 75 kg	p. 20
Standard distributed load	up to 25 kg/m	p. 20



AF – Direct head drive

B20.00.011

Since the motor is fitted directly onto the drive shaft, the space requirements and maintenance effort for this drive version are reduced to a minimum.



Technical data

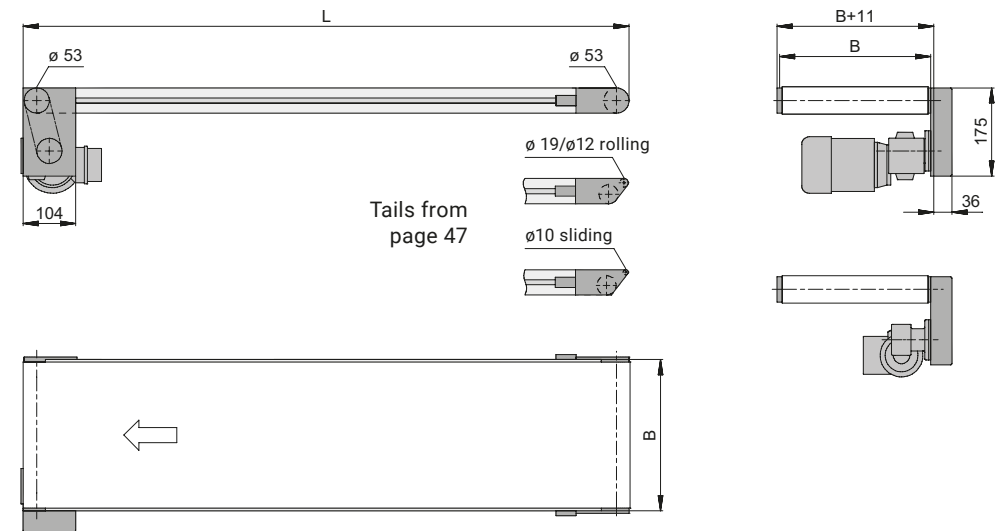
Conveyor length L	individual from 410 to 10000 mm	
Conveyor width B	50, 75, 100, 150, 200, 250, 300, 400, 500, 600, 700, 800 mm	others on request
Belt width	B-10 mm	from p. 98
Drive location	discharge end left/right; infeed end on request	
Drive and speed	2.8; 3.7; 4.5; 5.5; 6.7; 7.9; 8.9; 11.2; 13.2 and 15.2 m/min	p. 12
Stand and side rail		from p. 286
Standard total load	up to 30 kg	p. 20
Standard distributed load	up to 25 kg/m	p. 20



AG – Head drive, compact

B20.00.005

The compact drive version AG for small gearmotors (direct current or three-phase motors) has fewer interfering edges in comparison to the AC drive version thanks to the gearbox type used. The compact conveyor frame design makes it easier to integrate the conveyor into existing systems. Without a snub roller, the $\varnothing 53$ mm driving roller enables the use of cleated belts. In comparison to the drive version AC, the dimensions of the drive are much more compact.



Technical data

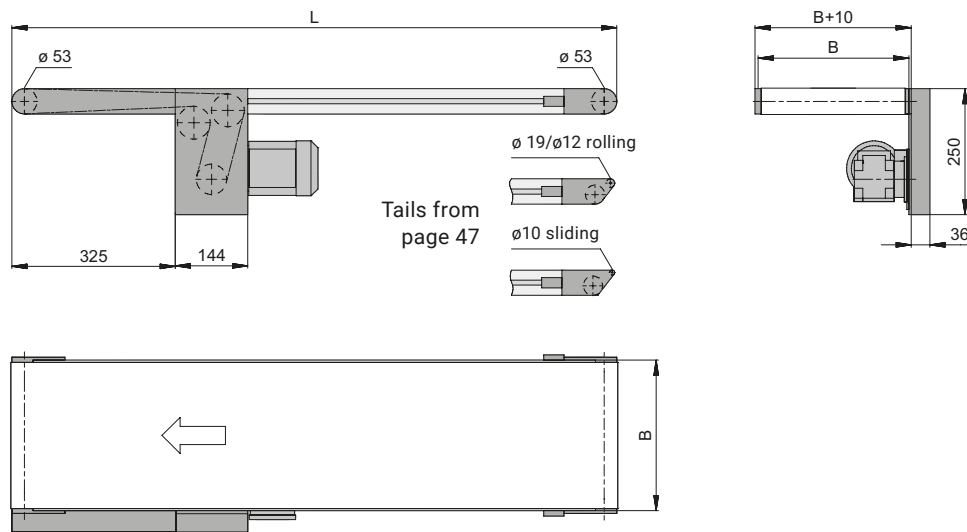
Conveyor length L	individual from 380 to 6000 mm	
Conveyor width B	50, 75, 100, 150, 200, 250, 300, 400, 500, 600, 700, 800 mm	others on request
Belt width	B-10 mm	from p. 98
Drive location	discharge end left/right, underneath/above	
Drive and speed	up to $v=15$ m/min	p. 12
Stand and side rail		from p. 286
Standard total load	up to 30 kg AC/15 kg DC	p. 20
Standard distributed load	up to 25 kg/m	p. 20



AM – Head drive, offset

B20.00.003

The compact conveyor frame design with the offset head drive makes it easier to integrate the conveyor into existing systems. The $\varnothing 53$ mm driving roller ensures excellent transmission of the motor power. Operation with cleated belts is possible with this version.



Technical data

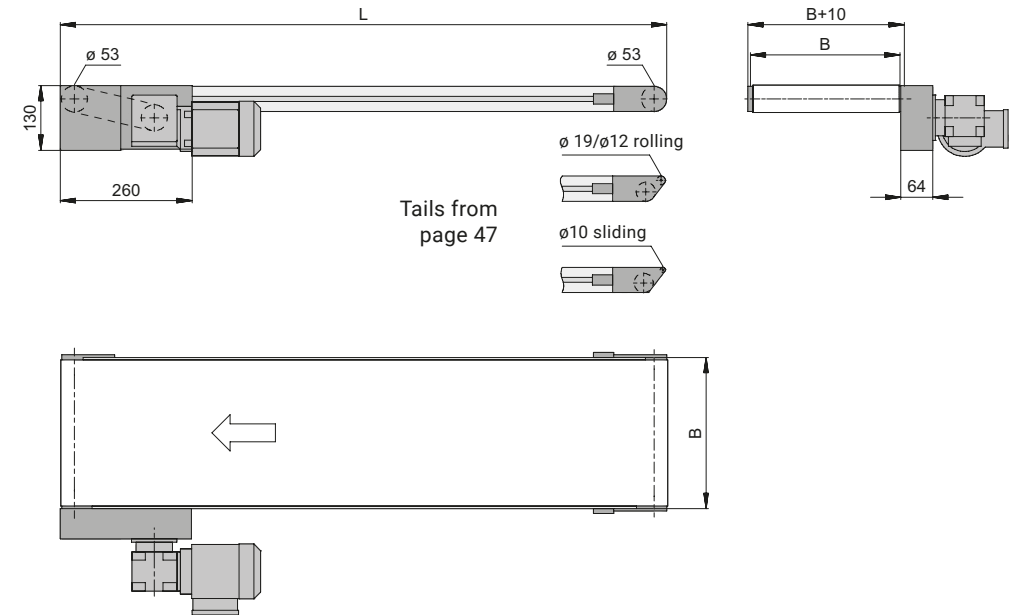
Conveyor length L	individual from 750 to 10000 mm	
Conveyor width B	50, 75, 100, 150, 200, 250, 300, 400, 500, 600, 700, 800 mm	others on request
Belt width	B-10 mm	from p. 98
Drive location	discharge end left/right, underneath; infeed end on request	
Drive and speed	up to $v=80$ m/min	p. 12
Stand and side rail		from p. 286
Standard total load	up to 75 kg	p. 20
Standard distributed load	up to 25 kg/m	p. 20



AS – Head drive, laterally on the outside, compact

B20.00.008

The drive located laterally on the outside allows the total height of the conveyor to be restricted to a minimum. The $\varnothing 53$ mm driving roller ensures excellent transmission of the motor power. Operation with cleated belts is possible with this version.



Technical data

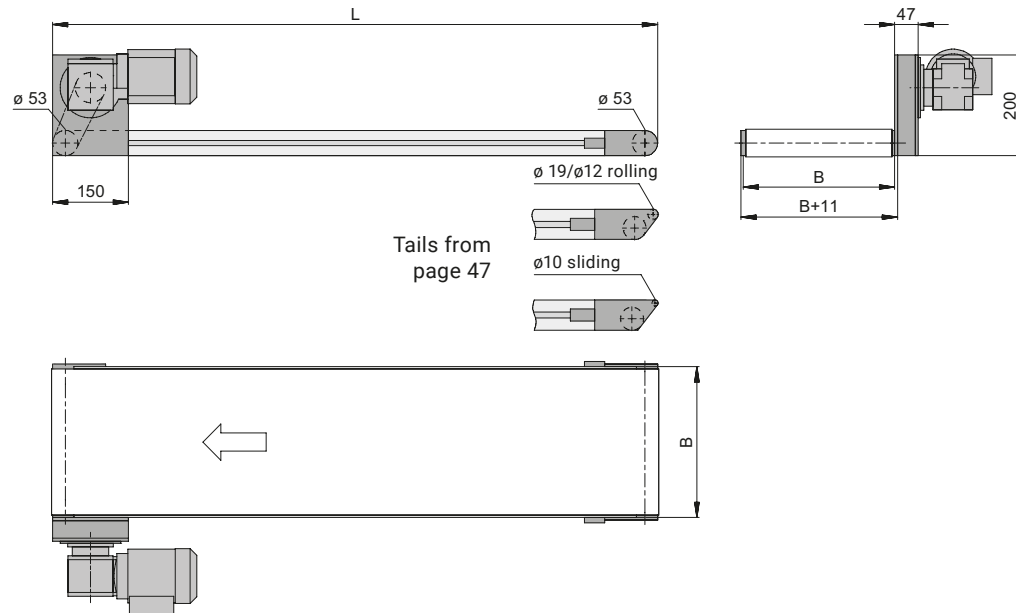
Conveyor length L	individual from 550 to 10000 mm	
Conveyor width B	50, 75, 100, 150, 200, 250, 300, 400, 500, 600, 700, 800 mm	others on request
Belt width	B-10 mm	from p. 98
Drive location	discharge end left/right; infeed end on request	
Drive and speed	up to $v=80$ m/min	p. 12
Stand and side rail		from p. 286
Standard total load	up to 75 kg	p. 20
Standard distributed load	up to 25 kg/m	p. 20



AU – Head drive, laterally on the outside

B20.00.020

The advantage of the drive version AU is that the motor is fitted on the outside of the conveyor belt, which protects it from dirt. This drive version can transport even very tall products with ease. The $\varnothing 53$ mm driving roller ensures excellent transmission of the motor power. Operation with cleated belts is possible with this version.



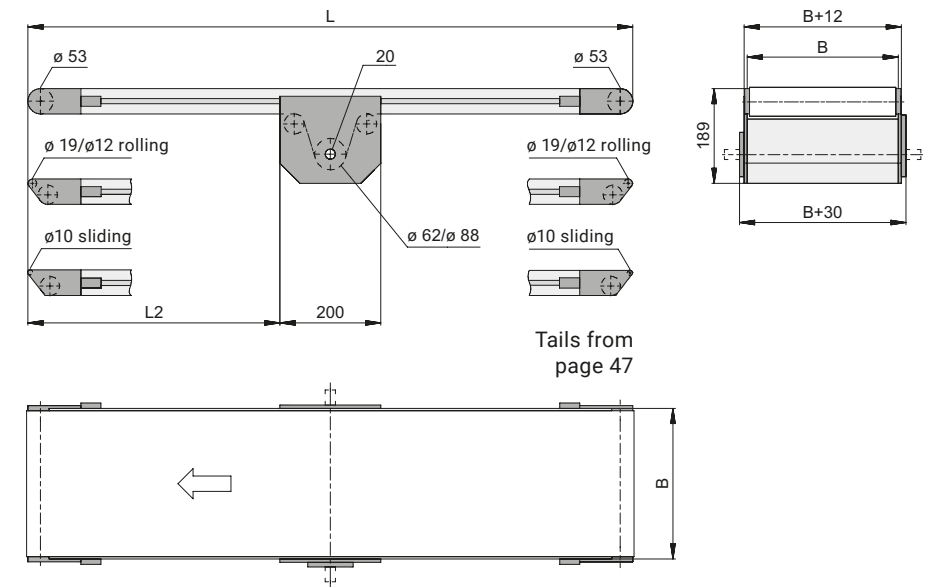
Technical data

Conveyor length L	individual from 430 to 10000 mm	
Conveyor width B	50, 75, 100, 150, 200, 250, 300, 400, 500, 600, 700, 800 mm	others on request
Belt width	B-10 mm	from p. 98
Drive location	discharge end left/right, underneath/above; infeed end on request	
Drive and speed	up to $v=80$ m/min	p. 12
Stand and side rail		from p. 286
Standard total load	up to 75 kg	p. 20
Standard distributed load	up to 25 kg/m	p. 20

BA – Lower belt drive without motor

B20.00.001

The BA version with no motor is suitable for parallel connection to an existing conveyor with a drive. This allows you to operate multiple conveyors with only one motor. The compact conveyor frame design and the ability to freely select the drive position over the entire length of the conveyor make it easier to integrate the conveyor into existing systems. Limited reverse operation is available on request. Knife edges can be configured on both the infeed and discharge end. Operation with cleated belts is not possible with this version. The driving roller has a hollow shaft design with $\varnothing 20$ mm with keyway in accordance with DIN 6885.



Technical data

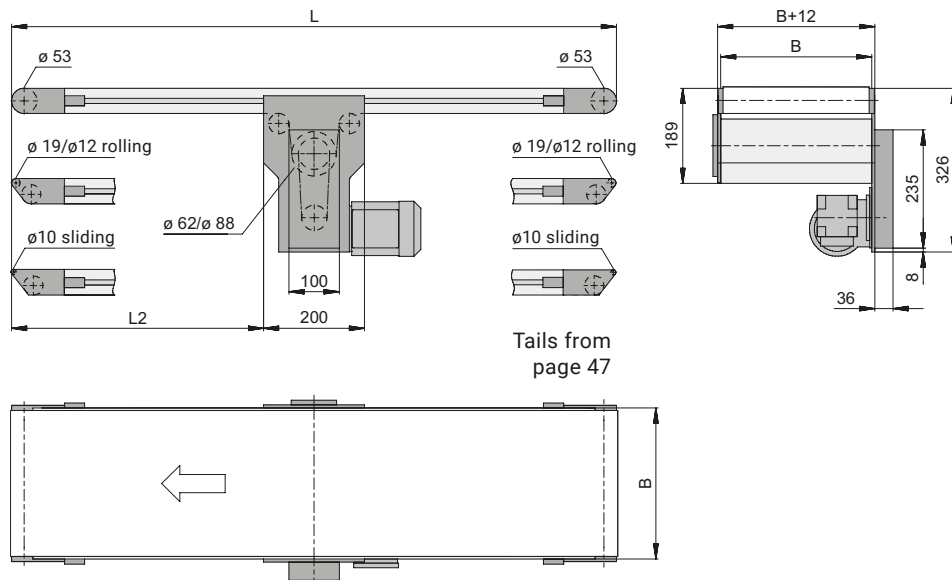
Conveyor length L	individual from 700 to 10000 mm	
Conveyor width B	50, 75, 100, 150, 200, 250, 300, 400, 500, 600, 700, 800 mm	others on request
Belt width	B-10 mm	from p. 98
Drive and speed	up to $v=80$ m/min	p. 12
Stand and side rail		from p. 286
Standard total load	up to 75 kg	p. 20
Standard distributed load	up to 25 kg/m	p. 20



BC – Lower belt drive, standard

B20.00.004

The compact conveyor frame design and the ability to freely select the drive position over the entire length of the conveyor make it easier to integrate the conveyor into existing systems. Limited reverse operation is available on request. Knife edges can be configured on both the infeed and discharge end. Operation with cleated belts is not possible with this version.



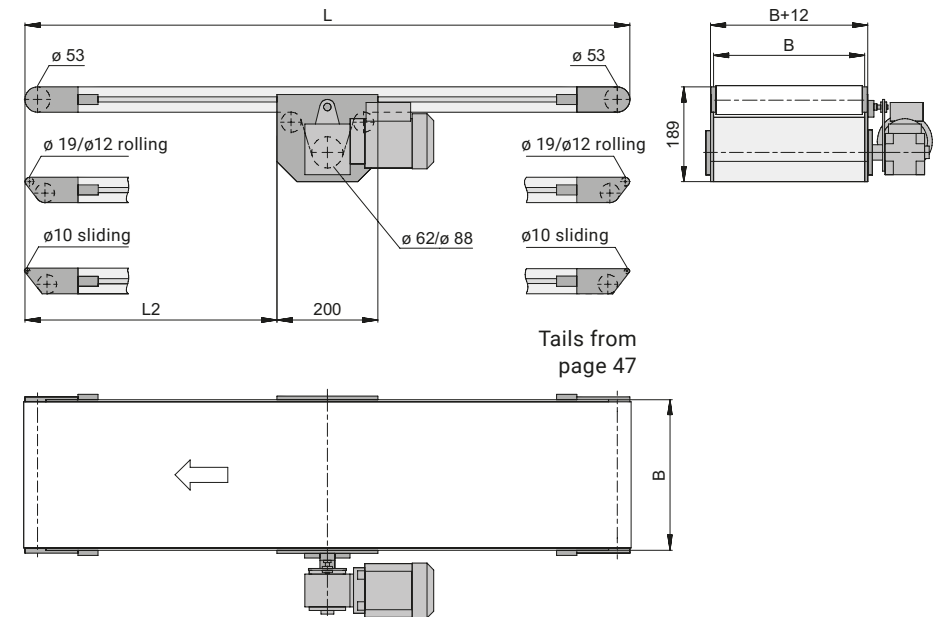
Technical data

Conveyor length L	individual from 700 to 10000 mm	
Conveyor width B	50, 75, 100, 150, 200, 250, 300, 400, 500, 600, 700, 800 mm	others on request
Belt width	B-10 mm	from p. 98
Drive location	left/right underneath	
Drive and speed	up to v=80 m/min	p. 12
Stand and side rail		from p. 286
Standard total load	up to 75 kg	p. 20
Standard distributed load	up to 25 kg/m	p. 20

BF – Lower belt drive, direct

B20.00.012

Since the motor is fitted directly onto the drive shaft, the space requirements and maintenance effort for this drive version are reduced to a minimum. The compact conveyor frame design and the ability to freely select the drive position over the entire length of the conveyor make it easier to integrate the conveyor into existing systems. Limited reverse operation is available on request. Knife edges can be configured on both the infeed and discharge end. Operation with cleated belts is not possible with this version.



Technical data

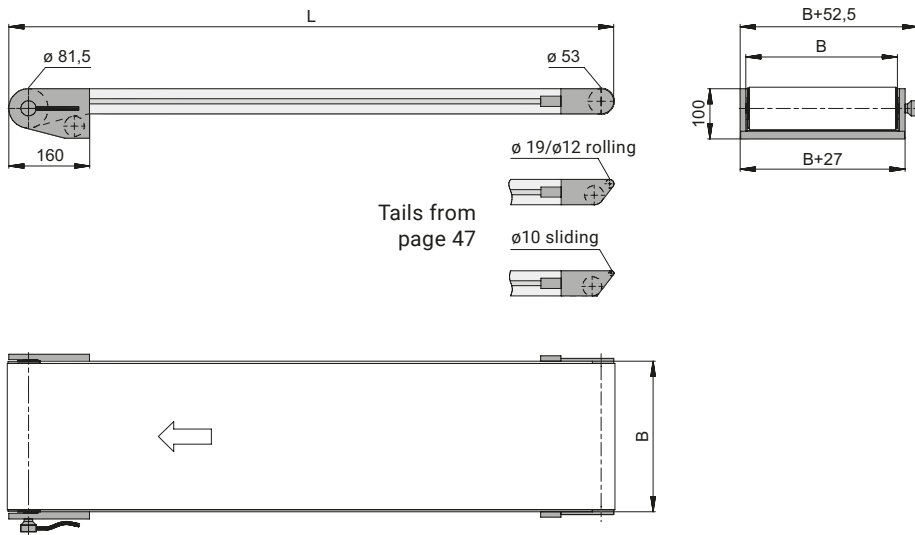
Conveyor length L	individual from 700 to 10000 mm	
Conveyor width B	50, 75, 100, 150, 200, 250, 300, 400, 500, 600, 700, 800 mm	others on request
Belt width	B-10 mm	from p. 98
Drive location	left/right underneath	
Drive and speed	5; 6.3; 8; 9.5; 11.5; 13.5; 15.2; 19.3; 23; 26; 36.6; 45.7 and 57 m/min	p. 12
Stand and side rail		from p. 286
Standard total load	up to 75 kg	p. 20
Standard distributed load	up to 25 kg/m	p. 20



CA – Drum motor

B20.00.025

The drive version CA with drum motor is the most compact option of the conveyors in the GUF-P 2000 system. Since the motor is integrated into the driving roller, no obstructing edges protrude over the conveyor frame structure. The conveyor can therefore easily be integrated into existing systems. Operation with cleated belts is not possible with this version.



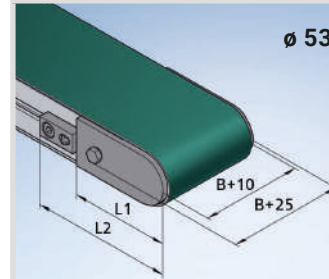
Tails from page 47

Technical data

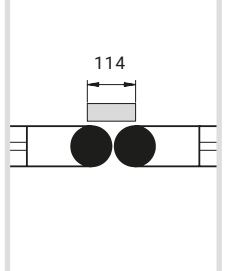
Conveyor length L	individual from 440 to 10000 mm	
Conveyor width B	200, 250, 300, 350, 400, 500, 600, 700 and 800 mm	others on request
Belt width	B-10 mm	from p. 98
Drive location	discharge end left/right	
Drive and speed	up to v=60 m/min	p. 12
Stand and side rail		from p. 286
Standard total load	up to 55 kg	p. 20
Standard distributed load	up to 25 kg/m	p. 20

Tail 01

B80.00.001



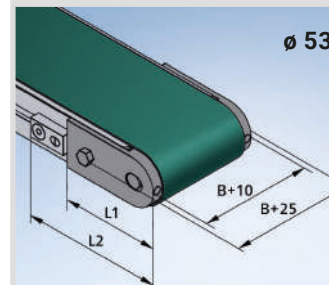
- Crowned roller, \varnothing 53 mm
- Ball bearing 2RS1
- Belt tensioning and adjustment on the side using the tensioning elements
- Min. length of the conveyed product for transfer of 114 mm



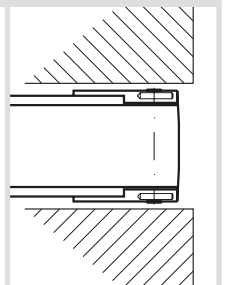
Conveyor length L	Conveyor width B	L1	L2	Head part material
$\leq 2,900$ mm	≤ 300 mm	105 mm	145 mm	Plastic
$\leq 2,900$ mm	> 300 mm	105 mm	145 mm	Aluminium
$> 2,900$ mm	≤ 800 mm	155 mm	195 mm	Aluminium

Tail 09

B80.00.005



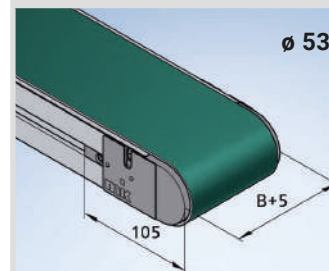
- Crowned roller, \varnothing 53 mm
- Ball bearing 2RS1
- Belt tensioning via head parts
- Belt adjustment from the front using threaded pins
- Obstructing edge-optimised tail
- Min. length of the conveyed product for transfer of 114 mm



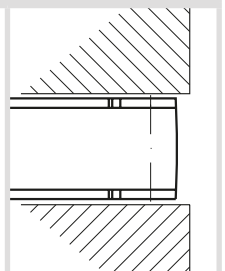
Conveyor length L	Conveyor width B	L1	L2	Head part material
$\leq 3,000$ mm	≤ 800 mm	105 mm	–	Aluminium

Tail 11

B80.00.007



- Crowned roller, \varnothing 53 mm
- Ball bearing 2RS1
- Belt tensioning and adjustment on the side using the head parts (approx. 35 mm of clearance required on each side)
- Flush head parts
- Obstructing edge-optimised tail
- Min. length of the conveyed product for transfer of 114 mm



Conveyor length L	Conveyor width B	L1	L2	Head part material
$\leq 3,000$ mm	≤ 800 mm	105 mm	–	Aluminium

Tail 19 B80.00.006

- Crowned roller, \varnothing 53 mm
- Ball bearing 2RS1
- \varnothing 16 mm shaft journal, usable length of 20 mm with roller for chain drive or 30 mm with roller for timing belt drive, keyway in accordance with DIN 6885
- Connection of two conveying lines through one drive
- Output shaft available on the right, left or both sides

Conveyor length L	Conveyor width B	L1	L2	Head part material
$\leq 2,900$ mm	≤ 300 mm	105 mm	145 mm	Plastic
$\leq 2,900$ mm	> 300 mm	105 mm	145 mm	Aluminium
$> 2,900$ mm	≤ 800 mm	155 mm	195 mm	Aluminium

*Does not apply for the drive end

Tail 10 B80.00.017

- Rolling knife edge
- Ball bearing 2RS1, \varnothing 12 mm roller
- Belt tensioning on the side using tensioning elements
- Adjustment from the front using tensioning roller
- Min. length of the conveyed product for transfer of 34 mm
- Note the min. bend radius for the desired belt
- Max. conveying speed of 30 m/min
- Max. load capacity of 5 kg per 50 mm conveyor width

Conveyor length L	Conveyor width B	L1	L2	Head part material
$\leq 3,000$ mm	≤ 300 mm	111 mm	151 mm	Aluminium
$> 3,000$ mm	≤ 300 mm	161 mm	201 mm	Aluminium

Tail 13 B80.00.018

- Rolling knife edge
- Ball bearing 2RS1, \varnothing 19 mm roller
- Belt tensioning on the side using tensioning elements
- Adjustment using tensioning elements
- Min. length of the conveyed product for transfer of 48 mm
- Note the min. bend radius for the desired belt

Conveyor length L	Conveyor width B	L1	L2	Head part material
$\leq 3,000$ mm	≤ 800 mm	116 mm	156 mm	Aluminium
$> 3,000$ mm	≤ 800 mm	166 mm	206 mm	Aluminium

Tail 17 B80.00.002

- Stationary knife edge \varnothing 10 mm
- Belt tensioning on the side using tensioning elements
- Adjustment from the front using tensioning roller
- Min. length of the conveyed product for transfer of 30 mm
- Note the min. bend radius for the desired belt
- Max. conveying speed of 10 m/min
- Requires driving roller with rubber coating

Conveyor length L	Conveyor width B	L1	L2	Head part material
$\leq 3,000$ mm	≤ 300 mm	105 mm	145 mm	Aluminium

2



Belt conveyor GUF-P 2000 with internal drive CA and \varnothing 53 mm drive roller



Belt conveyor GUF-P 2000 with 01 \varnothing 53 tail and adjustable side rail SF02 with clamping lever

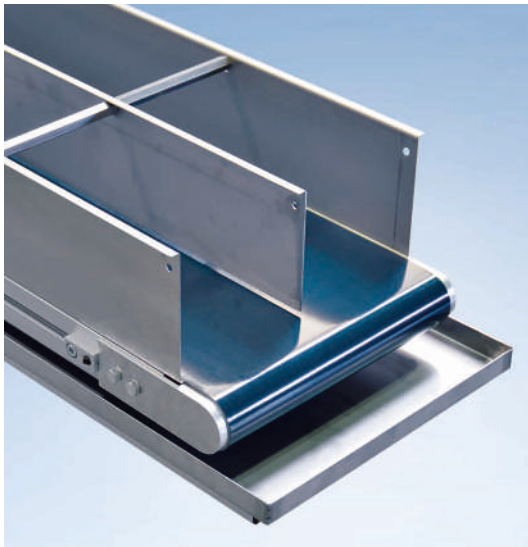


Belt conveyor GUF-P 2000 with 13 \varnothing 19 tail, with rolling knife edge and side rail SF2.2

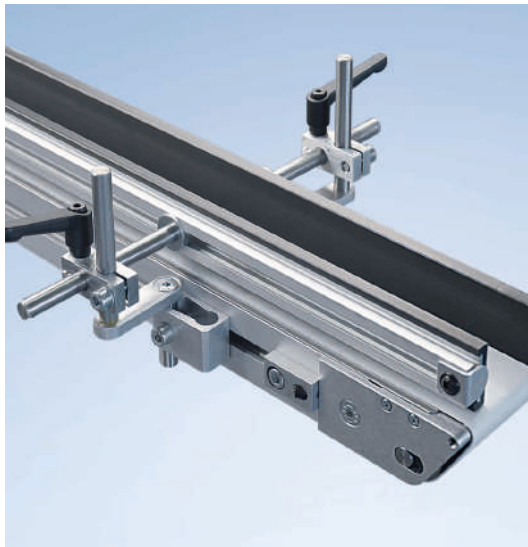


Belt conveyor GUF-P 2000 with 01 \varnothing 53 extra-long tail and with printed belt

2



Belt conveyor GUF-P 2000 with central lane separation and drip pan



Belt conveyor GUF-P 2000 with 10 \varnothing 12 tail and adjustable side rail SF02

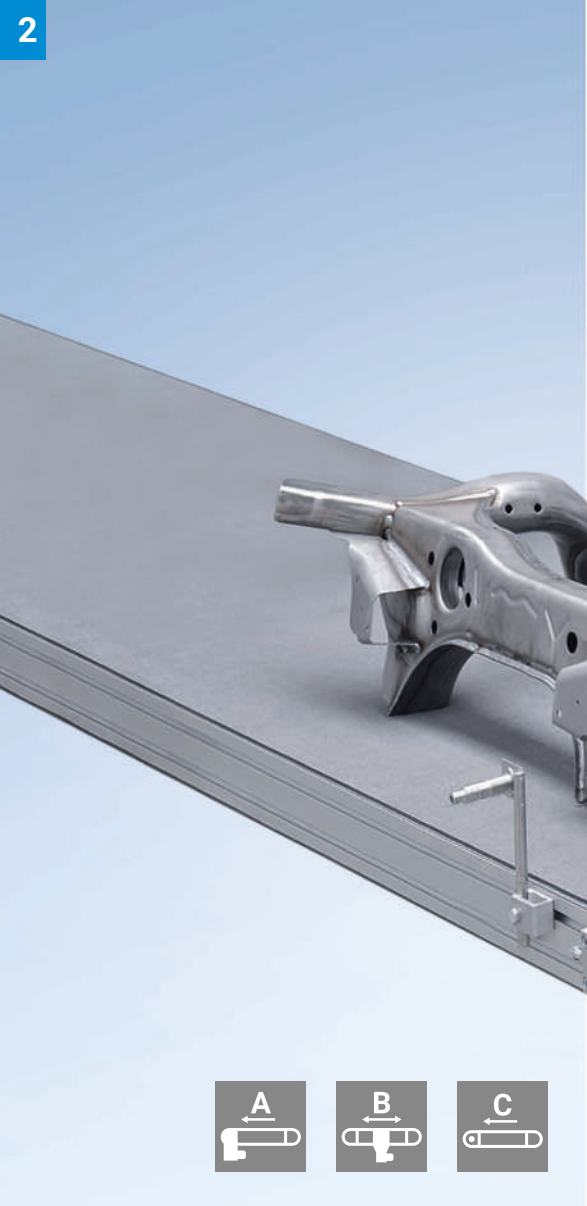


Belt conveyor GUF-P 2000 with offset head drive AM



Belt conveyor GUF-P 2000 AF as inclined conveyor with cleats, special side rail and drip pan

Custom applications from page 404



» For applications with high load capacities and wide products. «

The torsion-resistant conveyor frame based on the mk 2251 profile (50 x 80 mm) allows for high load capacities. Drive and tail components are also designed according to these load capacities.

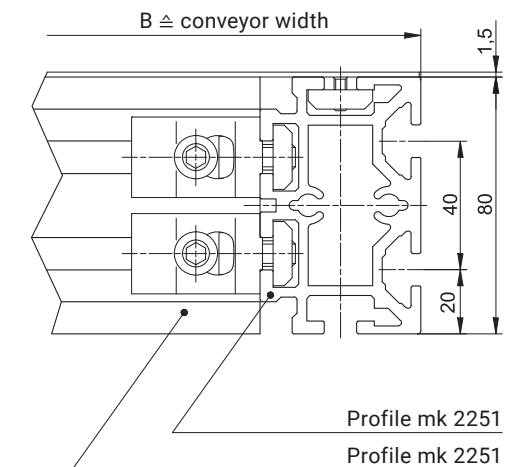
The \varnothing 85 mm driving roller used in this conveyor system also features excellent grip for transmitting the motor power to the belt. A major benefit of this system is its nearly unlimited selection of different belt types for use in combination with cleats and side walls.

In addition to these benefits, the two t-slots (10 mm slot width) on each side give you maximum flexibility for integrating the conveyor system into existing systems or for attaching stands, side rails and other accessories. Other high-quality features include crowned rollers for simple belt adjustment and a wear-resistant slider bed made from galvanised steel.

Benefits of the GUF-P 2041

- For high load capacities and wide product
- Built with the profile mk 2251 for a high load capacity and torsion-resistant structure
- Wide range of different drives, tails, stands and belt types
- Optionally available with a compact drum motor and knife edge
- Flexible operation in reverse, accumulated and cycling mode

Cross Section

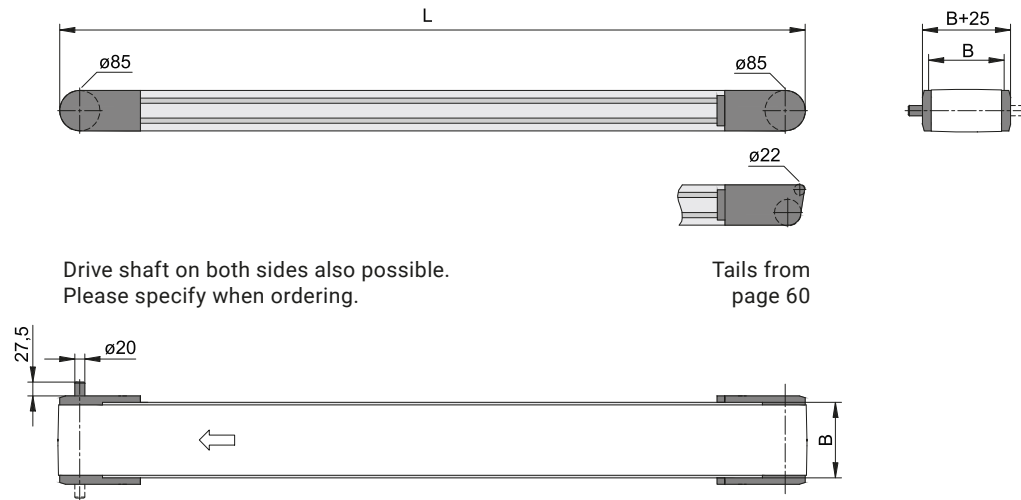




AA – Head drive without motor

B20.40.009

The AA version with no motor is suitable for connection to an existing conveyor with a drive, either in parallel or in series. This allows you to operate multiple conveyors with only one motor. The compact conveyor frame design makes it easier to integrate the conveyor into existing systems. The driving roller $\varnothing 85$ mm has a crowned roller for simple belt control. Operation with cleated belts is possible with this version. The $\varnothing 20$ mm shaft journal with a length of 27.5 mm is designed with a DIN 6885 key.



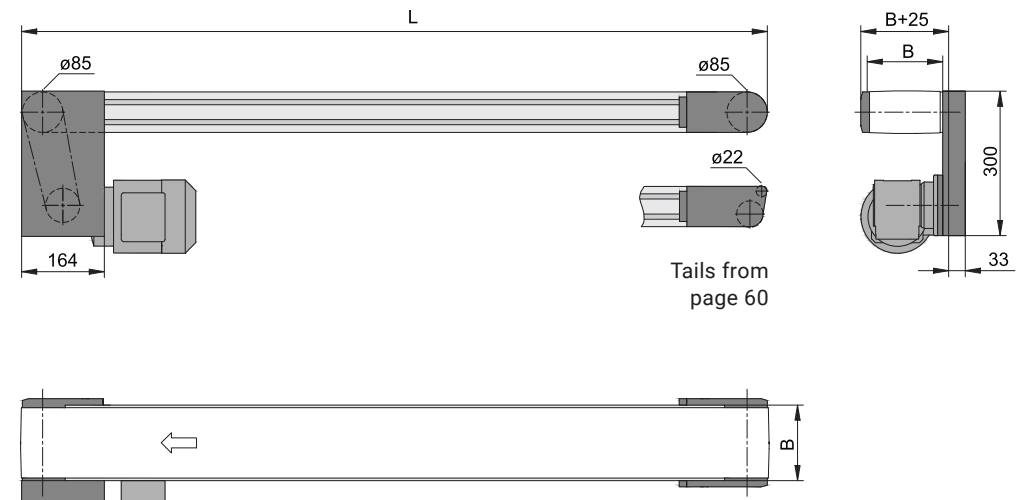
Technical data

Conveyor length L	individual from 540 to 10000 mm	
Conveyor width B	200 to 1200 mm (in 100 mm increments)	others on request
Belt width	B-15 mm	from p. 98
Drive and speed	up to $v=60$ m/min	p. 12
Stand and side rail		from p. 286
Standard total load	up to 150 kg	p. 20
Standard distributed load	up to 50 kg/m	p. 20

AC – Standard head drive

B20.40.001

The compact conveyor frame design with the most popular drive options makes it easier to integrate the conveyor into existing systems. The $\varnothing 85$ mm driving roller ensures excellent transmission of the motor power. Operation with cleated belts is possible with this version.



Technical data

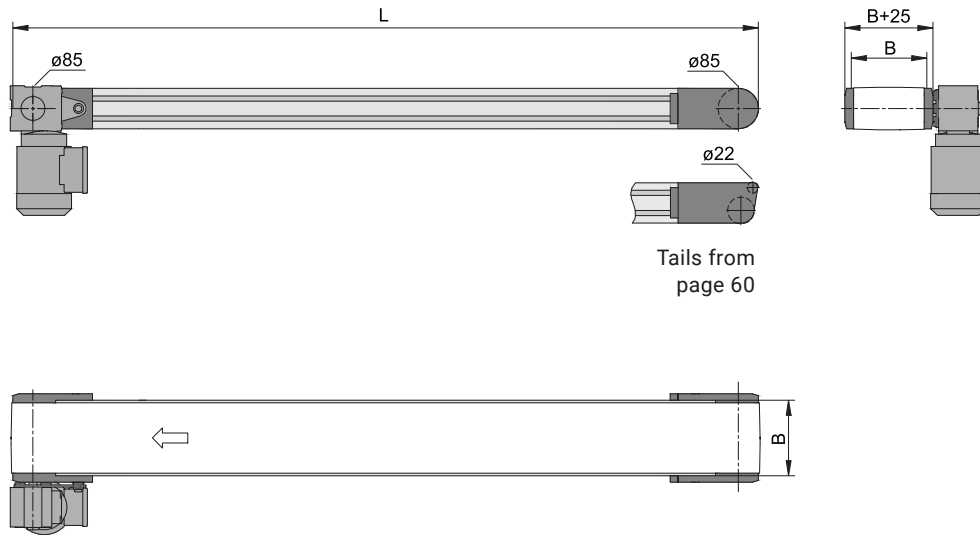
Conveyor length L	individual from 540 to 10000 mm	
Conveyor width B	200 to 1200 mm (in 100 mm increments)	others on request
Belt width	B-15 mm	from p. 98
Drive location	discharge end left/right, underneath/above, infeed on request	
Drive and speed	up to $v=60$ m/min	p. 12
Stand and side rail		from p. 286
Standard total load	up to 150 kg	p. 20
Standard distributed load	up to 50 kg/m	p. 20



AF – Direct head drive

B20.40.008

Since the motor is fitted directly onto the drive shaft, the space requirements and maintenance effort for this drive version are reduced to a minimum.



Technical data

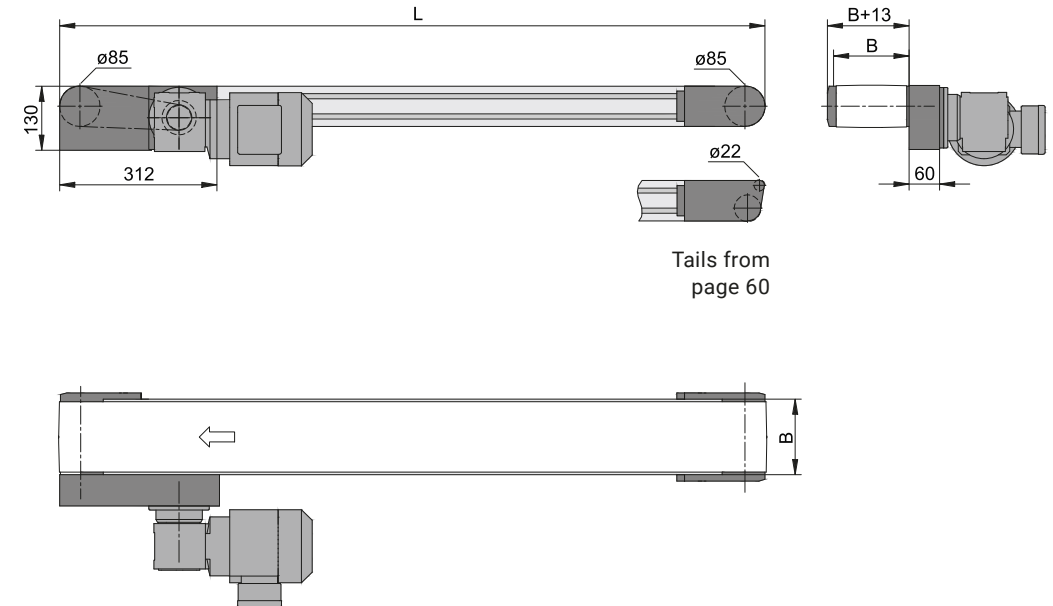
Conveyor length L	individual from 560 to 10000 mm	
Conveyor width B	200 to 1200 mm (in 100 mm increments)	others on request
Belt width	B-15 mm	from p. 98
Drive location	discharge end left/right; infeed end on request	
Drive and speed	4.7; 6; 7.5; 9; 11; 13; 14.5; 18.5; 22; 25; 35; 43.5 and 54.5 m/min	p. 12
Stand and side rail		from p. 286
Standard total load	up to 100 kg	p. 20
Standard distributed load	up to 50 kg/m	p. 20



AS – Head drive, laterally on the outside, compact

B20.40.003

The drive positioned laterally on the outside allows the total height of the conveyor to be restricted to a minimum. The $\varnothing 85$ mm driving roller ensures excellent transmission of the motor power. Operation with cleated belts is possible with this version.



Technical data

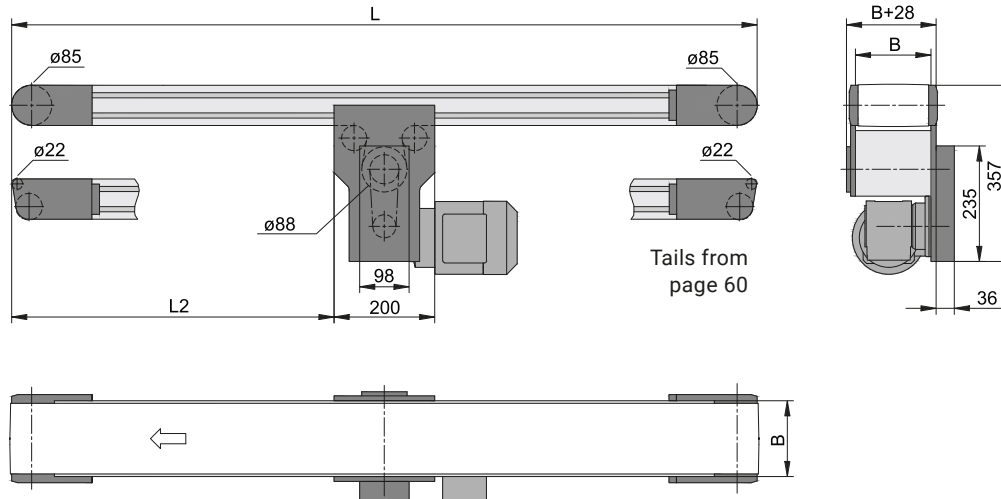
Conveyor length L	individual from 700 to 10000 mm	
Conveyor width B	200 to 1200 mm (in 100 mm increments)	others on request
Belt width	B-15 mm	from p. 98
Drive location	discharge end left/right; infeed end on request	
Drive and speed	up to $v=60$ m/min	p. 12
Stand and side rail		from p. 286
Standard total load	up to 150 kg	p. 20
Standard distributed load	up to 50 kg/m	p. 20



BC – Lower belt drive, standard

B20.40.004

The compact conveyor frame design and the ability to freely select the drive position over the entire length of the conveyor make it easier to integrate the conveyor into existing systems. Limited reverse operation is available on request. Knife edges can be configured on both the infeed and discharge end. Operation with cleated belts is not possible with this version.



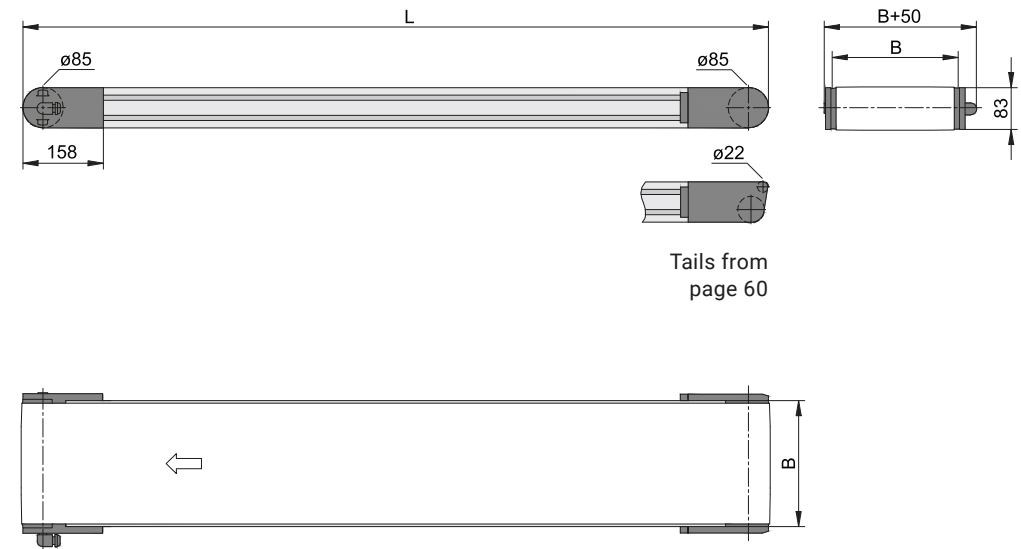
Technical data

Conveyor length L	individual from 800 to 10000 mm	
Conveyor width B	200 to 1200 mm (in 100 mm increments)	others on request
Belt width	B-15 mm	from p. 98
Drive location	left/right underneath	
Drive and speed	up to v=60 m/min	p. 12
Stand and side rail		from p. 286
Standard total load	up to 150 kg	p. 20
Standard distributed load	up to 50 kg/m	p. 20

CA – Drum motor

B20.40.005

The drive version CA with drum motor is the most compact option of the conveyors in the GUF-P 2041 system. Since the motor is integrated into the driving roller, no obstructing edges protrude over the conveyor frame structure. The conveyor can therefore easily be integrated into existing systems.



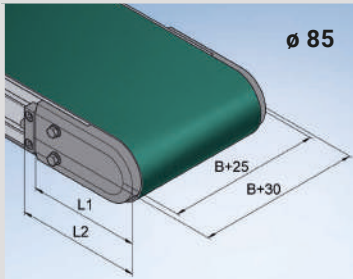
Technical data

Conveyor length L	individual from 540 to 3000 mm	
Conveyor width B	200, 250, 300, 350, 400, 500, 600, 700, 800, 900 and 1000 mm	others on request
Belt width	B-15 mm	from p. 98
Drive location	discharge end left/right	
Drive and speed	up to v=60 m/min	p. 12
Stand and side rail		from p. 286
Standard total load	up to 55 kg	p. 20
Standard distributed load	up to 50 kg/m	p. 20

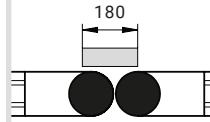
GUF-P 2041 Tails

Tail 01

B80.07.001



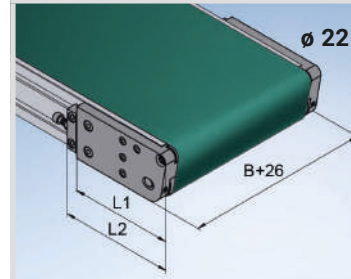
- Crowned roller, \varnothing 85 mm
- Ball bearing 2RS1
- Belt tensioning and adjustment on the side using the tensioning elements
- Min. length of the conveyed product for transfer of 180 mm



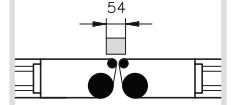
Conveyor length L	Conveyor width B	L1	L2	Head part material
$\leq 3,000$ mm	$\leq 1,200$ mm	160 mm	175 mm	Aluminium
$> 3,000$ mm	$\leq 1,200$ mm	250 mm	265 mm	Aluminium

Tail 13

B80.07.010



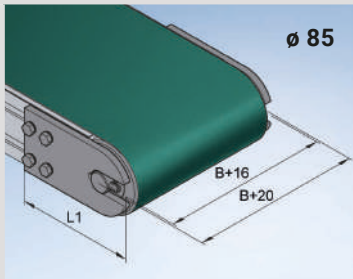
- Roller, \varnothing 22 mm
- Ball bearing 2RS1
- Belt tensioning on the side using tensioning elements
- Adjustment using tracking roller
- Min. length of the conveyed product for transfer of 54 mm
- Note the min. bend radius for the desired belt



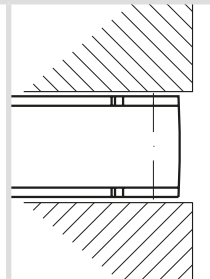
Conveyor length L	Conveyor width B	L1	L2	Head part material
$\leq 3,000$ mm	$\leq 1,200$ mm	158 mm	173 mm	Aluminium, short
$> 3,000$ mm	$\leq 1,200$ mm	220 mm	235 mm	Aluminium, long

Tail 02

B80.07.009



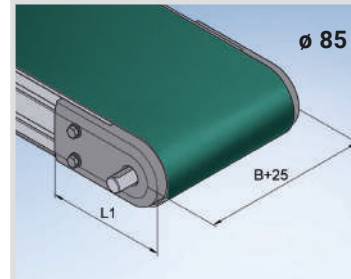
- \varnothing 85 mm cylindrical roller
- Ball bearing 2RS1
- Belt tensioning and adjustment from the front using tensioning axles
- Min. conveyed product length of 180 mm for transfer
- Only for outputting conveyed product in longitudinal direction



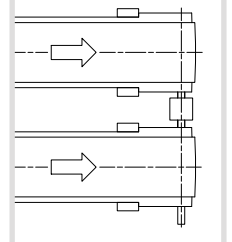
Conveyor length L	Conveyor width B	L1	L2	Head part material
$\leq 3,000$ mm	$\leq 1,200$ mm	150 mm	—	Aluminium

Tail 19

B80.07.002



- Crowned roller, \varnothing 85 mm
- Ball bearing 2RS1
- \varnothing 20 shaft journal, length of 27.5 mm, keyway in accordance with DIN 6885
- Connection of two conveying lines through one drive
- Output shaft available on the left, right or both sides



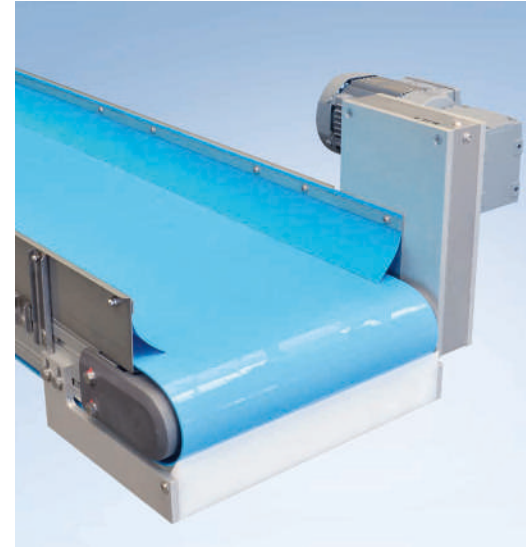
Conveyor length L	Conveyor width B	L1	L2	Head part material
$\leq 3,000$ mm	$\leq 1,200$ mm	160 mm	—	Aluminium
$> 3,000$ mm	$\leq 1,200$ mm	250 mm	—	Aluminium



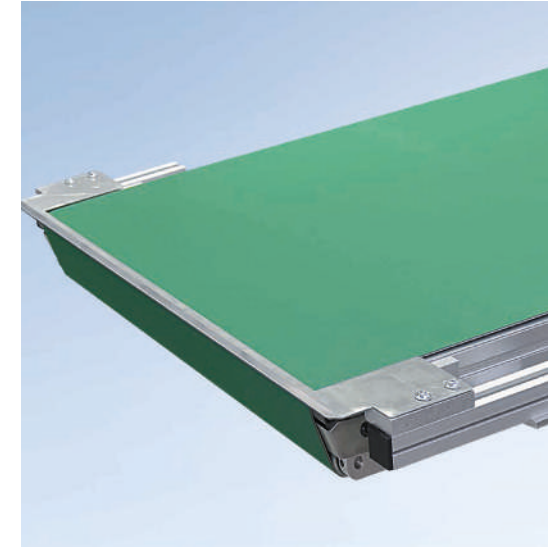
Belt conveyor GUF-P 2041 with 01 ø 85 tail



Belt conveyor GUF-P 2041 CA with ø 85 mm drum motor



Belt conveyor GUF-P 2041 with side rail with belt flap



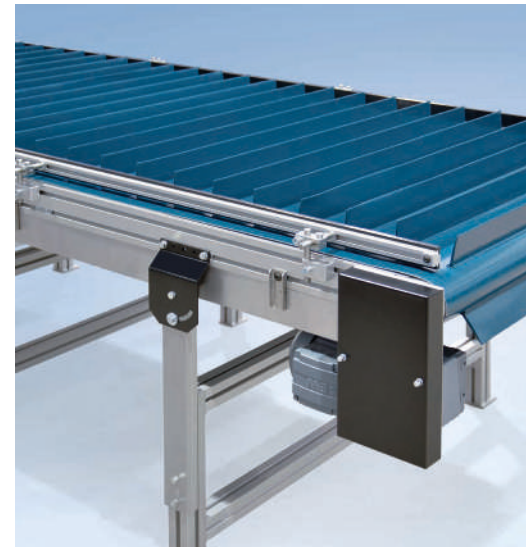
Belt conveyor GUF-P 2041 with tail 13 and customer-specific transfer sheet



Belt conveyor GUF-P 2041 with centre drive, knife edge and side rail



Belt conveyor GUF-P 2041 in special vacuum conveyor design

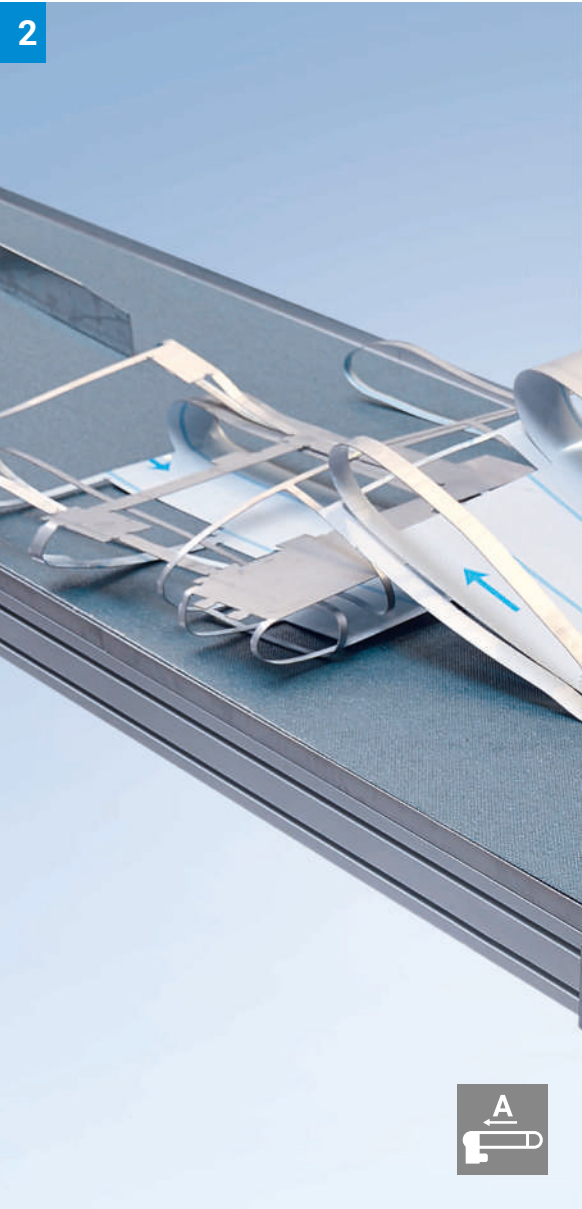


Belt conveyor GUF-P 2041 as inclined conveyor with transverse cleats and side rail



Belt conveyor GUF-P 2041 with knife edge and height-adjustable stand

Custom applications from page 404



» Ideal for conveying bulky or heavy products. «

Alongside some of the standard features of mk belt conveyor systems, such as crowned rollers for better belt adjustment and wear-resistant slider beds made from galvanised steel, a special feature of the GUF-P 2004 system is its stable structure based on the mk 2004 profile.

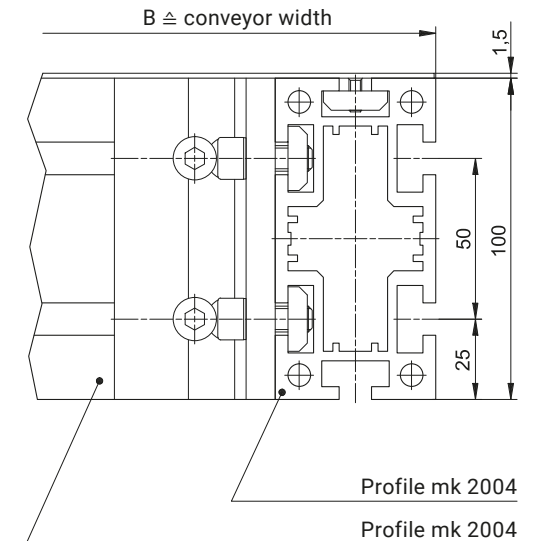
Capable of handling a total load of up to 200 kg and products up to 2,000 mm wide and 20,000 mm long, this torsion-resistant conveyor frame is perfect for transporting bulky product. The \varnothing 105 mm driving roller, which can be coated in rubber depending on the load and conveyor width, ensures excellent transmission of the motor power to the belt.

The transport system can be supplemented with a large variety of accessory components tailored to the heavy transport weights, including side rails and stands with a reinforced design.

Benefits of the GUF-P 2004

- For very high load capacities and bulky product
- Built with the mk 2004 profile for very high load capacity and a torsion-resistant structure
- Reinforced stands and side rails available for variable configuration
- Flexible operation in reverse, accumulation and cycling mode

Cross Section

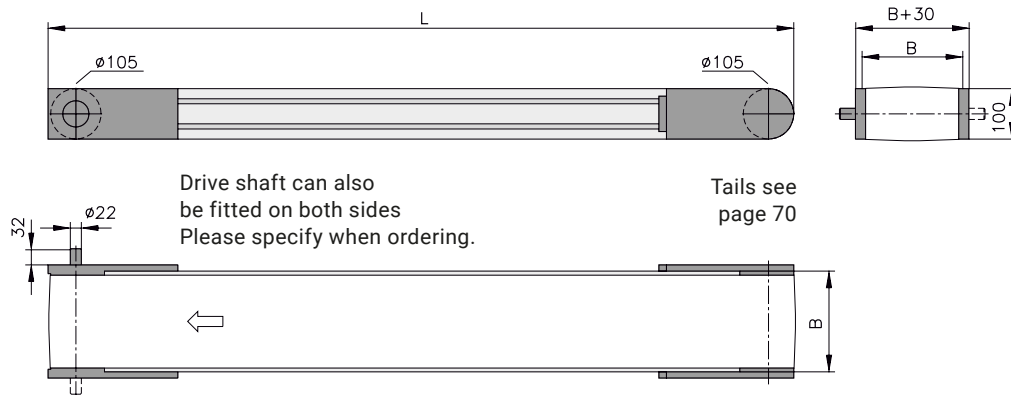




AA – Head drive without motor

B20.14.009

The AA version with no motor is suitable for connection to an existing conveyor with a drive, either in parallel or in series. This allows you to operate multiple conveyors with only one motor. The compact conveyor frame design makes it easier to integrate the conveyor into existing systems. The driving roller $\phi 105$ mm has a crowned roller for simple belt control. Operation with cleated belts is possible with this version. The $\phi 22$ mm shaft journal with a length of 32 mm is designed with a DIN 6885 key.



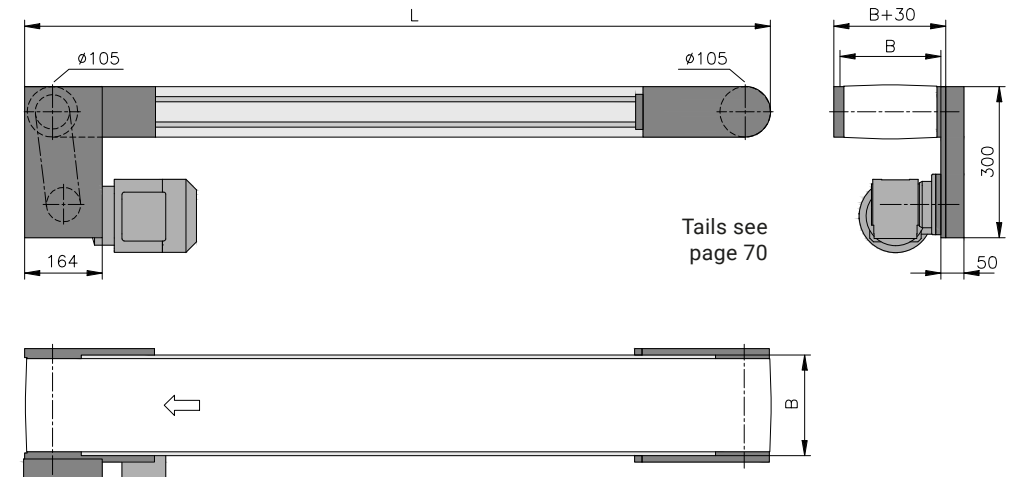
Technical data

Belt length L	individual from 720 to 20000 mm	
Conveyor width B	200 to 2000 mm (in 100 mm increments)	others on request
Belt width	B-50 mm	from p. 98
Drive and speed	up to $v=60$ m/min	
Stand and side rail		from p. 286
Standard total load	up to 200 kg	p. 20
Standard distributed load	up to 75 kg/m	p. 20

AC – Standard head drive

B20.14.001

The compact conveyor frame design with the most popular drive options makes it easier to integrate the conveyor into existing systems. The $\phi 105$ mm driving roller ensures excellent transmission of the motor power. Operation with cleated belts is possible with this version.



Technical data

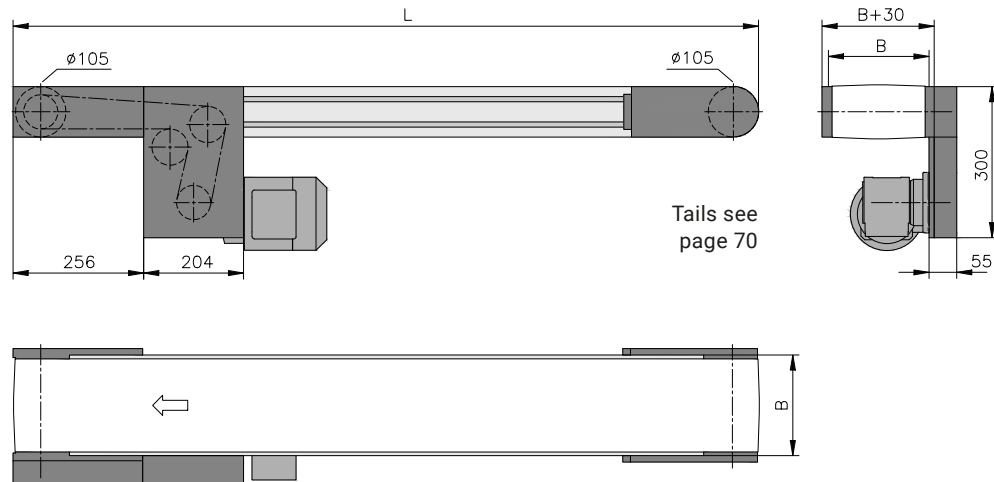
Belt length L	individual from 720 to 20000 mm	
Conveyor width B	200 to 2000 mm (in 100 mm increments)	others on request
Belt width	B-50 mm	from p. 98
Drive location	discharge end left/right, underneath/above, infeed on request	
Drive and speed	up to $v=60$ m/min	p. 12
Stand and side rail		from p. 286
Standard total load	up to 200 kg	p. 20
Standard distributed load	up to 75 kg/m	p. 20



AM – Head drive, offset

B20.14.003

The compact conveyor frame design with the offset drive makes it easier to integrate the conveyor into existing systems. The $\varnothing 105$ mm driving roller ensures excellent transmission of the motor power. Operation with cleated belts is possible with this version.



Tails see page 70

Technical data

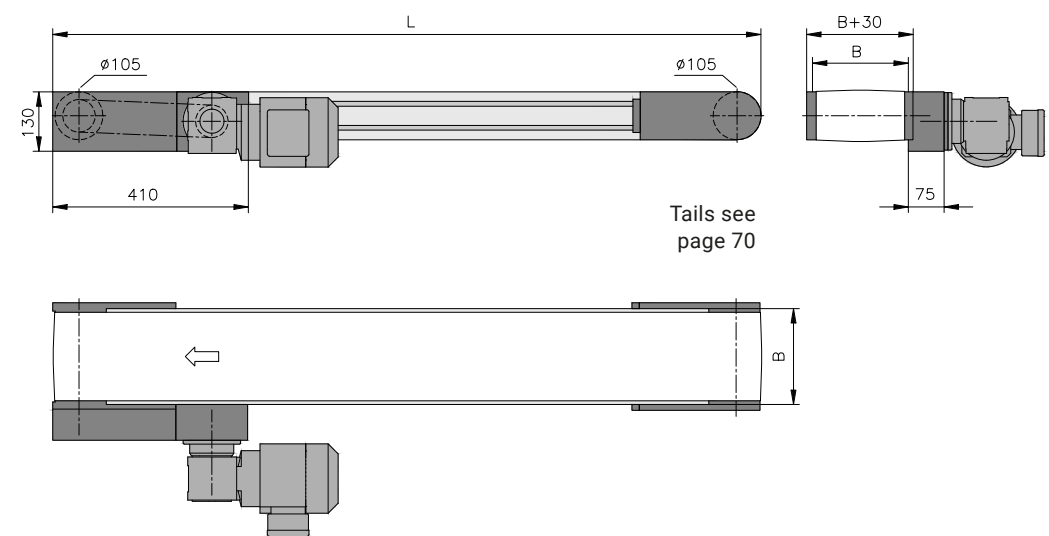
Belt length L	individual from 920 to 20000 mm	
Conveyor width B	200 to 2000 mm (in 100 mm increments)	others on request
Belt width	B-50 mm	from p. 98
Drive location	discharge end left/right, underneath; infeed end on request	
Drive and speed	up to $v=60$ m/min	p. 12
Stand and side rail		from p. 286
Standard total load	up to 200 kg	p. 20
Standard distributed load	up to 75 kg/m	p. 20



AS – Head drive, laterally on the outside, compact

B20.14.002

The drive positioned laterally on the outside allows the total height of the conveyor to be restricted to a minimum. The $\varnothing 105$ mm driving roller ensures excellent transmission of the motor power. Operation with cleated belts is possible with this version.



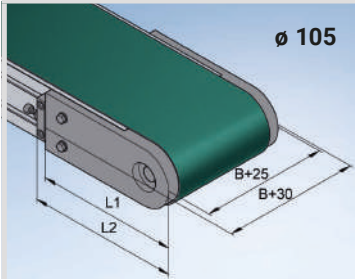
Tails see page 70

Technical data

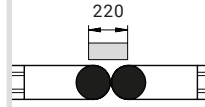
Belt length L	individual from 870 to 20000 mm	
Conveyor width B	200 to 2000 mm (in 100 mm increments)	others on request
Belt width	B-50 mm	from p. 98
Drive location	discharge end left/right; infeed end on request	
Drive and speed	up to $v=60$ m/min	p. 12
Stand and side rail		from p. 286
Standard total load	up to 200 kg	p. 20
Standard distributed load	up to 75 kg/m	p. 20

Tail 01

B80.02.004



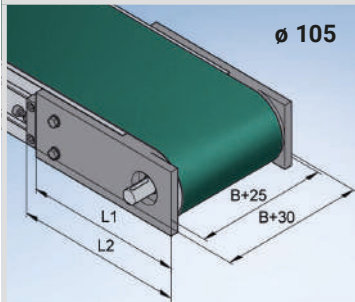
- Crowned roller, \varnothing 105 mm
- Ball bearing 2RS1
- Belt tensioning and adjustment on the side using the tensioning elements
- Min. length of the conveyed product for transfer of 220 mm



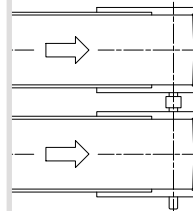
Conveyor length L	Conveyor width B	L1	L2	Head part material
$\leq 20,000$ mm	$\leq 2,000$ mm	252 mm	267 mm	Aluminium

Tail 09

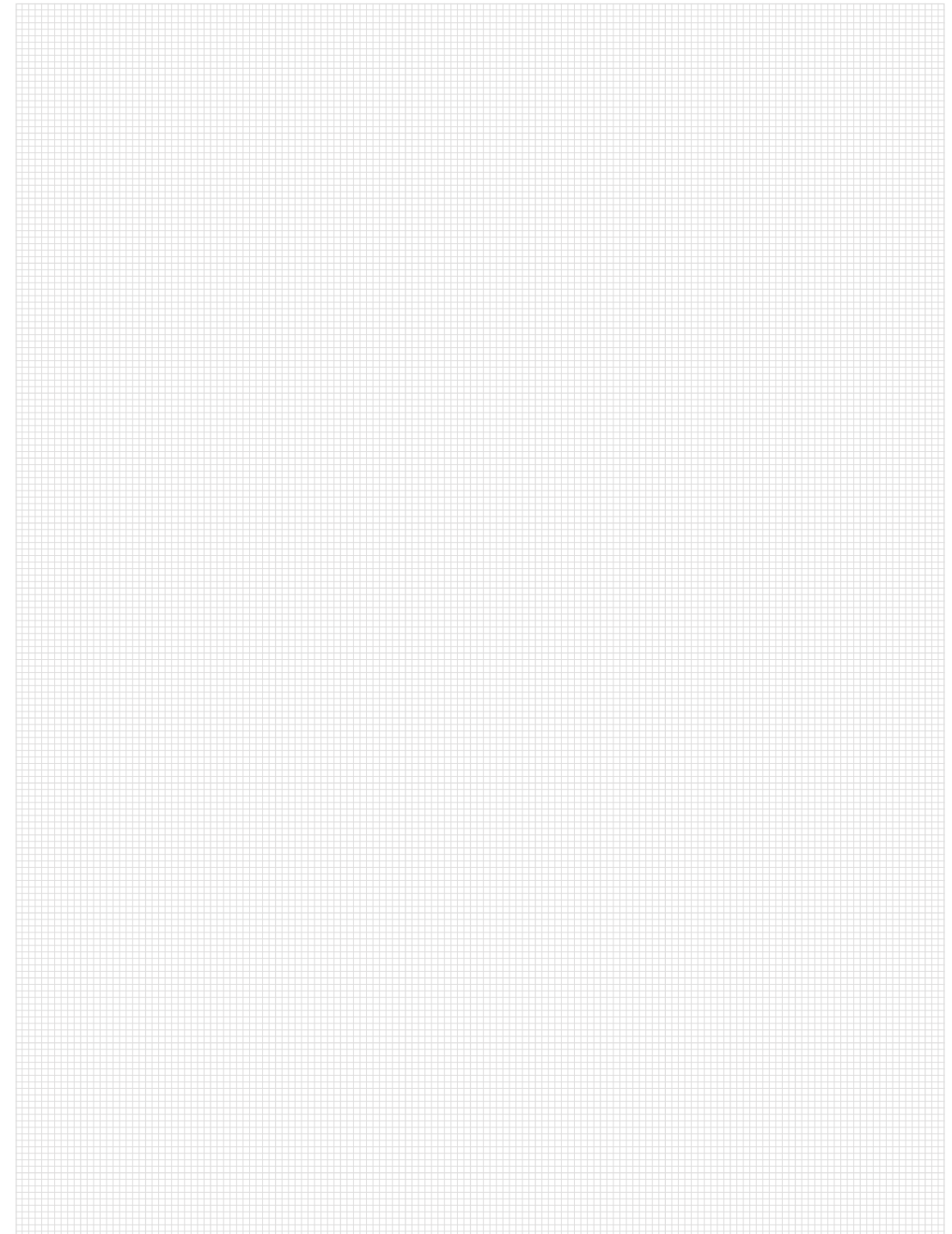
B80.02.005



- Crowned roller, \varnothing 105 mm
- Ball bearing 2RS1
- Belt tensioning and adjustment on the side using the tensioning elements
- \varnothing 22 shaft journal, length of 32 mm, keyway in accordance with DIN 6885
- Connection of two conveying lines through one drive
- Output shaft available on the right, left or both sides
- Protruding head part (conveyor length L+5 mm)



Conveyor length L	Conveyor width B	L1	L2	Head part material
$\leq 20,000$ mm	$\leq 2,000$ mm	252 mm	267 mm	Aluminium

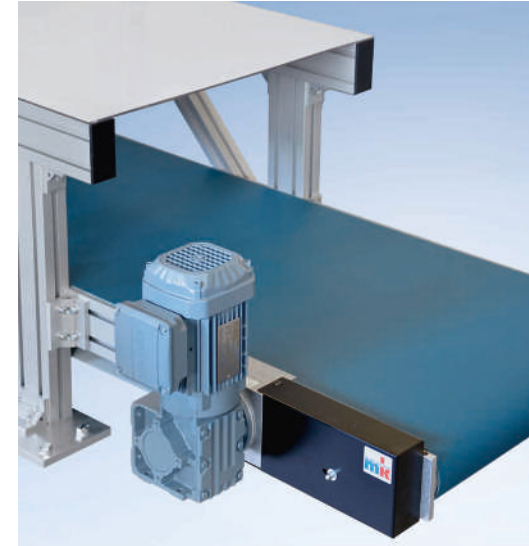




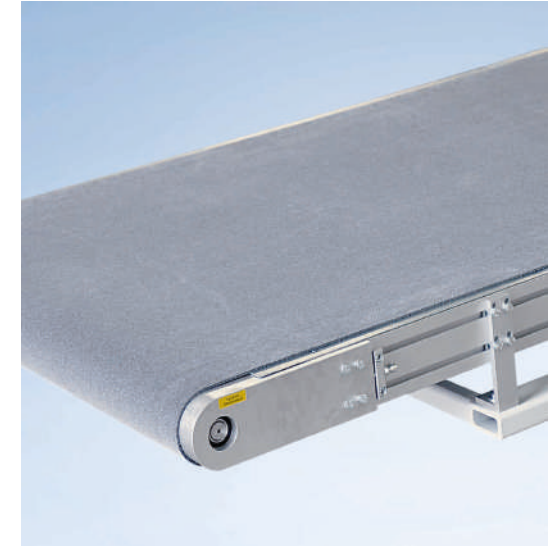
Belt conveyor GUF-P 2004 with photoelectric sensor



Belt conveyor GUF-P 2004 with printed belt



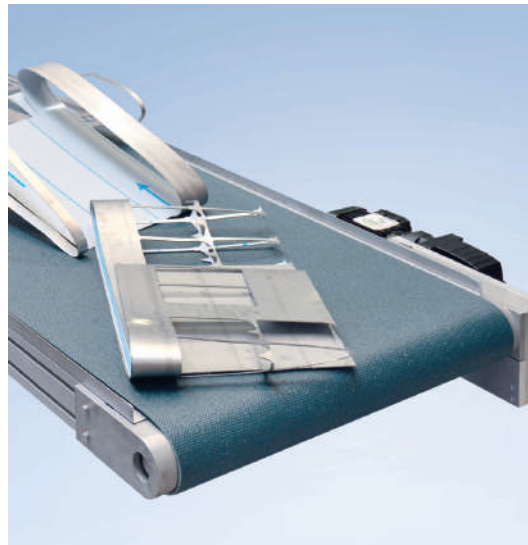
Belt conveyor GUF-P 2004 with standard head drive AS, 270° motor orientation



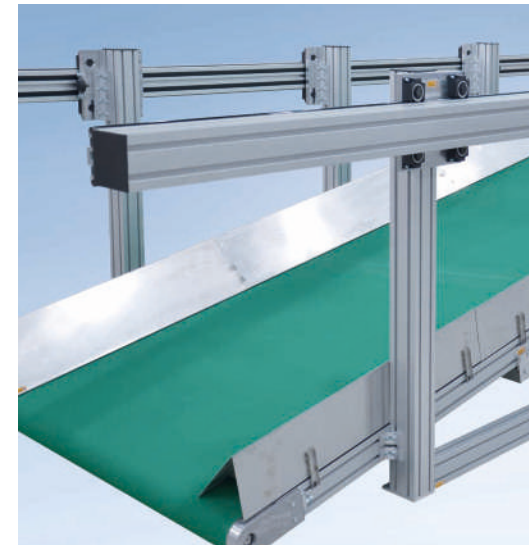
Belt conveyor GUF-P 2004 with standard tail



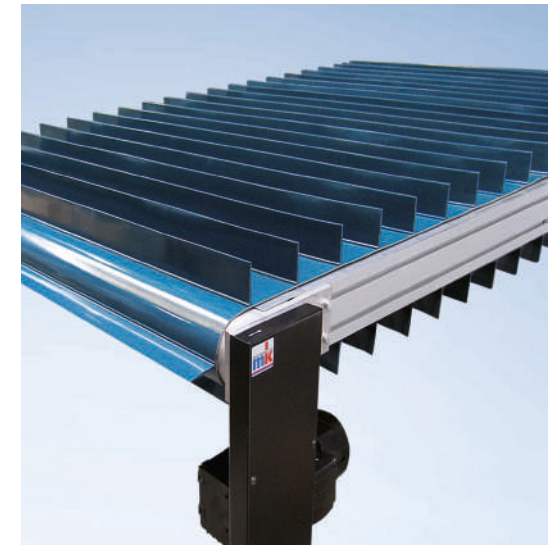
Belt conveyor GUF-P 2004 in special design with rolling knife edge



Belt conveyor GUF-P 2004 with standard AS drive, 0° motor orientation



Belt conveyor GUF-P 2004 with special side rail on a frame comprised of linear units



Belt conveyor GUF-P 2004 with belt with transverse cleats

Custom applications from page 404



» Suitable for mobile use for incline conveying of small parts. «



The KFG-P 2000 and KFG-P 2000 ECO conveyor systems are based on the mk 2000 profile and their compact conveyor frame design makes them ideal for demanding continuous duty in multi-shift operation. As with all mk belt conveyor systems, the round driving rolls make it easy to adjust the belt. On inclines, the belt is guided by welded-on longitudinal profiles.

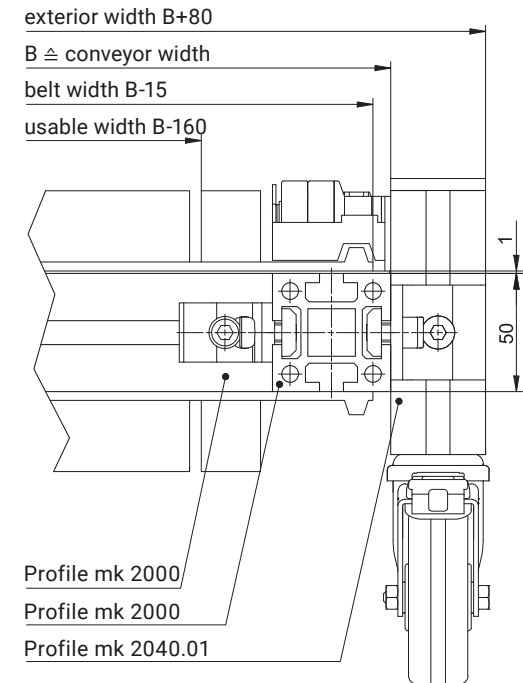
Another quality feature is the stainless steel sheet installed below the belt running surface, which ensures long-term wear resistance. This conveyor system is primarily used to transport small parts (made from plastic, for instance).

The modular design of the conveyor system combined with the general advantages of profile technology make the conveyor well suited for integration into existing systems or for use as a mobile transport unit (e.g. for filling containers).

Benefits of the KFG-P 2000

- Incline conveying for connecting different heights
- Moving transport unit for mobile use
- Ideal for integration into existing systems
- Compliant with the applicable Machinery Directive and occupational safety regulations – additional protective device guard not required
- Belts can be replaced with little work
- Optional cycling operation and control with a frequency inverter
- Optional motor overload switch

Cross Section

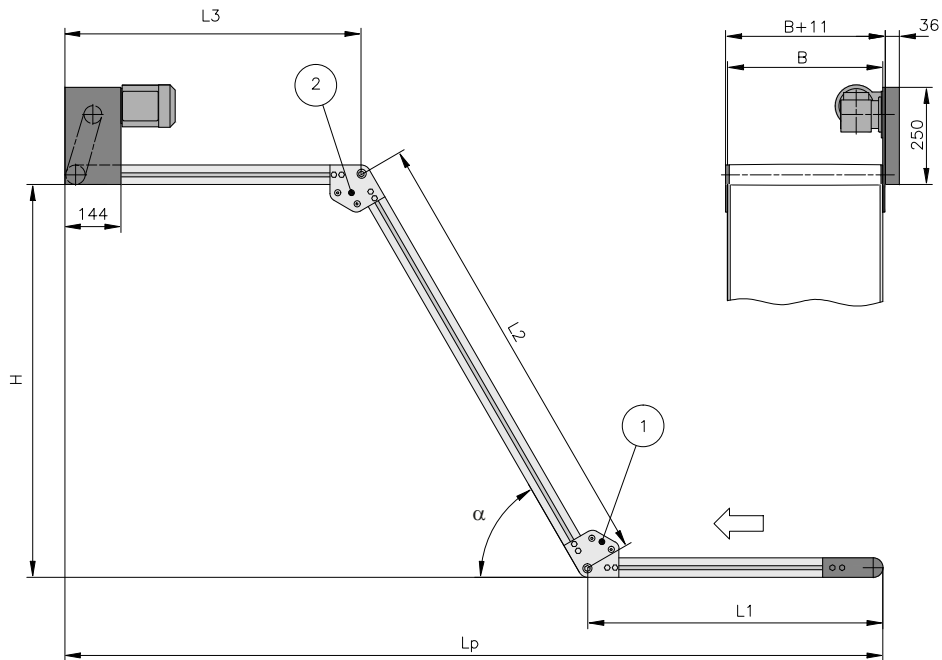




AC – Standard head drive

B20.00.010

The compact conveyor frame design with the most popular drive options makes it easy to integrate the conveyor into existing systems. The \varnothing 53 mm driving roller ensures excellent transmission of the motor power.



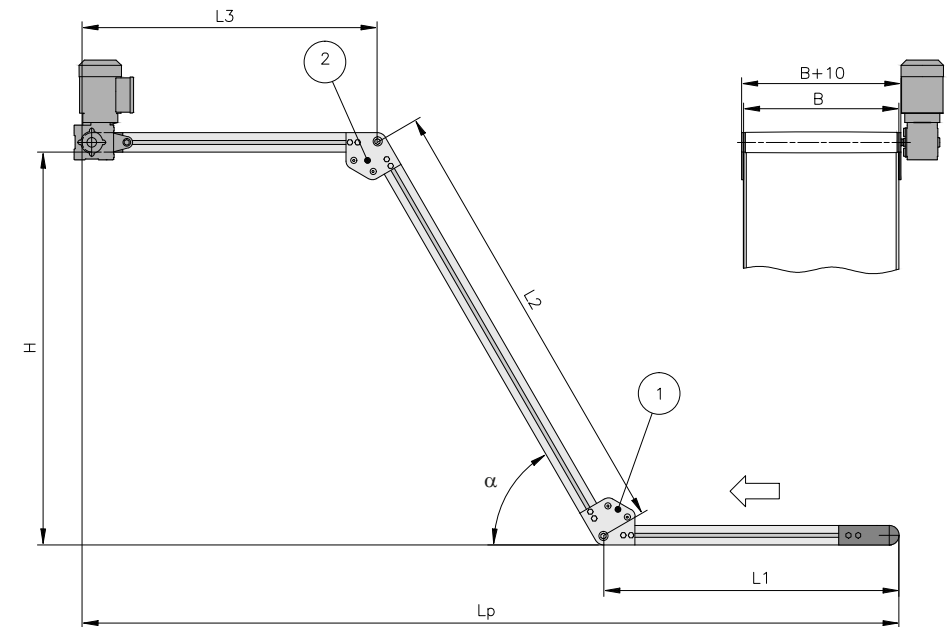
Technical data

Conveyor length L (L1+L2+L3)	variable up to approx. 4000 mm L1/L3 min. = 400, L2 min. = 600	
Conveyor width B	300 to 700 mm (in 100 mm increments)	others on request
Drive location	discharge end left/right, underneath/above	
Drive and speed	up to 15 m/min	others on request
Stand and side rail		from p. 82
Standard total load	up to 40 kg	higher on request
Standard distributed load	up to 25 kg/m, 5 kg/compartment	others on request
Belt incline α	30, 45 and 60°	others on request
Conveyed product	height up to 55 mm, length up to 300 mm	others on request
Belt	GU-V0106-028DG up to 500 mm conveyor width, GU-U0310-029DG from 500 mm conveyor width	from p. 98

AF – Direct head drive

B20.00.010

Since the motor is fitted directly onto the drive shaft, the space requirements and maintenance effort for this drive version are reduced to a minimum.



Technical data

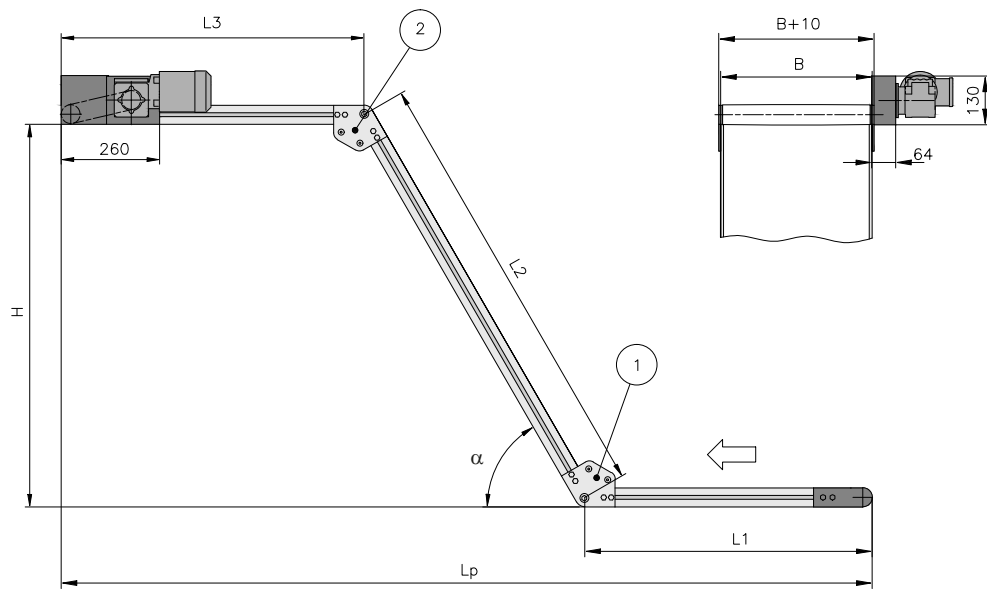
Conveyor length L (L1+L2+L3)	variable up to approx. 4000 mm L1/L3 min. = 400, L2 min. = 600	
Conveyor width B	300 to 700 mm (in 100 mm increments)	others on request
Drive location	discharge end left/right	
Drive and speed	2.8, 5.5, 11.2, 15.2 m/min	others on request
Stand and side rail		from p. 82
Standard total load	up to 40 kg	higher on request
Standard distributed load	up to 25 kg/m, 5 kg/compartment	others on request
Belt incline α	30, 45 and 60°	others on request
Conveyed product	height up to 55 mm, length up to 300 mm	others on request
Belt	GU-V0106-028DG up to 500 mm conveyor width, GU-U0310-029DG from 500 mm conveyor width	from p. 98



AS – Head drive, laterally on the outside, compact

B20.00.010

The drive located laterally on the outside allows the total height of the conveyor to be restricted to a minimum. The compact conveyor frame design makes it easy to integrate the conveyor into existing systems. The $\varnothing 53$ mm driving roller ensures excellent transmission of the motor power.



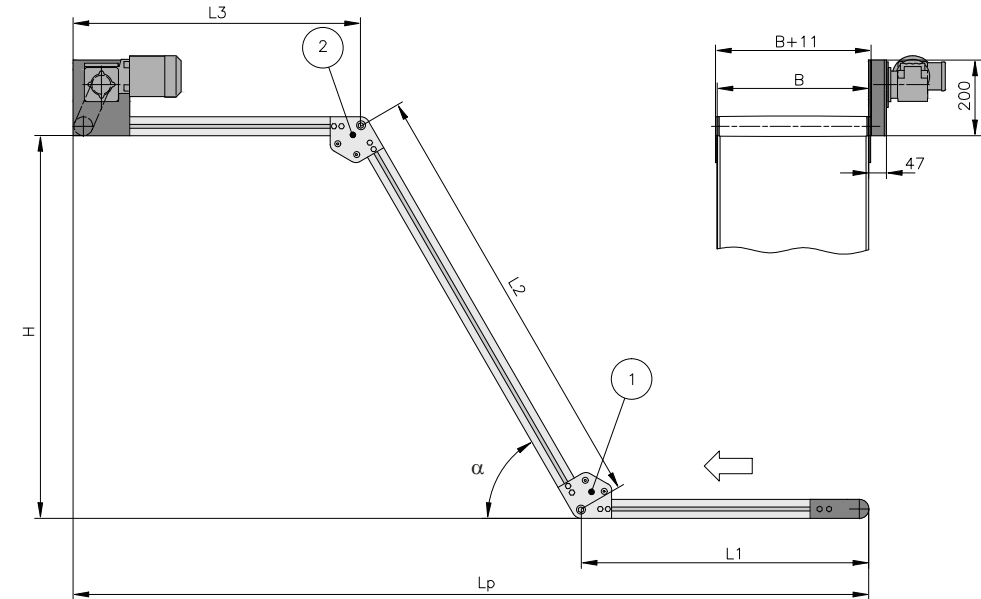
Technical data

Conveyor length L (L1+L2+L3)	variable up to approx. 4000 mm L1/L3 min. = 400, L2 min. = 600	
Conveyor width B	300 to 700 mm (in 100 mm increments)	others on request
Drive location	discharge end left/right	
Drive and speed	up to 15 m/min	others on request
Stand and side rail		from p. 82
Standard total load	up to 40 kg	higher on request
Standard distributed load	up to 25 kg/m, 5 kg/compartment	others on request
Belt incline α	30, 45 and 60°	others on request
Conveyed product	height up to 55 mm, length up to 300 mm	others on request
Belt	GU-V0106-028DG up to 500 mm conveyor width, GU-U0310-029DG from 500 mm conveyor width	from p. 98

AU – Head drive, laterally on the outside

B20.00.010

The advantage of the drive version AU is that the motor is fitted on the outside of the conveyor belt. The compact conveyor frame design makes it easy to integrate the conveyor into existing systems. The $\varnothing 53$ mm driving roller ensures excellent transmission of the motor power.



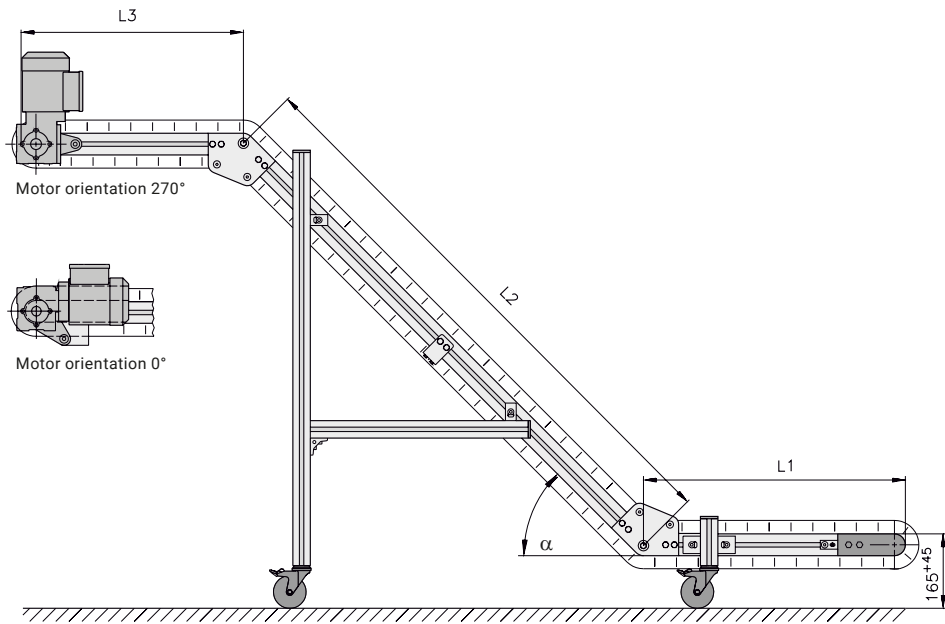
Technical data

Conveyor length L (L1+L2+L3)	variable up to approx. 4000 mm L1/L3 min. = 400, L2 min. = 600	
Conveyor width B	300 to 700 mm (in 100 mm increments)	others on request
Drive location	discharge end left/right, underneath/above	
Drive and speed	up to 15 m/min	others on request
Stand and side rail		from p. 82
Standard total load	up to 40 kg	higher on request
Standard distributed load	up to 25 kg/m, 5 kg/compartment	others on request
Belt incline α	30, 45 and 60°	others on request
Conveyed product	height up to 55 mm, length up to 300 mm	others on request
Belt	GU-V0106-028DG up to 500 mm conveyor width, GU-U0310-029DG from 500 mm conveyor width	from p. 98

Version ECO

B20.00.015

ECO stands for economy: which means high quality materials and meeting customer requirements at an attractive price. The limited number of options ensures fast delivery and high availability. With the optimal ratio of effective width to total width, the conveyor is ideal for integration in existing systems. Its mobility means it can be used as a versatile transport unit for filling containers or pallet cages.

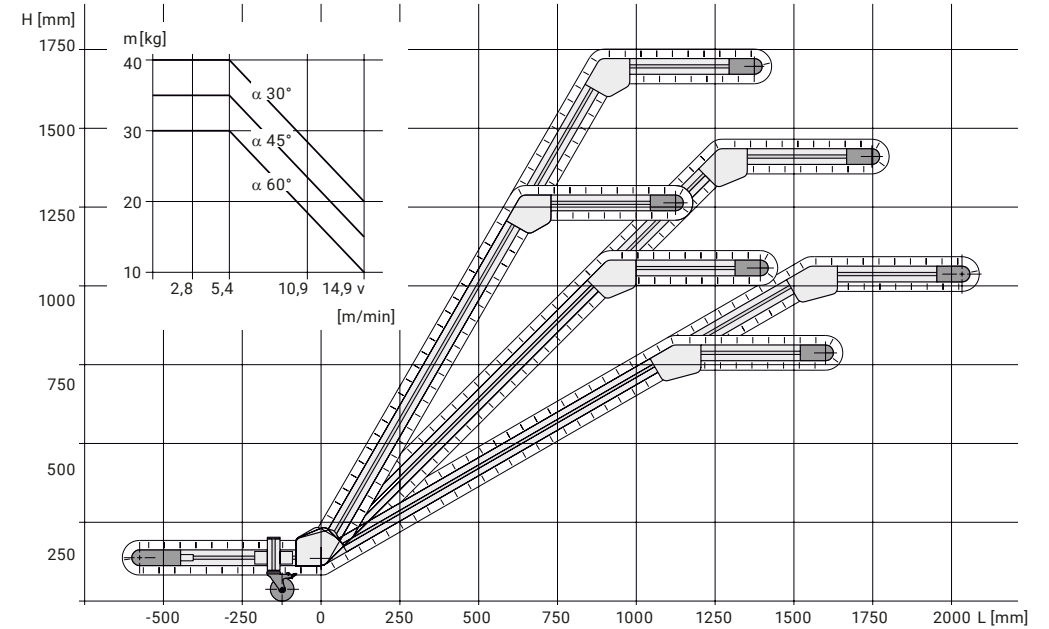


Technical data

Conveyor length L (L1+L2+L3)	2400/2900 mm (L1 = 600 mm, L2 = 1300/1800 mm, L3 = 500 mm)
Conveyor width B	400, 500, 600 mm (usable width: B-160 mm)
Drive location	discharge end left/right, above, 270° motor orientation, 0° for surcharge
Drive and speed	2.8; 5.5; 11.2; 15,2 m/min, others on request or with frequency inverter
Load capacity	depending on conveying angle and speed, up to 40 kg
Belt incline α	30, 45 and 60°
Conveyed product	height up to 55 mm, length up to 300 mm, weight up to 5 kg/compartment
Belt	GU-V0106-028DG
Cleats and side walls	high transverse cleats MT30 and 30 mm side wall, polyurethane, green with L2=1300, 16 transverse cleats with 303 mm between cleats with L2=1800, 19 transverse cleats with 308 mm between cleats

Options ECO

B20.00.015



See the table for the optimal option for your application. Without additional specifications, the conveyor is designed with a top, front left, 270° drive location and speed of 5.4 m/min.

Option (L2 1300 mm)	A1	A2	A3	A4	A5	A6	A7	A8	A9
Conveyor width B [mm]	400	400	400	500	500	500	600	600	600
Belt incline α	30°	45°	60°	30°	45°	60°	30°	45°	60°

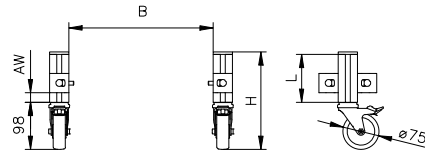
Option (L2 1800 mm)	B1	B2	B3	B4	B5	B6	B7	B8	B9
Conveyor width B [mm]	400	400	400	500	500	500	600	600	600
Belt incline α	30°	45°	60°	30°	45°	60°	30°	45°	60°

KFG-P 2000

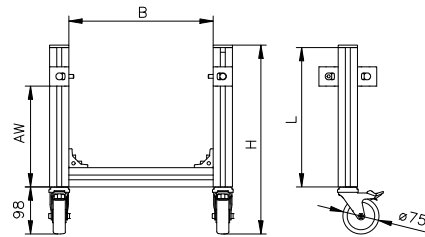
Stand Type ECO

The stand was developed specially for the incline conveyor belt and incline conveyor modular belt and is characterised by its simplicity and light-weight design with the mk 2040.40 profile.

Infeed End Stand B67.06.014

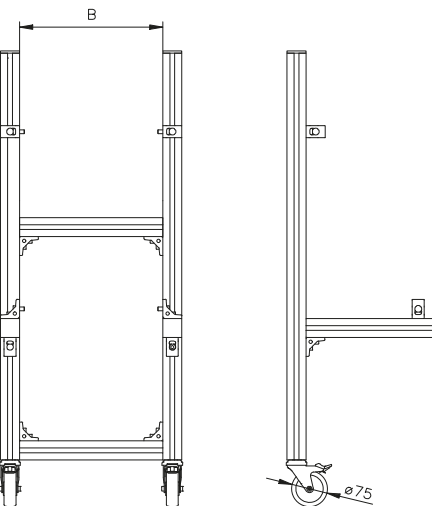


Infeed height (ELH) = 166–349 mm

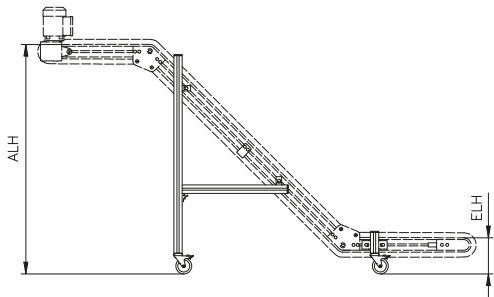


Infeed height (ELH) = 350–500 mm

Discharge End Stand B67.06.015

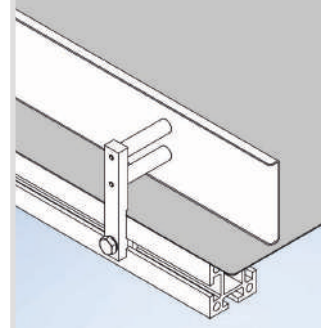


The swivel casters used have a total locking device, which guarantees a secure footing even at high transport speeds. The height and width of the stand is adapted based on the configuration; see the order example on the right.



ELH = infeed height
ALH = discharge height
B = conveyor width
H = stand height
L = length of the vertical profile
AW = distance from the angle to the profile edge

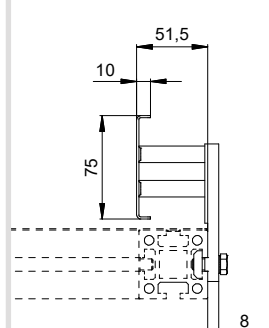
Side Rail KFG-P 2000 ECO



The side rails are attached to the side of the conveyor frame profile and are used to position, restrict and keep the conveyed good in place during the conveying process. Side walls ensure the optimum seal to the belt. See page 105.

Height 75 mm,
others on request

B17.00.035



Sample order

KFG-P 2000 type S (B20.00.010)

Drive AF, 90° motor orientation (as displayed)

Speed of 15 m/min

Conveyor width B = 500 mm

Conveyor length L1 = 500 mm;
L2 = 1000 mm; L3 = 600 mm

Belt incline $\alpha 1 = 60^\circ$; belt incline $\alpha 2 = 60^\circ$

Cleat type T20 with side rail B17.00.035

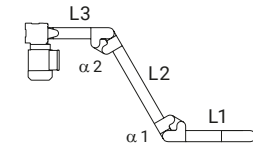
Stand, incline conveyor, type ECO

Infeed height ELH = 200 mm

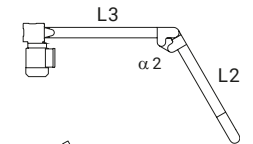
Discharge height ALH = 1200 mm

Type designation

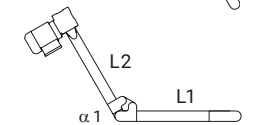
Type S



Type K



Type L



2



Incline conveyor belt KFG-P 2000 ECO with 60° incline, option B3 (B20.00.015-B3)



Incline conveyor belt KFG-P 2000 ECO with 45° incline, option B2 (B20.00.015-B2)



Incline conveyor belt KFG-P 2000 with side wall as a lateral boundary and transverse cleats



Incline conveyor belt KFG-P 2000 ECO with customer-specific dimensions

2



Incline conveyor belt KFG-P 2000 with head drive AS and side rail (B17.00.035)



Incline conveyor belt KFG-P 2000 with head drive AU and 45° incline



Incline conveyor belt KFG-P 2000 with head drive AC and side rail, belt guide via longitudinal cleats K10



Incline conveyor belt KFG-P 2000 with head drive AC and 30° incline

Custom applications from page 404



»» For horizontal conveying around corners. ««

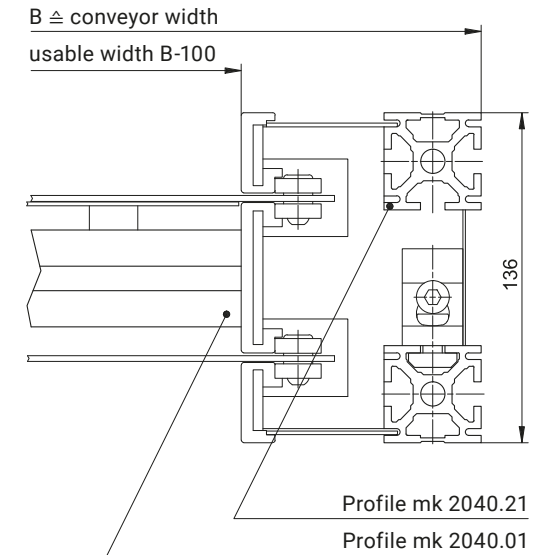
The KGF-P 2040 conveyor system is based on Series 40 profiles and is compatible with all mk conveyor systems. The t-slots running along the outer radius (10 mm slot width based on our profile technology) allow you to easily connect additional accessories such as side rails, sensors, and so on. The profile design provides a torsion-resistant structure with good load-bearing properties. The values for the total load, speeds, and so on, specified below are directly related to this design and may vary as a result.

The conveyor is equipped with a $\varnothing 20$ rolling knife edge that allows even small products to be reliably transferred to the next system. Belt tensioning is handled by an automatic tensioning device that is integrated in the tail, which keeps the conveyor's outer dimensions constant. For options with a standard motor, the compact lower belt drive ensures that there are no obstructing edges.

Benefits of the KGF-P 2040

- Horizontal transport on a 90° and 180° curve
- Compatible with all mk conveyor systems
- $\varnothing 20$ rolling knife edge ensures reliable transport of small product
- Integrated tensioning mechanism that automatically tensions the belt
- Lower belt drive leaves no obstructing edges
- Flexible operation in reverse and accumulation modes

Cross Section

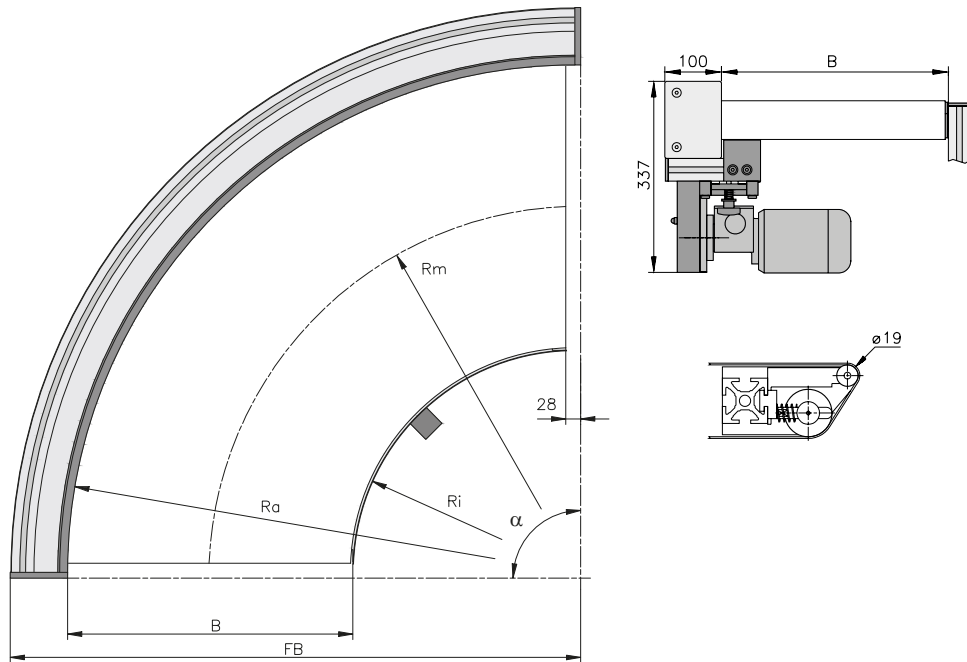




BC – Lower belt drive, standard

B20.40.020 (90°) | B20.40.021 (180°)

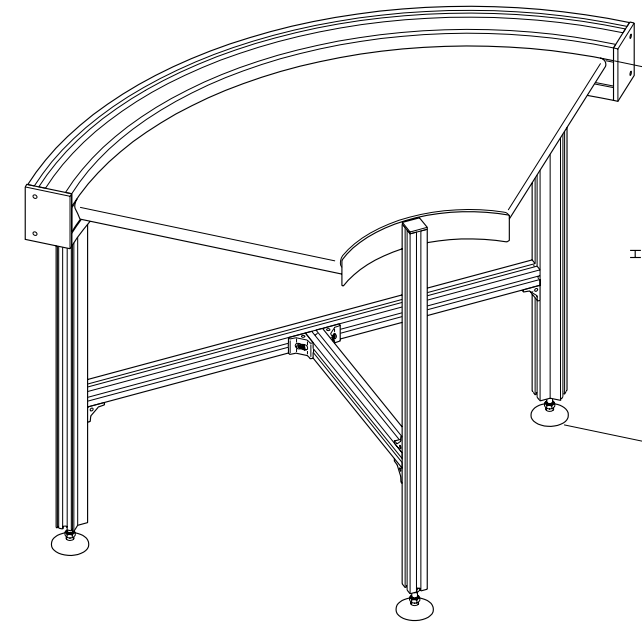
With this conveyor, mk offers the BC drive version with a usable width of 300, 400, 500 and 600 mm for 90° and 180° conveying radii. The compact conveyor frame design makes it easy to integrate the conveyor into existing systems. The \varnothing 55 mm driving roller ensures excellent transmission of the motor power.



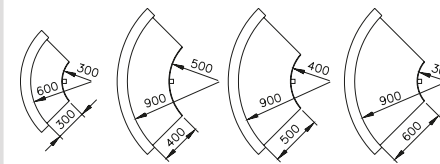
Technical data

Conveying angle	90° and 180°, others on request
Usable width B	300 with Ra=600 mm, Ri=300 mm, FB=706 400 with Ra=900 mm, Ri=500 mm, FB=1006 500 at Ra=900 mm, Ri=400 mm, FB=1006 600 at Ra=900 mm, Ri=300 mm, FB=1006
Drive location	below
Drive and speed	5 to 30 m/min at Rm, others on request
Stands	standard design or with belt replacement aid
Load capacity	depending on conveyor radius and conveyed product, up to 30 kg
Belts	

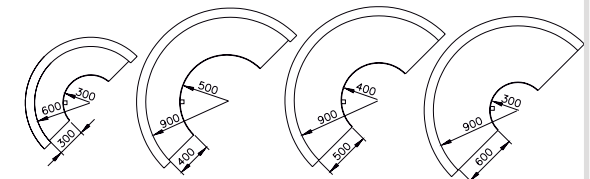
from p. 98



Radius of 90° Curve Versions
B20.40.020



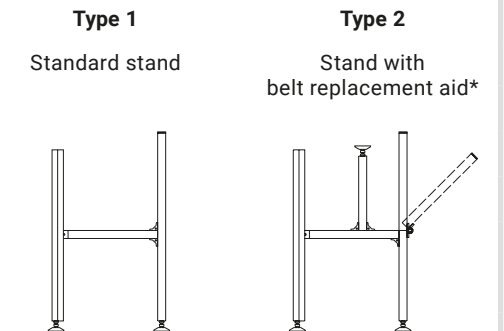
Radius of 180° Curve Versions
B20.40.021



Sample order

- KGF-P 2040
- Ra 900/Ri 500 version
- Speed of 15 m/min
- Conveyor width B = 400 mm
- Belt type
- Stand, with or without
- Belt replacement support
- Conveyor height H = 800 mm

Type designation



*With usable width B = 400 mm or wider



Curved belt conveyor KGF-P 2040 with centre drive BC and stand type 1



Curved belt conveyor KGF-P 2040 with centre drive BI and rolling knife edge



180° curved belt conveyor KGF-P 2040 without internal radius



180° curved belt conveyor KGF-P 2040 with 300 mm internal radius



Curved belt conveyor KGF-P 2040 with internal radius R=300 mm and stand type 2



180° curved belt conveyor KGF-P 2040 with side rail on internal radius

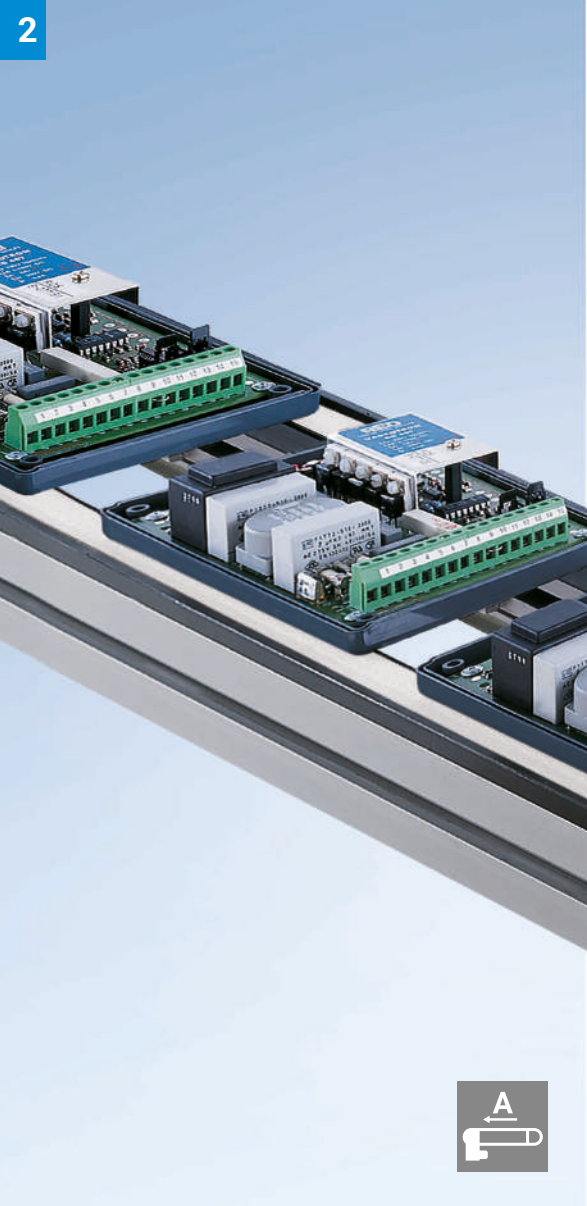


Curved belt conveyor KGF-P 2040 with rolls for transfer to the belt conveyor without a knife edge



Curved belt conveyor KGF-P 2040 with height-adjustable, movable frame

Custom applications from page 404



» Double-line belt conveyor system for transporting pallets. «

The DGF-P 2001 conveyor system is specially designed for transporting pallets. The system is often used in assembly systems, for example, in the electrical industry.

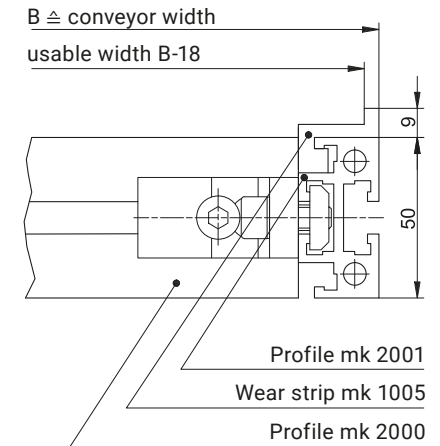
The small idler roller allows you to transport short pallets. A roller on the lower run side of the tail is responsible for the belt tension. This ensures that the conveyor maintains a fixed installation length. The belt runs entirely atop wear strips, which allows for a maximum weight of 15 kg per section.

mk delivers pallets for the DGF-P 2001 in aluminium as standard. The pallets can therefore be machined according to customer requirements.

Benefits of the DGF-P 2001

- Transporting pallets
- Very small tail allows even small pallets to be transported
- Integrated tensioning mechanism that automatically tensions the belt
- Flexible operation in accumulated and cycling mode
- Optional custom pallets

Cross Section

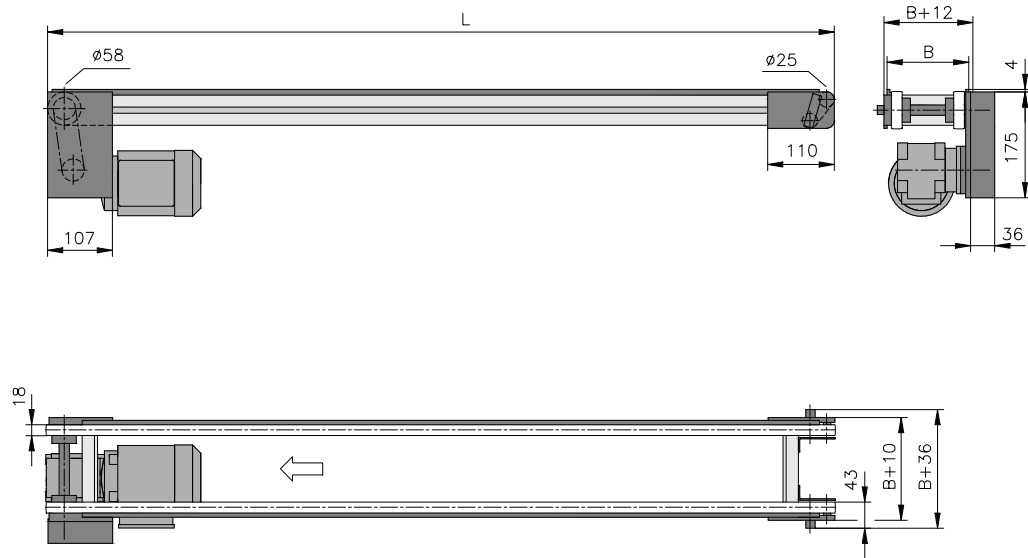




AC – Standard head drive

B20.11.701

The compact conveyor frame design makes it easy to integrate the conveyor into existing systems. The $\varnothing 58$ mm driving roller ensures excellent transmission of the motor power.



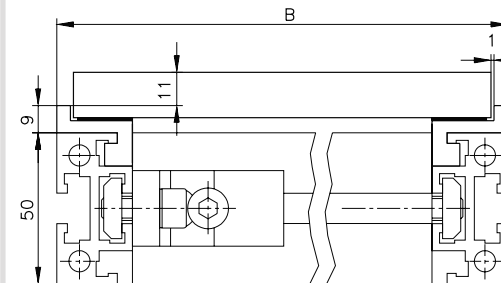
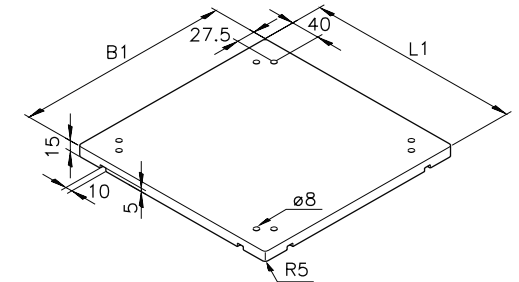
Technical data

Conveyor length L	individual from 300 to 2000 mm	
Conveyor width B	100, 125, 150, 175, 200 and 250 mm	
Belt width	18 mm (preferred belt: GU-T0105-003BL, GU-U0306-017WE)	
Drive location	discharge end left/right, underneath, infeed on request	
Drive and speed	up to $v=15$ m/min, constant or controllable speed	
Stand and side rail		from p. 286
Standard total load	up to 15 kg, higher on request	
Standard distributed load	up to 10 kg/m, higher on request	



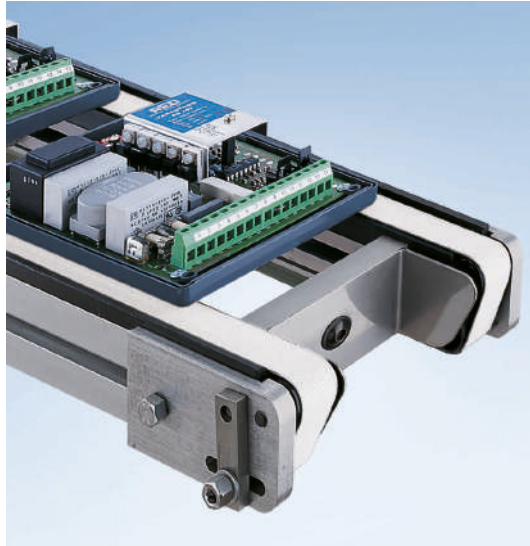
DGF-P 2001 Pallets

The pallets for the DGF-P 2001 transport system are made from aluminium (3.1325) as standard. The pallet width is always determined by the dimensions of the conveyor system (B-11 mm). The minimum length is 90 mm. Alternative pallet materials can also be used depending on the product to be transported.

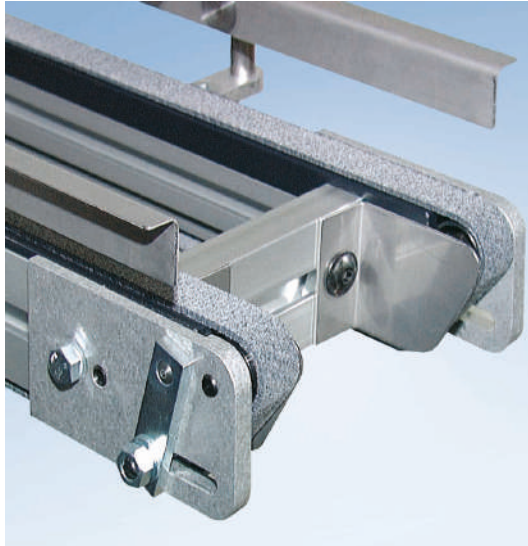


Processing

Upon request, we are happy to design pallets for your particular application or manufacture them according to your drawings.



Double belt conveyor DGF-P 2001, particularly suitable for transporting small pallets



Double belt conveyor DGF-P 2001 with side rail for over-wide conveyed goods



Double belt conveyor DGF-P 2001 with lower belt drive BC



Double belt conveyor DGF-P 2001 with head drive AC



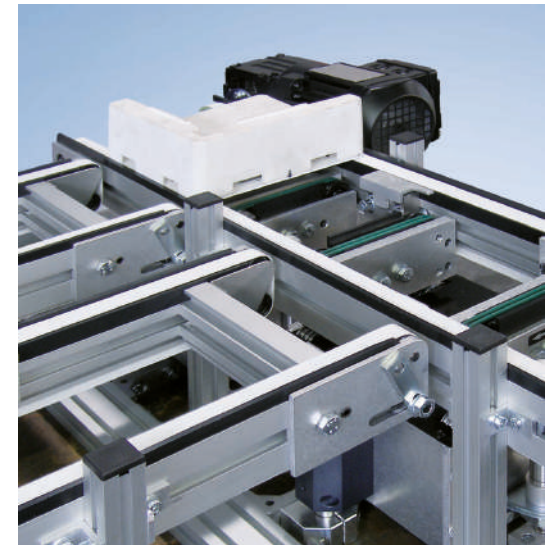
Double belt conveyor DGF-P 2001 with head drive AF



Double belt conveyor DGF-P 2001, side rail using wear strip type B with stand S53.1



Double belt conveyor DGF-P 2001 with side rail SF02 and stand S53.21



Interlinking of multiple double belt conveyors DGF-P 2001 with integrated lift-and-transfer conveyor

Custom applications from page 404

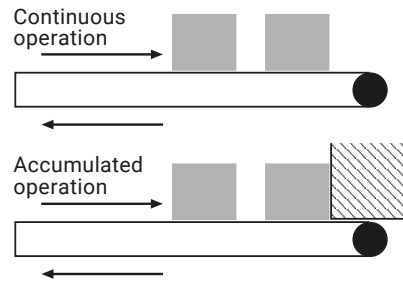
General Information

For the most part, the belt types listed here meet all requirements. Other belts are available on request.

Accumulating belts are designed for long-term accumulated operation and have corresponding surface properties (friction coefficient).

Belts with limited accumulation capability are not designed for long-term accumulated operation. Relative motion is permitted, e.g. when running up against an end stop, in case of slight speed differences from one conveyor to the next, or with transverse movement of light loads (with laterally stiff belts only).

The non-accumulating belts, also known as anti-slip belts, have a structure or friction coefficient that provides high grip.



Order Designation

GU -U 03 03 -001 WE

Transport medium GU = belt
 Material, carrying side of the transport medium
 Surface condition
 K1% value* rounded to 0 decimal places
 Consecutive mk number
 Colour, carrying side

Material		Surface condition		Colour, carrying side **	
-F	Felt	01	Allows for accumulated operation	BL	Transparent
-R	Rubber (NBR)	02	Allows for restricted accumulated operation	WE	White
-T	Polyester (PET)	03	Not suitable for accumulated operation	LB	Blue
-U	Polyurethane (PU)			DG	Green
-V	Polyvinyl chloride (PVC)			SW	Black


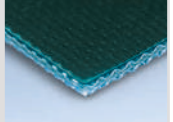
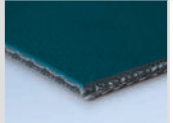



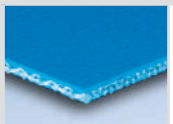
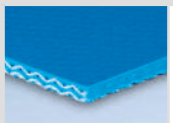
* The K1% value is the force with which the belt is stretched by 1% per mm of width. It is an indication of the strength and therefore the load capacity of the belt.

** Depending on the batch, the colour of the belt may differ from the example in the photograph in this catalogue.

Item no. and designation	Allows for accumulated operation	Material	Colour	Surface	Min. ø of the tail	Permissible temperature	Approx. belt thickness	Properties	Belt group
K1029003 GU-T0105-003BL 	Yes	PET	Trans-parent	Woven	6 mm	-10 to 70 °C	1.2 mm	Laterally stiff, antistatic, FDA-compliant, oil-resistant*	2
K1029008 GU-T0101-008BL 	Yes	PET	Trans-parent	Woven	20 mm	-10 to 70 °C	1.3 mm	Antistatic, FDA compliant, suitable for curved belt conveyors	1
K1029028 GU-V0106-028DG 	Yes	PVC	Green	Smooth	14 mm	-15 to 80 °C	1.8 mm	Laterally stiff, FDA compliant, suitable for in-cline conveyor	2
K1029015 GU-U0107-015DG 	Yes	PU	Green	Smooth	40 mm	-10 to 70 °C	1.6 mm	Laterally stiff, antistatic, oil-resistant*	3
K1029010 GU-V0103-010SW 	Yes	PVC	Black	Smooth	30 mm	-10 to 60 °C	1.8 mm	Antistatic, suitable for curved belt conveyor	2
K1029019 GU-F0106-019SW 	Yes	Felt	Black	Smooth	30 mm	-10 to 120 °C	2.5 mm	Antistatic, suitable for curved belt conveyor	2
K1029007 GU-U0204-007WE 	With restrictions	PU	White	Smooth	6 mm	-30 to 100 °C	1.3 mm	Laterally stiff, antistatic, FDA compliant, oil-resistant*	3
K1029050 GU-U0205-050LB 	With restrictions	PU	Blue	Smooth	6 mm	-30 to 100 °C	1.3 mm	Laterally stiff, antistatic, FDA-compliant, oil-resistant*	3

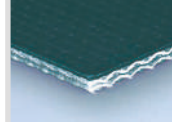
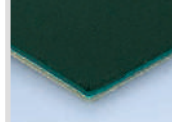
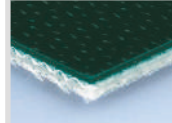
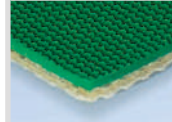
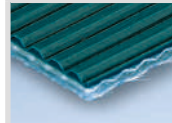
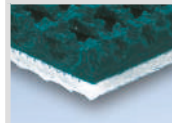

Belts

Belt group ascending in price

Item no. and designation	Allows for accumulated operation	Material	Colour	Surface	Min. ø of the tail	Permissible temperature	Approx. belt thickness	Properties	Belt group
K1029006 GU-V0203-006DG single-layer***									
	With restrictions	PVC	Green	Smooth	30 mm	-10 to 70 °C	0.8 mm	Laterally stiff, antistatic	1
K1029011 GU-U0205-011DG									
	With restrictions	PU	Green	Smooth	50 mm	-15 to 80 °C	1.6 mm	Laterally stiff, antistatic, FDA-compliant, oil-resistant*	4
K1029029 GU-U0310-029DG									
	No	PU	Green	Smooth	50 mm	-30 to 90 °C	2.4 mm	Laterally stiff, FDA compliant, suitable for in-line conveyor, oil-resistant*	5
K1029001 GU-U0302-001WE single-layer***									
	No	PU	White	Smooth	6 mm	-20 to 70 °C	0.7 mm	Antistatic, FDA-compliant, oil-resistant*	1
K1029004 GU-U0305-004WE									
	No	PU	White	Smooth	6 mm	-30 to 80 °C	1.2 mm	Laterally stiff, antistatic, FDA-compliant, oil-resistant*	3
K1029017 GU-U0306-017WE									
	No	PU	White	Smooth	10 mm	-30 to 80 °C	1.4 mm	Laterally stiff, antistatic, FDA-compliant, oil-resistant*	3
K1029030 GU-U0308-030LB									
	No	PU	Blue	Smooth	6 mm	-30 to 100 °C	1.4 mm	Laterally stiff, antistatic, FDA-compliant, oil-resistant*	3
K1029024 GU-U0305-024LB									
	No	PU	Blue	Smooth	6 mm	-30 to 100 °C	1.5 mm	Laterally stiff, antistatic, FDA-compliant, oil-resistant*	3

Belts

Belt group ascending in price

Item no. and designation	Allows for accumulated operation	Material	Colour	Surface	Min. ø of the tail	Permissible temperature	Approx. belt thickness	Properties	Belt group
K1029012 GU-U0306-012DG									
	No	PU	Green	Smooth	25 mm	-30 to 100 °C	1.4 mm	Laterally stiff, antistatic, FDA-compliant, oil-resistant*	3
K1029009 GU-V0303-009DG									
	No	PVC	Green	Smooth	25 mm	-10 to 70 °C	1.8 mm	Antistatic, suitable for curved belt conveyor	2
K1029013 GU-V0307-013DG									
	No	PVC	Green	Smooth	40 mm	-10 to 60 °C	2.0 mm	Laterally stiff, antistatic	2
K1029005 GU-R0303-005DG									
	No	NBR	Green	Woven	30 mm	0 to 80 °C	1.5 mm	Antistatic, oil-resistant*, cut-proof	3
K1029016 GU-U0305-016DG									
	No	PU	Green	Structured	40 mm	-30 to 80 °C	1.9 mm	Antistatic, oil-resistant*	4
K1029014 GU-V0306-014DG									
	No	PVC	Green	Structured	50 mm	-10 to 60 °C	4.9 mm	Laterally stiff, antistatic	3
K1029018 GU-V0307-018SW									
	No	PVC	Black	Structured	40 mm	-10 to 60 °C	2.2 mm	Laterally stiff, antistatic	2

* The belt's oil resistance may need to be tested based on the type of oil used.

** Cut-proof belts ensure a longer service life when transporting sharp products such as stamped parts.

*** Single-layer belts are less robust and therefore must not be as strongly pre-tensioned.

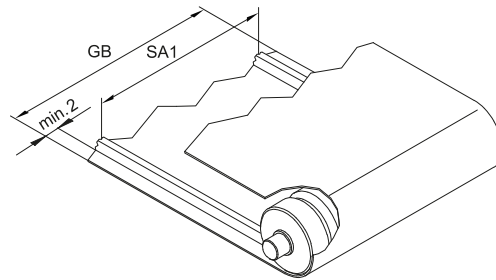
Cleats and Side Walls

Cleats and Side Walls

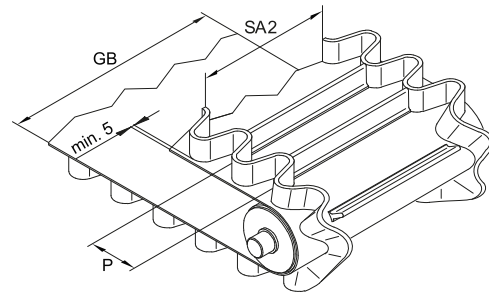
When selecting a cleat profile, please note that the cleat must be of the same material as the belt. Segmented transverse cleats are possible, as are combinations of longitudinal and transverse cleats.

The bonding points on the cleats generally have more limited temperature range than the belt and cleat material itself. More robust designs, such as woven fabric cleats, are available on request.

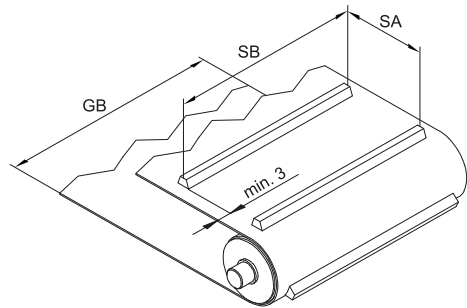
Longitudinal cleats, internal (running side) are a belt guide option and are usually used where lateral forces act on the belt. In the area of the longitudinal cleats, the belt may be uneven.



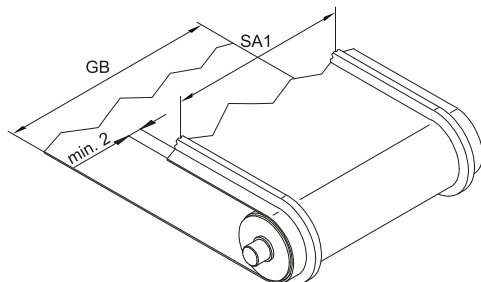
Side walls, external (carrying side) can be used instead of side rails and are often employed in incline conveyors.



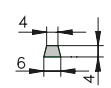
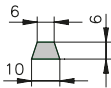
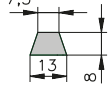
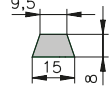
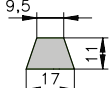
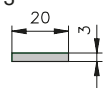
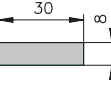
Transverse cleats (carrying side) serve as the carrying mechanism for the conveyed product, especially in inclined conveyors.



Longitudinal cleats, external (carrying side) are used to guide the belt on concave tracks (for example, on incline conveyors).



Longitudinal Cleats (can also be used as lateral cleats)

Designation	Material/colour				Min. SA/SA1* [mm]	Weight [g/m]	Min. ø of idler roller [mm]		
	PVC		PU				Longitudinal cleats Running side	Longitudinal cleats Carrying side	Transverse cleats Carrying side
	Green	White	Trans-parent	Green					
K6 	•	•	•		30	25	40	30	30
K10** 	•	•	•	•	30	60	70	60	50
K13 	•	•	•		30	100	90	60	80
K15 	•		•		30	120	90	60	90
K17 	•	•	•		30	180	90	90	100
F20/3 	•	•			30	75	70	50	70
F30/8 	•	•			45	290	120	90	120

*SA1 = minimum distance between longitudinal cleats/SA = minimum distance between transverse cleats
**This cleat must be used for the belt guide on the carrying side for the incline conveyor.

2

Transverse Cleats							
Designation	Min. SA*	Material/colour				Weight [g/m]	Min. ø of idler roller [mm] Transverse cleats carrying side
		PVC		PU			
		Green	White	Green	White		
T20U	40			•	•	140	50
T30U	40			•	•	180	50
T35U	40			•	•	200	50
T40U	40			•	•	220	50
T50U	40			•	•	250	50
T60U	40			•	•	280	50
T20	55	•	•			160	90

2

Transverse Cleats							
Designation	Min. SA*	Material/colour				Weight [g/m]	Min. ø of idler roller [mm] Transverse cleats, carrying side
		PVC		PU			
		Green	White	Green	White		
L40	55	•	•			140	85
L60	55	•	•			180	85

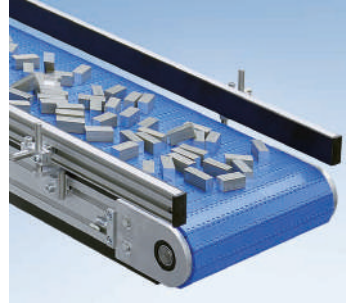
*SA = minimum distance between transverse cleats

Side Walls								
Designation	Min. SA*	Material/colour						Min. ø of idler roller [mm] (≥ 2 x side wall height)
		Green	PVC White	Blue	Green	PU White	Blue	
WK20		•	•	•	•	•	•	40
WK25		•	•	•	•	•	•	50
WK30		•	•	•	•	•	•	60
WK35		•	•	•	•	•	•	70
WK40		•	•	•	•	•	•	80

The minimum distance from the side wall to the edge of the belt is 5 mm. Min. SA2 = 60; min. A = 5
*Varies based on the version



Selecting a Modular Belt Conveyor 108



Modular Belt Conveyor MBF-P 2040 110

Head Drives 112

Application Examples 114

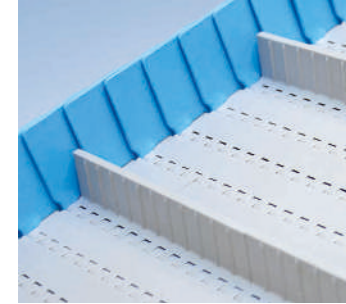


Incline Conveyor Modular Belt KFM-P 2040 116

Head Drives 118

Stands 120

Application Examples 122



Modular Belts

for MBF-P 2040 146

for KMF-P 2040 148

for MBF-P 2040.86 and KFM-P 2040.86 149



Curved Modular Belt Conveyor KMF-P 2040 124

Head Drives 126

Drive Versions 128

Application Examples 130



Modular Belt Conveyor MBF-P 2040.86 132

Head Drives 134

Application Examples 136



Incline Conveyor Modular Belt KFM-P 2040.86 138

Head Drives 140

Stands 142

Side Rails 143

Application Examples 144

Selecting a Modular Belt Conveyor

Dimensions – Technical Data

Conveyor system	Conveyor widths [mm]	Conveyor lengths [mm]	Total load* as standard, up to [kg]	Speed up to [m/min]	∅ of tails [mm]	Reverse operation	Accumulated operation	Cycling operation
Modular belt conveyors								
MBF-P 2040	approx. 200–1000	475–10000	250	30	approx. 100		•	•
Incline conveyor modular belt								
KFM-P 2040	approx. 200–1000	1000–4000	100	30	approx. 100			•
Modular belt conveyors with hinged plate belt								
MBF-P 2040.86	210–710	1400–10000	150	12	150			•
Incline conveyor modular belt with hinged plate belt								
KFM-P 2040.86	210–710	1400–10000	150	12	150			•

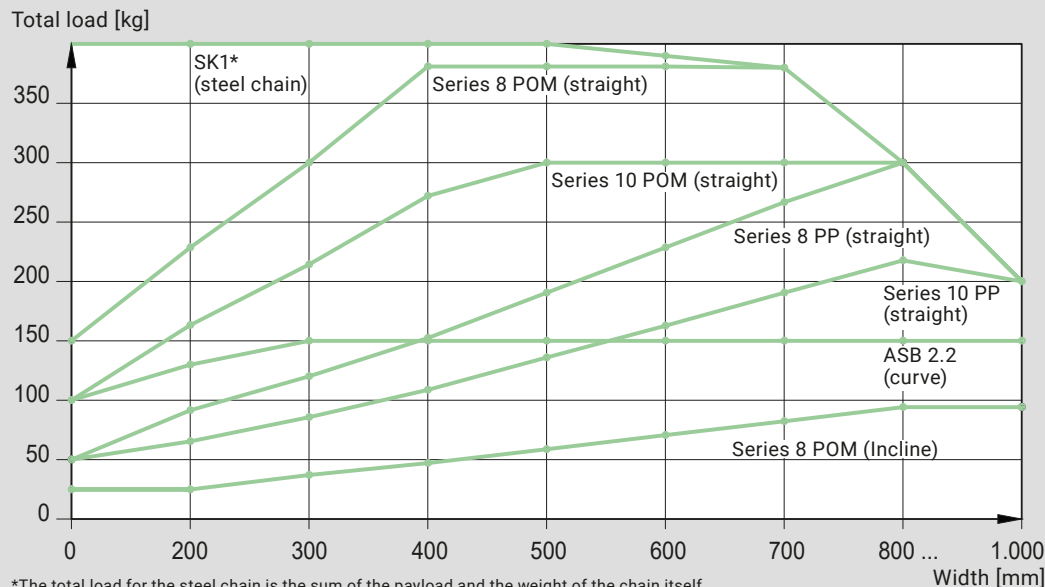
* Usual load limits that may be exceeded based on the configuration and influencing factors. Influencing factors for the load include: width, number of teeth on the drive sprocket wheels, chain type, load distribution, duty type and environmental conditions.

System Selection

... based on the load, conveyor width and modular belt series

The diagram can be used as a basis for determining the permissible total load based on the conveyor width and chain series. For the plastic modular belts, a coefficient of friction of $\mu=0.3$ is assumed. For the steel chain (hinged plate belt), a coefficient of friction of $\mu=0.15$ is assumed.

For accumulated operation, the mass that accumulates must also be taken into account with $\mu=0.3$ for the total load. Theoretically, this means that the mass in accumulated operation must be doubled (200 kg in accumulated operation equals 400 kg in continuous operation). The standard application with lateral cleats, particularly with incline conveyors, does not allow accumulated operation.



*The total load for the steel chain is the sum of the payload and the weight of the chain itself.

Application Options

Due to their positive locking drive in the side rail, modular conveyors are recommended where a belt is not an option due to slip, an unfavourable length-width ratio or transverse forces. The low-maintenance plastic modular belts in Series 8 and 10 (straight) and ASB 2.2 (curve) are standard versions.

Upon request, we can provide a design with reinforced bearings, supplemental supports of the drive shaft and an appropriate number of additional sprockets to utilise the full performance capacity of the chain and, following testing and coordination, enable widths of up to 2 m.

Conveyor with a hinged steel belt

The hinged plate belt for the incline conveyor is equipped with a steel chain that makes it suitable for harsh environmental conditions and for transporting products such as stamped, cast, forged or wooden pieces. It is particularly suitable for conveying hot goods up to 200° C.

On request, transverse cleats can be screwed or welded on. Stainless steel or perforated variants of the chain are available. Due to the gap of 1 to 3 mm between the side rail and chain, this system is not suitable for pointed stamping scraps or metal chips.

Modular Belts

Series 8 is characterised by its robustness and is used in industrial applications in particular. Series 10 is intended for transporting lightweight to medium-weight products in sanitary environments, such as those found in the food industry and the pharmaceutical sector. The module geometry and the sprocket wheels were therefore designed to ensure easy cleaning, to eliminate cavities and hollow spaces and to allow for limited self-cleaning of the gaps.

Transverse cleats up to 75 mm in height and side plates up to 100 mm in height are available for both series. This eliminates the need for a complex side rail, as well as the associated problems arising from gaps and from relative motion between the chain and side rail.

For the permissible tensile load, a safety factor of three relative to the permissible tensile loads of the chain was included in the calculation to ensure reliable durability. At a length of 3 metres, the usual chain slack can be dispensed with, which allows for restricted reversing operations. At lengths of more than 3 metres or under heavy loads, the conveyor is run with a balance option (e.g. chain sagging or a tensioning device).

The chain for curves (ASB 2.2) is highly resistant to wear and abrasion, making it suitable for high temperatures, contact with chemicals or food, etc.

Modular Belt Material

The Series 8 chain made from impact-resistant, affordable polypropylene (PP) is the standard for industrial applications. Series 10 is made from polyethylene (PE) for applications in the food industry.

For especially demanding requirements regarding max. load and/or cut resistance, we recommend polyoxymethylene (POM, POM-CR). This material can even handle the occasional impact from product landing forcefully on the chain or the transverse cleats.



» Straight version for flexible combination with curved and inclined tracks. «

The positive drive mechanism on the conveyor system MBF-P 2040 with modular belt allows it to convey high loads even with narrower conveyor widths. The belt guide ensures that there is no lateral movement. It also allows conveyed products to be moved diagonally.

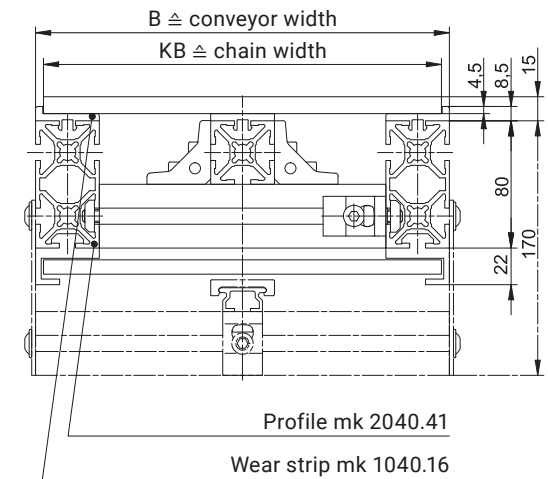
The material of the modular belt offers a high level of wear-resistance and abrasion resistance. The conveyor system offers various chain materials to make it suitable for food, suitable for high temperatures or resistant to chemicals. Accessories such as side plates and transverse cleat profiles are also included in the product range.

Maintenance work such as tensioning the belt or replacing individual elements can be carried out quickly and easily.

Benefits of the MBF-P 2040

- High load capacities available
- Positive drive mechanism eliminates slippage and makes it suitable for wet applications
- Stable chain travel regardless of the length/width ratio
- Maximum usable width with low total width
- Lateral movement of conveyed products
- Belt is guided to eliminate lateral deviation
- Chain material is highly resistant to wear and abrasion, making it suitable for high temperatures, contact with chemicals or food, etc.

Cross Section*



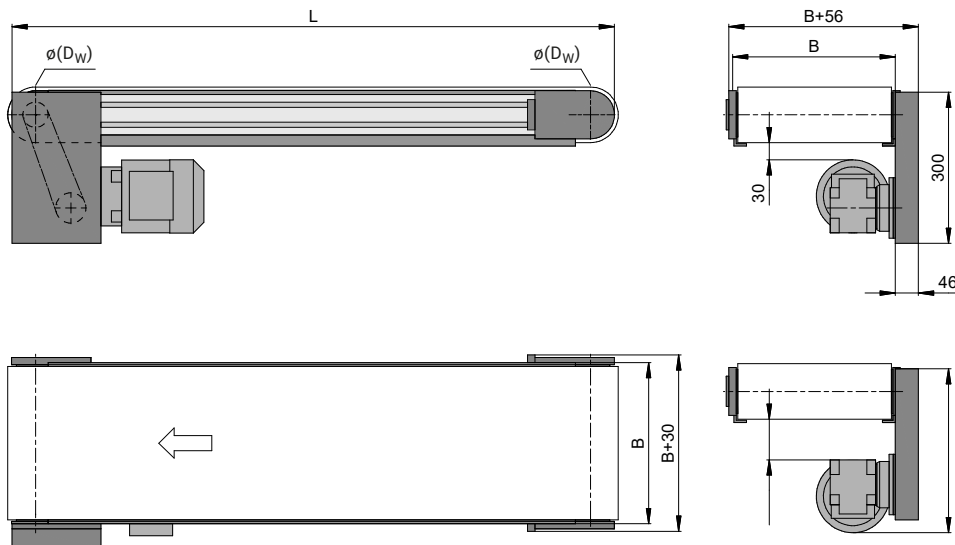
*Diagram includes a modular belt support in the lower run (dashed line). Only necessary with $B > 700$ mm.



AC – Standard head drive

B20.40.806

The compact conveyor frame design makes it easier to integrate the conveyor into existing systems. The sprocket wheel with the positive-locked connection to the modular belt ensures excellent transmission of the motor power. At lengths of up to three metres, the chain does not sag but the belt still runs quietly. With lengths of around three metres or more, there is chain sagging on the drive end, which is enclosed by a protective box. This results in an additional obstructing edge.



* when using transverse cleats

Technical data

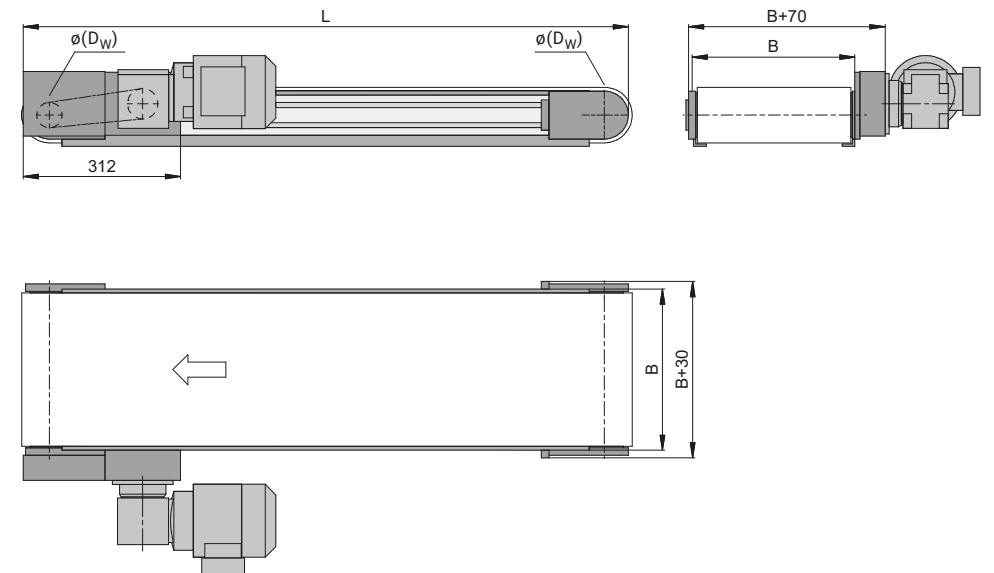
Conveyor length L	individual from 475 to 10000 mm	
Conveyor width B	approx. 200–1000 mm depending on the chain type	p. 146
Drive location	left/right underneath	
Drive and speed	up to 30 m/min, higher on request	p. 12
Stands		from p. 286
Standard total load	up to 250 kg, higher on request	p. 108
Standard distributed load	up to 75 kg/m, higher on request	p. 108
Pitch diameter (Dp)	chain S8=99.7 mm; chain S10=98 mm	



AS – Head drive, laterally on the outside, compact

B20.40.807

The drive located laterally on the outside allows the total height of the conveyor to be restricted to a minimum. The sprocket wheel with the positive-locked connection to the modular belt ensures excellent transmission of the motor power. With lengths of up to three metres, the chain does not sag but the belt still runs quietly. With lengths of around three metres or more, there is chain sagging on the drive end, which is enclosed by a protective box. This results in an additional obstructing edge.

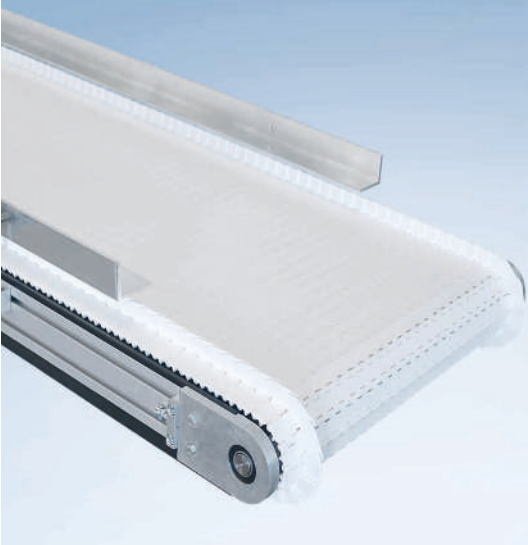


Technical data

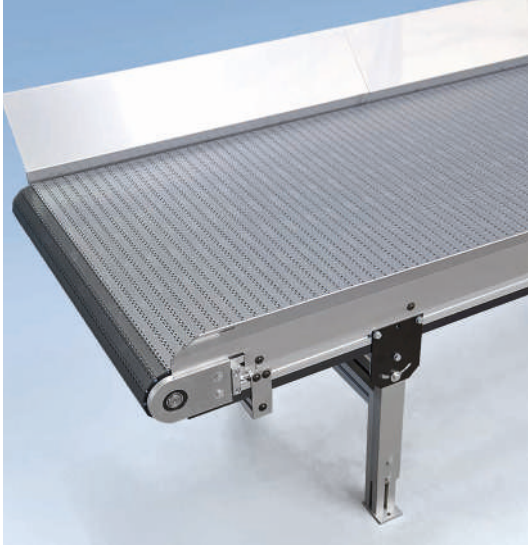
Conveyor length L	individual from 610 to 10000 mm	
Conveyor width B	approx. 200–1000 mm depending on the chain type	p. 146
Drive location	left/right underneath	
Drive and speed	up to 30 m/min, higher on request	p. 12
Stands		from p. 286
Standard total load	up to 250 kg, higher on request	p. 108
Standard distributed load	up to 75 kg/m, higher on request	p. 108
Pitch diameter (Dp)	chain S8=99.7 mm; chain S10=98 mm	

Application Examples MBF-P 2040

3



Modular belt conveyor MBF-P 2040 with side wall and additional side rail



Modular belt conveyor MBF-P 2040 with funnel-shaped side rail



Modular belt conveyor MBF-P 2040 with moving side wall

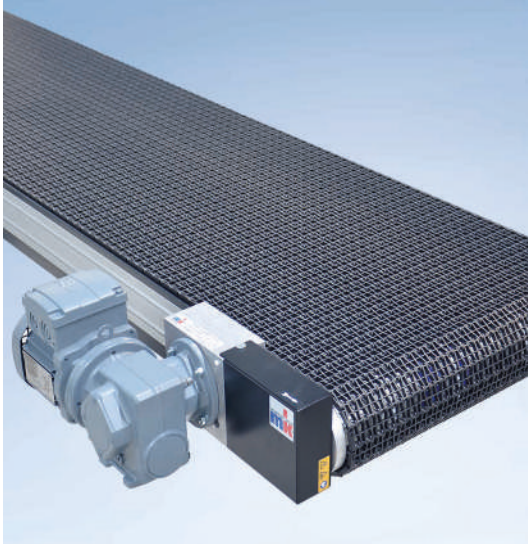


Modular belt conveyor MBF-P 2040 with rubber-top modular belt (one-sided)

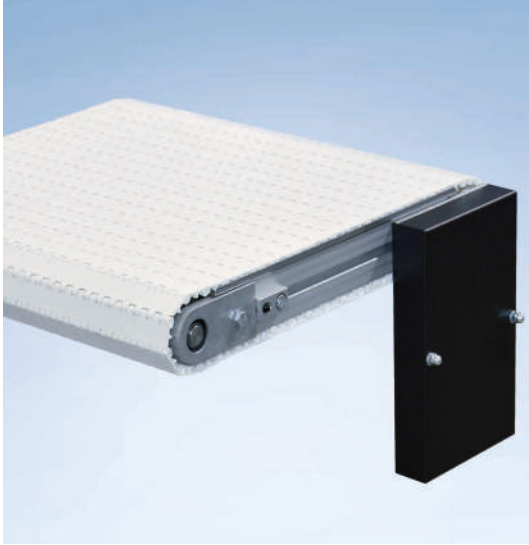
3



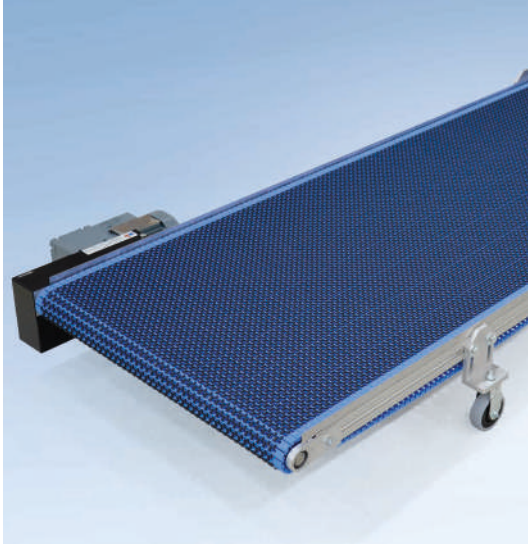
Modular belt conveyor MBF-P 2040 with end stop



Modular belt conveyor MBF-P 2040 with head drive AS and modular belt with grid structure for outstanding air circulation



Modular belt conveyor MBF-P 2040 with a particularly short design



Modular belt conveyor MBF-P 2040 with a special chain with friction lining

Custom applications from page 404

3



» Incline conveying for connecting different heights. «

The conveyor system KFM-P 2040, with its compact conveyor frame structure made from aluminium profile technology, is ideal for integration into existing machines or as a mobile transport unit for filling containers, for example.

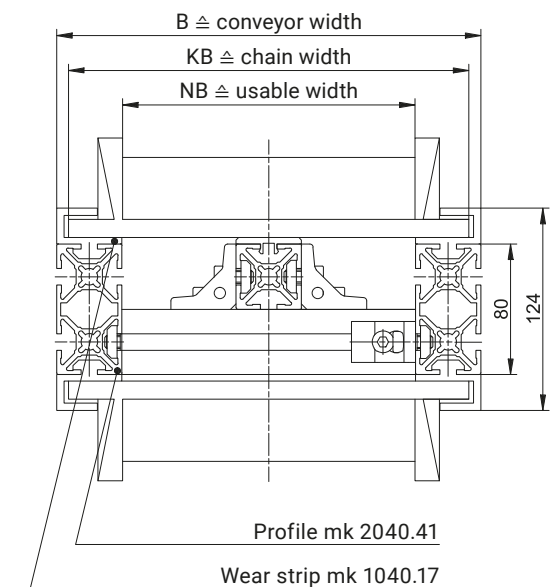
The plastic modular belt, which is fully guided through PE1000 wear strips, is used to transport slugs or moulded plastic parts, light punched parts or food products. The material of the modular belt offers a high level of wear-resistance and abrasion resistance. The conveyor system offers various chain materials to make it suitable for food, suitable for high temperatures or resistant to chemicals.

Accessories such as side plates and transverse cleat profiles are also included in the product range. The slots in the profiles allow for easy connection of accessories such as funnels and discharge slides. Depending on the product you wish to convey, please also see our incline conveyor with a belt or hinged plate belt.

Benefits of the KFM-P 2040

- Moving transport unit for mobile use
- Ideal for integration into existing systems
- High load capacities available
- Positive drive mechanism eliminates slippage and makes it suitable for wet applications
- Stable chain travel regardless of the length/width ratio
- Chain material is highly resistant to wear and abrasion, making it suitable for high temperatures, contact with chemicals or food, etc.
- Accessories such as side walls and transverse cleat profiles available

Cross Section



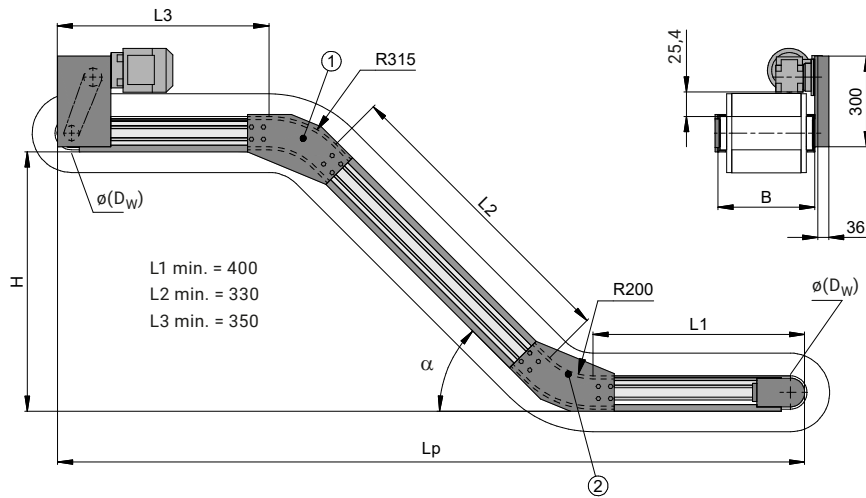
3



AC – Standard head drive

B20.40.810/811/812

For the drive version AC, mk offers a multitude of drive motors tailored to various speed and load capacity requirements. The sprocket wheels ensure excellent transmission of the motor power. At lengths of up to three metres, the chain does not sag but the belt still runs quietly. With lengths of around three metres or more, there is chain sagging on the drive end, which is enclosed by a protective box. This results in an additional obstructing edge.



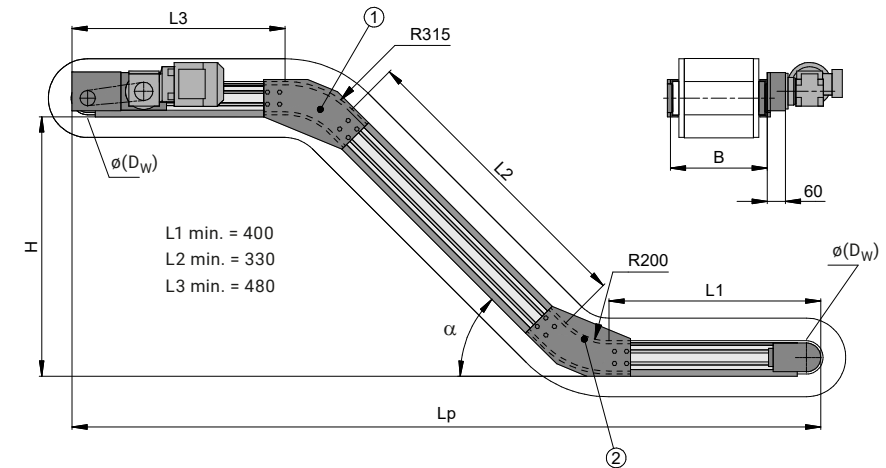
Technical data

Conveyor length L (L1+L2+L3)	depending on the conveyor configuration and total load, usually up to 4000, max. 10000 mm (max. length based on the angle of alpha and L2)	
Conveyor width B	approx. 200–1000 mm depending on the chain type	p. 146
Drive location	discharge end left/right, underneath/above	
Drive and speed	up to 30 m/min	p. 12
Stands		p. 120
Total load	up to 100 kg (including chain weight)	p. 108
Distributed load	up to 50 kg/m, 15 kg/compartment	p. 108
Belt incline a 1 and 2	30, 45 and 60°	others on request
Pitch diameter (DP)	chain S8=99.7 mm; chain S10=98 mm	

AS – Head drive, laterally on the outside, compact

B20.40.813/814/815

The drive positioned laterally on the outside allows the total height of the conveyor to be restricted to a minimum. The sprocket wheel with the positive-locked connection to the modular belt ensures excellent transmission of the motor power. At lengths of up to three metres, the chain does not sag but the belt still runs quietly. With lengths of around three metres or more, there is chain sagging on the drive end, which is enclosed by a protective box. This results in an additional obstructing edge.



Technical data

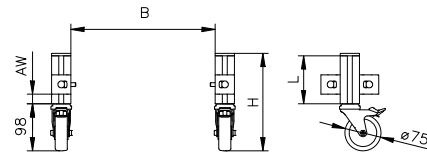
Conveyor length L (L1+L2+L3)	depending on the conveyor configuration and total load, usually up to 4000, max. 10000 mm (max. length based on the angle of alpha and L2)	
Conveyor width B	approx. 200–1000 mm depending on the chain type	p. 146
Drive location	discharge end left/right	
Drive and speed	up to 30 m/min	p. 12
Stands		p. 120
Total load	up to 100 kg (including chain weight)	p. 108
Distributed load	up to 50 kg/m, 15 kg/compartment	p. 108
Belt incline a 1 and 2	30, 45 and 60°	others on request
Pitch diameter (DP)	chain S8=99.7 mm; chain S10=98 mm	

KFM-P 2040

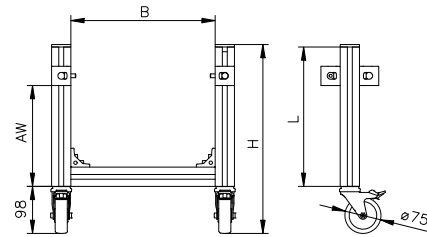
Stand Type ECO

The stand was developed specially for the incline conveyor belt and incline conveyor modular belt and is characterised by its simplicity and light-weight design with the mk 2040.40 profile.

Infeed End Stand B67.06.014

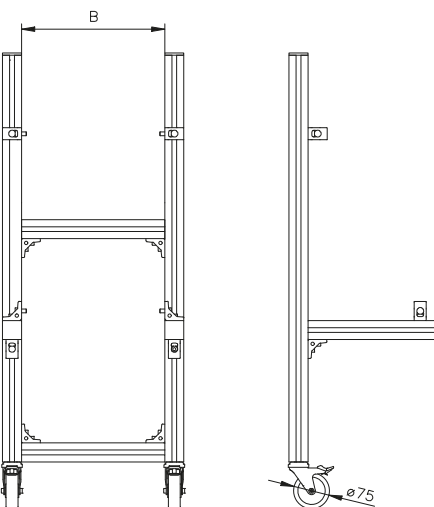


Infeed height (ELH) = 166–349 mm

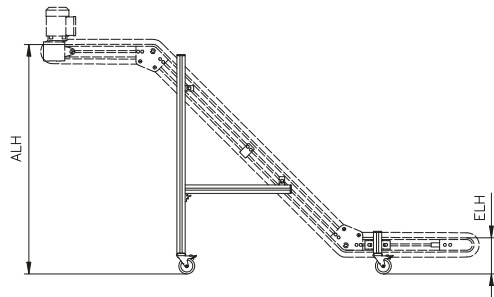


Infeed height (ELH) = 350–500 mm

Discharge End Stand B67.06.015



The swivel casters used have a total locking device, which guarantees a secure footing even at high transport speeds. The height and width of the stand is adapted based on the configuration; see the order example on the right.

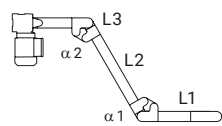
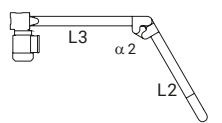
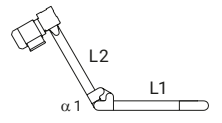


ELH = infeed height
ALH = discharge height
B = conveyor width
H = stand height
L = length of the vertical profile
AW = distance from the angle to the profile edge

Sample order

KFM-P 2040 type S (B20.40.810)
Drive AC, 0° motor orientation (as shown)
Speed of 15 m/min
Conveyor width B = 460 mm
Conveyor length
L1 = 500 mm; L2 = 1000 mm; L3 = 600 mm
Belt incline $\alpha_1 = 60^\circ$; belt incline $\alpha_2 = 60^\circ$
Cam height H1/S8 = 25.4 mm (see page 127)
Stand, incline conveyor, type ECO
Infeed height ELH = 200 mm
Discharge height ALH = 1200 mm

Type designation

	Drive	AC	AS
Type S 	B20.40. ...	810	813
Type K 	B20.40. ...	811	814
Type L 	B20.40. ...	812	815



Incline conveyor modular belt KFM-P 2040 type L with head drive AS, stand type ECO and intake guide panel on the infeed



Incline conveyor modular belt KFM-P 2040 type K with movable base frame



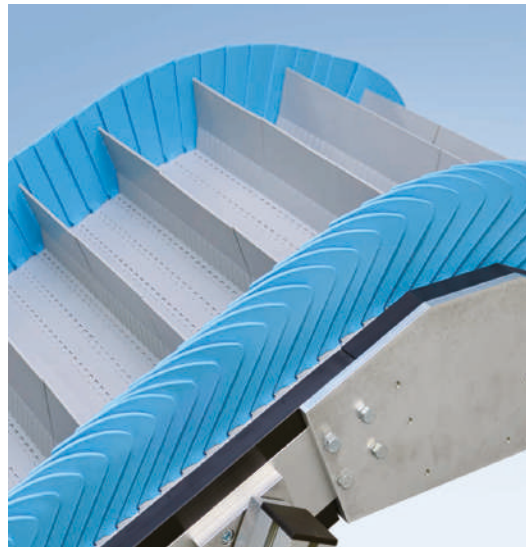
Incline conveyor modular belt KFM-P 2040 with protective box on the infeed end



Incline conveyor modular belt KFM-P 2040 with filling funnel and cover in the area with the upward incline



Incline conveyor modular belt KFM-P 2040 type L with head drive AC and customer-specific base frame



Incline conveyor modular belt KFM-P 2040 with moving side wall and cams

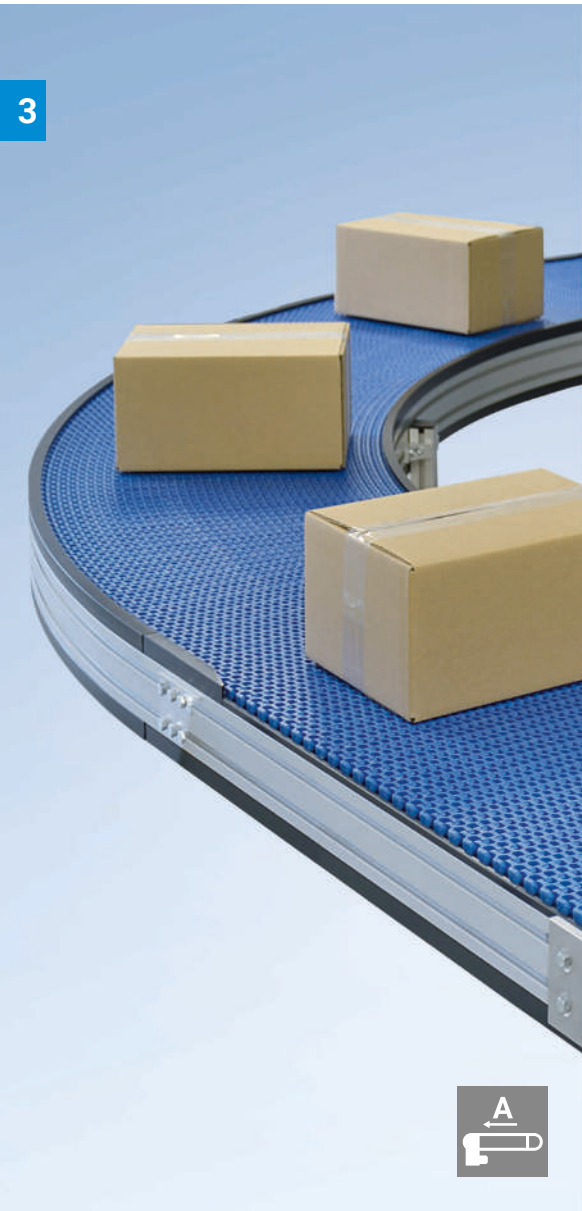


Incline conveyor modular belt KFM-P 2040 equipped with two motors for reverse operation



Incline conveyor modular belt KFM-P 2040 with protective box and drip pan

Custom applications from page 404



» A variety of track layouts with just one drive. «

The curved modular belt conveyor KMF-P 2040 is the curved version of this conveyor type. The curve is available with different track layouts (L/S/U) and curve angles of 45° and 90°.

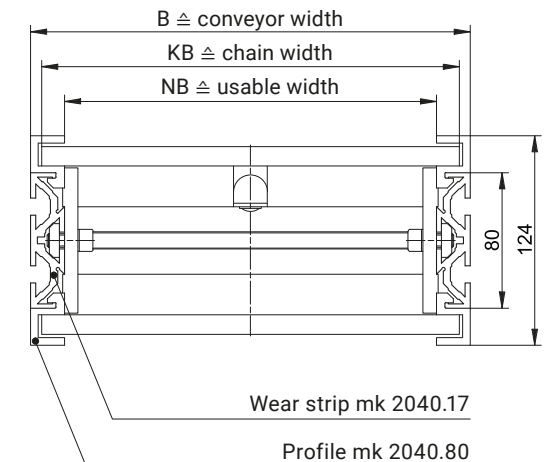
The conveyor width ranges from 164 mm and offer excellent usable width ratios, which is important if space is limited at your facility. These conveyors can be combined with straight sections (MBF-P 2040) and vertical inclines (KFM-P 2040) to adapt the track layout to your existing production conditions and create virtually any three-dimensional configuration.

Modular belt conveyors are extremely robust and can be used in a multitude of ways for almost every transport application. The belts are wear resistant and can even be used to transport goods with sharp edges or to transport goods in harsh application environments. The conveyor system also offers various chain materials to make it suitable for food, suitable for high temperatures or resistant to chemicals.

Benefits of the KMF-P 2040

- High load capacities available
- Positive drive mechanism eliminates slippage and makes it suitable for wet applications
- Maximum usable width with low total width
- Lateral movement of conveyed products
- Chain material is highly resistant to wear and abrasion, making it suitable for high temperatures, contact with chemicals or food, etc.
- Variable track layouts with just a single drive, different speeds at no additional cost

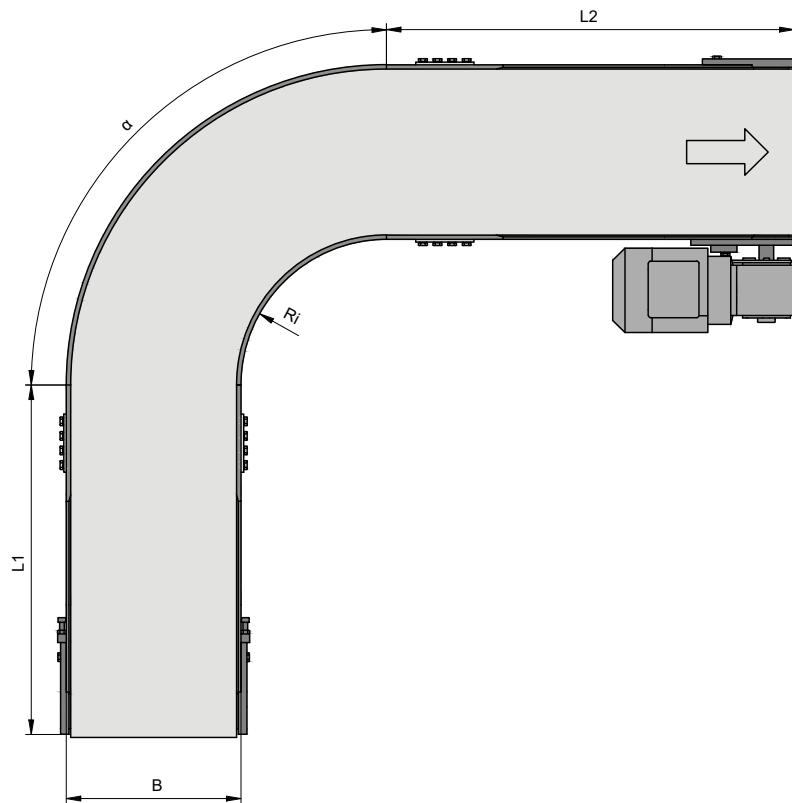
Cross Section



Head drives AC, AF and AS

B20.40.8 _ _

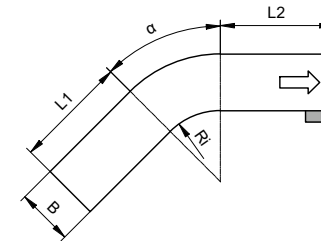
The curved modular belt conveyor KMF-P 2040 has a modular design and, with just one drive for complex track layouts, is extremely efficient. At lengths of up to three metres, the chain does not sag but the belt still runs quietly. With lengths of around three metres or more, there is chain sagging on the drive end, which is enclosed by a protective box. This results in an additional obstructing edge.



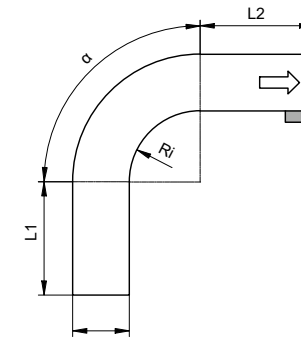
Technical data

Curve angle α	45° and 90° (in combination, also 135° and 180°)
Drive	head drives AC, AF and AS
Speed	5 to 30 m/min
Load capacity	depending on the track layout, conveyor length and conveyor width, up to 150 kg. Higher on request.
Cleats and side plates	the modular belt can be fitted with optional transverse cleats and side plates with H = 25 mm.

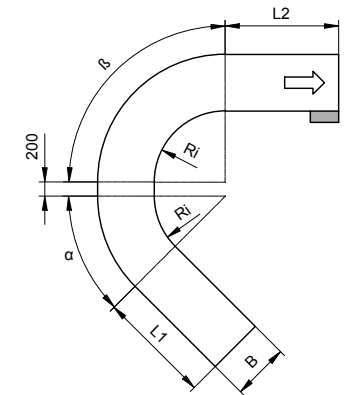
Curve L45°



Curve L90°

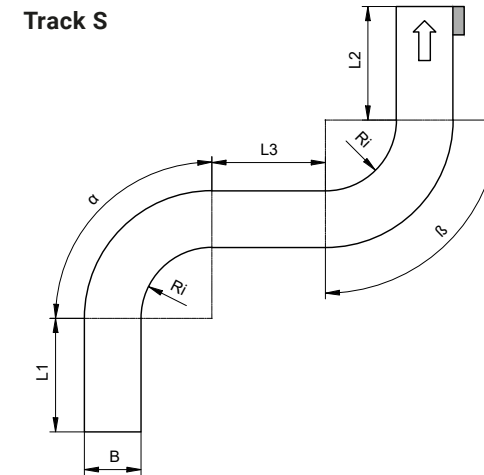


Curve L135° (also available as L180°)

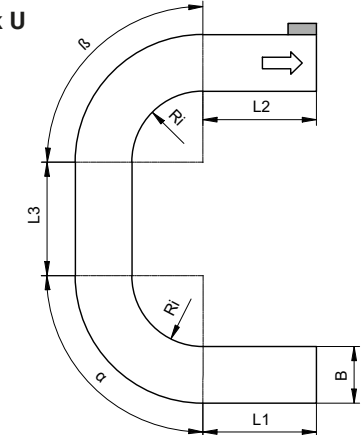


Examples of a Track Layout

Track S



Track U



Dimensions [mm]

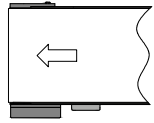
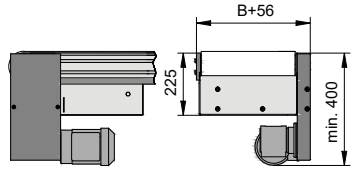
only for L45° or L90°

Conveyor width (B)	164	241	317	394	470	546	623	699	776	852	928	1005	
Chain width (KB)	149	226	302	379	455	531	608	684	761	837	913	990	
Usable width (NB)	134	211	287	364	435	511	588	664	741	817	893	970	
Length L1 (min.)	224	339	453	569	683	797	912	1026	1142	1256	1370	1485	
Length L2 (min.)	645	645	645	758	910	1062	1216	1368	1522	1674	1826	1980	
Length L3 (min.)	Track S	400	452	604	758	910	1062	1216	1368	1522	1674	1826	1980
	Track U	400	400	400	400	400	400	400	400	400	400	400	
Inner radius (Ri)	324	493	660	830	997	1164	1334	1501	1670	1837	2005	2174	



Head drive AC

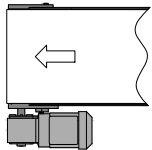
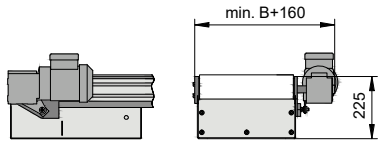
type L: B20.40.826 | type S: B20.40.827 | type U: B20.40.828



Properties	Standard head drive. Drive version with a variety of combination options for motors, gearboxes and sprocket wheels.
Drive location	discharge end left/right
Motor orientation	0°, 90°, 180°
Speed	5 to 30 m/min

Head drive AF

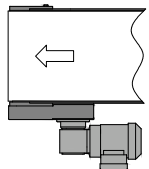
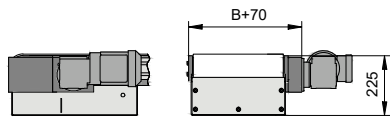
type L: B20.40.823 | type S: B20.40.824 | type U: B20.40.825



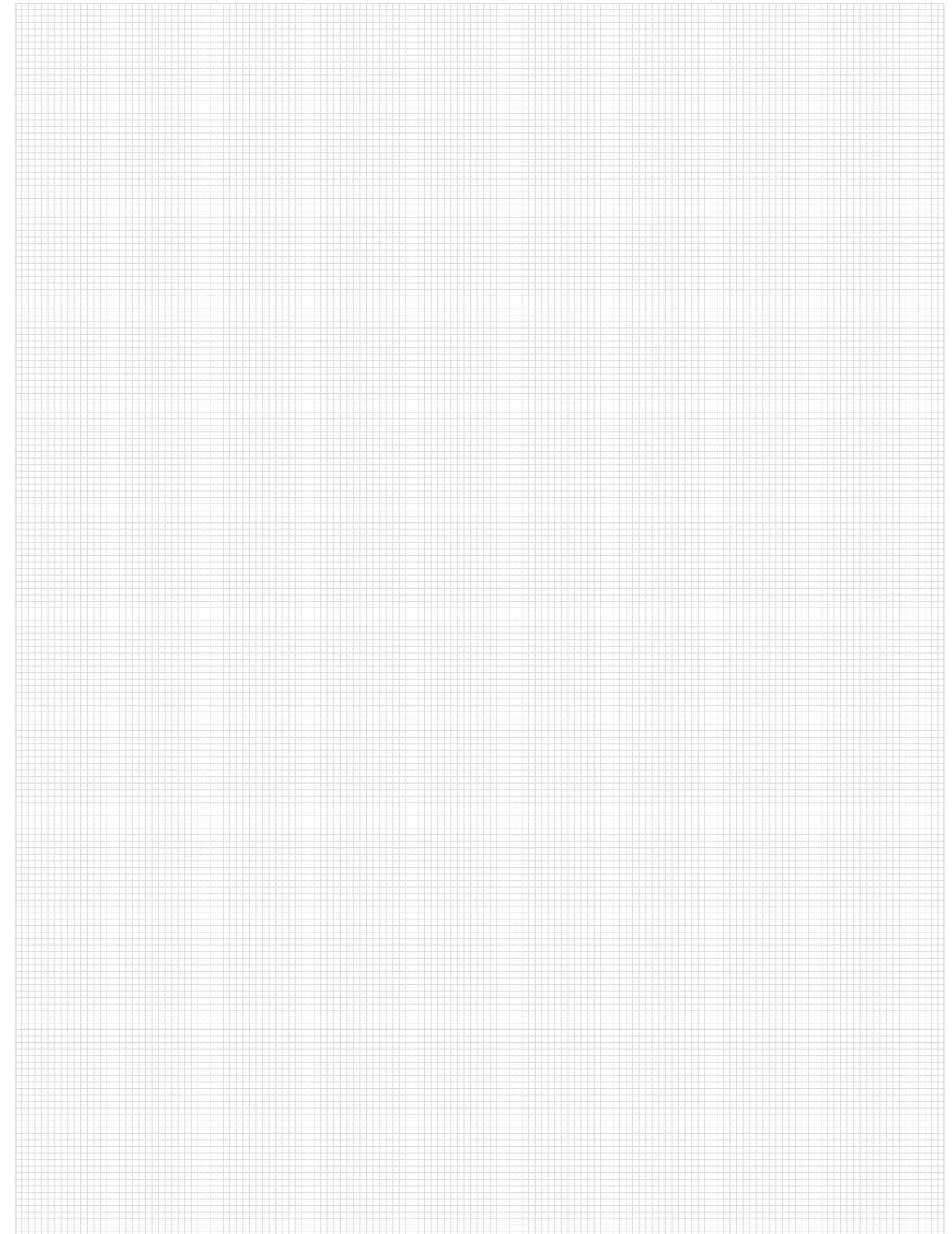
Properties	Direct head drive. Compact and low-maintenance drive version with a motor that is fitted directly on the drive shaft.
Drive location	discharge end left/right
Motor orientation	0°, 90° (front terminal box), 180°, 270°
Speed	5; 7; 10; 12.5; 17; 20.5; 26; 29.5 m/min

Head drive AS

type L: B20.40.820 | type S: B20.40.821 | type U: B20.40.822

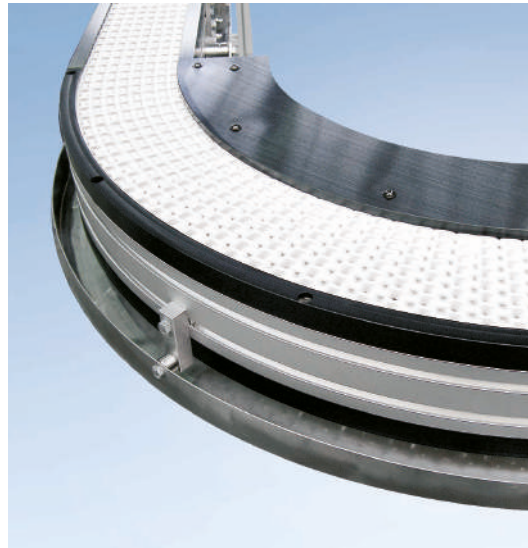


Properties	Compact head drive, positioned laterally on the outside. A drive version restricted to a minimum total height with motor mounted on the outside.
Drive location	discharge end left/right
Motor orientation	0°, 90°, 180°, 270°
Speed	5 to 30 m/min





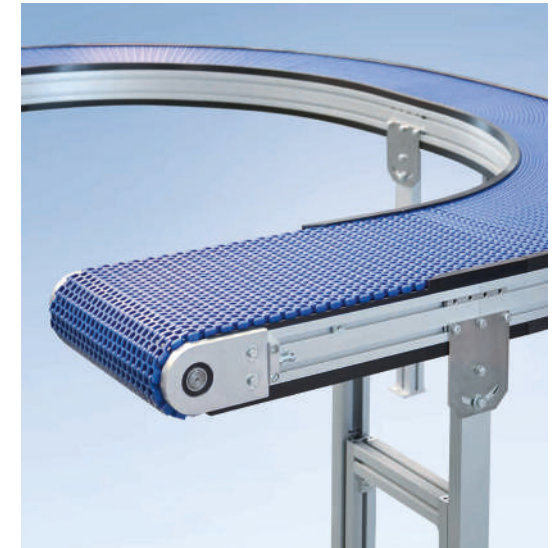
Curved Modular Belt Conveyor KMF-P 2040



Curved modular belt conveyor KMF-P 2040 with 90° rolling curve and drip pan



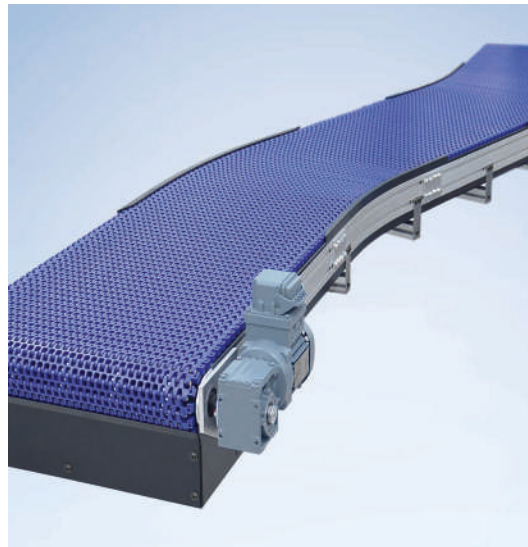
Curved modular belt conveyor KMF-P 2040 with side rail SF2.1



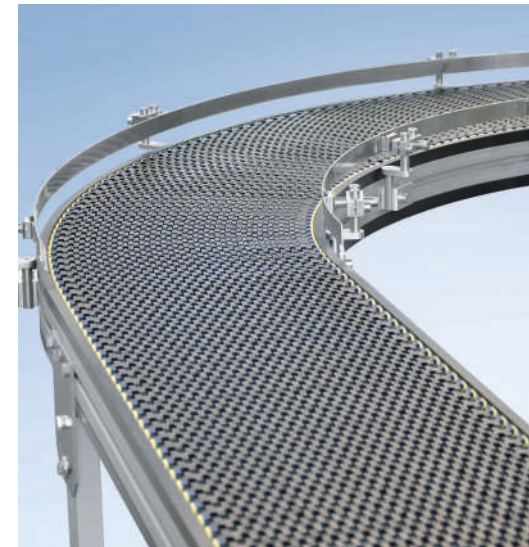
Curved modular belt conveyor KMF-P 2040 with 180° curve



Curved modular belt conveyor KMF-P 2040 with side rail SF02 type 23



Curved modular belt conveyor KMF-P 2040 with S-course 19° sliding curves and head drive AF

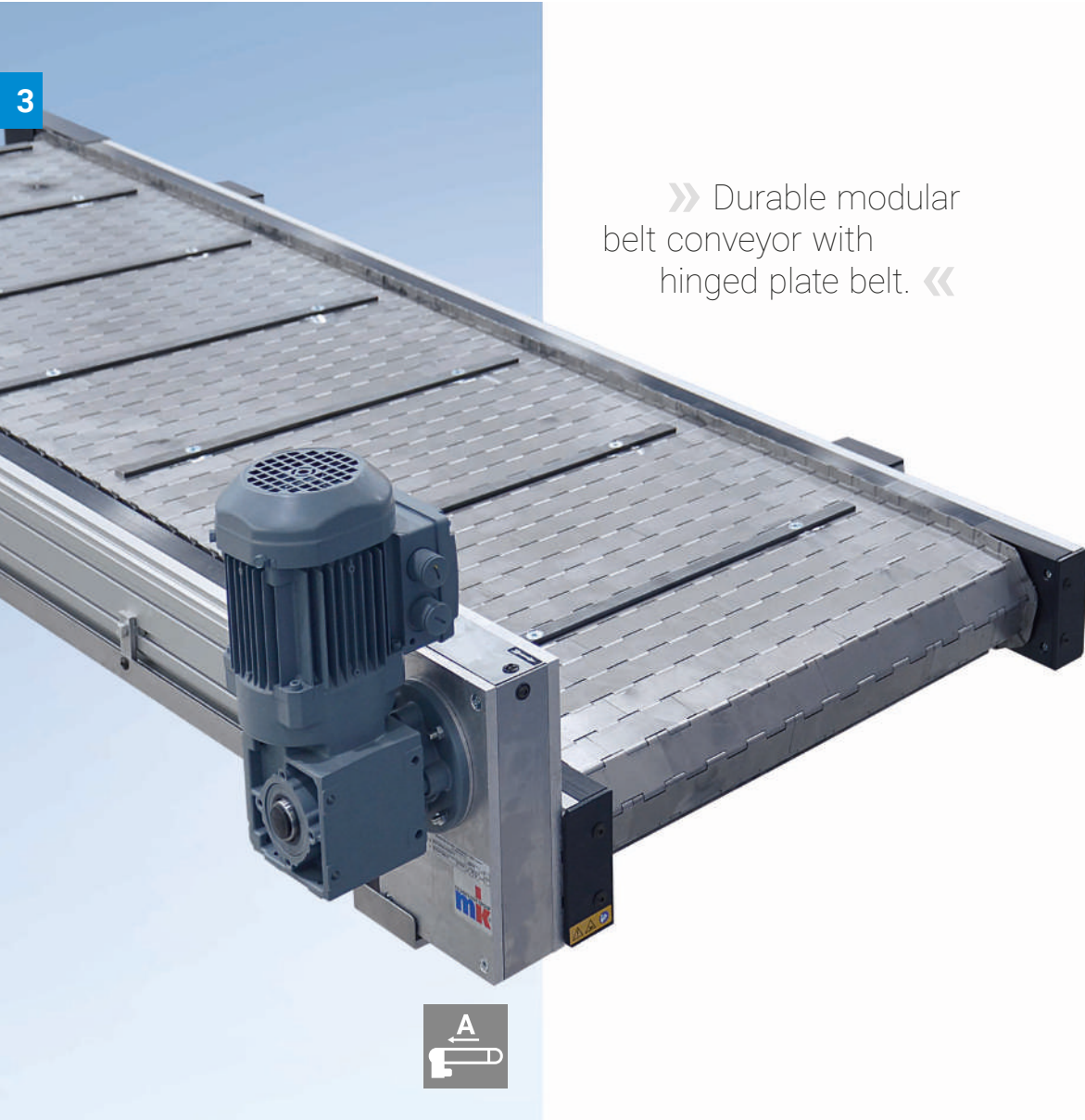


Curved modular belt conveyor KMF-P 2040 with side rail SF02



Curved modular belt conveyor KMF-P 2040 with drip pan and movable stand

Custom applications from page 404



» Durable modular belt conveyor with hinged plate belt. «

The MBF-P 2040.86 is equipped with a robust steel belt and is therefore ideal for transporting hot products or products with sharp edges. Stable belt travel without any lateral movement is ensured regardless of the length-to-width ratio.

Thanks to its stable design, the conveyor is also suitable for demanding continuous duty in multi-shift operation. The robust hinged plate belt is also available in a stainless steel or perforated design on request.

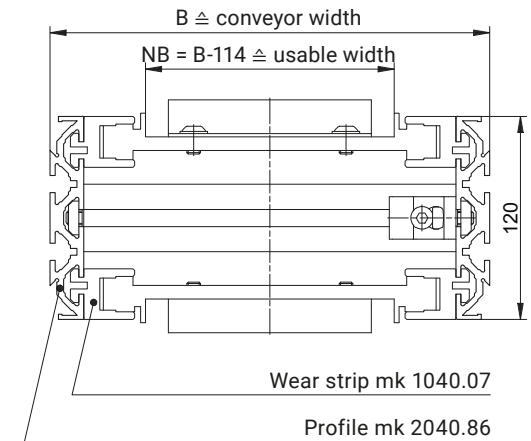
With a gap of 1 to 3 mm between the side rail and the hinged plate belt that is guided by wear strips, the conveyor system is not suitable for pointed punching waste or metal chips.

The slots in the profiles allow for the easy connection of accessories such as a side rail, stand or electronics components.

Benefits of the MBF-P 2040.86

- Stable and heat-resistant surface
- For transporting stamped, cast, forged or wooden parts and for hot product
- High load capacities available
- Stable belt travel without any lateral movement, regardless of length-width ratio
- Transverse cleats for transporting small pieces or bulk product

Cross Section

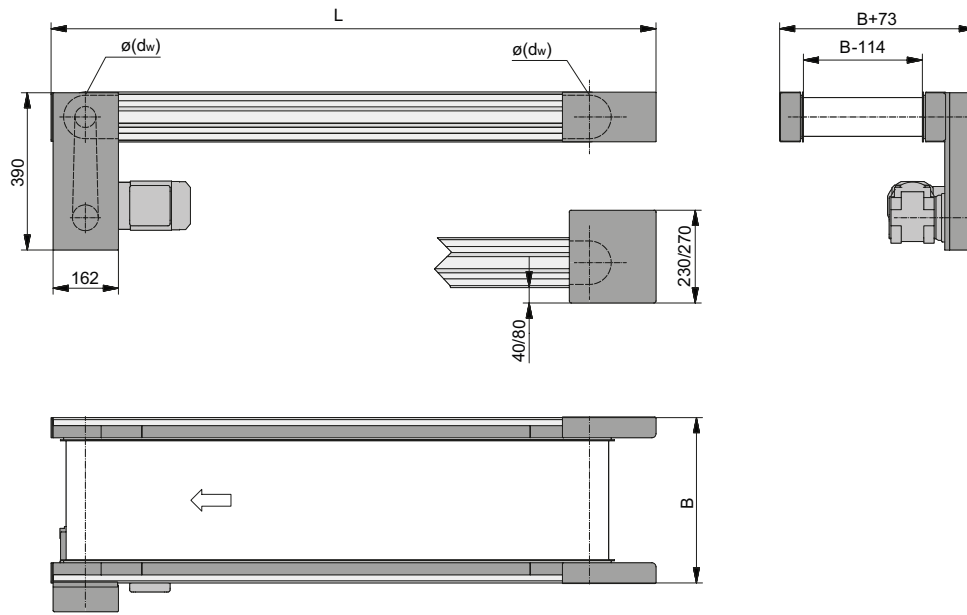




AC – Standard head drive

B20.40.605

For the drive version AC, mk offers a multitude of drive motors tailored to various speed and load capacity requirements. The sprocket wheels ensure excellent transmission of the motor power.



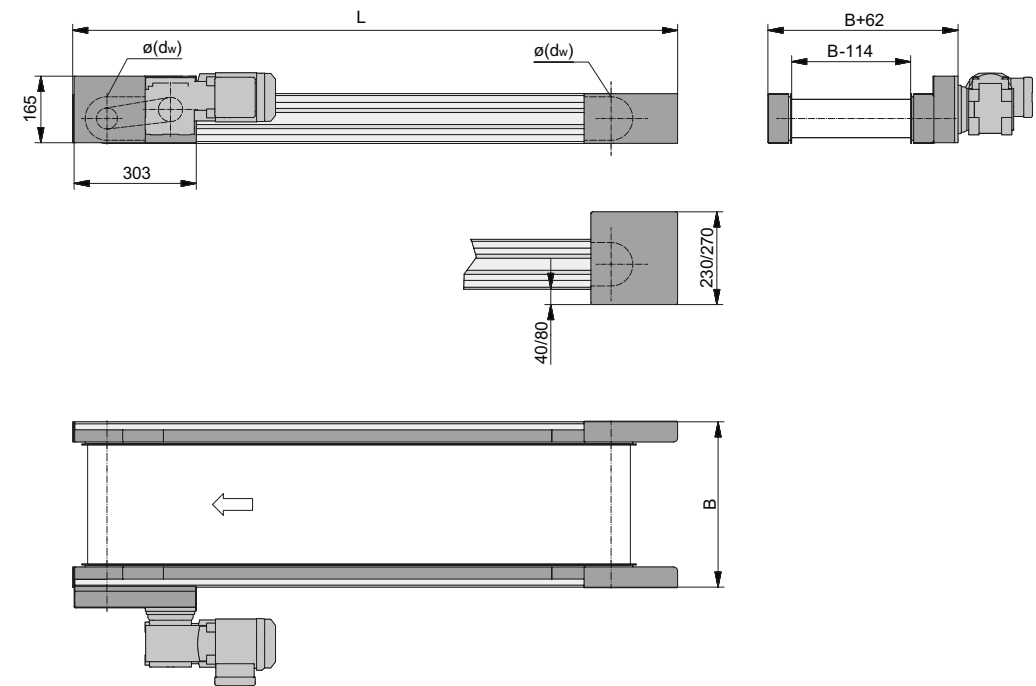
Technical data

Conveyor length L	up to 10000 mm	
Conveyor width B	210 to 710 mm (in 50 mm increments)	others on request
Drive location	discharge end left/right, underneath/above	
Drive and speed	up to 12 m/min	p. 12
Stands		from p. 286
Total load	up to 150 kg	p. 108
Distributed load	up to 50 kg/m, 15 kg/compartment	p. 108

AS – Head drive, laterally on the outside, compact

B20.40.609

The drive positioned laterally on the outside allows the total height of the conveyor to be restricted to a minimum. The sprocket wheel with the positive-locked connection to the modular belt ensures excellent transmission of the motor power.

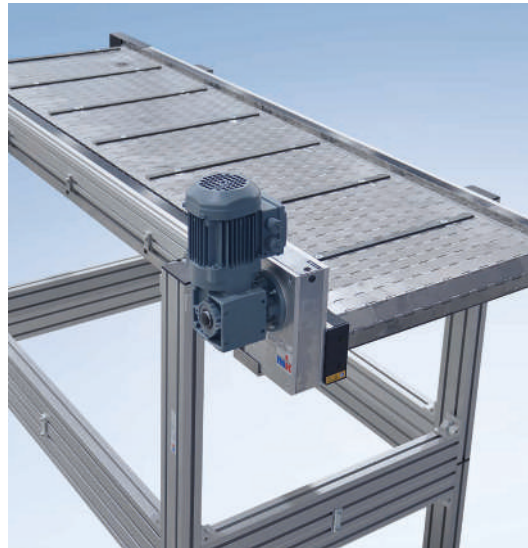


Technical data

Conveyor length L	up to 10000 mm	
Conveyor width B	210 to 710 mm (in 50 mm increments)	others on request
Drive location	discharge end left/right	
Drive and speed	up to 12 m/min	p. 12
Stands		from p. 286
Total load	up to 150 kg	p. 108
Distributed load	up to 50 kg/m, 15 kg/compartment	p. 108



Modular belt conveyor MBF-P 2040.86 with drip pan



Modular belt conveyor MBF-P 2040.86 with head drive AU and cams



Modular belt conveyor MBF-P 2040.86 with side rail SF2.1 and cleats



Modular belt conveyor MBF-P 2040.86 with drip pan and cams



Modular belt conveyor MBF-P 2040.86 with head drive AC



Modular belt conveyor MBF-P 2040.86 with head drive AC



Modular belt conveyor MBF-P 2040.86 with side rail SF01 and stand 31



Short modular belt conveyor MBF-P 2040.86

Custom applications from page 404



» Durable incline conveyor modular belt with hinged plate belt. «

The KMF-P 2040.86 is equipped with a robust steel belt and is therefore ideal for transporting hot products or products with sharp edges. Stable belt travel without any lateral movement is ensured regardless of the length-to-width ratio.

Thanks to its stable design, the conveyor is also suitable for demanding continuous duty in multi-shift operation.

The robust hinged plate belt is also available in a stainless steel or perforated design on request.

With a gap of 1 to 3 mm between the side rail and the hinged plate belt which is guided by wear strips, the conveyor system is not suitable for pointed stamping scraps or metal chips.

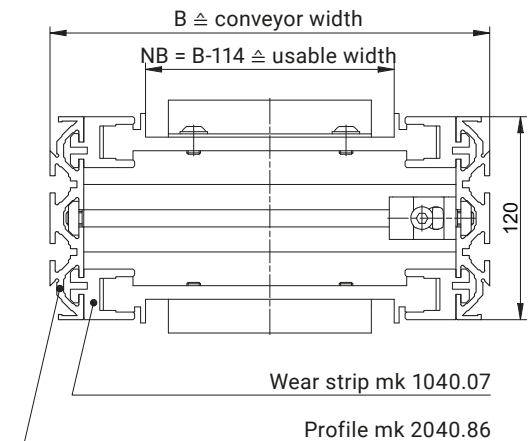
The slots in the profiles allow for the easy connection of accessories such as a side rail, stand, funnel or discharge slide.

Custom solutions, such as special funnels, are available on request. Depending on the project you wish to convey, please also see our incline conveyor with a belt or modular belt.

Benefits of the KFM-P 2040.86

- Incline conveying for connecting different heights
- Stable and heat-resistant surface
- For transporting stamped, cast, forged or wooden parts and for hot product
- High load capacities available
- Stable belt travel without any lateral movement, regardless of length-width ratio
- Transverse cleats for transporting small pieces or bulk product available

Cross Section

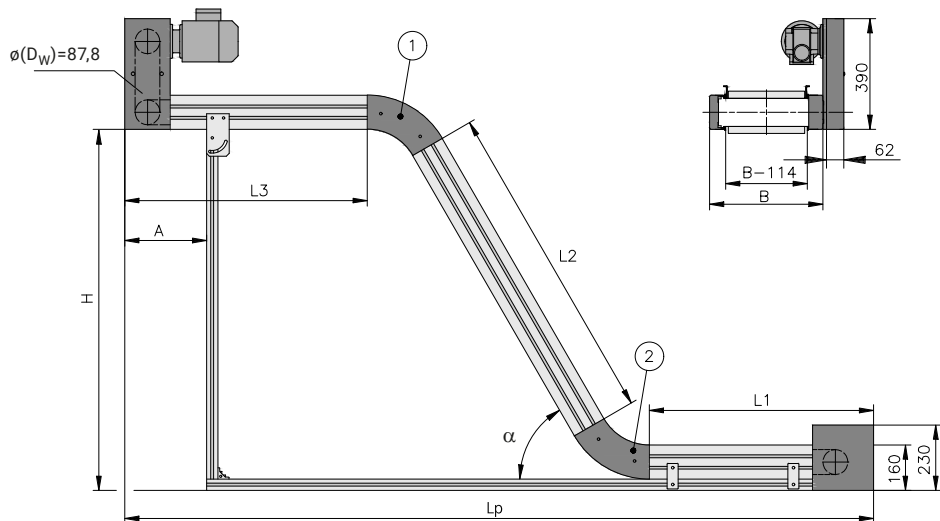




AC – Standard head drive

B20.40.6 __

For the drive version AC, mk offers a multitude of drive motors tailored to various speed and load capacity requirements. The sprocket wheels ensure excellent transmission of the motor power.



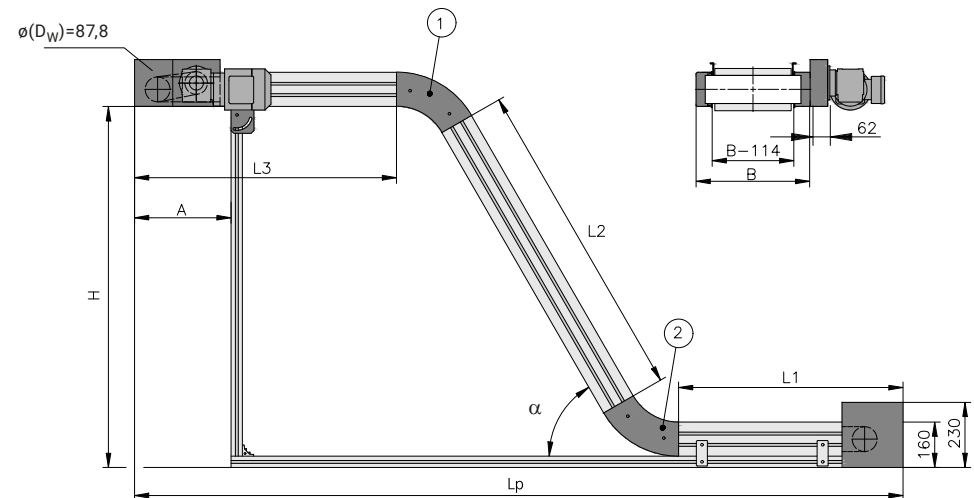
Technical data

Conveyor length L (L1+L2+L3)	depending on belt shape and load, up to 10000 mm	
Conveyor width B	210 to 710 mm (in 50 mm increments)	others on request
Drive location	discharge end left/right, underneath/above	
Drive and speed	up to 12 m/min	p. 12
Stand and side rail		from p. 142
Total load	up to 150 kg	p. 108
Distributed load	up to 50 kg/m, 15 kg/compartment	p. 108
Belt incline α 1 and 2	15, 30, 45 and 60°	others on request

AS – Head drive, laterally on the outside, compact

B20.40.6 __

The drive positioned laterally on the outside allows the total height of the conveyor to be restricted to a minimum. The sprocket wheel with the positive-locked connection to the modular belt ensures excellent transmission of the motor power.



Technical data

Conveyor length L (L1+L2+L3)	depending on belt shape and load, up to 10000 mm	
Conveyor width B	210 to 710 mm (in 50 mm increments)	others on request
Drive location	discharge end left/right	
Drive and speed	up to 12 m/min	p. 12
Stand and side rail		from p. 142
Total load	up to 150 kg	p. 108
Distributed load	up to 50 kg/m, 15 kg/compartment	p. 108
Belt incline α 1 and 2	15, 30, 45 and 60°	others on request

KFM-P 2040.86

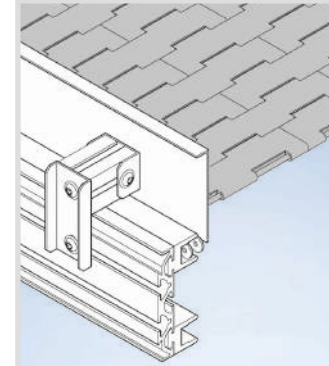
Stands

The stand type shown, stand type A, can be equipped with all the pad options. All the stands in the mk conveyor technology range can be used with type G.

The swivel casters used in pad option 1 have a total locking device and guarantee stability even at high transport speeds.

They are available as \varnothing 75 mm for $x=113$ mm, \varnothing 100 mm for $x=140$ mm and \varnothing 125 mm for $x=165$ mm.

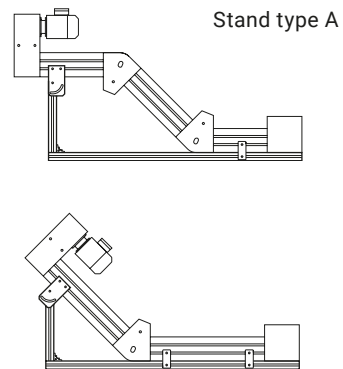
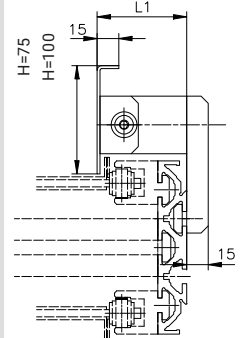
Side Rail SF8.1



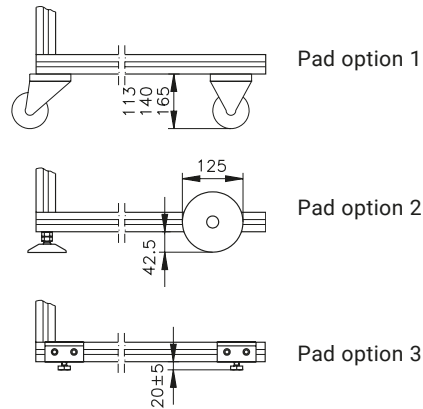
The side rail shown ensures the gap (up to 1 to 3 mm) between the modular belt and conveyor frame is sealed.

Height H=75 mm
Height H=100 mm

B17.00.026



Stand type A



Pad option 1

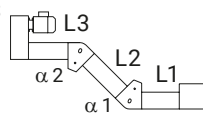
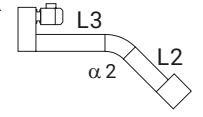
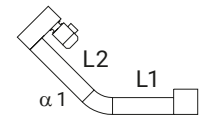
Pad option 2

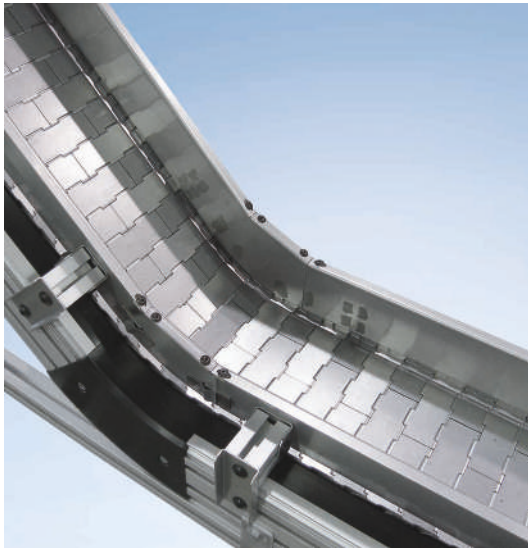
Pad option 3

Type designation

Sample order

KFM-P 2040.86 type S (B20.40.606)

		Drive	AC	AS
Drive AC 0° motor orientation (as shown)	Type S 	B20.40. ...	606	610
Speed of 10 m/min				
Conveyor width B = 460 mm				
Conveyor length L1 = 500 mm; L2 = 1000 mm; L3 = 600 mm	Type K 	B20.40. ...	607	611
Belt incline α 1 = 60°; belt incline α 2 = 60°				
Cam height H1 = 20 mm (see page 133)				
Stand type A, pad option 1, \varnothing 75 mm roll	Type L 	B20.40. ...	608	612
Infeed height ELH = 200 mm				
Discharge height ALH = 1200 mm				



Incline conveyor modular belt KFM-P 2040.86 with 45° incline and side rail SF 8.1



Incline conveyor modular belt KFM-P 2040.86 with 60° incline and side rail SF01



Incline conveyor modular belt KFM-P 2040.86 with 45° incline and head drive AC



KFM-P 2040.86 incline conveyor modular belt



Incline conveyor modular belt KFM-P 2040.86 with drip pan



Incline conveyor modular belt KFM-P 2040.86 with perforated and dimpled hinged plate belt and cams



Incline conveyor modular belt KFM-P 2040.86 with protective box on the infeed end



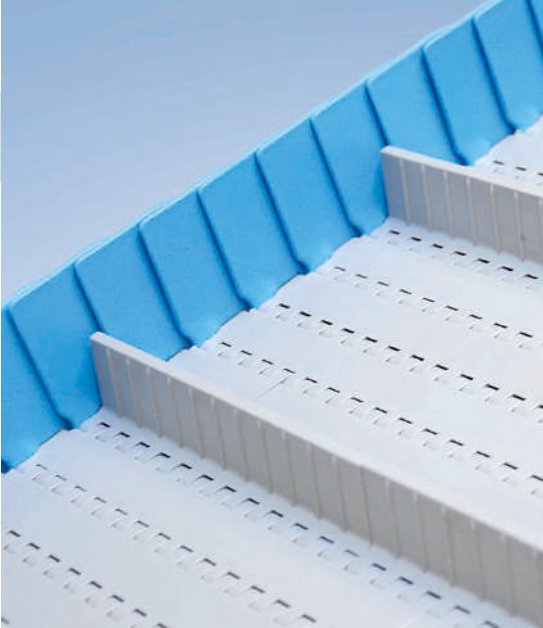
Incline conveyor modular belt KFM-P 2040.86 with head drive AC and 45° incline

Custom applications from page 404

Modular Belts

... for MBF-P 2040 and KFM-P 2040

mk offers two chain series for its modular belt conveyor system to meet various customer requirements. Series 8 modular belt chains are suitable for transporting medium-weight to heavy goods such as containers, bottles, boxes, and so on, in industrial applications. Series 10 is suitable for transport of light to medium-heavy goods in hygiene-sensitive areas. The side plates are available in heights of 25, 50, 75 and 100 mm and in the colours light blue and white.

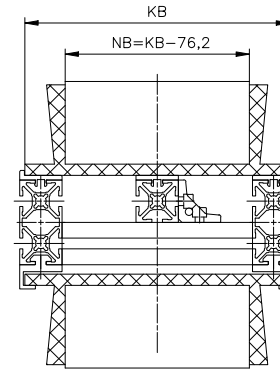


Series 8 (S8)

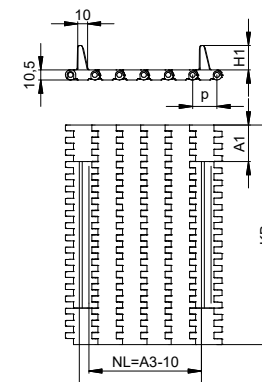
Series 10 (S10)

Conveyor width B [mm]	Chain width KB [mm]	Conveyor width B [mm]	Chain width KB [mm]
218.00	203.20	206.00	190.50
269.00	254.00	263.00	247.65
320.00*	304.80*	320.00*	304.80*
371.00	355.60	358.00	342.90
409.00	393.70	416.00	400.50
460.00	444.50	472.00	457.20
510.00*	495.30*	510.00*	495.30*
561.00	546.10	568.00	552.45
612.00	596.90	606.00	590.55
663.00*	647.70*	663.00*	647.70*
714.00	698.50	720.00	704.85
764.00	749.30	758.00	742.95
815.00*	800.10*	815.00*	800.10*
866.00	850.90	872.00	857.25
917.00	901.70	910.00	895.35
968.00*	952.50*	968.00*	952.50*
1018.00	1003.30	1006.00	990.60

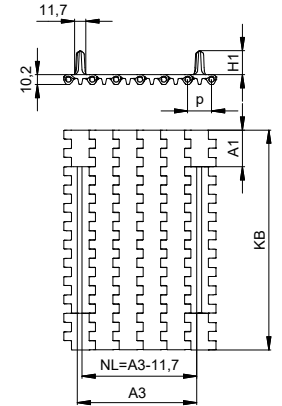
*Belt width/chain width is identical for Series 8 and 10. They can be swapped with each other without changing the conveyor frame.



MB1



MB2



Modular Belt

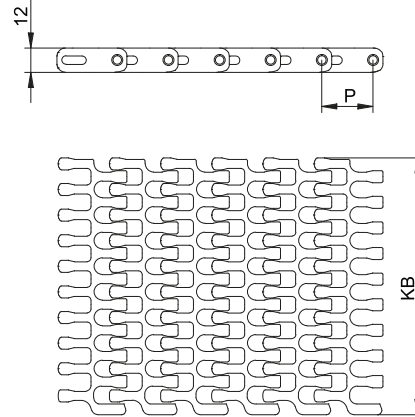
Series 8 (S8)

Series 10 (S10)

Cam height H1	25.4 mm and 76.2 mm others on request	25 mm and 100 mm others on request
Cam partition A3	25.4 mm in grid	25.4 mm in grid
Partition p	25.4 mm	25.4 mm
Modular belt thickness	10.5 mm	10.2 mm
Min. edge clearance A1	With KFM, 38.1 mm	With KFM, 38.1 mm
FDA/USDA suitability	Partly	FDA approval
Material	<p>PP: +5 to +100° C Colours: white, light grey</p> <p>POM: -40 to +90° C Colours: blue</p> <p>POM CR: -45 to +90° C Colours: anthracite</p> <ul style="list-style-type: none"> ■ Specially resistant to impacts and cuts ■ Easy to clean ■ Minimal scoring ■ Low risk of material separation 	<p>PE: -70 to +65° C Colours: white, light blue</p> <p>PP: +5 to +100° C Colours: white, light blue</p> <p>POM: -45 to +90° C Colours: white, light blue</p>

Modular Belts

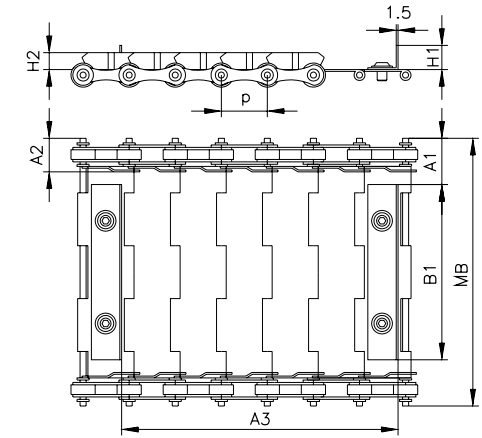
... for KMF-P 2040



The modular belt ASB 2.2 is highly resistant to wear and abrasion, making it suitable for high temperatures, contact with chemicals or food, etc.

Modular Belt	ASB 2.2
Chain width KB	149, 162, 226, 302, 379, 455, 531, 608, 684, 761, 837 and 914 mm
Partition p	25.4 mm
Modular belt thickness	12 mm
Minimum radius (internal)	2.2 x chain width (KB)
Back-flex radius	25.0 mm
FDA/USDA suitability	FDA approval
Material	POM: -40 to +90° C Colours: blue

... for MBF-P 2040.86 and KFM-P 2040.86



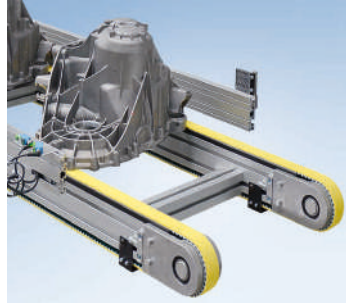
The particularly robust hinged plate belt is also available in a stainless steel or perforated design on request.

Hinged Plate Belt	SK1
A1 (without side plate/with side plate)	38.1 mm
A2	25 mm
MB	147–647 mm
Cam height H1	20/40 mm
Side plate height H2	14 mm
Cam partition A3	38.1 mm in grid
Colour	Bright steel
Partition p	38.1 mm
Chain thickness	13 mm
Material	Steel
FDA/USDA suitability	No
Technical properties	Steel Wear-resistant Heat-resistant up to 300° C Resistant to impact Low friction coefficient

Max. total width MB Tolerance ± 3.0 mm	147	197	247	297	347	397	447	497	547	597	647
Weight, kg/linear metre	4.6	5.6	6.6	7.7	8.7	9.7	10.8	11.8	12.8	13.9	14.9



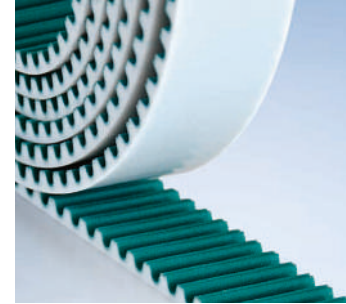
Selecting a Timing Belt Conveyor 152



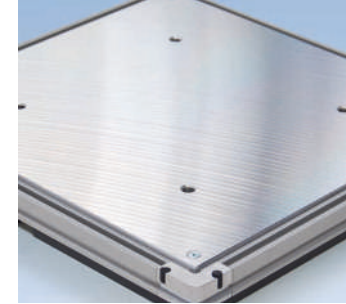
Timing Belt Conveyor ZRF-P 2040 154
 Head Drives 156
 Application Examples 158



Timing Belt Conveyor ZRF-P 2010 160
 Head Drives 162
 Lower Belt Drives 166
 Wear Strips 168
 Application Examples 170



Timing Belts 172



Accessories
 Pallets 174
 SU – Stopper Undamped 176
 SD – Stopper Damped 177

- 1
- 2
- 3
- 4
- 5
- 6
- 7
- 8
- 9
- 10
- 11
- 12

Selecting a Timing Belt Conveyor

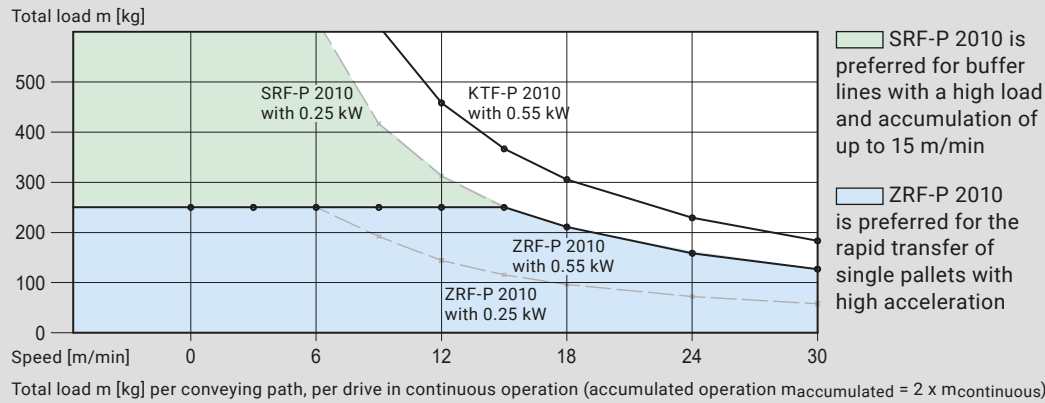
Dimensions – Technical Data

Conveyor system	Conveyor widths [mm]	Conveyor lengths [mm]	Total load* As standard, up to [kg]	Speed up to [m/min]	ø of tails [mm]	Reverse operation	Accumulated operation	Cycling operation
Timing belt conveyor (single-line)								
ZRF-P 2040	40/80/120/160	650–6000	250	60	approx. 102		•	•
Timing belt conveyor (double-line)								
ZRF-P 2010	200–1000	500–6000	250	60	approx. 89		•	•

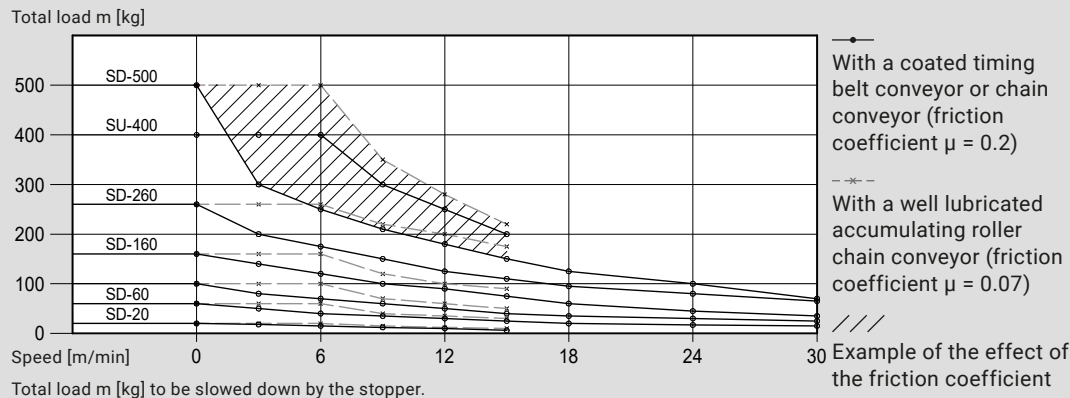
*Usual load limits that may be exceeded based on the configuration and influencing factors. Influencing factors for the load include: width, timing belt material, load distribution, duty type and environmental conditions.

Selecting Double-line Conveyors based on Load and Speed

The diagram shows double-line conveyor systems based on their load and speed. The comparison shows timing belt conveyors (ZRF), chain conveyors (KTF) and accumulating roller chain conveyors (SRF).



Selecting the Stopper



Application Options

Timing belt conveyors are ideal for the cycled transport of products. Available with different drive options and as a single, double or multiple line conveyor, they are often used to construct complex interlinking solutions. The double-line solution is frequently used for transporting pallets. In such applications, timing belt conveyors are used when high speeds and accelerations are required. Chain conveyors and accumulating roller chain conveyors are used for high loads (see the image on the left and the next chapter).

Our range of different timing belt materials allows you to find the optimal grip for the workpieces in your specific application. Options include aluminium timing belt pulleys, anodised timing belt pulleys and stainless steel timing belt pulleys (for reducing wear while improving corrosion resistance).

The timing belt conveyor ZRF-P 2040 is predominantly used as a single-line solution. Cams or threaded sleeves can be welded onto or preferably bolted onto the timing belt for product take-up. For bolted-on cams, the AT timing belt is used due to the wider tooth shape. In addition to greater tooth rigidity and the larger load contact surface, this provides the necessary space for plug-in threaded sleeves. As a result, the system is also suitable for precisely feeding and positioning loads weighing up to 250 kg.

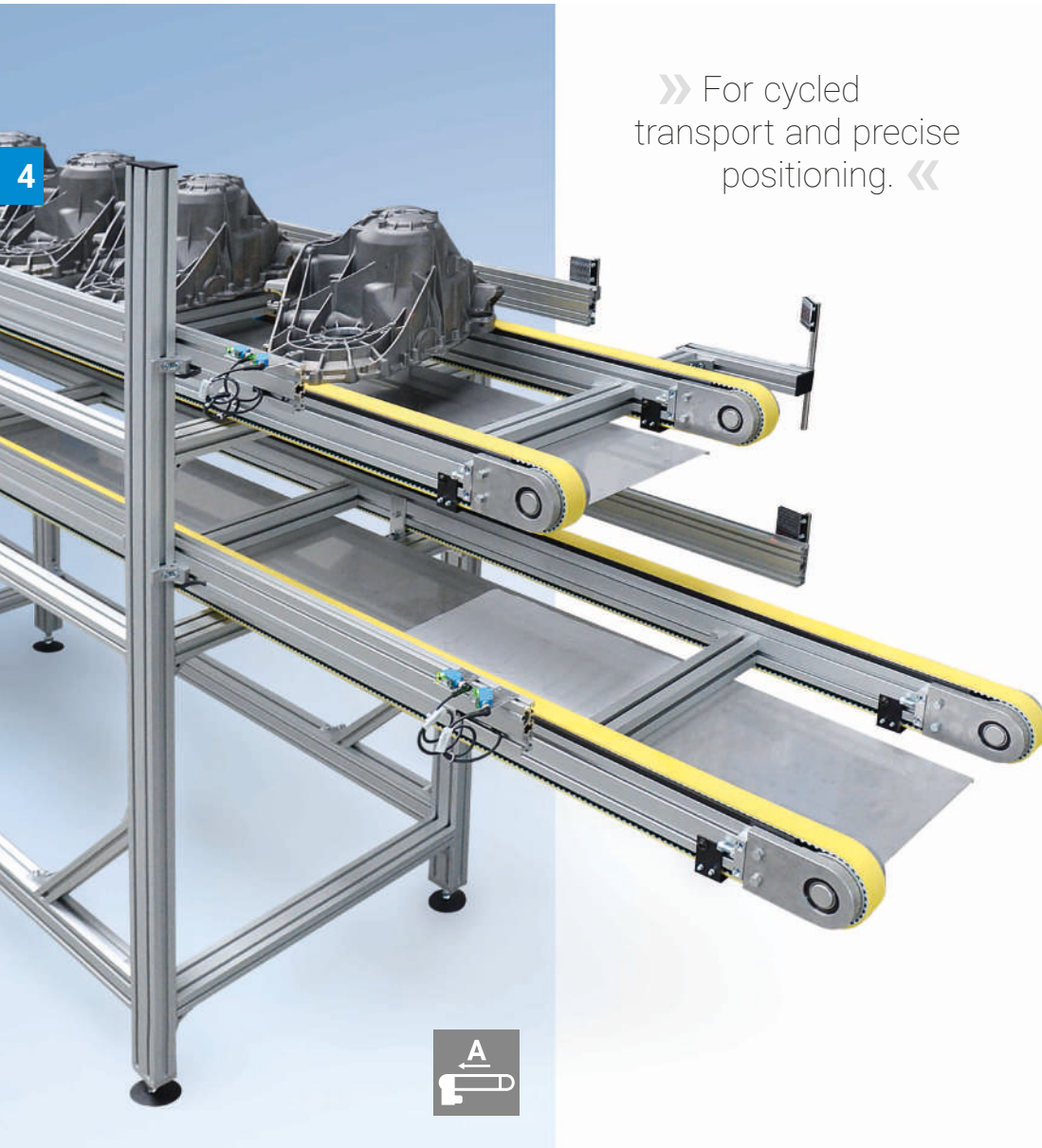
As a double-line system, ZRF-P 2010 timing belt conveyors are ideal for the cycled transport of pallets or products with a rigid structure. Combined with the wide range of drive options, the system is the perfect basis for constructing complex interlinking and automation systems. The timing belt returns inside the profile allowing for a compact design and which reduces the risk of accidents to a minimum.

Timing Belts

The standard timing belts are made from polyurethane reinforced with high-strength steel cords. The belts in the 2010 system have the T10 partition and are up to 32 mm wide (others available on request). To ensure optimal transport, different surface coatings can be used (see page 172).

A coating on the teeth side (PAZ = polyamide tooth-side) is recommended, especially for conveyor speeds above 30 m/min. Since standard timing belts with the PU base material on the teeth side tend to produce noise when passing over the aluminium timing belt pulley a PAZ coating, in addition to good lubrication, is a reliable solution to this problem.

The PAZ coating takes the form of a nylon fabric on the teeth side and is also available in an impregnated version to meet ESD requirements. This use of this nylon fabric in cleanroom applications is controversial because of the fine abrasion particles it produces. Many of our customers prefer the larger, visible particles produced by the PU base material. We can also provide a conductive base material on request for use with electronic parts and in explosive atmospheres.



» For cycled transport and precise positioning. «

The ZRF-P 2040 timing belt conveyor system is suited for use as a single-line conveyor for the cycled transport of piece goods. The goods can be transported conventionally or with a specific orientation.

In addition to different coatings that provide optimal gripping of the workpiece, various cams to hold the workpiece can also be attached to the surface of the timing belt, either welded on or preferably screwed on.

The system is suitable for exact conveying, feeding and positioning up to a total load of 250 kg. The system offers different timing belt widths to suit your particular application, workpiece dimensions and total load.

A feature of this conveyor system are the wear strips made from ultra-high-molecular weight polyethylene on which the timing belt runs and is guided. This material provides a low friction coefficient and excellent wear characteristics.

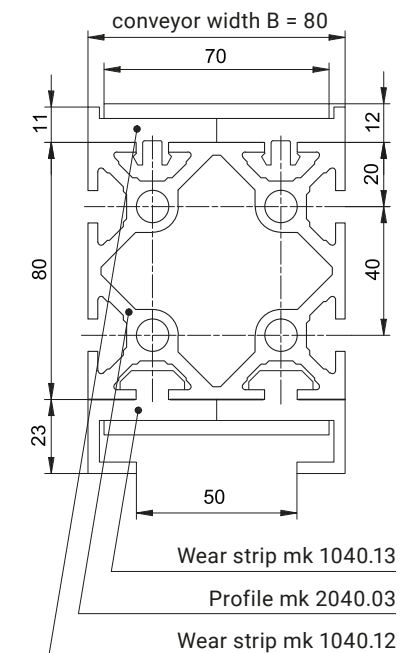
The conveyor frame profile also offers t-slots (10 mm slot width) on both sides for connection stands, side rails, initiators and stoppers.

Benefits of the ZRF-P 2040

- Cycled transport of piece goods, either conventional or orientated
- Precise conveying, feeding and positioning up to 250 kg
- Available as a single, double or multiple line conveyor
- Various belt coatings for optimal gripping of the workpiece
- Cams can be attached to hold the workpieces

Cross Section

conveyor width of 80 mm for this example, for 40, 120, 160 mm other profile

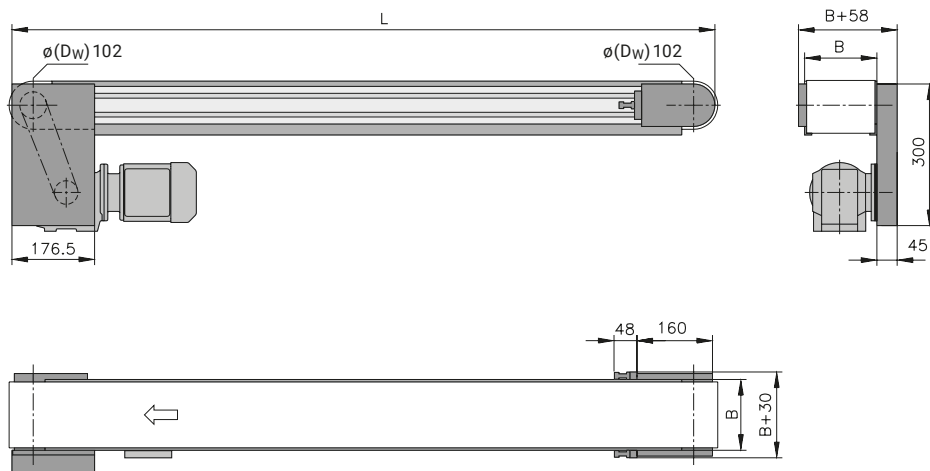




AC – Standard head drive

B20.40.301

The timing belt pulley ensures excellent transmission of the motor power. When using cams, the max. possible height must be requested.



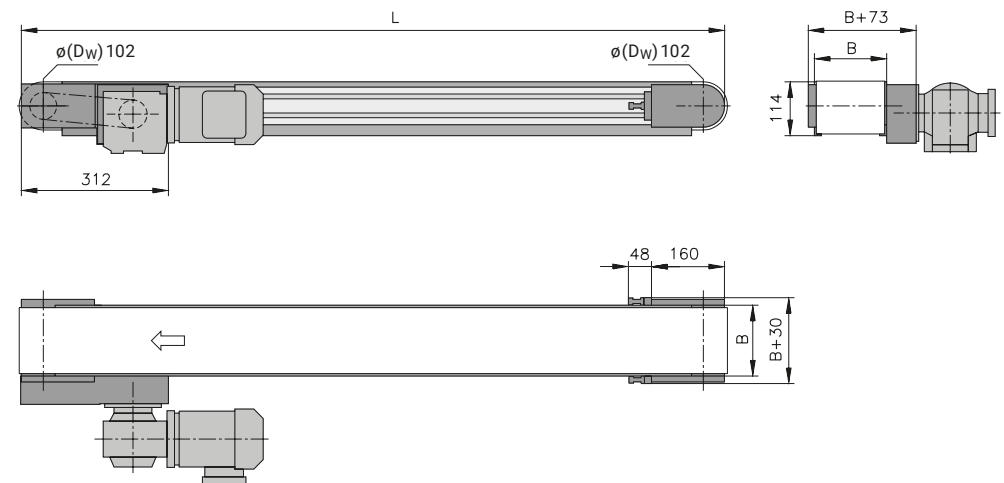
Technical data

Conveyor length L	individual from 650 to 6000 mm	
Conveyor width B	40/80/120/160 mm	others on request
Timing belt width	32/70/110/150 mm	
Timing belt type		p. 172
Drive location	discharge end left/right, underneath	
Drive and speed	up to 60 m/min, higher on request	p. 12
Stand and side rail		from p. 286
Standard total load	up to 125 kg for B = 40 mm/up to 250 kg for B = 80 mm or wider	higher on request
Standard distributed load	up to 50 kg/m for B = 40 mm/up to 100 kg/m for B = 80 mm or wider	

AS – Head drive, laterally on the outside, compact

B20.40.302

The drive positioned laterally on the outside allows the total height of the conveyor to be restricted to a minimum. The timing belt pulley ensures excellent transmission of the motor power. Use of cams is possible without restriction with this drive version.



Technical data

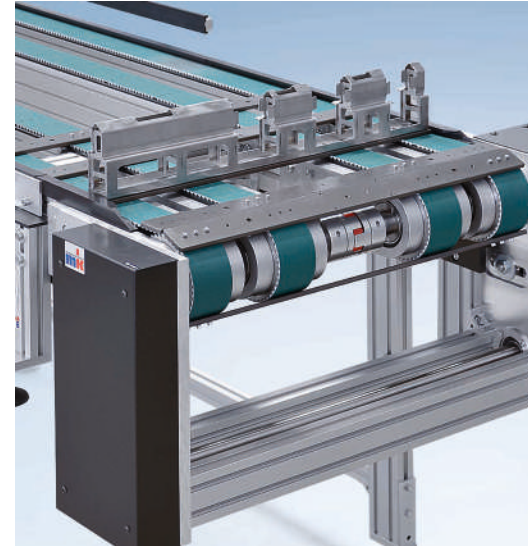
Conveyor length L	individual from 650 to 6000 mm	
Conveyor width B	40/80/120/160 mm	others on request
Timing belt width	32/70/110/150 mm	
Timing belt type		p. 172
Drive location	discharge end left/right	
Drive and speed	up to 60 m/min, higher on request	p. 12
Stand and side rail		from p. 286
Standard total load	up to 125 kg for B = 40 mm/up to 250 kg for B = 80 mm or wider	higher on request
Standard distributed load	up to 50 kg/m for B = 40 mm/up to 100 kg/m for B = 80 mm or wider	



Timing belt conveyor ZRF-P 2040 with head drive AC



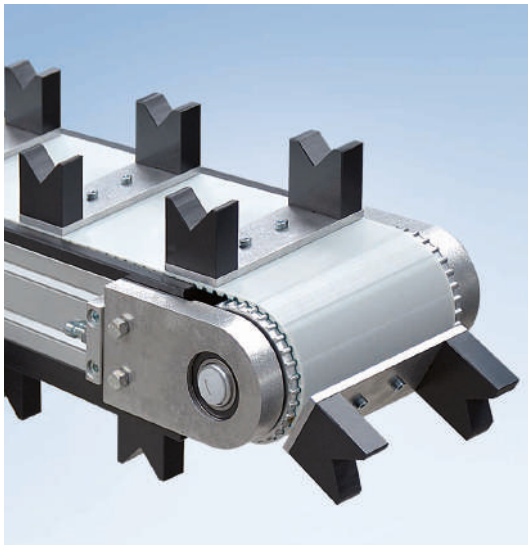
Dual-line timing belt conveyor ZRF-P 2040 with tail 13 with rolling knife edge



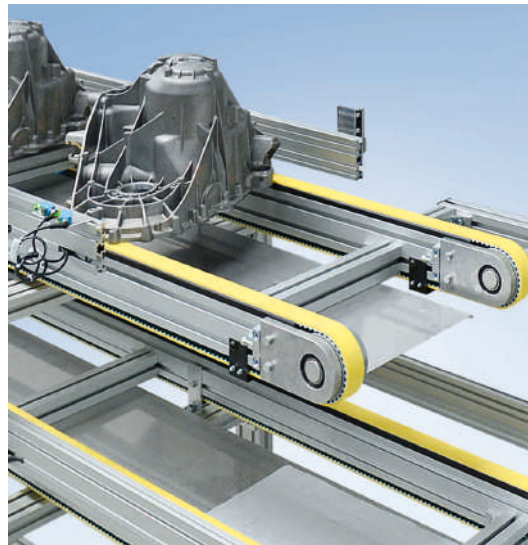
Four-line timing belt conveyor ZRF-P 2040 with bolted-on product holders



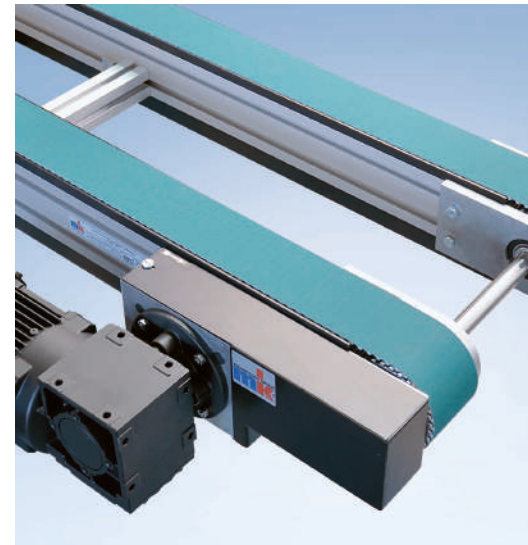
ZRF-P 2040 timing belt conveyor with drive AC and attached prisms for picking up rods



Timing belt conveyor ZRF-P 2040 with bolted-on, prism-shaped workpiece holders



Dual-line timing belt conveyor ZRF-P 2040 with side rail and controller



Dual timing belt conveyor ZRF-P 2040 with head drive AS



Three-line timing belt conveyor ZRF-P 2040 with head drive AC

Custom applications from page 404



» For transporting pallets and products with a rigid structure. «

The timing belt conveyor ZRF-P 2010 is particularly suitable as a double-line system for transporting pallets or products with a rigid structure in the Versamove pallet circulation system, for instance. The positive connection between the drive pulley and the timing belt ensures that the two conveyor lines are synchronised, making the system ideal for cycle operation.

A feature of this conveyor system are the wear strips which made from ultra-high-molecular weight polyethylene on which the timing belt runs and is guided. This material provides a low coefficient of friction and excellent wear characteristics.

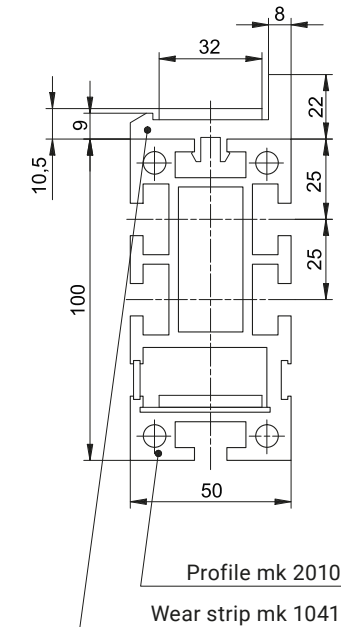
Another typical feature of this system is the recirculation of the laterally removable timing belt inside the profile frame. This reduces the risk of accidents to a minimum.

The profile offers t-slots (10 mm slot width) on three sides for connecting stands, side rails and stoppers. Combined with the wide range of different drive options, this makes the system the perfect basis for constructing complex interlinking and automation systems. Various coatings on the surface of the timing belt ensure optimal gripping of the workpiece for your specific application.

Benefits of the ZRF-P 2010

- Ideal for transporting pallets (Versamove) and products with a rigid structure
- Ideally suited for cycling operation, up to 250 kg
- Timing belt returns inside the profiles to produce a compact and safe design
- Various belt coatings for optimal gripping of the workpiece
- Dual-line and multiple-line conveyors available

Cross Section

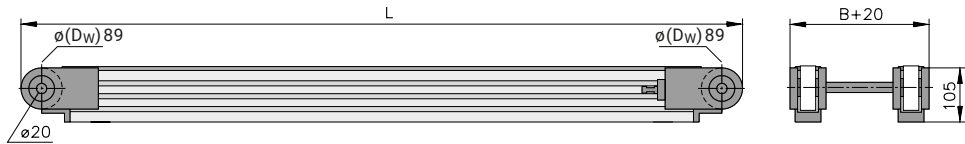




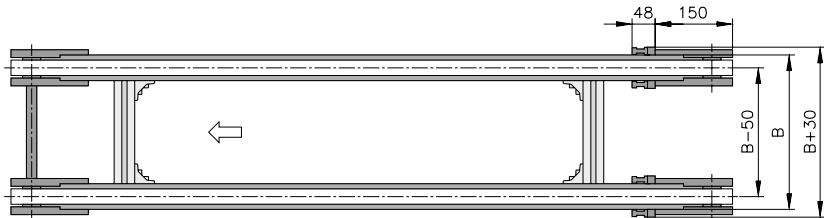
AA – Head drive without motor

B20.10.350

The AA version with no motor is suitable for connection to an existing conveyor with a drive, either in parallel or in series. This allows you to operate multiple conveyors with only one motor. Depending on the requirement, the conveyor is designed either with a hollow shaft or with a connecting shaft with shaft journal ($\varnothing 20$ mm, usable length 34 mm, incl. DIN 6885 key) Since the timing belt returns within the profile, welded-on cams cannot be used. The ZRF-P 2040 should be used for this purpose.



For information about wear strip options, see page 168



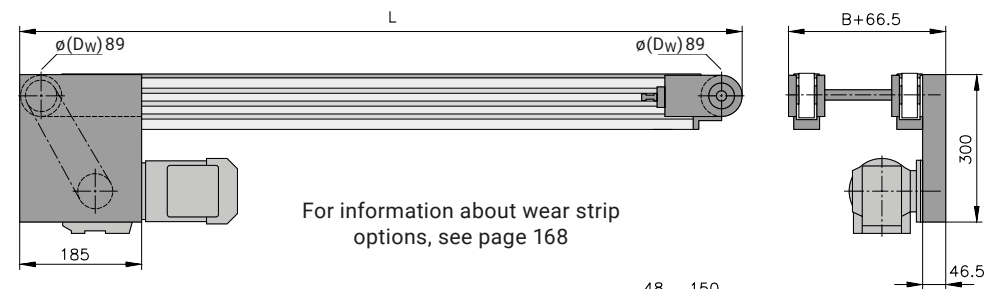
Technical data

Conveyor length L	individual from 500 to 6000 mm	
Conveyor width B	200 to 1000 mm	
Timing belt width	32 mm	p. 172
Drive and speed	up to 60 m/min, higher on request	p. 12
Stand and side rail		from p. 286
Standard total load	up to 250 kg	higher on request
Standard distributed load	up to 100 kg/m	

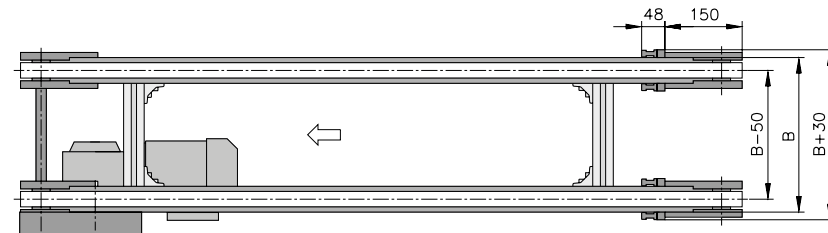
AC – Standard head drive

B20.10.351

The timing belt pulley ensures excellent transmission of the motor power. Since the timing belt returns within the profile, welded-on cams cannot be used. The ZRF-P 2040 should be used for this purpose.



For information about wear strip options, see page 168



Technical data

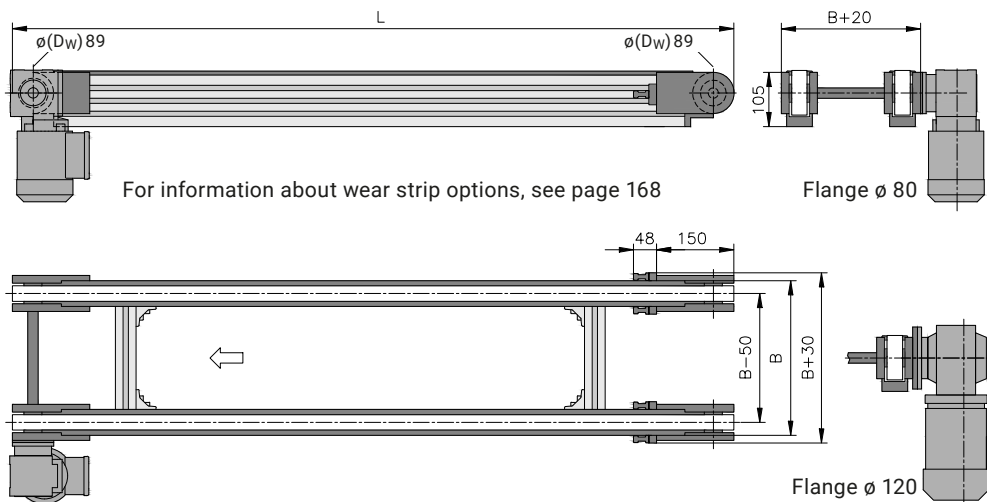
Conveyor length L	individual from 500 to 6000 mm	
Conveyor width B	200 to 1000 mm	
Timing belt width	32 mm	p. 172
Drive location	discharge end left/right, underneath	
Drive and speed	up to 60 m/min, higher on request	p. 12
Stand and side rail		from p. 286
Standard total load	up to 250 kg	higher on request
Standard distributed load	up to 100 kg/m	



AF – Direct head drive

B20.10.357

Since the motor is fitted directly onto the drive shaft, the space requirements and maintenance effort for this drive version are reduced to a minimum. Since the timing belt returns within the profile, welded-on cams cannot be used. The ZRF-P 2040 should be used for this purpose.



Technical data

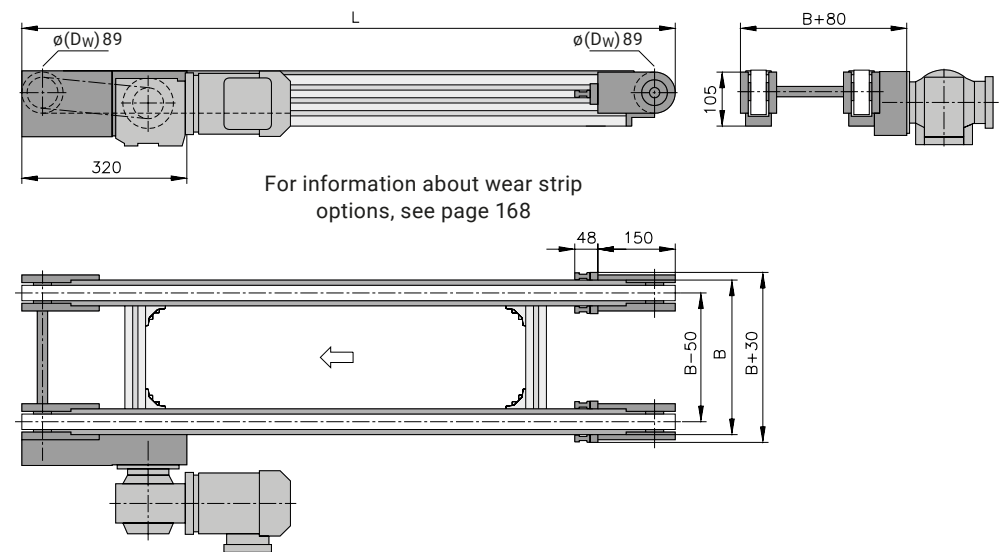
Conveyor length L	individual from 500 to 6000 mm	
Conveyor width B	200 to 1000 mm	
Timing belt width	32 mm	p. 172
Drive location	discharge end left/right	
Drive and speed	up to 60 m/min, higher on request	p. 12
Stand and side rail		from p. 286
Standard total load	up to 250 kg	higher on request
Standard distributed load	up to 100 kg/m	



AS – Head drive, laterally on the outside, compact

B20.10.355

The drive positioned laterally on the outside allows the total height of the conveyor to be restricted to a minimum. Since the timing belt returns within the profile, welded-on cams cannot be used. The ZRF-P 2040 should be used for this purpose.



Technical data

Conveyor length L	individual from 700 to 6000 mm	
Conveyor width B	200 to 1000 mm	
Timing belt width	32 mm	p. 172
Drive location	discharge end left/right	
Drive and speed	up to 60 m/min, higher on request	p. 12
Stand and side rail		from p. 286
Standard total load	up to 250 kg	higher on request
Standard distributed load	up to 100 kg/m	

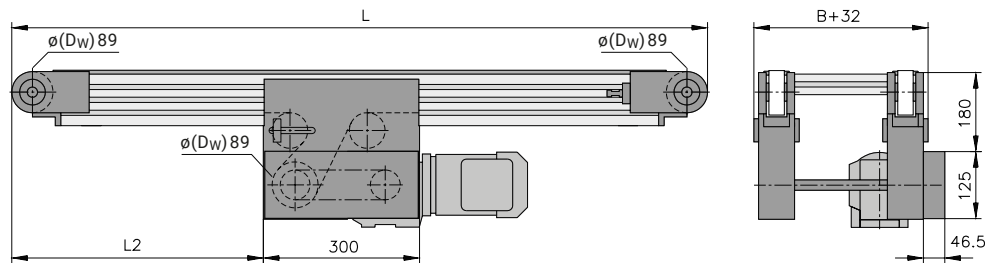


BC – Lower belt drive, standard

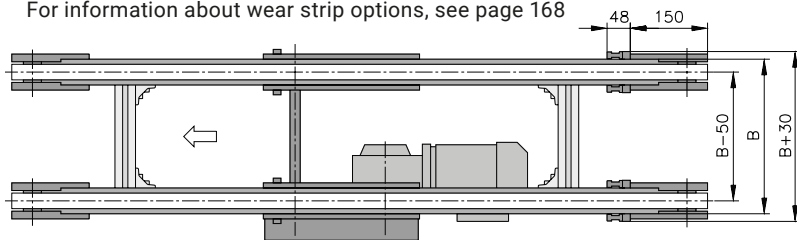
B20.10.356

The compact conveyor frame design and the ability to freely select the drive position over the entire length of the conveyor make it easier to integrate the conveyor into existing systems. The timing belt pulley combined with the snub rollers ensures excellent transmission of the motor power. Since the timing belt returns within the profile, welded-on cams cannot be used. The ZRF-P 2040 should be used for this purpose.

4



For information about wear strip options, see page 168



Technical data

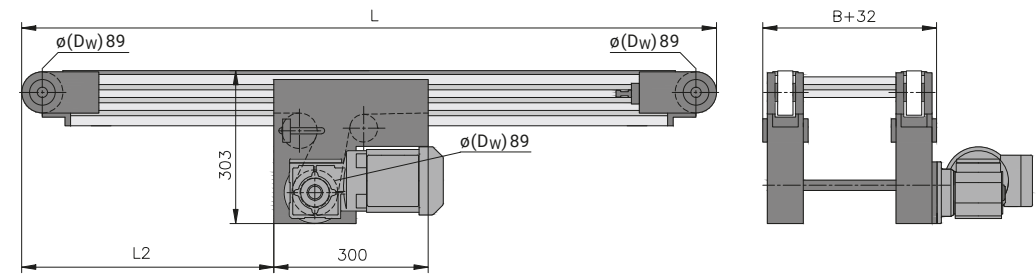
Conveyor length L	individual from 700 to 6000 mm	
Conveyor width B	200 to 1000 mm	
Timing belt width	32 mm	p. 172
Drive location	left/right underneath	
Drive and speed	up to 60 m/min, higher on request	p. 12
Stand and side rail		from p. 286
Standard total load	up to 250 kg	higher on request
Standard distributed load	up to 100 kg/m	

BF – Lower belt drive, direct

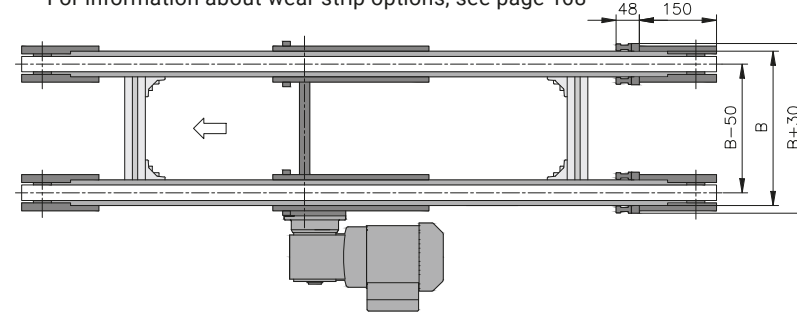
B20.10.359

Since the motor is fitted directly onto the drive shaft, the space requirements and maintenance effort for this drive version are reduced to a minimum. The compact conveyor frame design and the ability to freely select the drive position anywhere along the entire length of the conveyor make it easier to integrate the conveyor into existing systems. The conveying direction is reversible. Since the timing belt returns within the profile, welded-on cams cannot be used. The ZRF-P 2040 should be used for this purpose.

4



For information about wear strip options, see page 168

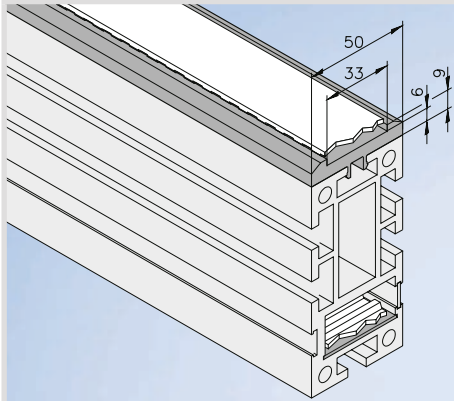


Technical data

Conveyor length L	individual from 700 to 6000 mm	
Conveyor width B	200 to 1000 mm	
Timing belt width	32 mm	p. 172
Drive location	left/right underneath	
Drive and speed	5; 6.3; 8; 9.5; 11.5; 13.5; 15.2; 19.3; 23; 26; 36.6; 45.7 and 57 m/min	p. 12
Stand and side rail		from p. 286
Standard total load	up to 250 kg	higher on request
Standard distributed load	up to 100 kg/m	

Wear and guide strips from mk ensure low friction.
The wear strips are made from PE-UHMW (PE-1000). Max. temperature 65° C.

Option A

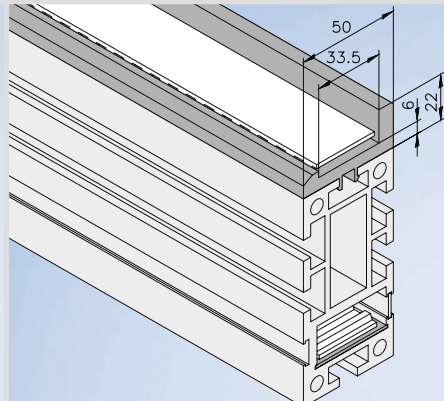


Top wear strip mk 1042
22.42.2000

Bottom wear strip mk 2010
21.14.0001

Closure strip
K10230/12

Option B

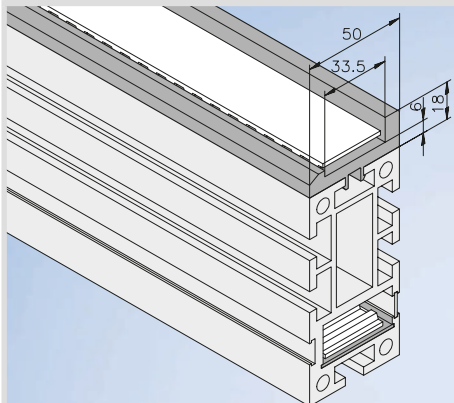


Top wear strip mk 1041
22.41.2000

Bottom wear strip mk 2010
21.14.0001

Closure strip
K10230/12

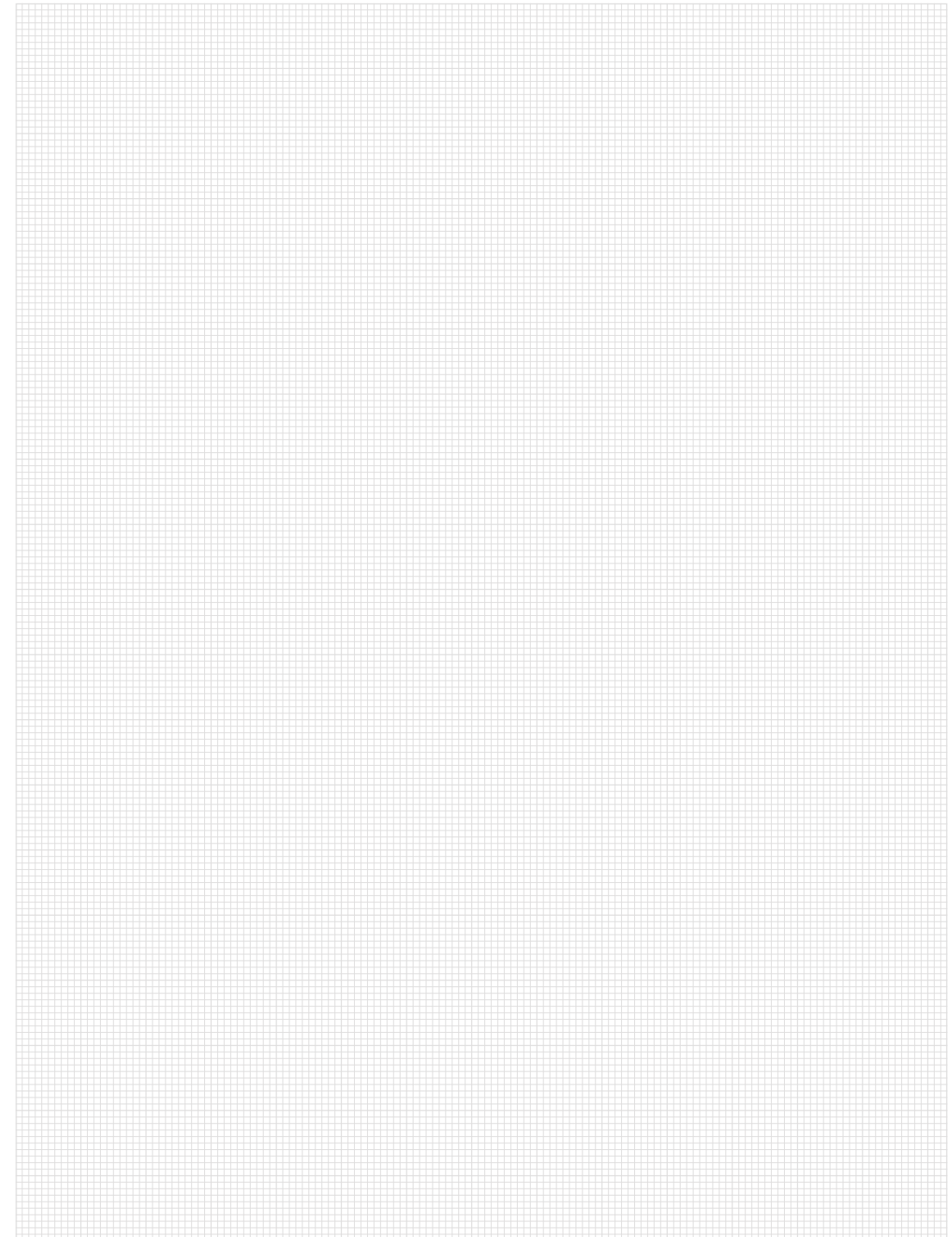
Option C



Top wear strip mk 1110
B20.10.359.600

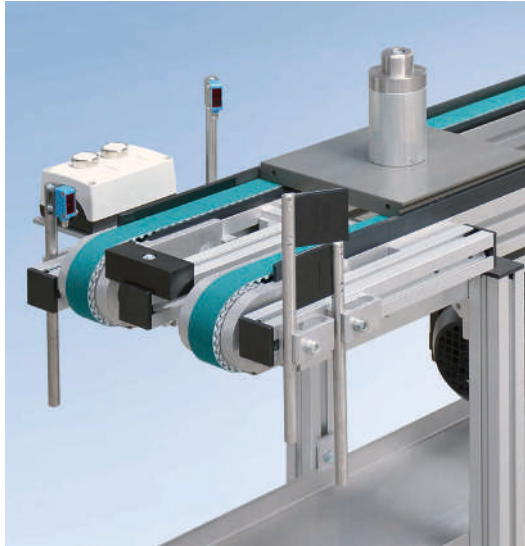
Bottom wear strip mk 2010
21.14.0001

Closure strip
K10230/12

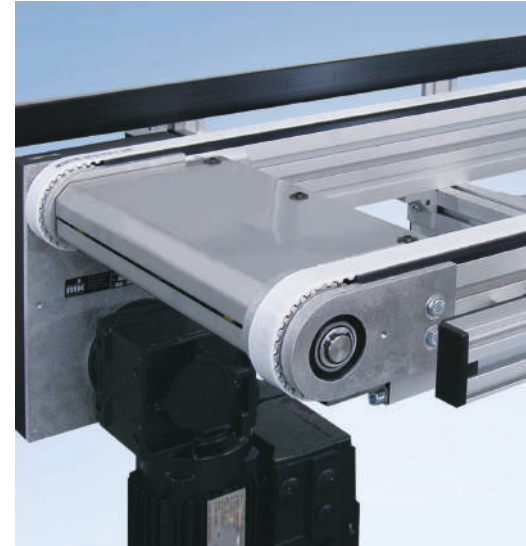




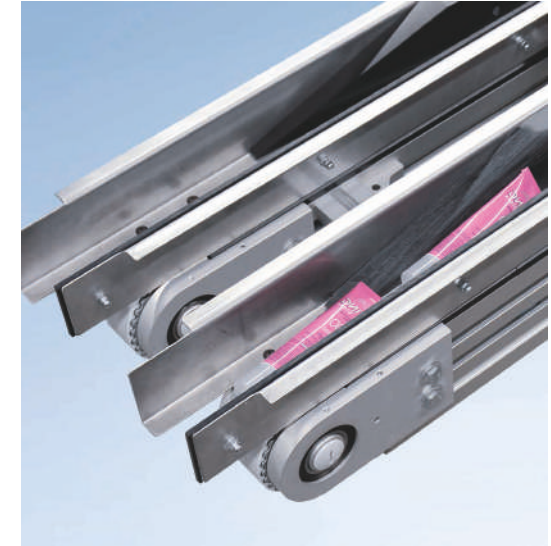
Timing belt conveyor ZRF-P 2010 in antistatic design with lift-and-transfer conveyor



ZRF-P 2010 with photoelectric sensors for detection and button for feeding in or discharging the part



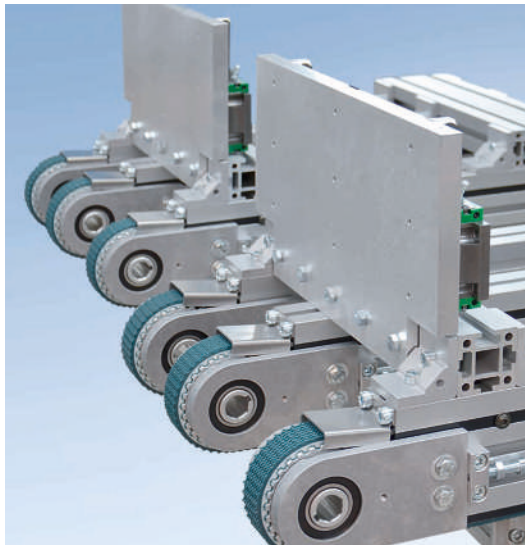
Timing belt conveyor ZRF-P 2010 with head drive AC and side rail for extra-wide products



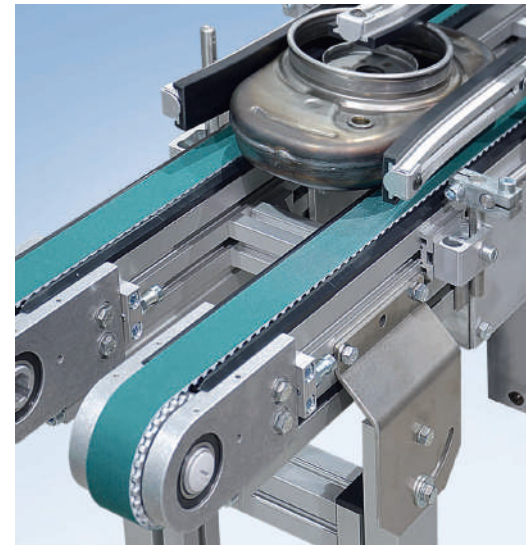
Dual-line timing belt conveyor ZRF-P 2010 with side rail



Timing belt conveyor ZRF-P 2010 with head drive AF and lift-and-transfer conveyor



Three-line timing belt conveyor ZRF-P 2010 for crosswise discharge



Timing belt conveyor ZRF-P 2010 with side rail SF01



Timing belt conveyor ZRF-P 2010 with coupled lift and transfer conveyor

Custom applications from page 404

Timing Belts

Notes

The standard timing belts are made from polyurethane reinforced with high-strength steel cords. The belts have the T10 partition and a width of 32 mm (others available on request). To ensure optimal transport, different surface coatings can be used. An additional coating on the teeth side (PAZ = polyamide tooth side) is recommended for conveying speeds above 30 m/min as well as to reduce friction and noise.

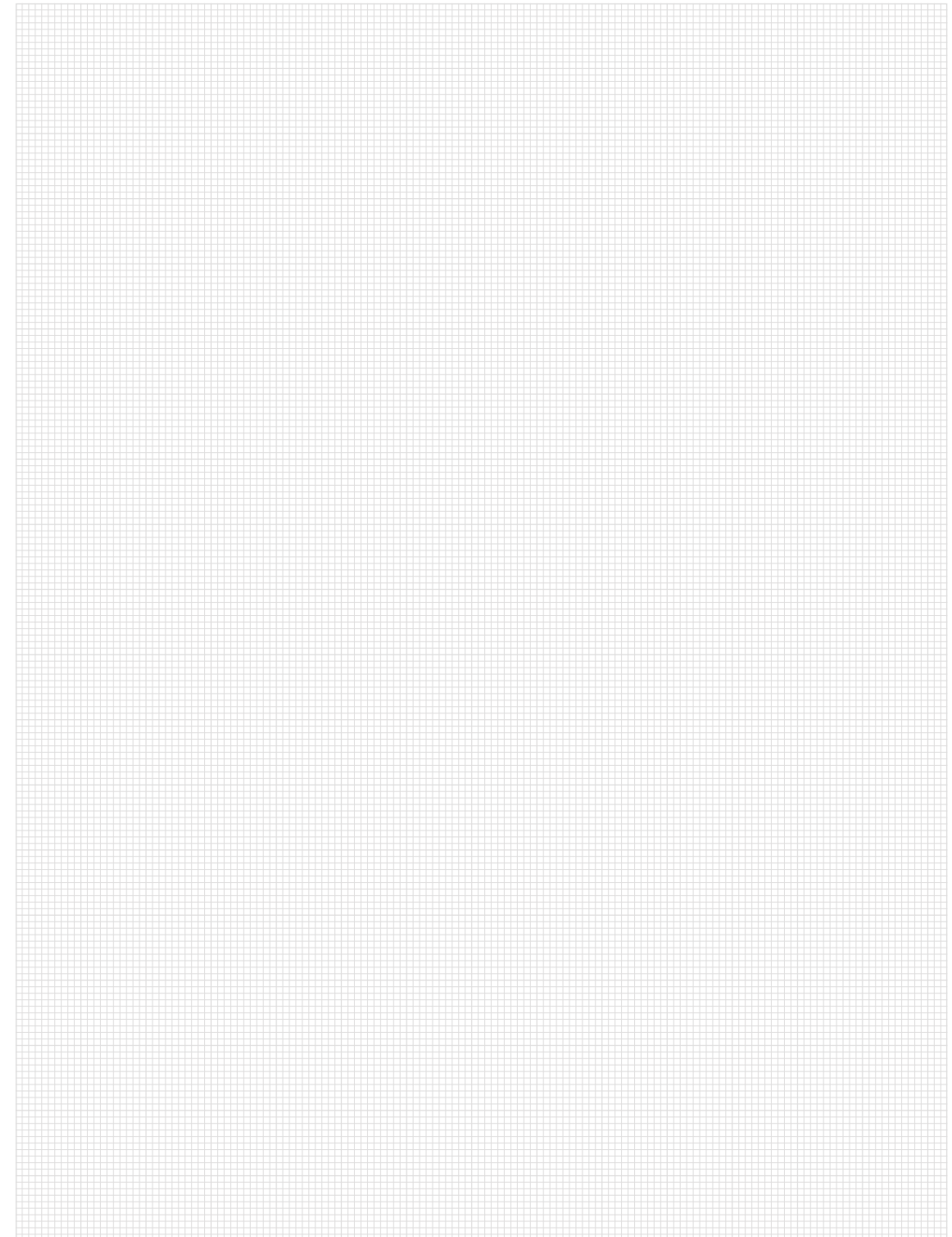
Timing belt material

Properties	Basic material		Surface coating		
	Polyurethane	Polyamide PAR/PAZ**	PVC, white, FDA	Rubber structure (Supergrip)*	Linatex***
Resistance to moisture	+				+
Resistance to oil and grease	+		+ -	+	+ -
Suitable for contact with food (FDA compliant)			+		
Abrasion resistance	+				+ -
Wear resistance				+	
Adhesion property (inclined conveying)				+	++
Anti-frictional property (accumulated operation)	-	+			-
Cut resistance	+				
Low noise levels		+ (PAZ)			
Colour	Various	Green	White	Green	Red
Temperature resistance	-20 to +60° C	-20 to +60° C	-40 to +100° C	-10 to +90° C	-40 to +70° C
Hardness	90 Shore A		65 Shore A	40 Shore A	40 Shore A

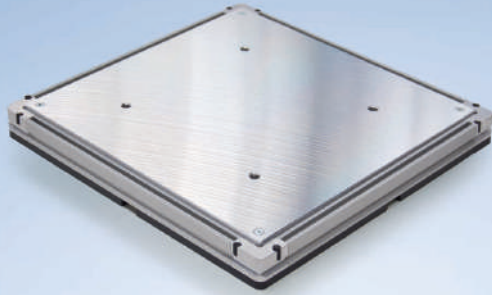
*Not suitable for use in ZRF-P 2010 except as a special version with conveyor frame open on the bottom

**PAR = polyamide rear (carrying) side; PAZ = polyamide tooth side

***Counter-bending, such as in lower belt drives, is not permitted



Accessories



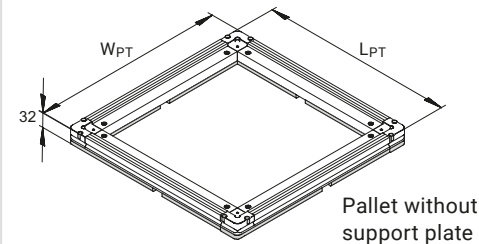
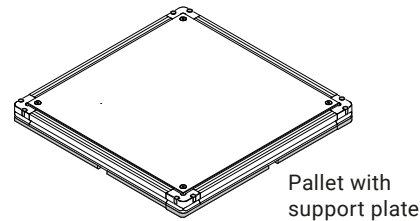
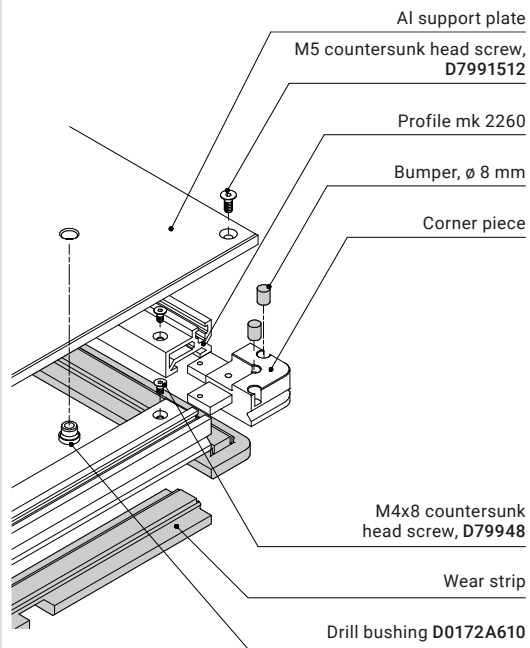
part of
versamove

Pallets

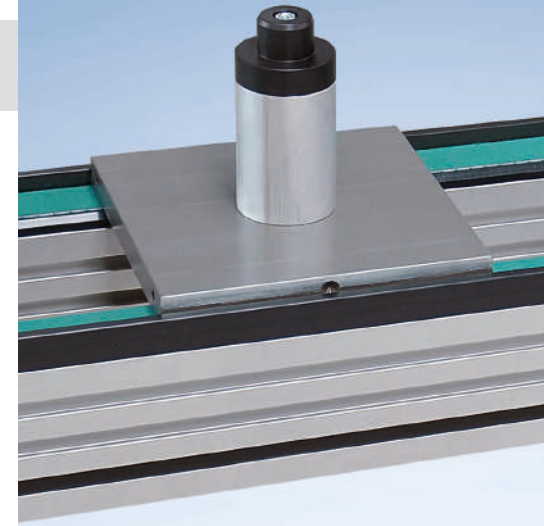
The pallets used in the Versamove pallet circulation system can be custom-configured to suit your specific application, whether they are delivered fully assembled or for self-assembly. The permitted total weight per pallet is determined by the total load capacity per metre of the system (100 kg/m). Please note that the clear width of the side rail must be 2 to 4 mm wider than the width of the pallet to guide the pallet in the optimal way.

Individual pallet components:

- Aluminium profile frame consisting of the profile mk 2260 and the corner pieces
- PE-1000 plastic wear strips below the profile frame
- Support plates in varying thickness: 5, 6, 8, 10 and 12 mm
- Bumpers/rubber buffers
- Positioning sockets



W _{PT} mm	L _{PT} mm	Support plate mm	Weight _{PT} kg
400	400	8	5
400	600	8	8
600	600	10	14
600	800	10	16
800	800	12	24
800	1000	12	30

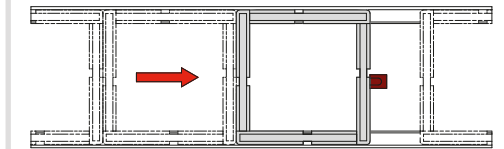
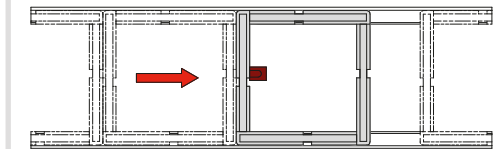


Pallets

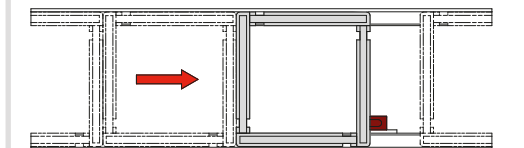
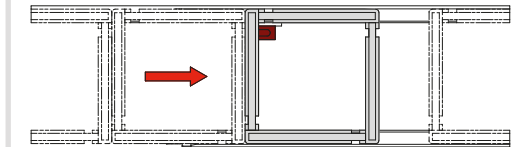
Stopping and Separating

To stop or separate the pallets, the stoppers can be positioned at the centre or on the outside.

Central stop position



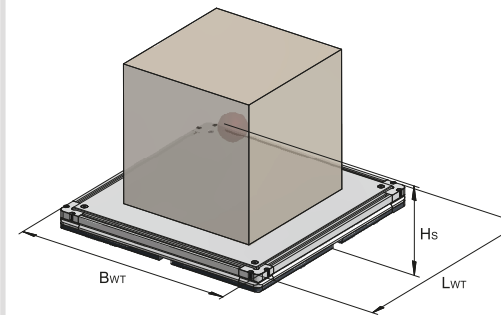
Outer stop position



Centre of Gravity

The position of the product being transported must be taken into consideration to ensure that transport is smooth and as faultless as possible.

We recommend positioning the centre of gravity of the product being transported as close to the middle of the pallet as possible. In addition, the height of the centre of gravity should not be more than 0.5 times the shortest side length of the pallet.

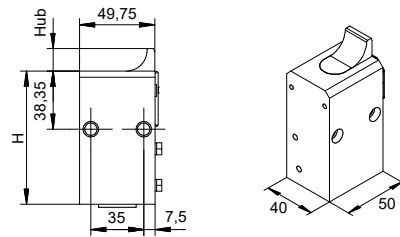


Accessories

SU – Stopper Undamped

Stoppers are used to stop or separate the pallets. The stopper options are selected based on the conveyor weight and conveyor speed. Customers can choose between a variety of stroke heights based on their requirements. Damped or undamped stoppers can be connected in the centre or on the sides.

They can be requested through inductive (I) or electric (E) sensors.



SU 400

SA=single-acting (locked in a depressurised state)

Ident. no.	Stroke	V=6 m/min	V=9 m/min	V=12 m/min	V=18 m/min	Re-quest	
						(mm)	[kg]
K503011401	E	9	400	300	250	200	
K503011405	I	9	400	300	250	200	
K503011404	-	9	400	300	250	200	
K503011406	E	15	400	300	250	200	
K503011402	-	15	400	300	250	200	

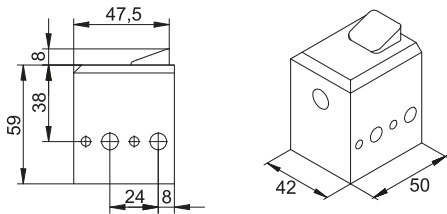
DA=double-acting (maintains the last position reached)

K503012401	E	9	400	300	250	200	
K503012404	-	9	400	300	250	200	
K503012405	I	9	400	300	250	200	



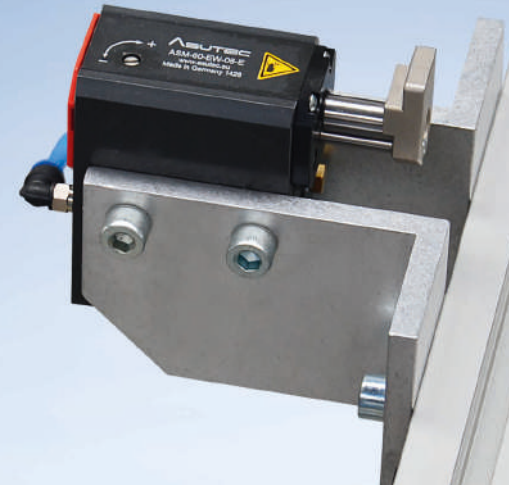
Return Stop

The return stop is used in combination with a stopper in transfer systems with a low belt friction and prevents pallets from recoiling/rebounding while stopping. The return stop is activated through a spring.



Return Stop
K503030101

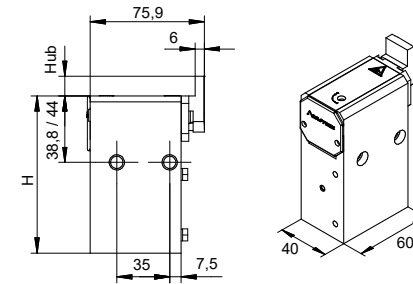
Lowering stroke: 8 mm



SD – Stopper Damped

Damped stopping allows you to gently slow down the first pallet. Damping prevents the workpiece from slipping in a certain location. Electrical or inductive sensors on the stoppers are optional. A minimum mass of 3 kg is required to ensure proper functioning. Damped or undamped stoppers can be connected in the centre or on the sides.

They can be requested through inductive (I) or electric (E) sensors.



SD 60

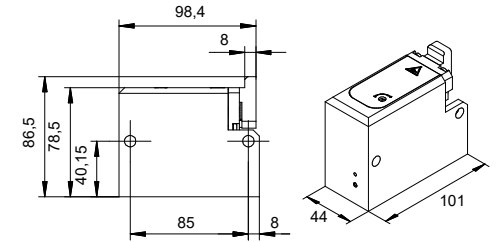
SA=single-acting (locked in a depressurised state)

Ident. no.	Stroke	V=6 m/min	V=12 m/min	V=24 m/min	V=30 m/min	Re-quest	
						(mm)	[kg]
K503021061	E	8	3-60	3-35	3-24	3-18	
K503021063	-	8	3-60	3-35	3-24	3-18	
K503021064	I	8	3-60	3-35	3-24	3-18	

DA=double-acting (maintains the last position reached)

K503022061	E	8	3-60	3-35	3-24	3-18	
K503022063	-	9	3-60	3-35	3-24	3-18	
K503022064	I	10	3-60	3-35	3-24	3-18	

The specifications apply for a friction coefficient of $\mu = 0.07$
Stoppers for heavier loads available upon request



SD 100

SA=single-acting (locked in a depressurised state)

Ident. no.	Stroke	V=6 m/min	V=12 m/min	V=24 m/min	V=30 m/min	Re-quest	
						(mm)	[kg]
K503021101	-	8	3-100	3-60	3-40	3-30	
K503021102	I	8	3-100	3-60	3-40	3-30	

DA=double-acting (maintains the last position reached)

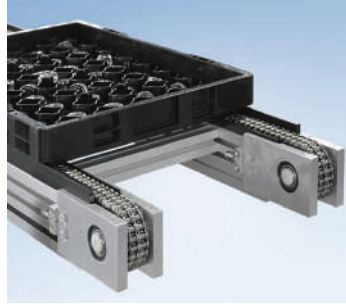
K503022101	-	8	3-100	3-60	3-40	3-30	
K503022102	I	8	3-100	3-60	3-40	3-30	

The specifications apply for a friction coefficient of $\mu = 0.07$
Stoppers for heavier loads available upon request



Selecting a Chain Conveyor

180



Chain Conveyor KTF-P 2010

182

Head Drives	184
Lower Run Drives	188
Wear Strips	190
Application Examples	192



Accumulating Roller Chain Conveyor SRF-P 2010

194

Head Drives	196
Lower Run Drives	200
Wear Strips	202
Application Examples	204



Accumulating Roller Chain Conveyor SRF-P 2012

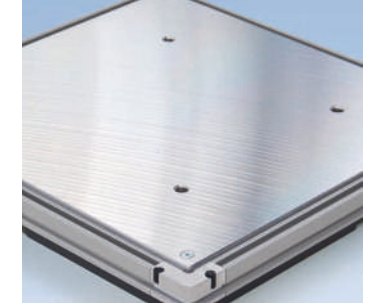
206

Head Drives	208
Lower Run Drives	211
Wear Strips	213
Application Examples	214



Chains

For KTF-P 2010	216
For SRF-P 2010 and SRF-P 2012	217



Accessories

Pallets	218
Maintenance Equipment	219
SU – Stopper Undamped	220
SD – Stopper Damped	221

Selecting a Chain Conveyor

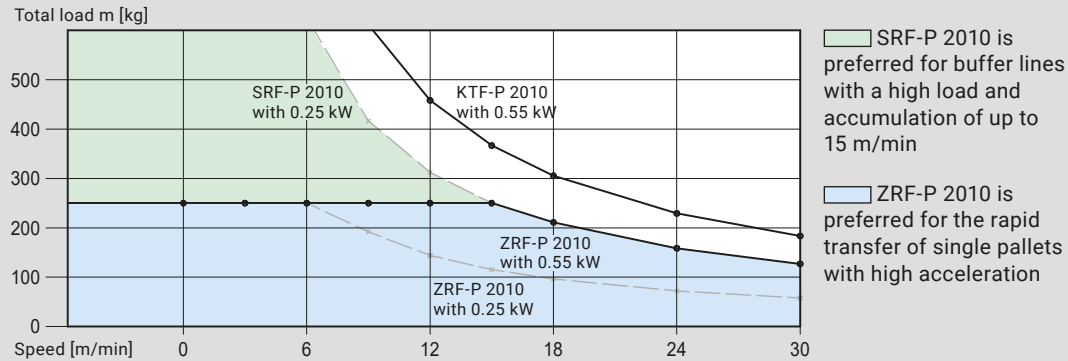
Dimensions – Technical Data

Conveyor system	Conveyor widths [mm]	Conveyor lengths [mm]	Total load* as standard, up to [kg]	Speed up to [m/min]	ø of tails [mm]	Reverse operation	Accumulated operation	Cycling operation
Chain conveyor								
KTF-P 2010	200–2000	500–10000	500	30	approx. 90	•	•	•
Accumulating roller chain conveyor								
SRF-P 2010	200–2000	500–10000	500	30	approx. 90	•	•	•
SRF-P 2012	200–2000	1000–10000	1000	30	approx. 90	•	•	•

* Usual load limits that may be exceeded based on the configuration and influencing factors. Influencing factors for the load include: width, chain type, load distribution, duty type and environmental conditions.

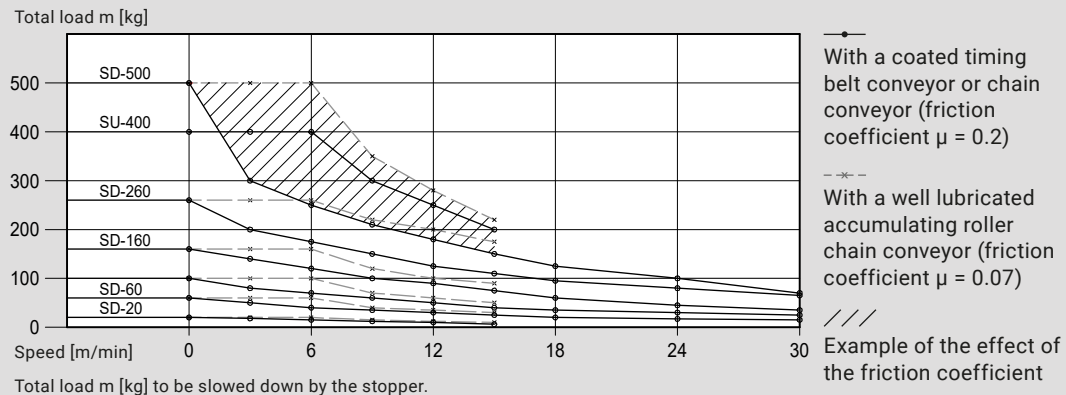
Selecting Double-line Conveyors based on Load and Speed

The diagram shows double-line conveyor systems based on their load and speed. The comparison shows timing belt conveyors (ZRF), chain conveyors (KTF) and accumulating roller chain conveyors (SRF).



Total load m [kg] per conveying path, per drive in continuous operation (accumulated operation $m_{\text{accumulated}} = 2 \times m_{\text{continuous}}$)

Selecting the Stopper



Application Options

The chain conveyor KTF-P 2010 is ideal for the cycled transport of products. Available with different drive options, they are often used for setting up complex interlinking solutions. They are typically used for transferring pallets with high loads and even speeds in a double-line area. For high speeds or positioning tasks, low-maintenance and low-noise timing belt conveyors are used (see the image on the left and the previous chapter). Various chain types in combination with our sturdy, solid wear strips ensure reliable, long-term functioning that is optimally suited to your application.

The chain conveyor KTF-P 2010 is primarily used as the basic element for constructing transfer lines. It is available as a single, dual or multiple line system with either a simplex roller chain or a duplex roller chain for higher loads and a larger support surface.

The accumulating roller chain conveyor SRF-P 2010 is also based on the profile mk 2010 and is suitable for accumulated operation. The conveyor is therefore ideal for interlinking and buffering between workstations. Like all chain conveyors, the system can be equipped with an optional tensioning device and continuous lubrication device.

The design of our accumulating roller chain conveyor SRF-P 2012 for the heavier load range of up to 1000 kg ensures smooth operation thanks to the free-spinning conveyor rollers, even during accumulated operation. The accumulation force is kept to a minimum. Typical applications for this chain conveyor include interlinking workstations or buffering between workstations and assembly stations.

Chains

The chains used (see page 202) are available in various designs to ensure optimal function in your specific application. Our standard product range includes a single roller chain and a duplex roller chain for the KTF-P 2010. The duplex chain can convey higher loads and offers a larger contact surface.

Accumulating roller chains with either plastic or steel rollers are available for accumulated operation. Plastic rollers produce less noise and require less maintenance than steel rollers, but they are not suitable for environments with sustained temperatures above 60° C, in painting applications or in potentially explosive atmospheres. When using steel rollers, note that plastic wear strips (PE or POM) must be attached to the contact surfaces on the pallets to be transported.

The accumulating roller chain is available with accumulating rollers in rows one behind the other (more robust with higher breaking resistance) or accumulating rollers that are offset from each other. The offset accumulating rollers offer more contact points and therefore smoother operation as well as a higher max. load for the line. These chains can also be equipped with a finger guard in accordance with the German accident prevention regulations (UVV).

In contrast to timing belts, chains must always be well lubricated. They can be used in temperatures up to 60° C or in a special version up to 120° C. Higher temperatures can be achieved on request. Low-maintenance chains are also available as an option.

» For transporting heavier loads even in harsh environments. «

5



part of **versamove**

The chain conveyor KTF-P 2010 is particularly suitable for transporting pallets or products with a rigid structure (in the Versamove pallet circulation system, for instance). Its large selection of drives makes it extremely flexible, and it is normally used as the basis for constructing transfer lines.

It is available as a single, dual or multiple line system with either a simple roller chain or a duplex roller chain for higher loads and a larger support surface. The various chains and wear strip guides allow the workpiece to be optimally placed on the conveyor, while their excellent anti-frictional properties make them extremely low maintenance and sturdy.

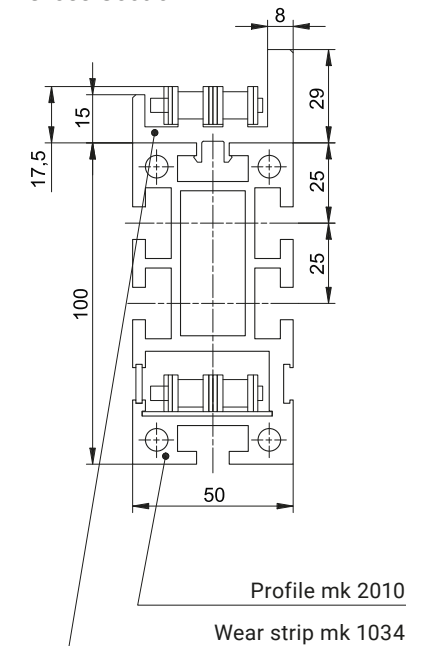
Longitudinal slots in the mk 2010 profile beam provide flexible options for connecting struts, guides, initiators and components from the mk profile system. Like all chain conveyors, the system can be equipped with an optional tensioning device and continuous lubrication device.

Benefits of the KTF-P 201

- Basis for constructing transfer systems for higher loads
- Ideal as a dual or multiple line system for transporting pallets
- Large selection of drives
- Low-maintenance and sturdy use in cycling operation
- Suitable for dirty and oily environments

5

Cross Section

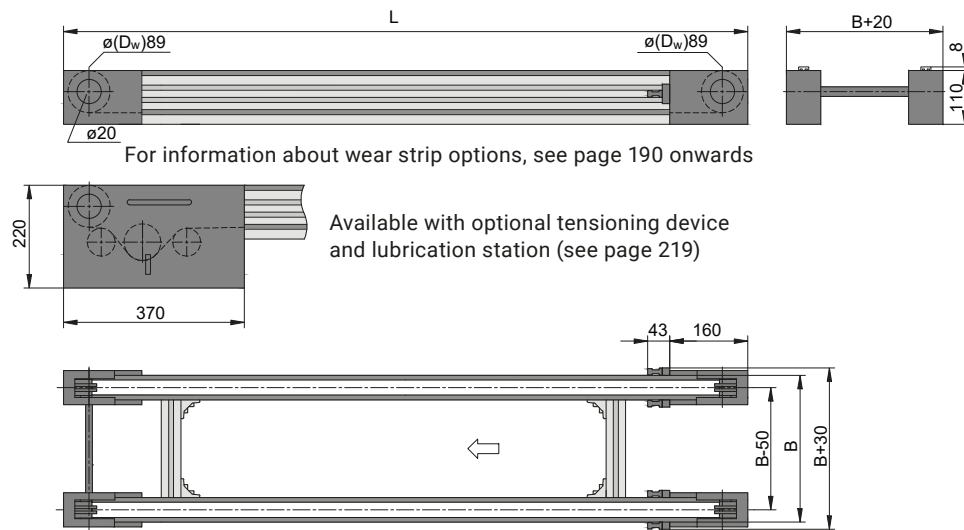




AA – Head drive without motor

B20.10.465

The AA version with no motor is suitable for connection to an existing conveyor with a drive, either in parallel or in series. This allows you to operate multiple conveyors with only one motor. Depending on your requirements, the conveyor is designed either with a hollow shaft or with a connecting shaft with shaft journal. Operation with cleats is not possible with this version.



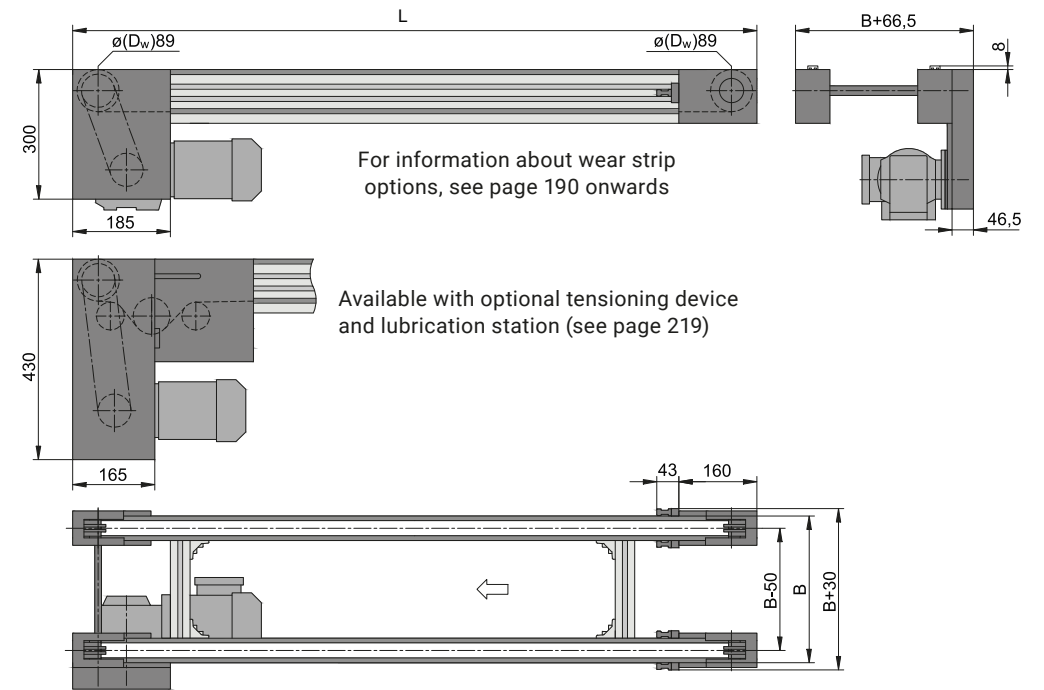
Technical data

Conveyor length L	individual from 500 to 10000 mm	
Conveyor width B	200 to 2000 mm	
Chains	1/2" single or duplex	p. 216
Drive and speed	up to 30 m/min	p. 12
Stand and side rail		from p. 286
Standard total load	up to 500 kg	up to 1000 kg on request
Standard distributed load	up to 150 kg/m (with duplex chain)	

AC – Standard head drive

B20.10.466

The drive chain on indirect drives can be used as a reduction gear. This makes it easy to design the conveyor with the appropriate speed, particularly in the low-speed range. In addition, the drive chain can compensate for alignment errors and assembly tolerances to ensure that both lines run synchronously. Operation with cleats is not possible with this version.



Technical data

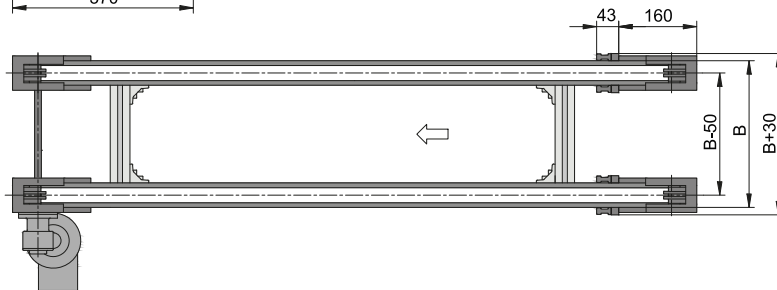
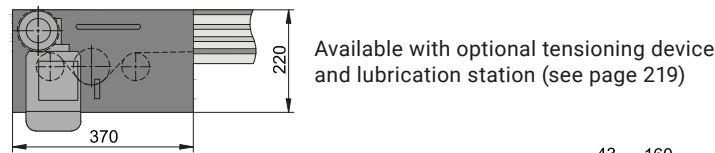
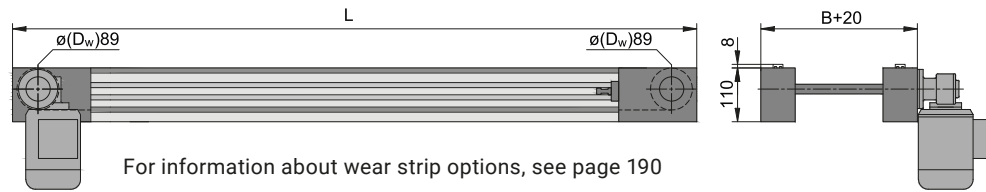
Conveyor length L	individual from 500 to 10000 mm	
Conveyor width B	200 to 2000 mm	
Chains	1/2" single or duplex	p. 216
Drive location	discharge end left/right, underneath	
Drive and speed	up to 30 m/min	p. 12
Stand and side rail		from p. 286
Standard total load	up to 500 kg	up to 1000 kg on request
Standard distributed load	up to 150 kg/m (with duplex chain)	



AF – Direct head drive

B20.10.467

Since the motor is fitted directly onto the drive shaft, the space requirements and maintenance effort for this drive version are reduced to a minimum. Operation with cleats is not possible with this version.



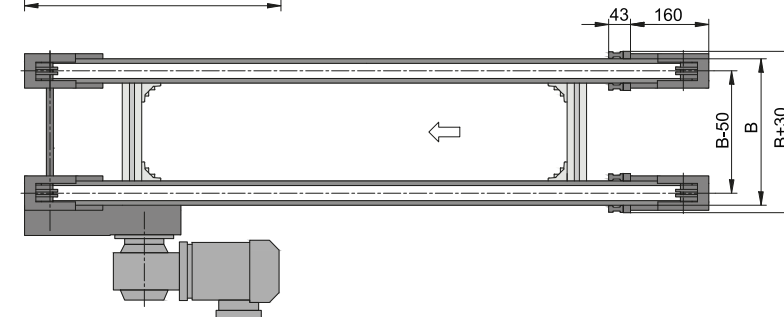
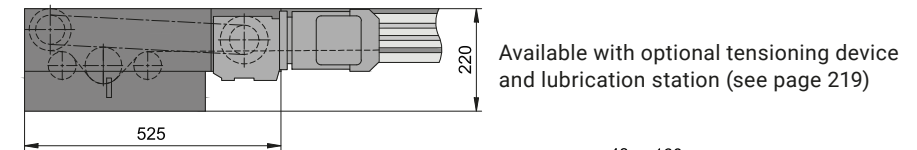
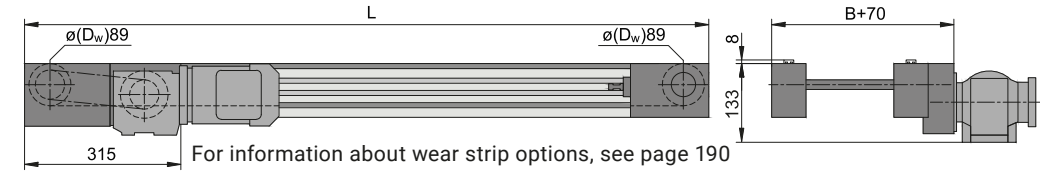
Technical data

Conveyor length L	individual from 500 to 10000 mm	
Conveyor width B	200 to 2000 mm	
Chains	1/2" single or duplex	p. 216
Drive location	discharge end left/right, underneath	
Drive and speed	up to 30 m/min	p. 12
Stand and side rail		from p. 286
Standard total load	up to 500 kg	up to 1000 kg on request
Standard distributed load	up to 150 kg/m (with duplex chain)	

AS – Head drive, laterally on the outside, compact

B20.10.468

The drive positioned laterally on the outside allows the total height of the conveyor to be restricted to a minimum. Operation with cleats is not possible with this version.



Technical data

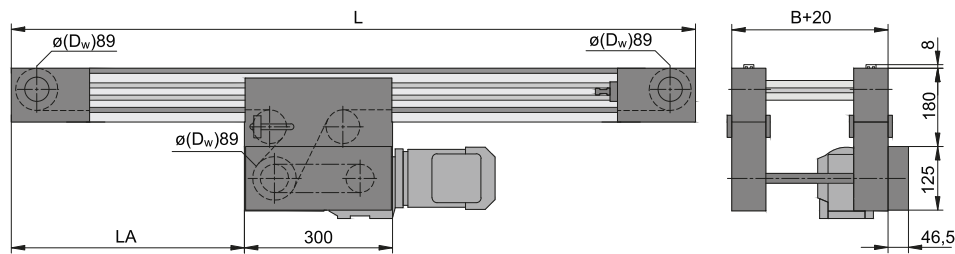
Conveyor length L	individual from 700 to 10000 mm	
Conveyor width B	200 to 2000 mm	
Chains	1/2" single or duplex	p. 216
Drive location	discharge end left/right	
Drive and speed	up to 30 m/min	p. 12
Stand and side rail		from p. 286
Standard total load	up to 500 kg	up to 1000 kg on request
Standard distributed load	up to 150 kg/m (with duplex chain)	



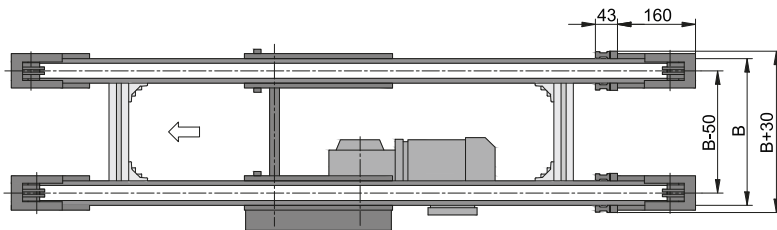
BC – Lower run drive, standard

B20.10.471

The compact conveyor frame design and the ability to freely select the drive position over the entire length of the conveyor make it easier to integrate the conveyor into existing systems. The drive sprocket wheel ensures excellent transmission of the motor power. Operation with cleats is not possible with this version.



For information about wear strip options, see page 190 onwards



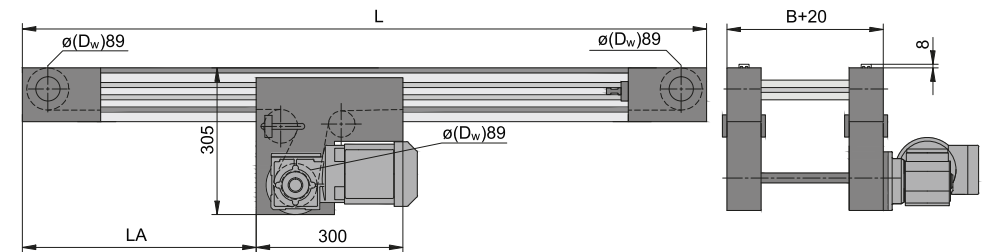
Technical data

Conveyor length L	individual from 700 to 10000 mm	
Conveyor width B	200 to 2000 mm	
Chains	1/2" single or duplex	p. 216
Drive location	left/right underneath	
Drive and speed	up to 30 m/min	p. 12
Stand and side rail		from p. 286
Standard total load	up to 500 kg	up to 1000 kg on request
Standard distributed load	up to 150 kg/m (with duplex chain)	

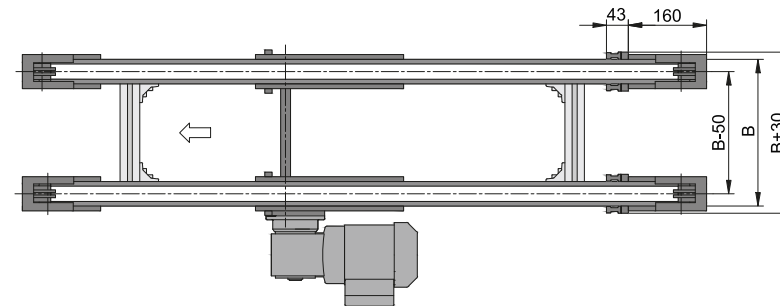
BF – Lower run drive, direct

B20.10.472

Since the motor is fitted directly onto the drive shaft, the space requirements and maintenance effort for this drive version are reduced to a minimum. The compact conveyor frame design and the ability to freely select the drive position anywhere along the entire length of the conveyor make it easier to integrate the conveyor into existing systems. The conveying direction is reversible. Operation with cleats is not possible with this version.



For information about wear strip options, see page 190 onwards



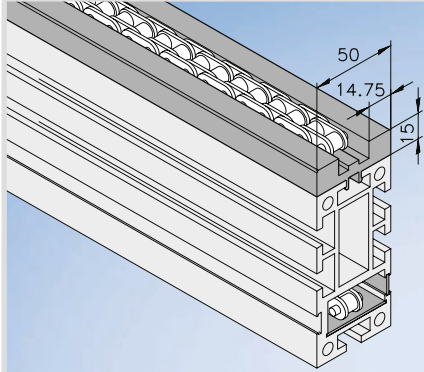
Technical data

Conveyor length L	individual from 700 to 10000 mm	
Conveyor width B	200 to 2000 mm	
Chains	1/2" single or duplex	p. 216
Drive location	left/right underneath	
Drive and speed	5; 6.3; 8; 9.5; 11.5; 13.5; 15.2; 19.3; 23; 26; 36.6; 45.7 and 57 m/min	p. 12
Stand and side rail		from p. 286
Standard total load	up to 500 kg	up to 1000 kg on request
Standard distributed load	up to 150 kg/m (with duplex chain)	

KTF-P 2010 Wear Strips

Wear and guide strips from mk ensure low friction.
 The wear strips are made from PE-UHMW (PE-1000). Max. temperature of 65° C.

Option A

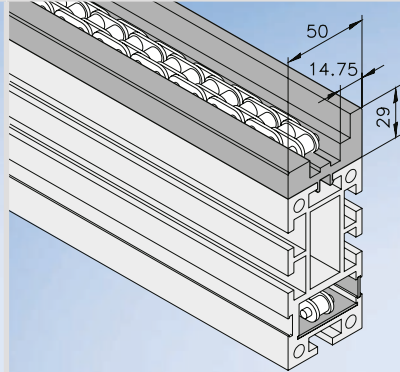


Top wear strip mk 1037
22.37.2000

Bottom wear strip mk 2010
21.14.0001

Closure strip
K10230/12

Option B

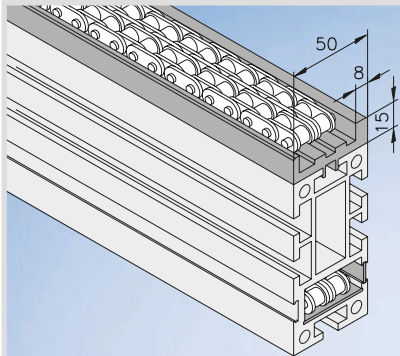


Top wear strip mk 1038
22.38.2000

Bottom wear strip mk 2010
21.14.0001

Closure strip
K10230/12

Option C

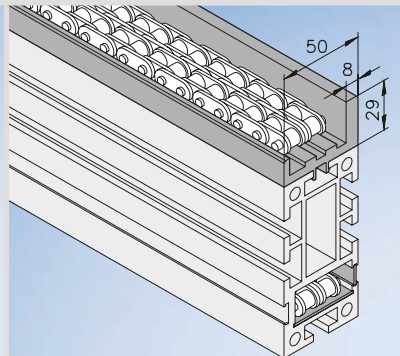


Top wear strip mk 1033
22.33.2000

Bottom wear strip mk 2010
21.14.0001

Closure strip
K10230/12

Option D

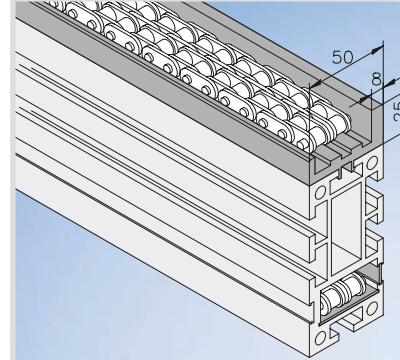


Top wear strip mk 1034
22.34.2000

Bottom wear strip mk 2010
21.14.0001

Closure strip
K10230/12

Option E



Top wear strip mk 1111
23.11.2000

Bottom wear strip mk 2010
21.14.0001

Closure strip
K10230/12

5

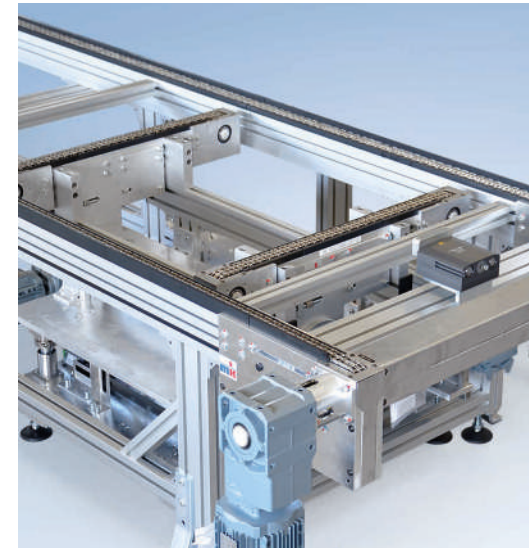
5



Chain conveyor KTF-P 2010 with lower run drive BF and side rail SF2.1



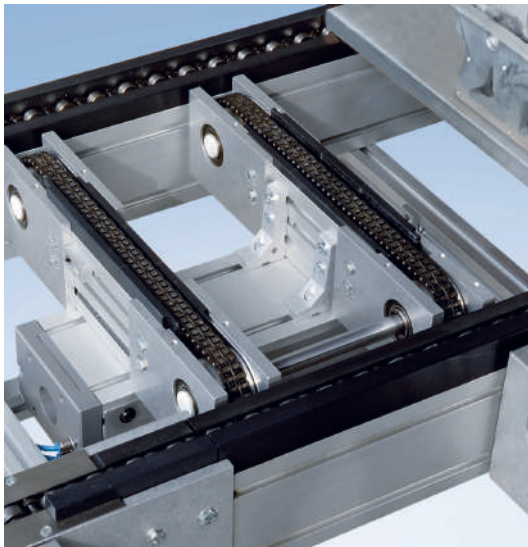
Chain Conveyor KTF-P 2010



Chain conveyor KTF-P 2010 with lift-and-transfer conveyor and head drive AF with automatic clamping and lubrication station



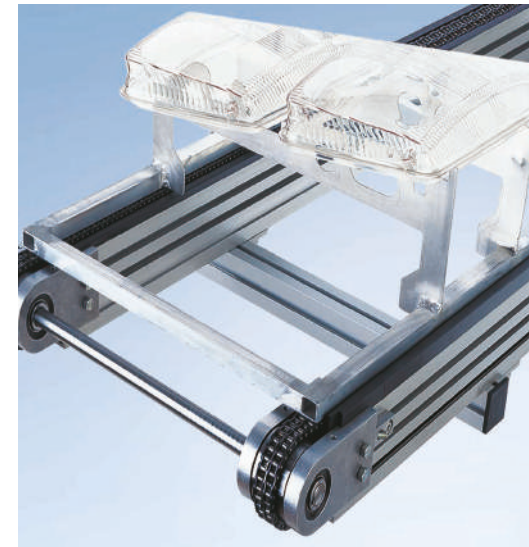
Chain conveyor KTF-P 2010 with head drive AC



Chain KTF-P 2010 as lift-and-transfer unit for accumulating roller chain conveyor SRF-P 2010



Three-line chain conveyor KTF-P 2010



Chain Conveyor KTF-P 2010



Chain conveyor KTF-P 2010 with head drive AC, with drip pan and movable support frame

Custom applications from page 404



» For transporting and buffering pallets with high loads. «

The accumulating roller chain conveyor SRF-P 2010 is particularly suitable for transporting pallets (in the Versamove pallet circulation system, for instance). The free-spinning conveyor rollers run smoothly, even during accumulated operation. They also keep back-pressure forces to a minimum. Typical applications include interlinking or buffering between workstations and building complete transfer lines.

The wear and guide strips, made from ultra-high-molecular weight polyethylene, on which the accumulating roller chain runs and is guided, ensure a low friction coefficient and excellent wear characteristics.

Longitudinal slots in the mk 2010 profile beam provide flexible options for connecting struts, guides, sensors and components from the mk profile system. Like all chain conveyors, the system can be equipped with an optional tensioning device and continuous lubrication device.

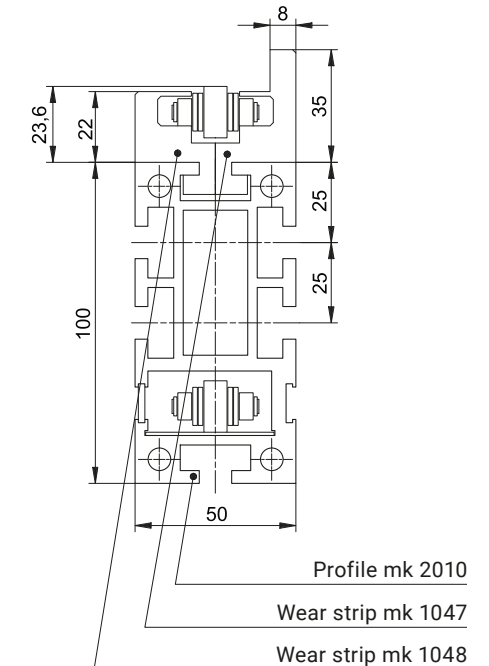


part of **versamove**

Benefits of the SRF-P 2010

- Basis for constructing transfer lines with accumulated operation
- Ideal for low-maintenance and durable use in accumulated and cycling operation
- For interlinking and buffering between workstations and for transporting pallets
- Large selection of drives
- Suitable for dirty and oily environments

Cross Section

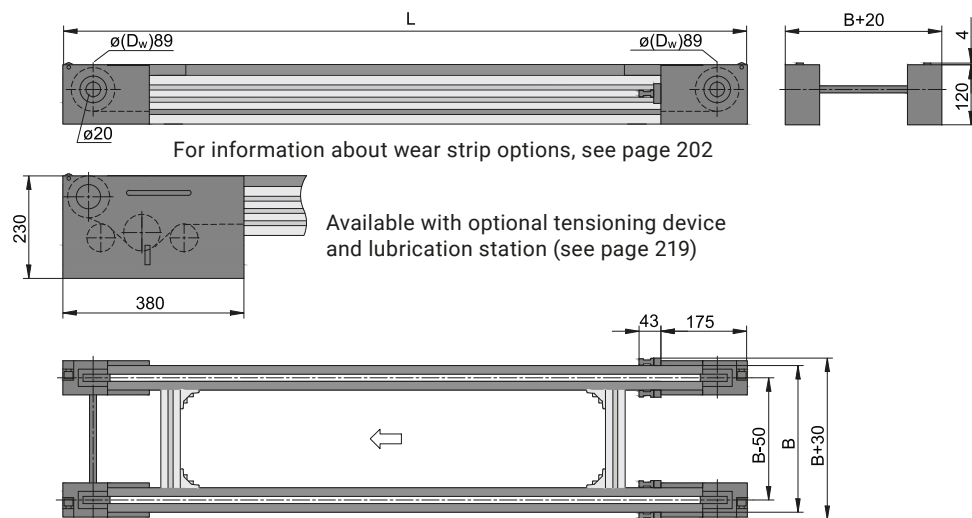




AA – Head drive without motor

B20.10.565

The AA version with no motor is suitable for connection to an existing conveyor with a drive, either in parallel or in series. This allows you to operate multiple conveyors with only one motor. Depending on your requirements, the conveyor is designed either with a hollow shaft or with a connecting shaft with shaft journal ($\varnothing 20$ mm, usable length of 34 mm, includes DIN 6885 key).



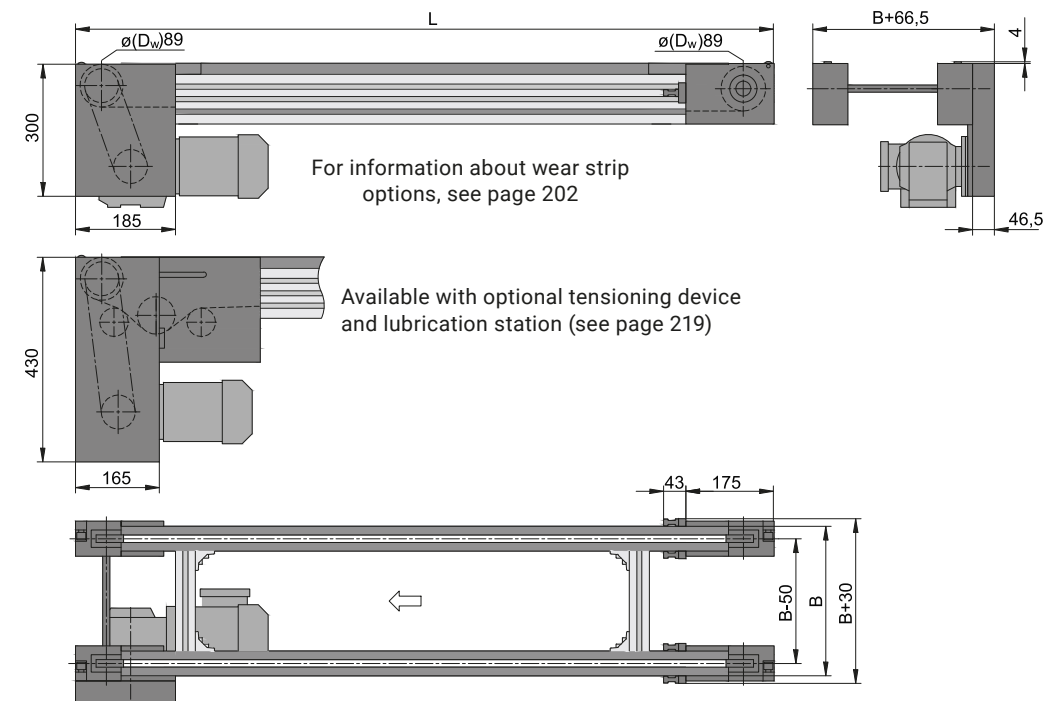
Technical data

Conveyor length L	individual from 730 to 10000 mm	
Conveyor width B	200 to 2000 mm	
Chains	1/2" accumulating roller chain with plastic or steel rollers	p. 217
Drive and speed	up to 30 m/min	p. 12
Stand and side rail		from p. 286
Standard total load	up to 500 kg (750 kg without accumulated operation)	higher on request
Standard distributed load	up to 100 kg/m (in series) up to 150 kg/m (offset)	

AC – Standard head drive

B20.10.566

The drive chain on indirect drives can be used as a reduction gear. This makes it easy to design the conveyor with the appropriate speed, particularly in the low-speed range. In addition, the drive chain can compensate for alignment errors and assembly tolerances to ensure that both lines run synchronously.



Technical data

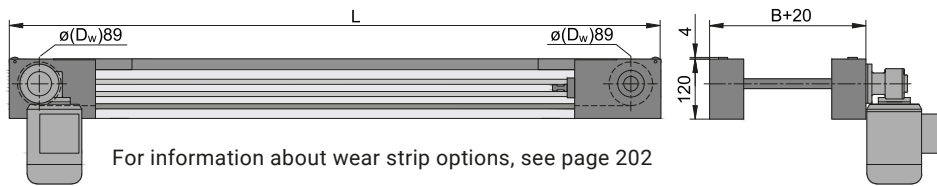
Conveyor length L	individual from 730 to 10000 mm	
Conveyor width B	200 to 2000 mm	
Chains	1/2" accumulating roller chain with plastic or steel rollers	p. 217
Drive location	discharge end left/right, underneath	
Drive and speed	up to 30 m/min	p. 12
Stand and side rail		from p. 286
Standard total load	up to 500 kg (750 kg without accumulated operation)	higher on request
Standard distributed load	up to 100 kg/m (in series) up to 150 kg/m (offset)	



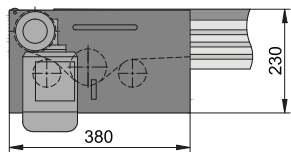
AF – Direct head drive

B20.10.567

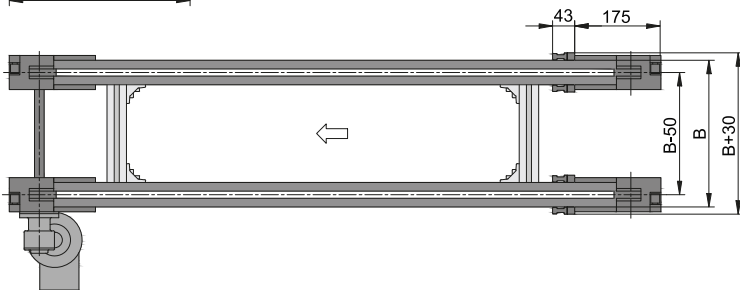
Since the motor is fitted directly onto the drive shaft, the space requirements and maintenance effort for this drive version are reduced to a minimum.



For information about wear strip options, see page 202



Available with optional tensioning device and lubrication station (see page 219)



Technical data

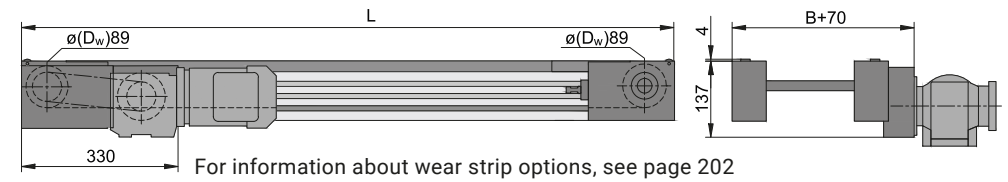
Conveyor length L	individual from 730 to 10000 mm	
Conveyor width B	200 to 2000 mm	
Chains	1/2" accumulating roller chain with plastic or steel rollers	p. 217
Drive location	discharge end left/right	
Drive and speed	up to 30 m/min	p. 12
Stand and side rail		from p. 286
Standard total load	up to 500 kg (750 kg without accumulated operation)	higher on request
Standard distributed load	up to 100 kg/m (in series) up to 150 kg/m (offset)	



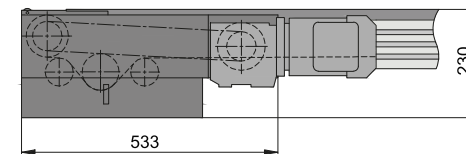
AS – Head drive, laterally on the outside, compact

B20.10.568

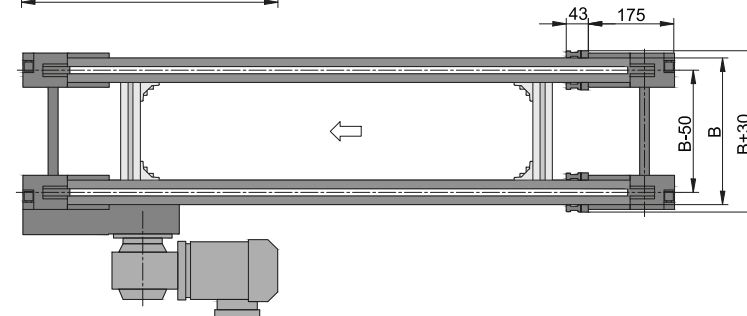
The drive positioned laterally on the outside allows the total height of the conveyor to be restricted to a minimum.



For information about wear strip options, see page 202



Available with optional tensioning device and lubrication station (see page 219)



Technical data

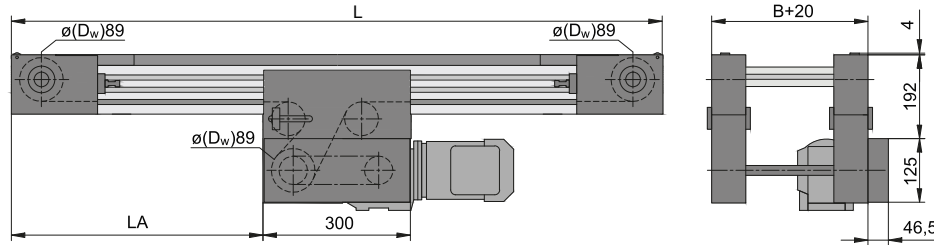
Conveyor length L	individual from 730 to 10000 mm	
Conveyor width B	200 to 2000 mm	
Chains	1/2" accumulating roller chain with plastic or steel rollers	p. 217
Drive location	discharge end left/right	
Drive and speed	up to 30 m/min	p. 12
Stand and side rail		from p. 286
Standard total load	up to 500 kg (750 kg without accumulated operation)	higher on request
Standard distributed load	up to 100 kg/m (in series) up to 150 kg/m (offset)	



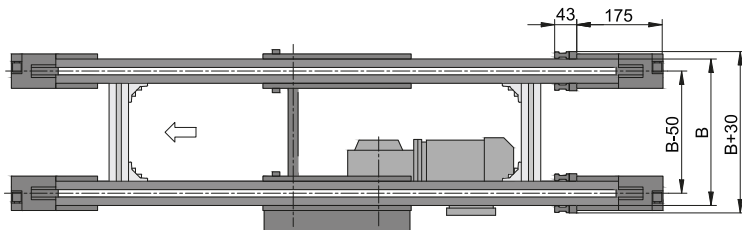
BC – Lower run drive, standard

B20.10.571

The compact conveyor frame design and the ability to freely select the drive position over the entire length of the conveyor make it easier to integrate the conveyor into existing systems. The drive sprocket wheel ensures excellent transmission of the motor power.



For information about wear strip options, see page 202



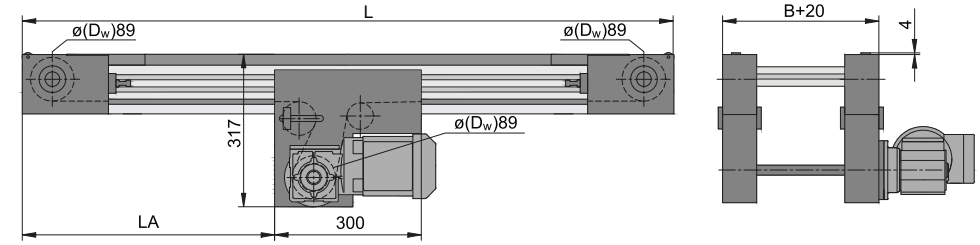
Technical data

Conveyor length L	individual from 730 to 10000 mm	
Conveyor width B	200 to 2000 mm	
Chains	1/2" accumulating roller chain with plastic or steel rollers	p. 217
Drive location	left/right underneath	
Drive and speed	up to 30 m/min	p. 12
Stand and side rail		from p. 286
Standard total load	up to 500 kg (750 kg without accumulated operation)	higher on request
Standard distributed load	up to 100 kg/m (in series) up to 150 kg/m (offset)	

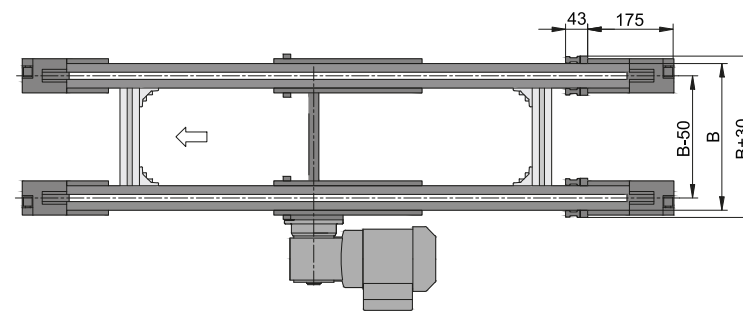
BF – Lower run drive, direct

B20.10.572

Since the motor is fitted directly onto the drive shaft, the space requirements and maintenance effort for this drive version are reduced to a minimum. The compact conveyor frame design and the ability to freely select the drive position anywhere along the entire length of the conveyor make it easier to integrate the conveyor into existing systems. The conveying direction is reversible. Operation with cleats is not possible with this version.



For information about wear strip options, see page 202

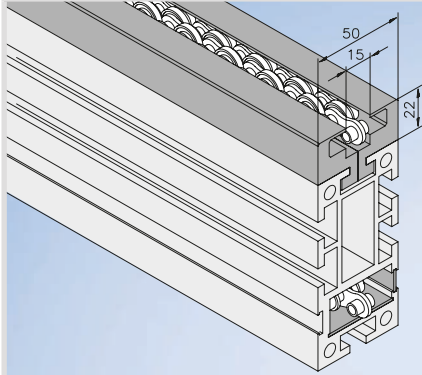


Technical data

Conveyor length L	individual from 730 to 10000 mm	
Conveyor width B	200 to 2000 mm	
Chains	1/2" accumulating roller chain with plastic or steel rollers	p. 217
Drive location	left/right underneath	
Drive and speed	5; 6.3; 8; 9.5; 11.5; 13.5; 15.2; 19.3; 23; 26; 36.6; 45.7 and 57 m/min	p. 12
Stand and side rail		from p. 286
Standard total load	up to 500 kg (750 kg without accumulated operation)	higher on request
Standard distributed load	up to 100 kg/m (in series) up to 150 kg/m (offset)	

Wear and guide strips from mk ensure low friction.
 The wear strips are made from PE-UHMW (PE-1000). Max. temperature of 65° C.

Option A

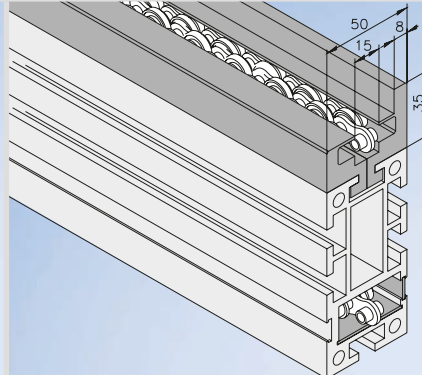


Top wear strip mk 1048
22.48.2000

Bottom wear strip mk 2010
21.14.0001

Closure strip
K10230/12

Option B



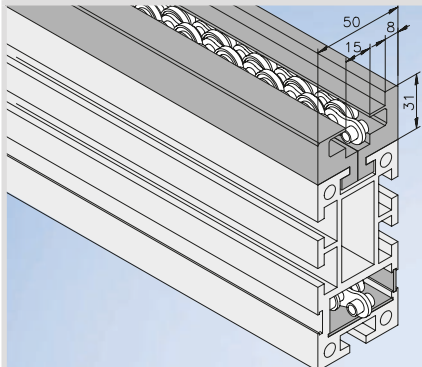
Top right wear strip mk 1047
22.47.2000

Top left wear strip mk 1048
22.48.2000

Bottom wear strip mk 2010
21.14.0001

Closure strip
K10230/12

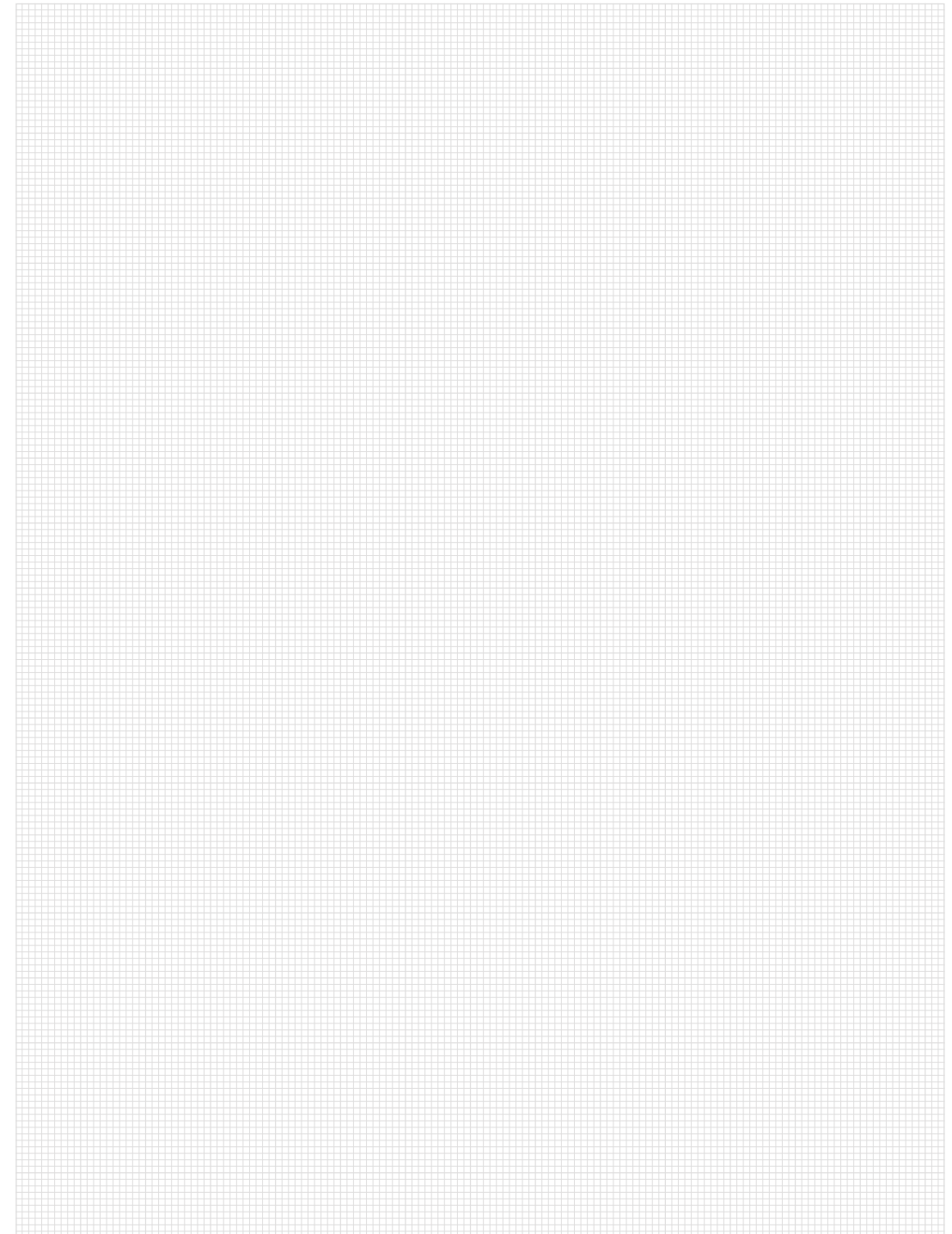
Option C

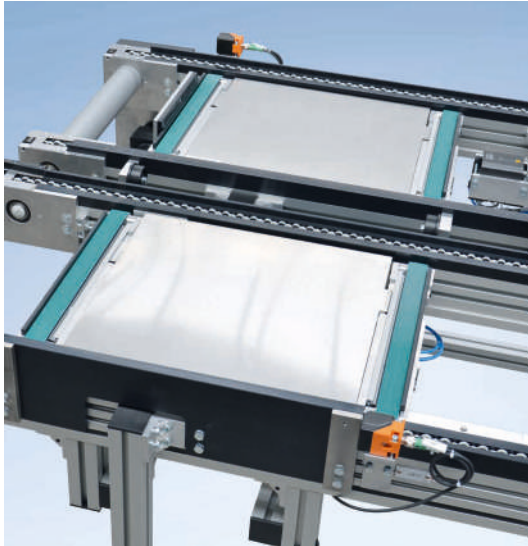


Top wear strip mk 1112
23.12.2000

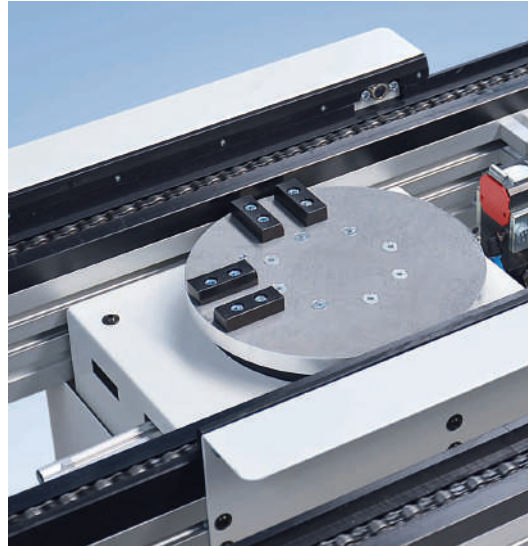
Bottom wear strip mk 2010
21.14.0001

Closure strip
K10230/12

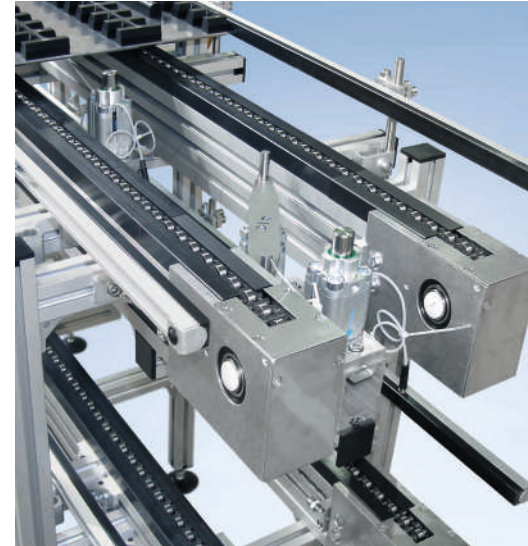




Accumulating roller chain conveyor SRF-P 2010 as pallet circulation system with lift-and-transfer conveyor



Accumulating roller chain conveyor SRF-P 2010 with lift-and-rotate station



Accumulating roller chain conveyor SRF-P 2010 with electro-pneumatic positioning



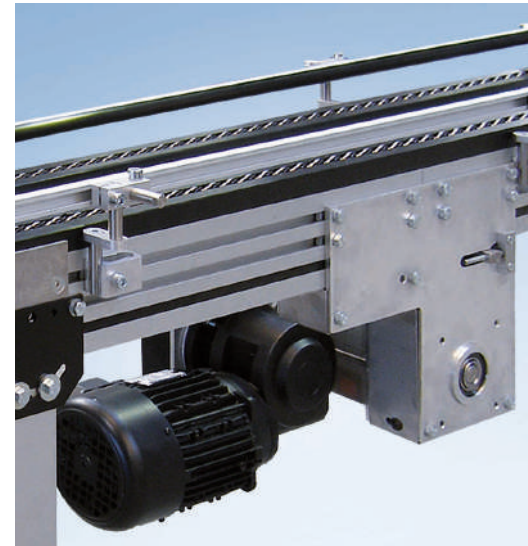
Accumulating roller chain conveyor SRF-P 2010 with automatic tensioning and lubrication station



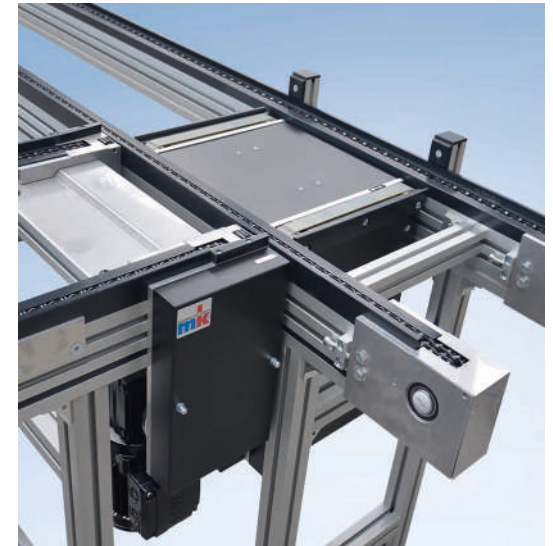
Accumulating roller chain conveyor SRF-P 2010 with stopper



Accumulating roller chain conveyor SRF-P 2010 with drip pan



Accumulating roller chain conveyor SRF-P 2010 with lower run drive BF



Accumulating roller chain conveyor SRF-P 2010 as pallet circulation system with lift-and-transfer conveyor

Custom applications from page 404

» For feeding and buffering in heavy load ranges. «

5



part of **versamove**

The accumulating roller chain conveyor SRF-P 2012 is particularly suitable for transporting pallets in the heavy load range (in the Versamove pallet circulation system, for instance). The free-spinning conveyor rollers run smoothly, even during accumulated operation. They also keep back-pressure forces to a minimum. Typical applications include interlinking or buffering between workstations and building complete transfer lines.

The wear and guide strips, made from ultra-high-molecular weight polyethylene, on which the accumulating roller chain runs and is guided, ensure a low coefficient of friction and excellent wear characteristics.

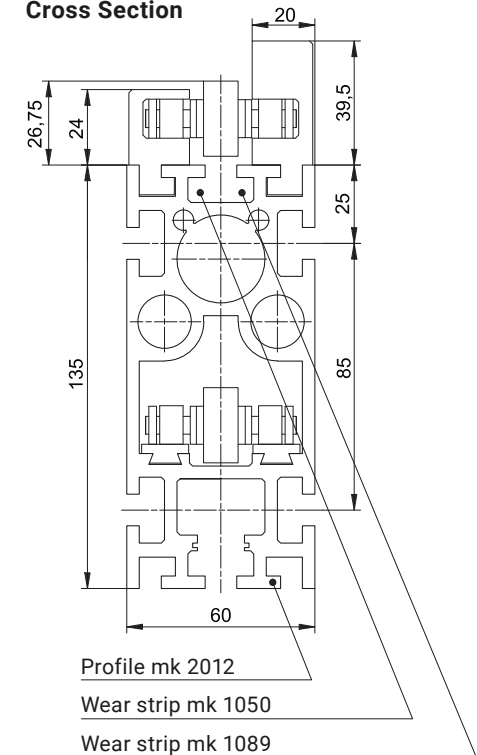
Longitudinal slots in the mk 2012 profile beam provide flexible options for connecting struts, guides, sensors and components from the mk profile system. Like all chain conveyors, the system can be equipped with an optional tensioning device and continuous lubrication device to extend the service intervals.

Benefits of the SRF-P 2012

- Basis for constructing transfer lines with accumulated operation
- Ideal for low-maintenance and durable use in accumulated and cycling operation
- For interlinking and buffering between workstations and for transporting work-piece carriers
- Large selection of drives
- Suitable for dirty and oily environments

5

Cross Section

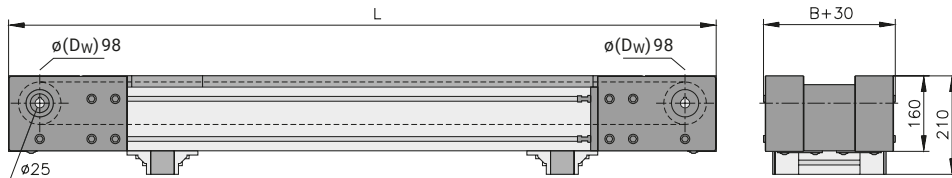




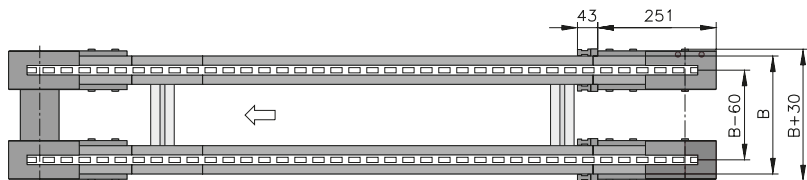
AA – Head drive without motor

B20.12.008

The AA version with no motor is suitable for connection to an existing conveyor with a drive, either in parallel or in series. This allows you to operate multiple conveyors with only one motor. Depending on your requirements, the conveyor is designed either with a hollow shaft or with a connecting shaft with shaft journal ($\varnothing 20/25$ mm, usable length of 40 mm, includes DIN 6885 key).



For information about wear strip options, see page 213



Technical data

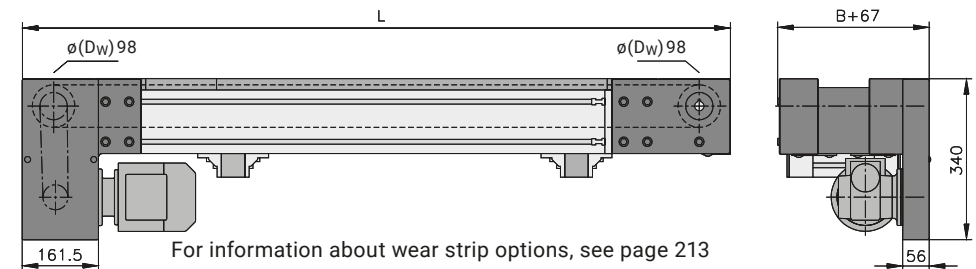
Conveyor length L	individual from 1000–10000 mm (note the chain pitch)	
Conveyor width B	200 to 2000 mm	
Chains	3/4" accumulating roller chain with plastic or steel rollers	p. 217
Drive and speed	up to 30 m/min	p. 12
Stand and side rail		from p. 286
Standard total load	up to 1000 kg	higher on request
Standard distributed load	up to 150 kg/m	



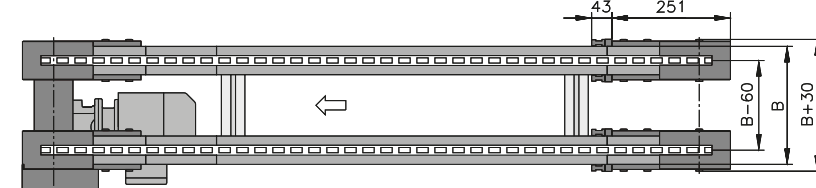
AC – Standard head drive

B20.12.007

The drive chain on indirect drives can be used as a reduction gear. This makes it easy to design the conveyor with the appropriate speed, particularly in the low-speed range. In addition, the drive chain can compensate for alignment errors and assembly tolerances to ensure that both lines run synchronously.



For information about wear strip options, see page 213



Technical data

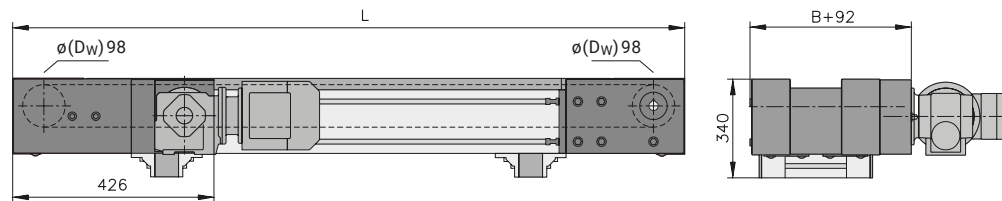
Conveyor length L	individual from 1000–10000 mm (note the chain pitch)	
Conveyor width B	200 to 2000 mm	
Chains	3/4" accumulating roller chain with plastic or steel rollers	p. 217
Drive location	discharge end left/right, underneath	
Drive and speed	up to 30 m/min	p. 12
Stand and side rail		from p. 286
Standard total load	up to 1000 kg	higher on request
Standard distributed load	up to 150 kg/m	



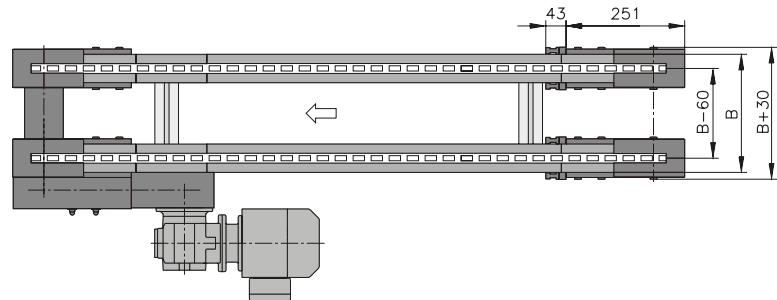
AS – Head drive, laterally on the outside, compact

B20.12.009

The drive positioned laterally on the outside allows the total height of the conveyor to be restricted to a minimum.



For information about wear strip options, see page 213



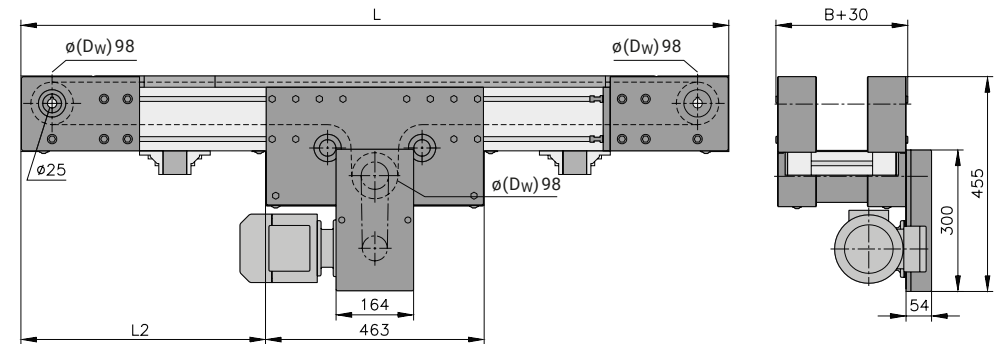
Technical data

Conveyor length L	individual from 1000–10000 mm (note the chain pitch)	
Conveyor width B	200 to 2000 mm	
Chains	3/4" accumulating roller chain with plastic or steel rollers	p. 217
Drive location	discharge end left/right	
Drive and speed	up to 30 m/min	p. 12
Stand and side rail		from p. 286
Standard total load	up to 1000 kg	higher on request
Standard distributed load	up to 150 kg/m	

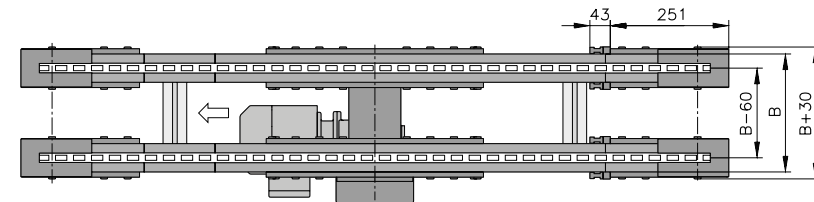
BC – Lower run drive, standard

B20.12.010

The compact conveyor frame design and the ability to freely select the drive position over the entire length of the conveyor make it easier to integrate the conveyor into existing systems.



For information about wear strip options, see page 213



Technical data

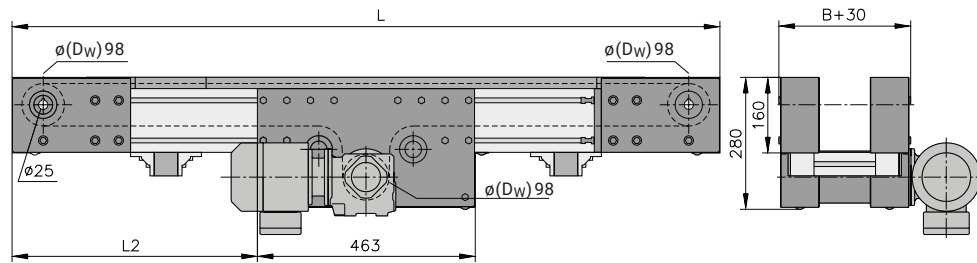
Conveyor length L	individual from 1000–10000 mm (note the chain pitch)	
Conveyor width B	200 to 2000 mm	
Chains	3/4" accumulating roller chain with plastic or steel rollers	p. 217
Drive location	left/right underneath	
Drive and speed	up to 30 m/min	p. 12
Stand and side rail		from p. 286
Standard total load	up to 1000 kg	higher on request
Standard distributed load	up to 150 kg/m	



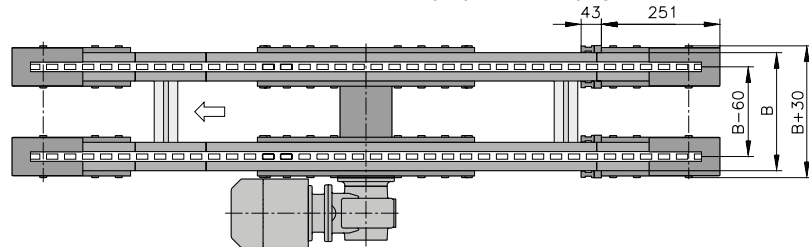
BF – Lower run drive, direct

B20.12.011

Since the motor is fitted directly onto the drive shaft, the space requirements and maintenance effort for this drive version are reduced to a minimum. The compact conveyor frame design and the ability to freely select the drive position over the entire length of the conveyor make it easier to integrate the conveyor into existing systems.



For information about wear strip options, see page 213

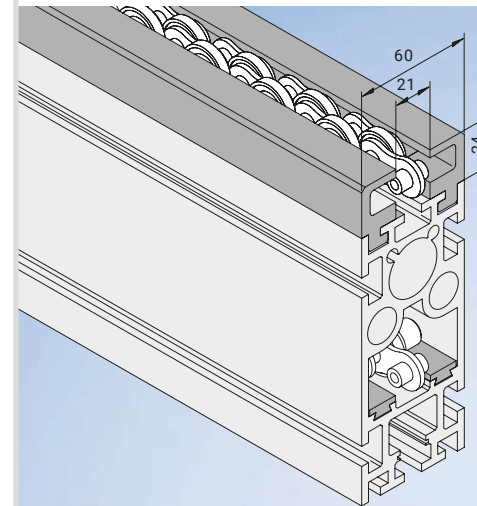


Technical data

Conveyor length L	individual from 1000–10000 mm (note the chain pitch)	
Conveyor width B	200 to 2000 mm	
Chains	3/4" accumulating roller chain with plastic or steel rollers	p. 217
Drive location	discharge end left/right	
Drive and speed	up to 30 m/min	p. 12
Stand and side rail		from p. 286
Standard total load	up to 1000 kg	higher on request
Standard distributed load	up to 150 kg/m	

Wear and guide strips from mk ensure low friction. The wear strips are made from PE-UHMW (PE-1000). Temperature range up to a maximum of 65° C.

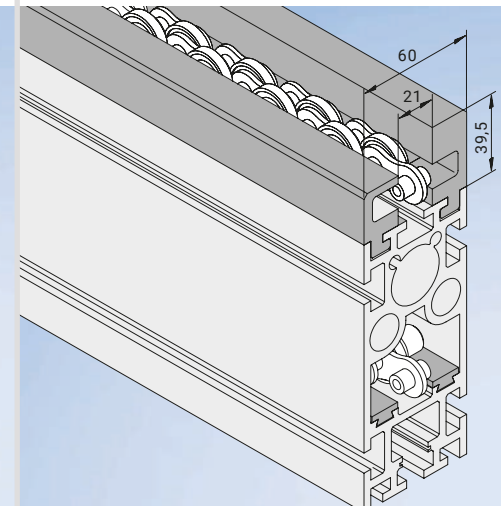
Option A



Top wear strip mk 1089
22.89.2000

Bottom wear strip mk 1022
22.22.2000

Option B



Top right wear strip mk 1050
22.50.2000

Top left wear strip mk 1089
22.89.2000

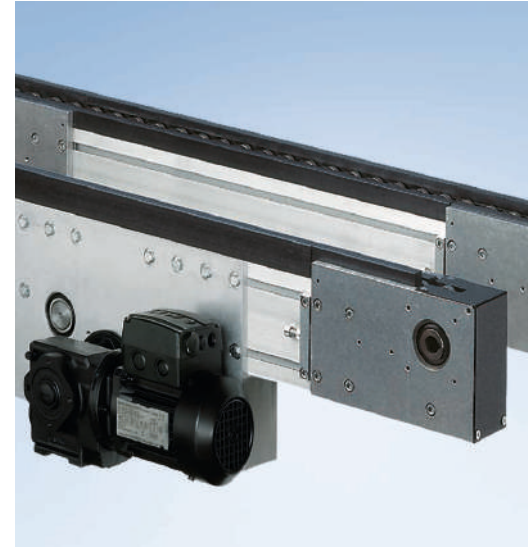
Bottom wear strip mk 1022
22.22.2000



Accumulating roller chain conveyor SRF-P 2012 with head drive AC



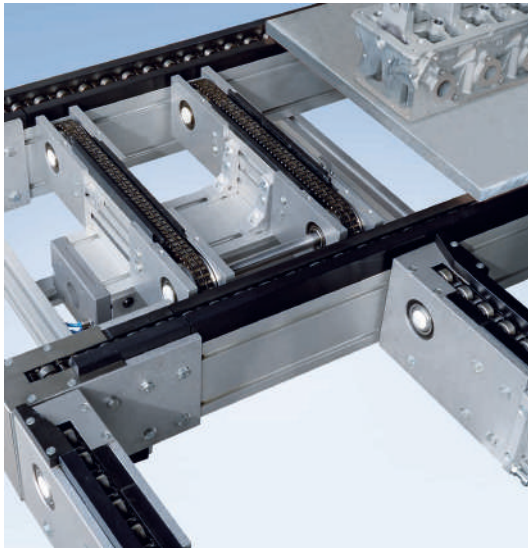
Accumulating roller chain conveyor SRF-P 2012 with special wear strips for heavier loads



Accumulating roller chain conveyor SRF-P 2012 with lower run drive BC



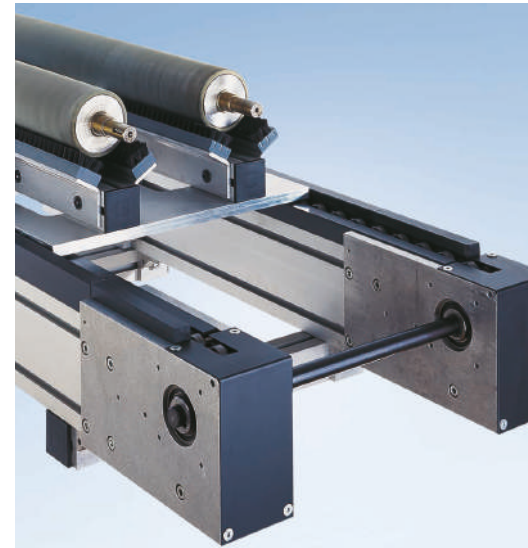
Accumulating roller chain conveyor SRF-P 2012 with head drive AC as single line



Accumulating roller chain conveyor SRF-P 2012 with lift-and-transfer unit KTF-P 2010



Accumulating roller chain conveyor SRF-P 2012 as heavy-duty version with offset accumulating roller chain



Accumulating roller chain conveyor SRF-P 2012

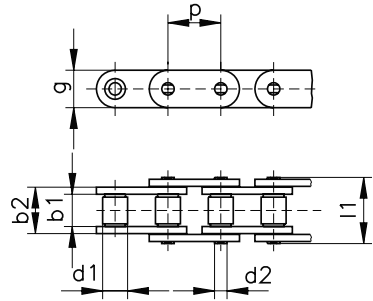


Accumulating roller chain conveyor SRF-P 2012 with automatic tensioning device with traffic light marking

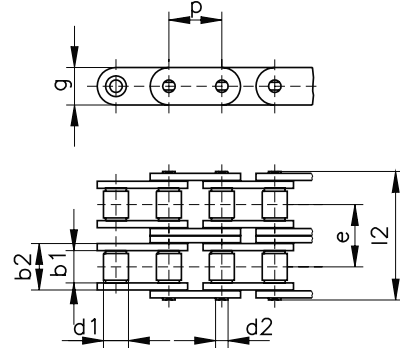
Custom applications from page 404

... for KTF-P 2010

Roller chain, 1/2" x 5/16", single with straight nuts



Roller chain, double with straight nuts



KTF-P 2010

Steel chain K11402
Locking link K114020001

KTF-P 2010

Steel chain K11416
Locking link K114160001

St = steel roll, VSG = locking link

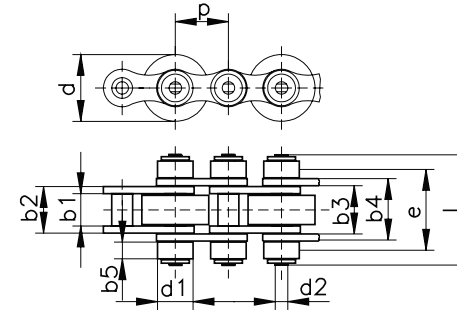
Dimensions in mm

	12.70 (1/2" x 5/16")		2.70 (1/2" x 5/16")
p	12.70 (1/2" x 5/16")	p	2.70 (1/2" x 5/16")
b1	7.75	b1	7.75
b2	11.30	b2	11.30
b3	•	b3	•
b4	•	b4	•
d1	8.51	d1	8.51
g	11.50	g	11.80
d2	4.45	d2	4.45
l1	17	l1	•
l2	•	l2	31
e	•	e	13.92
l	•	l	•
b5	•	b5	•
d	•	d	•

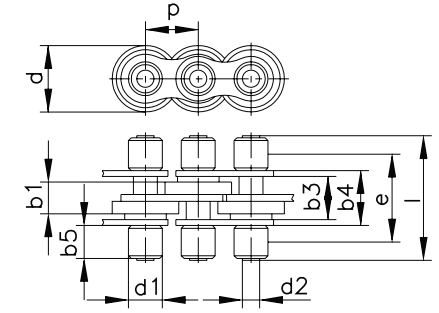
up to 60° C, special version up to 120° C

... for SRF-P 2010 and SRF-P 2012

Accumulating roller chain with accumulating rollers in series



Accumulating roller chain with accumulating rollers offset



SRF-P 2010

Steel chain K11418
Chain, plastic roller, K11435
Steel chain, finger guard, K11425
Chain, plastic roller, finger guard, K11424
Locking link K114180001

SRF-P 2012

Steel chain K11415
Chain, plastic roller, K11407
Locking link K114060001

SRF-P 2010

Steel chain K11421
Chain, plastic roller, K11420
Locking link K114180001

SRF-P 2012

Steel chain K11423
Chain, plastic roller, K11422
Locking link K114060001

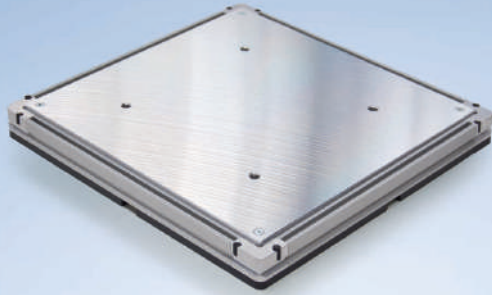
St = steel roller, Kst = plastic roller, FES = protective finger guard, VSG = locking link

Dimensions in mm

	12.70 (1/2")	19.05 (3/4")		12.70 (1/2")	19.05 (3/4")
p	12.70 (1/2")	19.05 (3/4")	p	12.70 (1/2")	19.05 (3/4")
b1	7.75	11.68	b1	9.20	11.70
b2	11.15	15.62	b2	-	-
b3	11.40	15.80	b3	11.40	15.80
b4	14.70	20	b4	14.50	19.55
d1	8.50	12	d1	8.51	12.07
g	•	•	g	•	•
d2	4.45	5.72	d2	4.45	5.72
l1	•	•	l1	•	•
l2	•	•	l2	•	•
e	•	•	e	18.70	31.50
l	27	48	l	27	45
b5	4	11.50	b5	6.25	12.73
d	16	24	d	16	24

up to 60° C, special version up to 120° C

Accessories



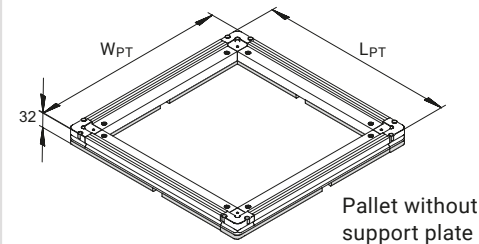
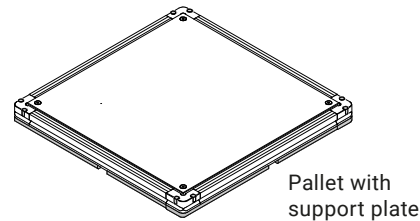
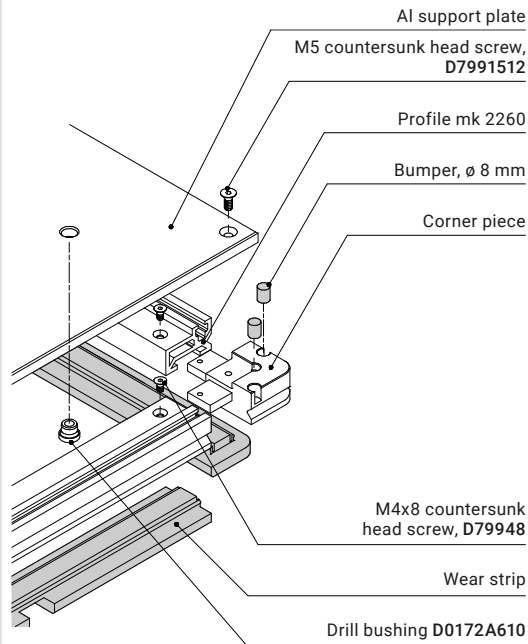
part of
versamove

Pallets

The pallets used in the Versamove pallet circulation system can be custom-configured to suit your specific application, whether they are delivered fully assembled or for self-assembly. The permitted total weight per pallet is determined by the total load capacity per metre of the system (100 kg/m). Please note that the clear width of the side rail must be 2 to 4 mm wider than the width of the pallet to guide the pallet in the optimal way.

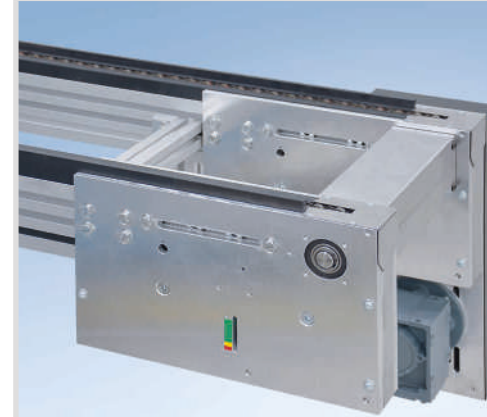
Individual pallet components:

- Aluminium profile frame consisting of the profile mk 2260 and the corner pieces
- PE-1000 plastic wear strips below the profile frame
- Support plates in varying thickness: 5, 6, 8, 10 and 12 mm
- Bumpers/rubber buffers
- Positioning sockets



W _{PT} mm	L _{PT} mm	Support plate mm	Weight _{PT} kg
400	400	8	5
400	600	8	8
600	600	10	14
600	800	10	16
800	800	12	24
800	1000	12	30

Maintenance Kit



Tensioning and Lubrication Station KTF/SRF-P 2010

The use of the optional automatic tensioning and lubrication station lets you avoid unnecessary maintenance tasks. There is no need to manually retension or manually oil the chain. Automatic tensioning does not change the length of the conveyor. In addition to the visual tensioning distance monitor, a tensioning distance sensor is also available, both with and without a lubricant insert.

Tensioning Device for SRF-P 2012

mk offers an optional automatic tensioning device that uses a traffic light marking to indicate when the chain needs to be shortened.

- Green: OK
- Yellow: Shortening not yet required
- Red: Chain must be shortened if the maximum elongation of 3% of the chain has not been reached

When the elongation reaches 3%, the chain and the sprocket wheels must be replaced.



Assembly Aid for Chain Replacement

To replace the accumulating roller chain, you must relieve the tension at the tail. The built-in assembly aid makes it easier to replace the chain by allowing you to remove one part of the wear strip separately. You must then advance the accumulating roller chain until the chain lock with the blue ring appears in the opened area. You can now replace the accumulating roller chain.

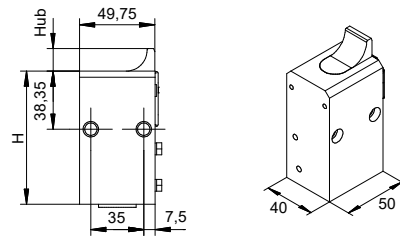


Accessories

SU – Stopper Undamped

Stoppers are used to stop or separate the pallets. The stopper options are selected based on the conveyor weight and conveyor speed. Customers can choose between a variety of stroke heights based on their requirements. Damped or undamped stoppers can be connected in the centre or on the sides.

They can be requested through inductive (I) or electric (E) sensors.



SU 400

SA=single-acting (locked in a depressurised state)

Ident. no.	Stroke	V=6 m/min	V=9 m/min	V=12 m/min	V=18 m/min	Re-quest	
						(mm)	[kg]
K503011401	E	9	400	300	250	200	
K503011405	I	9	400	300	250	200	
K503011404	-	9	400	300	250	200	
K503011406	E	15	400	300	250	200	
K503011402	-	15	400	300	250	200	

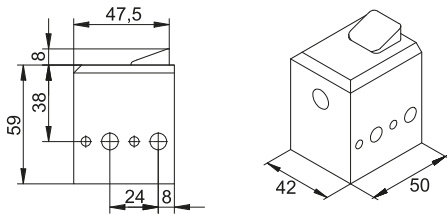
DA=double-acting (maintains the last position reached)

K503012401	E	9	400	300	250	200	
K503012404	-	9	400	300	250	200	
K503012405	I	9	400	300	250	200	



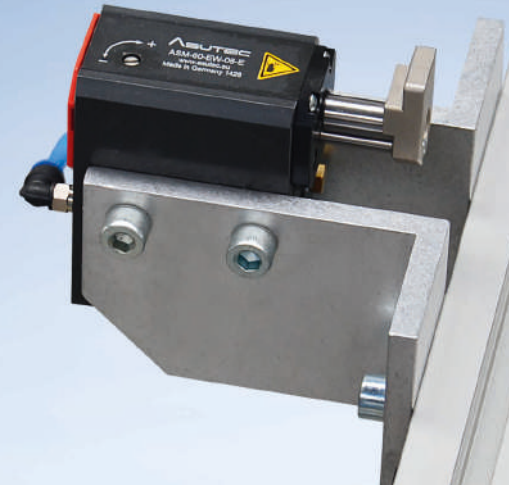
Return Stop

The return stop is used in combination with a stopper in transfer systems with low belt friction and prevents pallets from recoiling/rebounding while stopping. The return stop is activated through a spring.



Return Stop
K503030101

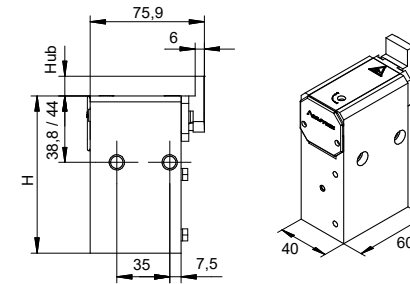
Lowering stroke: 8 mm



SD – Stopper Damped

Damped stopping allows you to gently slow down the first pallet. Damping prevents the workpiece from slipping in a certain location. Electrical or inductive sensors on the stoppers are optional. A minimum mass of 3 kg is required to ensure proper functioning. Damped or undamped stoppers can be connected in the centre or on the sides.

They can be requested through inductive (I) or electric (E) sensors.



SD 60

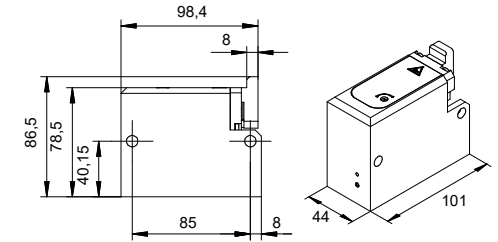
SA=single-acting (locked in a depressurised state)

Ident. no.	Stroke	V=6 m/min	V=12 m/min	V=24 m/min	V=30 m/min	Re-quest	
						(mm)	[kg]
K503021061	E	8	3-60	3-35	3-24	3-18	
K503021063	-	8	3-60	3-35	3-24	3-18	
K503021064	I	8	3-60	3-35	3-24	3-18	

DA=double-acting (maintains the last position reached)

K503022061	E	8	3-60	3-35	3-24	3-18	
K503022063	-	9	3-60	3-35	3-24	3-18	
K503022064	I	10	3-60	3-35	3-24	3-18	

The specifications apply for a friction coefficient of $\mu = 0.07$
Stoppers for heavier loads available upon request



SD 100

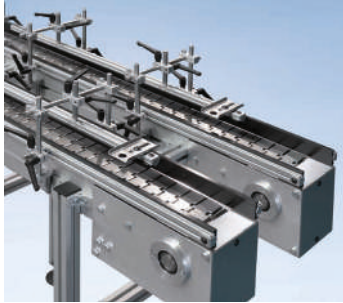
SA=single-acting (locked in a depressurised state)

Ident. no.	Stroke	V=6 m/min	V=12 m/min	V=24 m/min	V=30 m/min	Re-quest	
						(mm)	[kg]
K503021101	-	8	3-100	3-60	3-40	3-30	
K503021102	I	8	3-100	3-60	3-40	3-30	

DA=double-acting (maintains the last position reached)

K503022101	-	8	3-100	3-60	3-40	3-30	
K503022102	I	8	3-100	3-60	3-40	3-30	

The specifications apply for a friction coefficient of $\mu = 0.07$
Stoppers for heavier loads available upon request



6	Flat Top Chain Conveyor Versaflex A04 ... A29	224
	Flat Top Chain Conveyor Range	228
	Modular Overview	230
	Flat Top Chains	234
	Application Examples	236

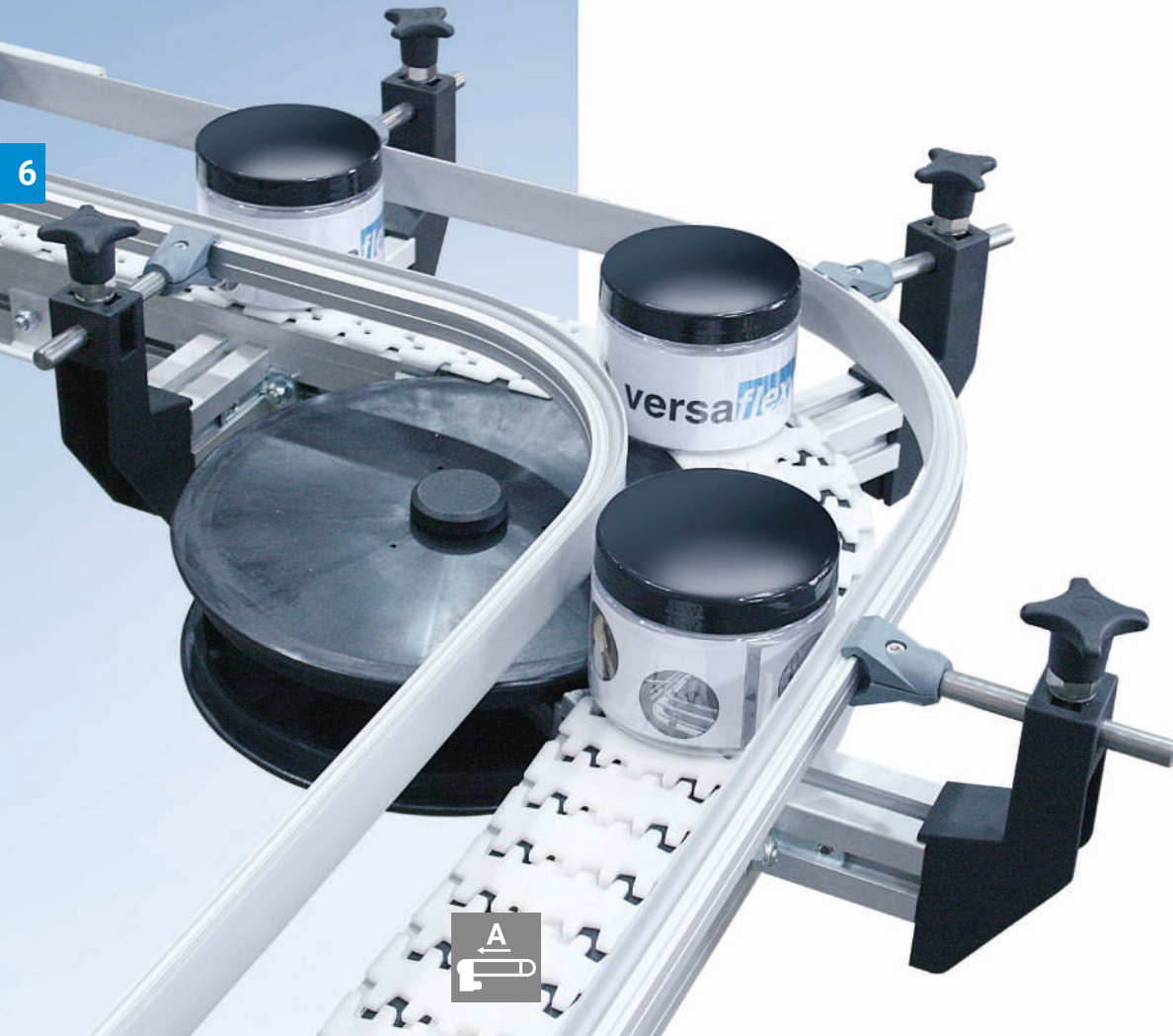
Flat Top Chain Conveyor SBF-P 2254	238
Modular Overview	241
Flat Top Chains	244
Application Examples	246

- 1
- 2
- 3
- 4
- 5
- 6**
- 7
- 8
- 9
- 10
- 11
- 12

Flat Top Chain Conveyor Versaflex SBF A04 ... A29

versaflex

» Flexible solutions from the construction kit. «



The versatile and flexible Versaflex flat top chain conveyor system, previously known as the plastic chain conveyor from E-M-M-A GmbH, is designed based on modular principles. The standardised modules and components make the system simple and cost effective to configure and quick to integrate into any production process, as well as to adapt and expand it. Versaflex is a conveyor system that grows alongside your tasks. It is also compatible with existing systems on the market.

The single-track design and curve radii starting at 150 mm allow complex routes to be mapped in three-dimensional space. The chain runs on wear strips to ensure low wear and can only be operated with one drive at speeds of up to 50 m/min and system lengths of up to 40 m as standard.

Either as a turnkey solution or part of an assembly kit for assembly on site, the A04 to A29 system is extremely flexible and efficient and comes with chain widths of 44 mm to 295 mm and a large selection of drives, elbows, cams, side rails and other accessories. It can also be used for gentle transport and precise positioning with pallets as standard.

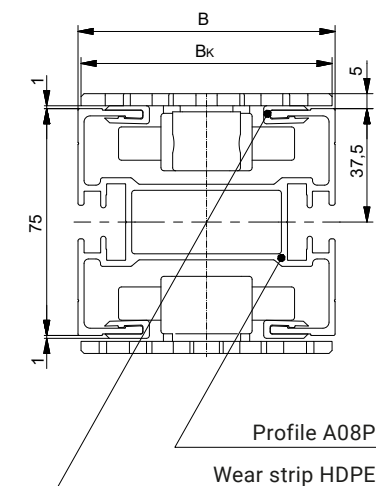
Versaflex has seen huge success in a wide variety of industry applications in recent years and transports a vast array of products to their destination with maximum reliability.

Benefits of Versaflex

- Economic solution for complex track layouts
- Quick and easy configuration and commissioning
- Suitable for all industries and compatible with existing systems
- Modular system of standardised components
- Turnkey system or assembly kit
- User friendly and low maintenance
- Can be quickly adapted to new production and environmental conditions
- Saves energy and space
- Large selection of system widths and chains

Cross Section

Example SBF A08



Flat Top Chain Conveyor Versaflex SBF A04 ... A29

Benefits

- Economical realisation of complex track designs
- Simple and fast configuration and commissioning
- Suitable for all industries and compatible with existing systems



Areas of application

Products with primary and secondary packaging in industries such as food production, pharmaceuticals, cosmetics, chemicals or consumer goods. Also ideal for transporting pallets in assembly lines (in the automotive industry, for instance) and for interlinking machines in the manufacturing industry.



Flat Top Chain Conveyor Versaflex Range

Overview of Options

System	A04*	A06	A08	A10	A17	A29
Conveyor						
System width [mm]	45	65	85	105	182	300
System height incl. chain [mm]	72	73	85	86	95	95
Total load max. [kg]	150	150	200	200	200	200
Conveyor length max. [m]	30	40	30	30	30	30
Conveyor speed max. [m/min]**	50	50	50	50	50	50
Chain						
Chain width [mm]	44	63	83	103	175	295
Chain pitch [mm]	25.4	25.4	33.5	35.5	33.5	33.5
Chain traction force [N]	500	500	1250	1250	1250	1250
Product						
Product width [mm]	10-80	15-140	20-200	25-300	70-400	70-400
Product weight horizontal max. [kg]	2	10	15	20	15	15
Product weight rising max. [kg]	1	2	10	15	10	10

* also available as option A045 with a system height of 52 mm for compact applications
 ** higher conveying speeds on request

Request/Order

We require the following information to design your Versaflex:

Product Properties

Product dimensions (LxWxH)

Product weight

Surface properties (smooth, sharp-edged, soft, hard, etc.)

Operating Properties

Conveyor speed ([m/min]; [piece/min])

Are the products accumulated?

Cycle operation [start-stop/h]

Process environment (hot, cold, dry, wet, dusty, dirty, etc.)

Conveyor System Data

Track layout

Upper edge of belt conveyor (floor supports, wall brackets, ceiling suspension)

Transitions (product transfer or discharge)

Control technology

Operating Temperature

Versaflex can be continuously operated in a temperature range between -20° C and +60° C. It can also be briefly operated in temperatures of up to 100° C, e.g. for cleaning and rinsing.

Chain tensile force

In the following cases, the chain tensile force and the performance of the drive units must generally be calculated and monitored:

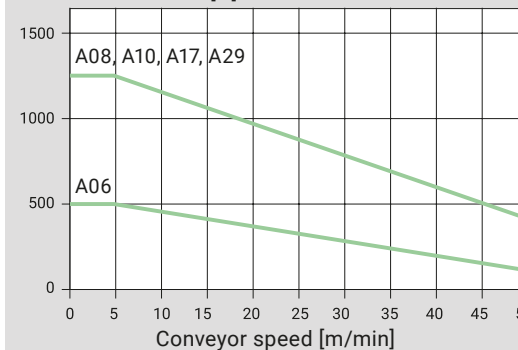
- High load
- Accumulation
- Vertical conveyors
- High conveyor speed
- Very long conveyors
- Conveyors with sliding bends (horizontal or vertical)
- Frequent starts and stops (cycle operation)
- Very high or low ambient temperatures

Make it simple and use our request form at

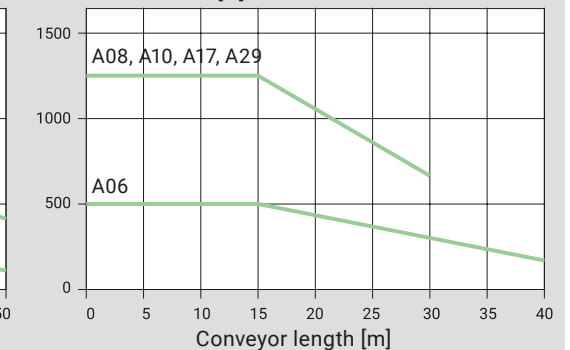
www.mk-group.com/service/download-center

Chain Tensile Forces Based on Conveyor Speed and Conveyor Length

Chain tensile force [N]

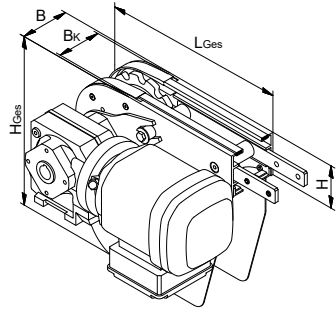


Chain tensile force [N]



Versaflex Modular Overview*

6

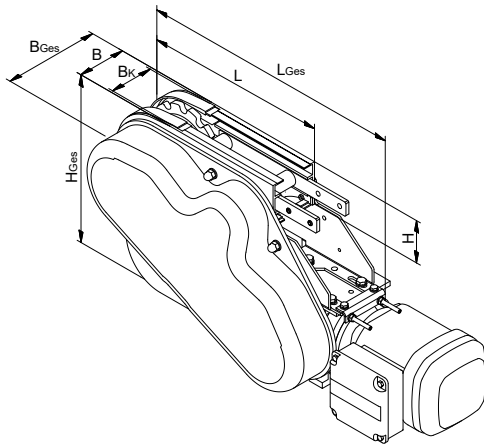


Direct End Drive DE1 and DE2

The direct end drive is available with chain slack or as a guided unit without chain slack. It is also available with (DE1) or without a friction clutch (DE2).

Conveyor speeds [m/min]: 5, 10, 15, 20, 25, 30, 40, 50 and 60. Others on request.

System	A04*	A06	A08	A10	A17	A29
max. tensile force [N]	500			1250		

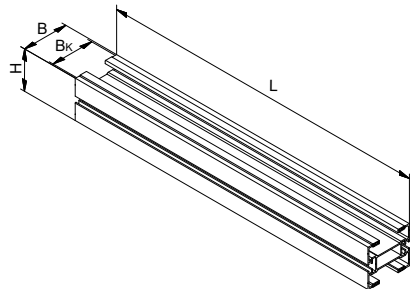


Indirect End Drive with Friction Clutch DE0

The indirect end drive is available with chain slack or as a guided unit without chain slack.

Conveyor speeds [m/min]: 5, 10, 15, 20, 25, 30, 40, 50 and 60. Others on request.

System	A04*	A06	A08	A10
max. tensile force [N]	500		1250	

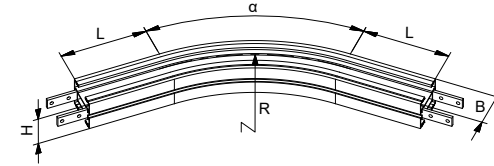


Line including Wear Strips

Conveyor frame profile made from high-quality aluminium with wear strips for reducing friction between the profile and chain. The wear strip is easy to screw on or rivet.

* The drawings show the most common modules in system A08. Other modules available on request

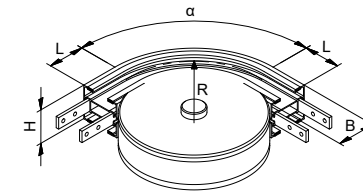
6



Sliding Curve

The sliding curve is available with angles of 30°, 45°, 60° and 90° as standard. Angles of up to 180° are available on request.

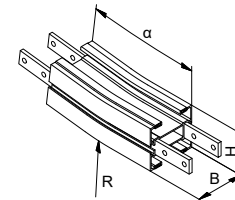
System	A04*	A06	A08	A10	A17	A29
Rmin [mm]			500			700
Rmax [mm]			1500			



90° and 180° Rolling Curve

The rolling curve and rotating plastic washers on the inside of the curve significantly reduce the amount of friction that occurs in the conveyor system. This feature enables higher speeds, longer conveying paths and higher loads to be achieved.

System	A04*	A06	A08	A10	A17	A29
Radius [mm]	150	150	160	170	-	-

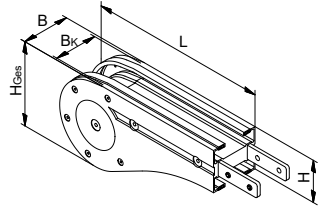


Vertical Curve

The curve can be used to overcome height differences at an angle of up to 90°. Depending on the product, we recommend using cleated chains to prevent the product from slipping back. Like in the curve segments, wear strips ensure that the chain runs safely and without much friction.

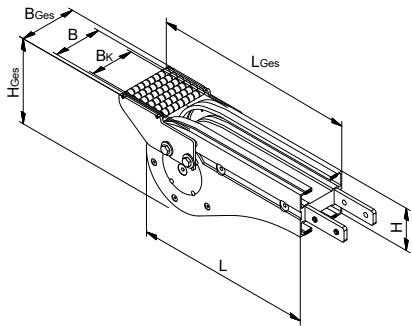
Radius R: 400 mm
Angle α : 5°, 7°, 15°, 30°, 45°, 60° and 90°.

For the systems A17 and A29, only 5° and 7° angles are available.



Tail

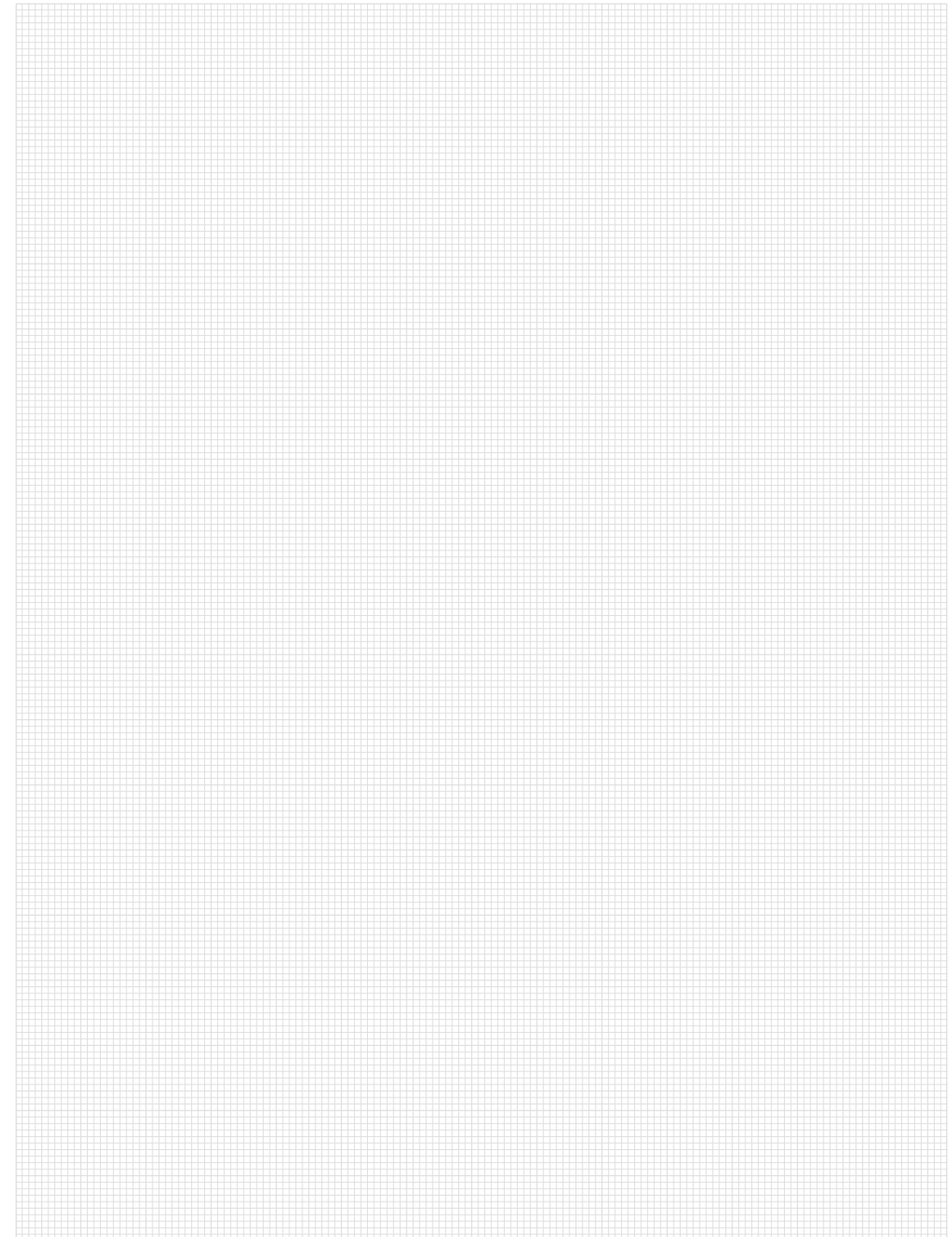
The plastic or aluminium tails safely and precisely guide the chain back into the upper run.



Transfer Segment

The roller bridge with an 11 mm roll diameter enables the frontal transfer of small products. The transfer segment can also have a driven design.

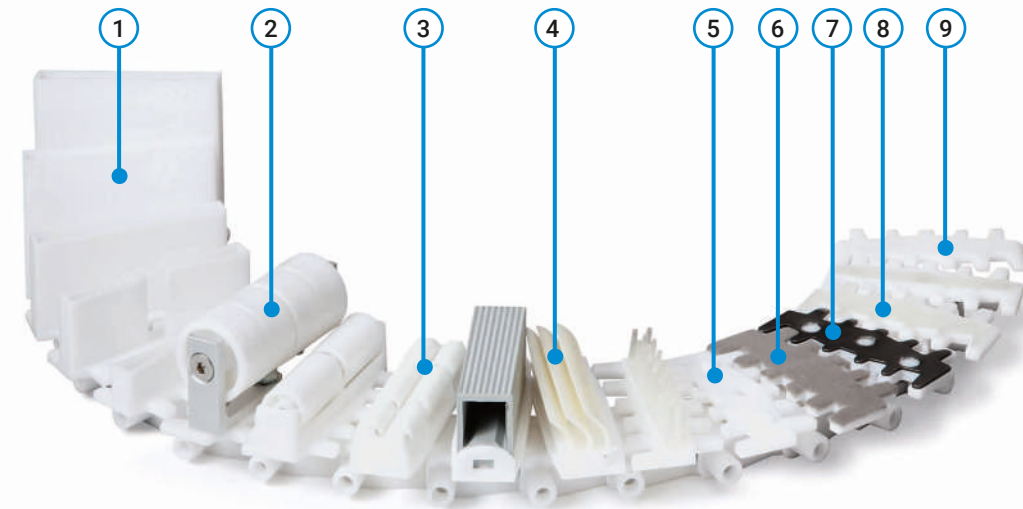
* The drawings show the most common modules in system A08. Other modules available on request



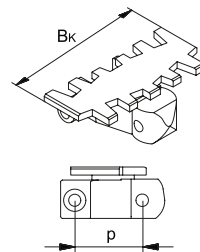
Versaflex Flat Top Chains

The conveyor chains are made from the material POM and are available in a wide variety of designs for virtually all applications – with an adhesive surface for inclines, with steel covering for sharp-edged parts or flocked for transporting very delicate items. In addition, a large number of

different cams are available – rolls in a wide range of dimensions for accumulating products, or flexible cams for implementing clamping conveyors. Furthermore, chain links with embedded magnets can be used to transport magnetisable parts.



- 1 Cleated chain
- 2 Cleated roller chain
- 3 Accumulating roller chain
- 4 Chain with flexible cams or clamping elements
- 5 Universal chain for customer-specific workpiece carriers
- 6 Flocked chain
- 7 Chain with steel covering
- 8 Chain with hard surface
- 9 Smooth standard chain

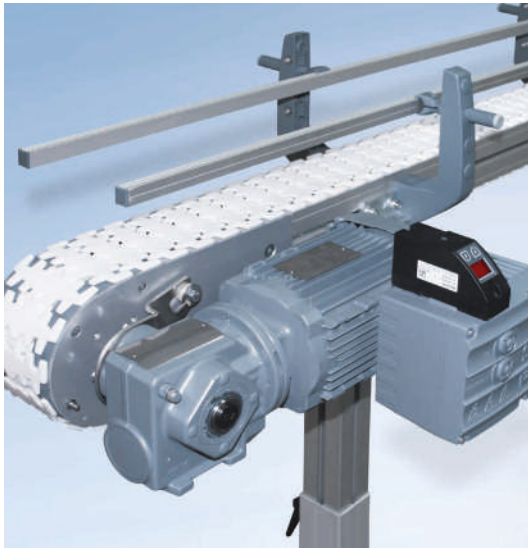


System	A04 ...	A06 ...	A08 ...	A10 ...	A17 ...	A29 ...
Chain width B _k [mm]	44	63	83	103	175	295
Chain pitch* p [mm]	25.4	25.4	33.5	35.5	33.5	33.5
Chain tensile force [N]	500	500	1250	1250	1250	1250

Chain Options

Chain option	Designation	Cam height h [mm]						Properties
		A04	A06	A08	A10	A17	A29	
	... CH	none	none	none	none	none	none	Flat, smooth chain: direct transport or indirect via pallet
	... CS	-	none	none	none	-	-	Chain with steel covering: parts with sharp edges, products with rough surfaces
	... CF/ ... CF-A	none	none	none	none	none	none	High-friction chain/flat, high-friction chain: upward or downward inclines
	... CB	none	none	none	none	-	-	Flocked chain: gentle transport
	... CM-A	-	4, 5, 5, 9, 12, 15, 17, 30	5, 6, 15, 30	15, 20, 30, 40	-	-	Cleated chain type A: lines with upward or downward inclines, other heights on request
	... CM-D	3, 5, 5, 9, 20, 27	55	40, 60, 80	-	-	-	Cleated chain type D: lines with upward or downward inclines, other heights on request
	... CR-19	-	12	19	19,3	-	-	Accumulating roller chain: gentle on surfaces, horizontal transport, accumulated operation
	... CR-27	-	-	23	-	-	-	Cleated roller chain: large volumes of products on lines with upward or downward inclines
	... CR-46	-	-	45.5	45.5	46.5	46.5	Cleated roller chain: large volumes of products on lines with upward or downward inclines
	... CW-B	12.7	12.7	12.5	-	-	-	Chain with flexible cams, type B: particularly light products
	... CW-C	-	28	27.54	-	-	-	Chain with flexible cams, type C (clamping conveyor chain): different height levels
	... CW-D	30	30	34	-	-	-	Chain with flexible cams, type D: irregular product geometry
	... CW-DA	30	-	30	-	-	-	Chain with flexible cams, type DA: irregular product geometry

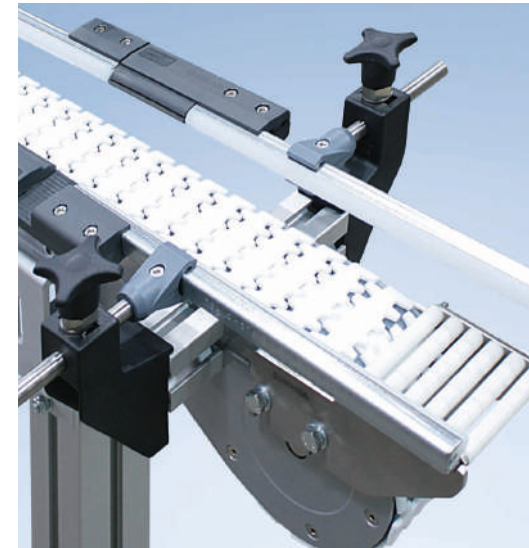
- = Chain option unavailable for this system



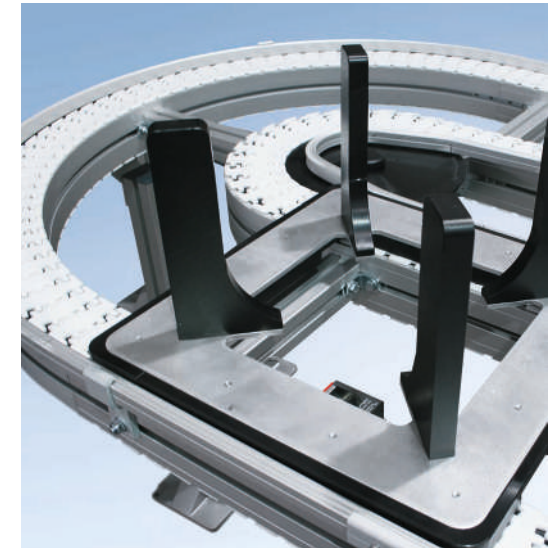
Flat top chain conveyor SBF A10 with direct head drive and side rail holder type 110



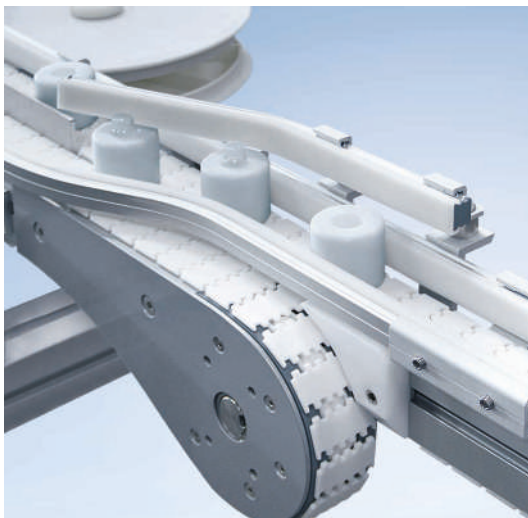
Flat top chain conveyor SBF A08 with 90° rolling curve



Flat top chain conveyor SBF A06 with adjustable side rail and roller bridge at the end of the tail



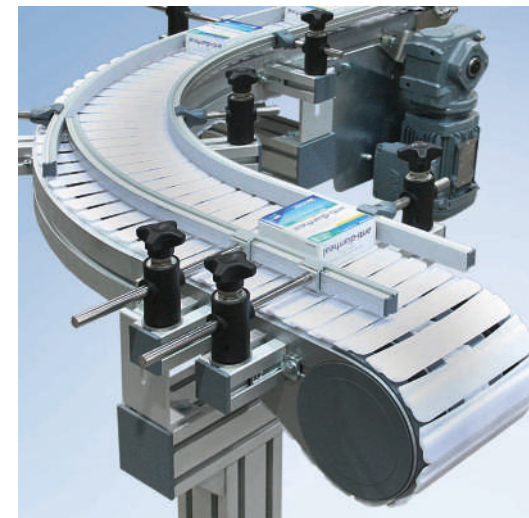
Flat top chain conveyor SBF P08 as double-line pallet circulation system with sliding 180° curve



Flat top chain conveyor SBF P04 with switch for separation



Flat top chain conveyor SBF A08 with rolling curves and side rails

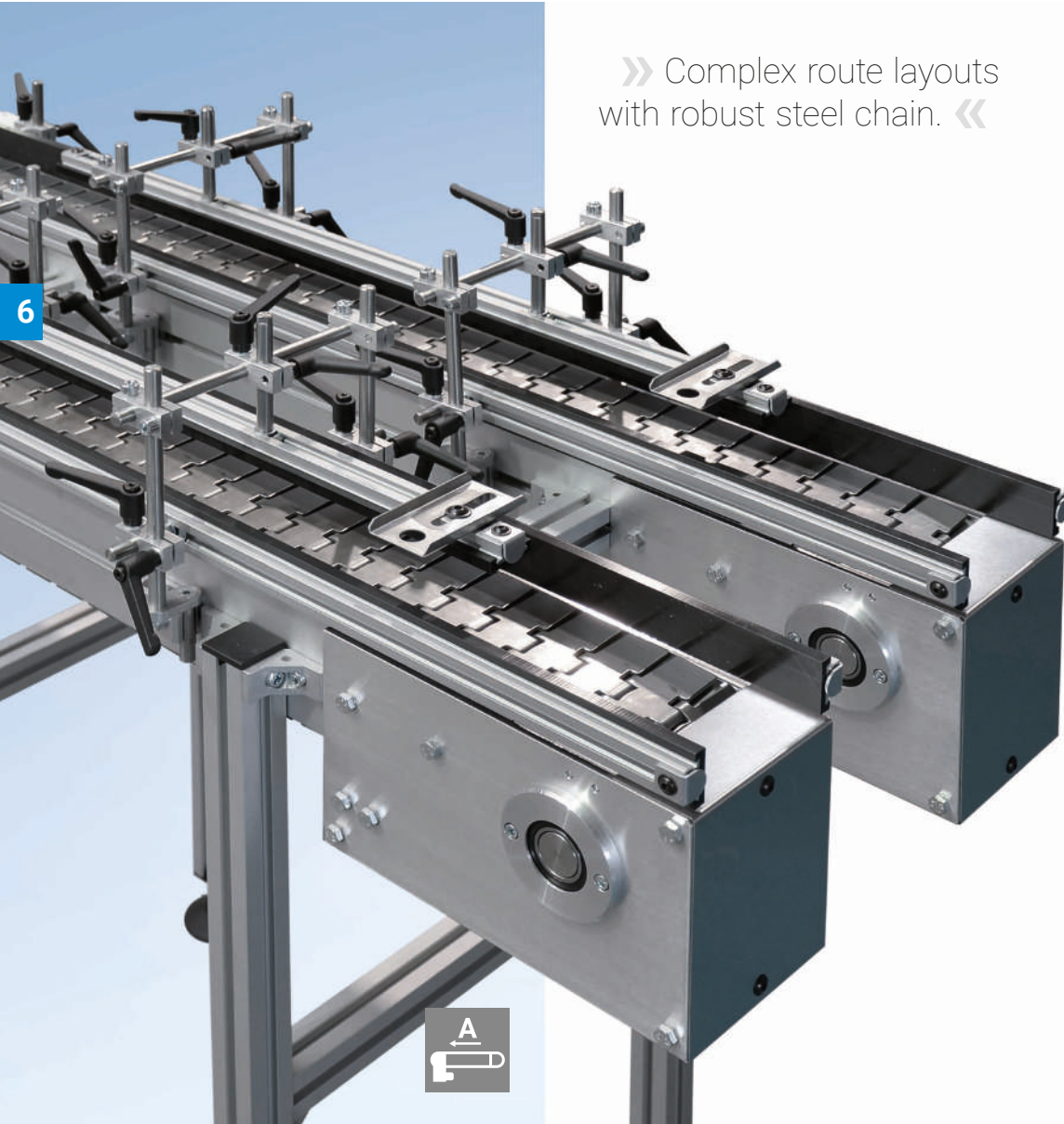


Flat top chain conveyor SBF A17 with width-adjustable side rail



Flat top chain conveyor SBF A08 with driven transfer tail and pressure rollers for vertical transport

Custom applications from page 404



» Complex route layouts with robust steel chain. «

The SBF-P 2254 with steel chain is ideal for the three-dimensional transport of hot, sharp or oily products, such as turned or welded parts.*

Its modular design lets you create complex conveyor systems quickly and economically, and it minimises the work required to make changes to suit production conditions. The connecting elements specially designed for this system allow you to easily assemble the individual modules into a complex conveyor system. In addition to straight tracks, you can select from both sliding and rolling curves of 90° and 180° as well as transfer segments and vertical curves for bridging height differences.

The slots on the sides of the mk 2254 conveyor frame profile allow you to connect side rails, stands, sensors and other accessories. The chain is guided entirely inside wear strips on both the upper and lower runs.

As a special design, a 205 mm version of the flat top chain conveyor is available in addition to the standard widths of 100 and 130 mm.

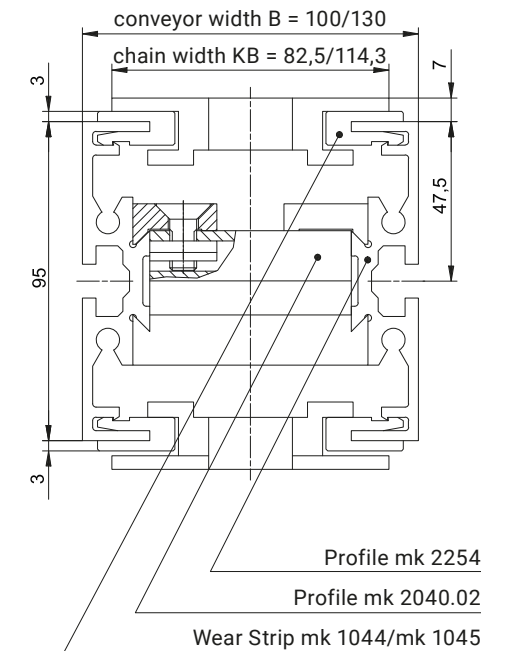
A stainless steel version is also available to meet the special requirements, such as for the food industry.

*Not suitable for metal chips

Benefits of the SBF-P 2254

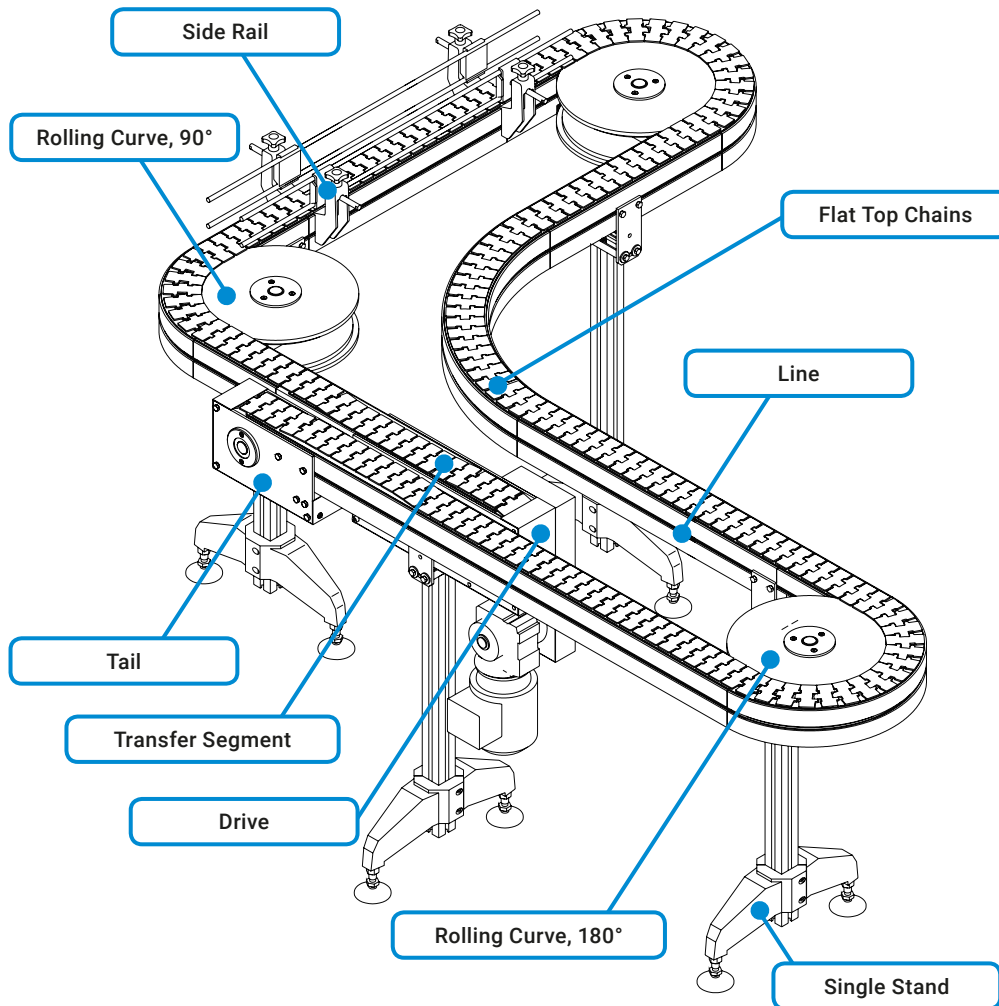
- Ideal for the metal industry and turned, milled or welded parts*
- Modular design for fast and affordable creation of complex conveying paths
- Track layout can be easily changed according to production conditions
- Side slots on the conveyor frame profile for attaching accessories such as side rails, stands, etc.

Cross Section

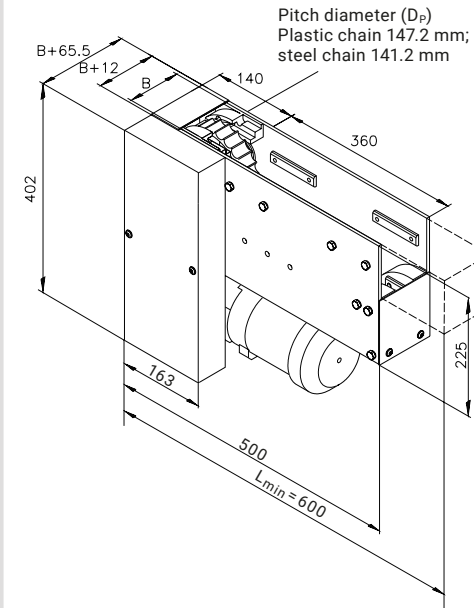


A variety of different influencing factors must be taken into account when configuring flat top chain conveyors. The total chain length, number of curves, workpiece characteristics and, above all, the weight and speed, etc. have a decisive influence on the motor power required.

mk determines the motor power based on the individual application. During configuration, note that the direction (left/right) for the drive, transfer segments and curves must always be specified in the running direction (that is, the direction towards the drive).



The modules can only be ordered as spare parts and are not suitable for building a complete solution yourself.

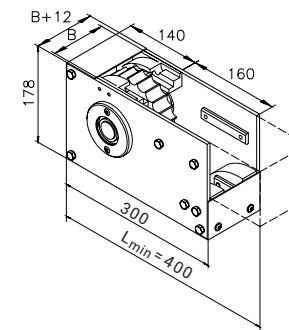


Drive

The motor can be positioned on the left (as shown) or on the right. The motor power ranges from 0.25 to 0.55 kW. The conveyor system can achieve speeds of approx. 8 to 40 m/min. Speeds below 8 m/min may cause the chain to run unevenly. Only straight line elements are permitted to be integrated in the range of $L_{min} = 600$ mm.

Width B	Chain width B1	Type	Item no.
100 mm	82,5 mm	curved	B01.00.409*
130 mm	114,3 mm	curved	B01.00.410*

*without profiles, without chain



Tail

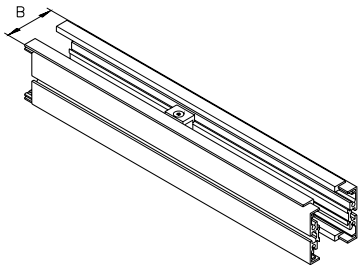
The tail consists of aluminium side plates with stainless steel covers and precisely guides the chain back into the upper run through high-quality curved sections. Only straight line elements are permitted to be integrated in the range of $L_{min} = 400$ mm.

Width B	Chain width B1	Type	Item no.
100 mm	82,5 mm	curved	B80.00.409*
130 mm	114,3 mm	curved	B80.00.410*

*without profiles, without chain

The modules can only be ordered as spare parts and are not suitable for building a complete solution yourself.

6

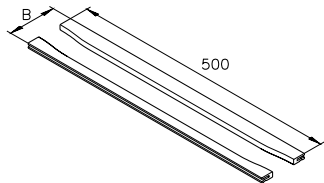


Line including Wear Strips

The conveyor frame is based on the profile mk 2254 and features a high level of torsion resistance. The chain is guided along the lower and upper run in polyethylene (PE-1000) wear strips. The wear strips reduce friction and ensure that the flat top chain runs smoothly.

Width B	Chain width B1	Item no. Line	Item no. Wear Strip
100 mm	82.5 mm	B08.00.409*	22.44.2000
130 mm	114.3 mm	B08.00.410*	22.45.2000

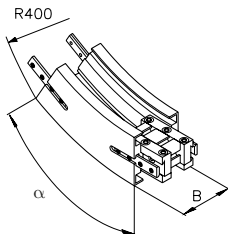
*Assemblies with connecting elements, without a chain and without wear strips



Transfer Segment

The transfer segment can be used to transfer products between conveying paths running in parallel. The high-quality guide and small chain spacing ensure that the workpiece remains in a stable position during the transfer.

Width B	Chain width B1	L	Item no.
100 mm	82.5 mm	500 mm	B37.00.002
130 mm	114.3 mm	500 mm	B37.00.003

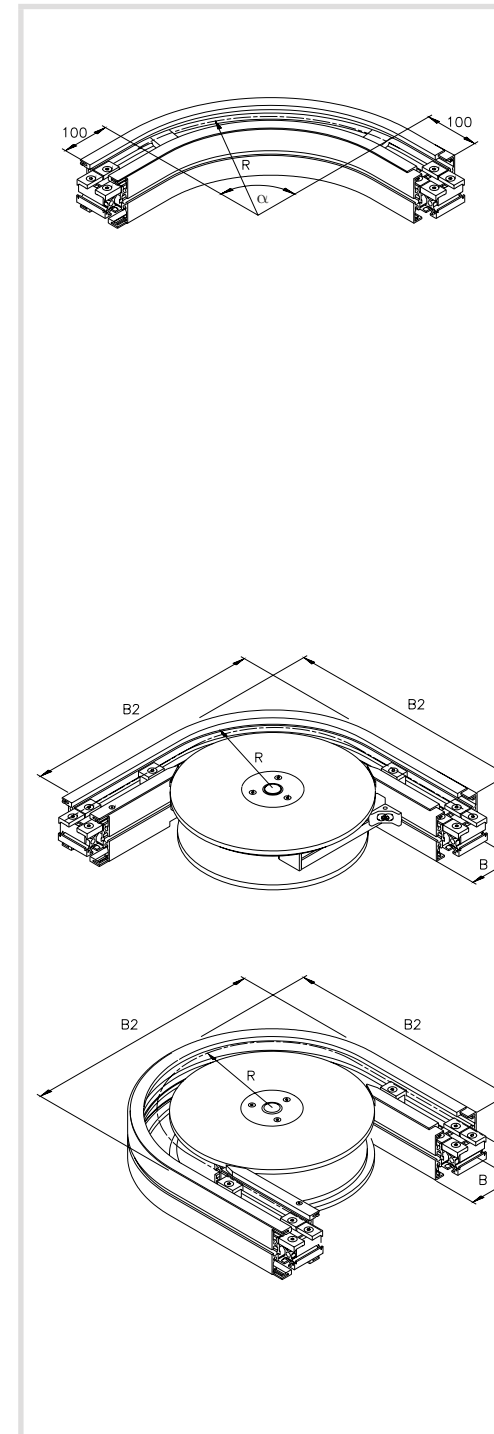


15°, 30° and 45° Vertical Curve

The vertical curve can be used to overcome height differences. Depending on the product, we recommend using cleated chains to prevent the product from slipping back. Like in the curve segments, wear strips ensure that the chain runs safely and without much friction.

Width B	Chain width B1	L	Item no.
100 mm	82.5 mm	15°	B36.00.434*
100 mm	82.5 mm	30°	B36.00.435*
100 mm	82.5 mm	45°	B36.00.436*
130 mm	114.3 mm	15°	B36.00.438*
130 mm	114.3 mm	30°	B36.00.439*
130 mm	114.3 mm	45°	B36.00.440*

*Assemblies with connecting elements, without a chain



Sliding Curve

The chain is guided along the entire curve area in a high-quality PE 1000 wear strip. The dimensions of the wear strip ensure that the chain runs safely. This results in long conveyor service life. Sliding curves are primarily used in short conveyor systems with minimal loads and low speeds.

Width B	Chain width B1	R	Item no.
100 mm	82.5 mm	300 mm	B36.00.416*
100 mm	82.5 mm	500 mm	B36.00.414*
130 mm	114.3 mm	300 mm	B36.00.417*
130 mm	114.3 mm	610 mm	B36.00.415*

90° and 180° Rolling Curve

The rolling curved tail and rotating plastic washers on the inside of the curve significantly reduce the amount of friction that occurs in the conveyor system. This feature enables higher speeds, longer conveying paths and higher loads to be achieved.

90°

Width B	Chain width B1	B2	R	Item no.
100 mm	82.5 mm	500 mm	200 mm	B36.00.428*
130 mm	114.3 mm	530 mm	200 mm	B36.00.429*

180°

Width B	Chain width B1	B2	R	Item no.
100 mm	82.5 mm	500 mm	200 mm	B36.00.430*
130 mm	114.3 mm	530 mm	200 mm	B36.00.431*

*Assemblies with connecting elements, without a chain and without wear strips


6

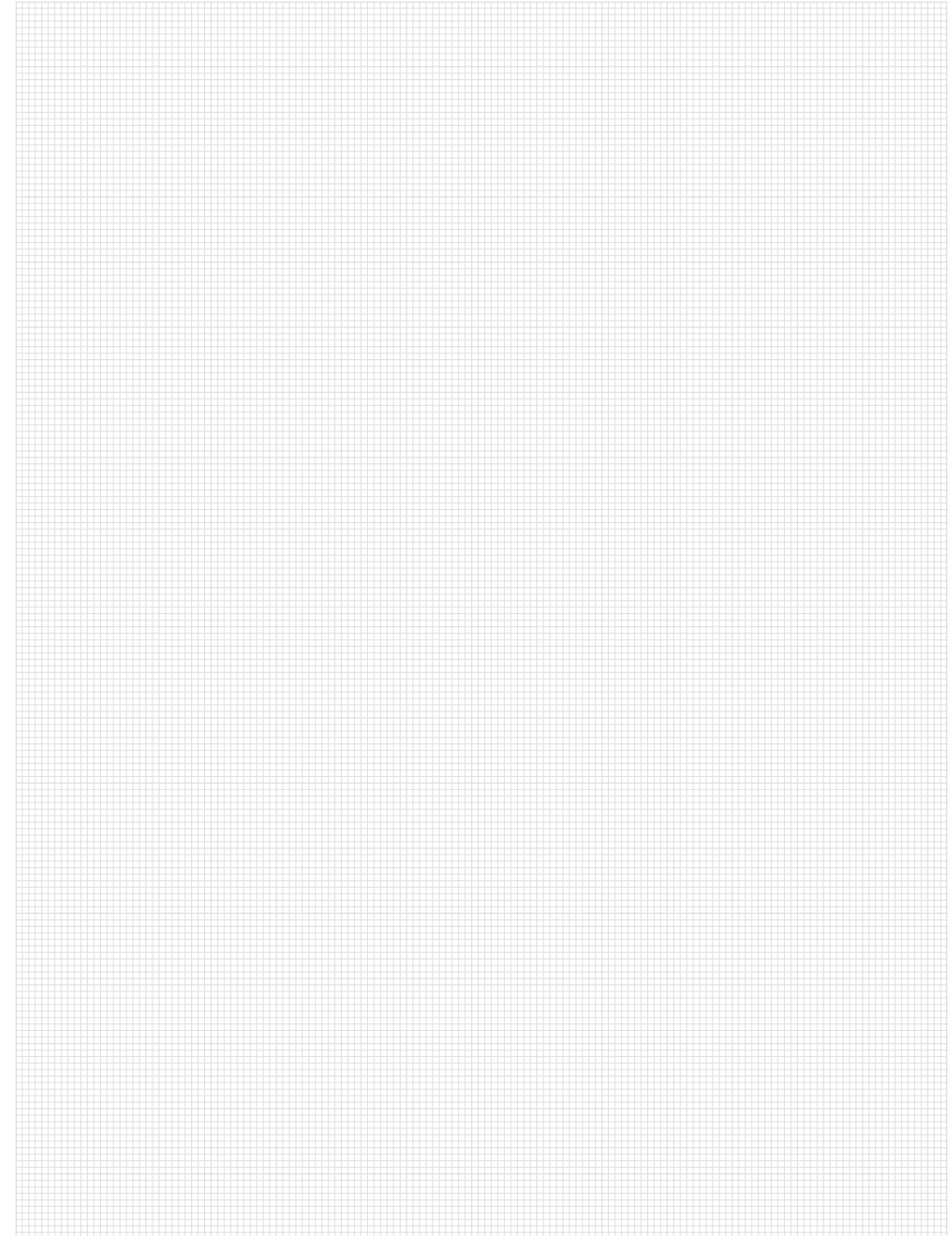
Flat Top Chains

Notes

The flat top chains presented in these tables are our proven standard. All the chains shown are FDA-compliant. Plastic chains are not suitable for sharp-edge products or for cleaning with phosphoric/nitric acid. Rather than selecting the right chain based on the permitted driving force, with

mk you can use our chain calculation program, which takes into account conveyor length, chain speed, back pressure, lubrication, product type and weight to find the perfect chain for your specific application. Additional chains are available on request.

Steel chains	Designation	Item no.	Conveyor width [mm]	Chain width [mm]	R min [mm]	Perm. operating force [N]	Material
	S 881 TAB-K325	K114510047	100	82.5	500	8350	Carbon steel, hardened
	S 881 TAB-K450	K114510063	130	114.3	610	8350	Carbon steel, hardened
	SSR 8811 TAB-BO-K325	K114510022	100	82.5	200	4500	Stainless steel, non-corrosive
	SSC 8811 TAB-K450	K114510062	130	114.3	500	6000	Stainless steel, non-corrosive

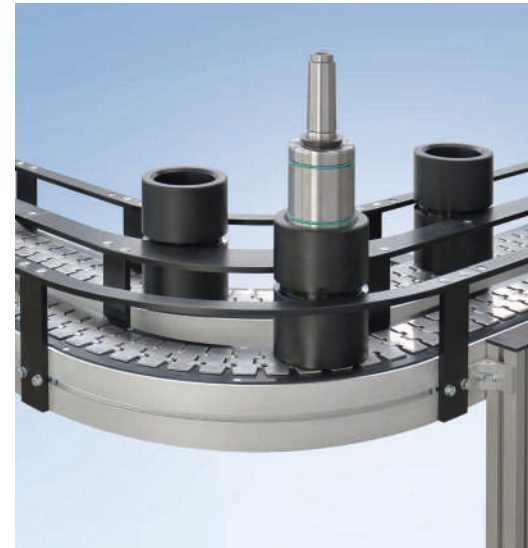




Flat top chain conveyor SBF-P 2254 with head drive AF and side rail SF02



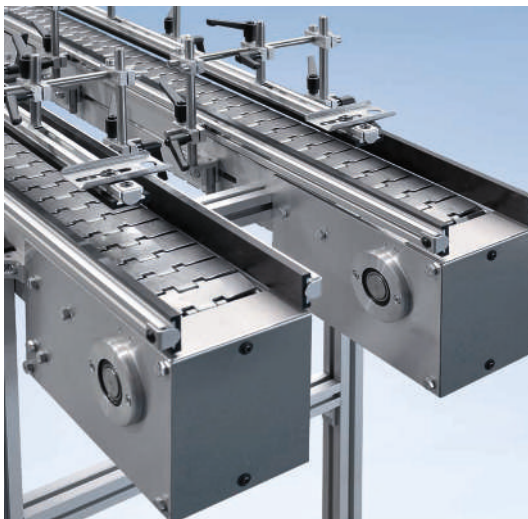
Double-line flat top chain conveyor SBF-P 2254 with one motor



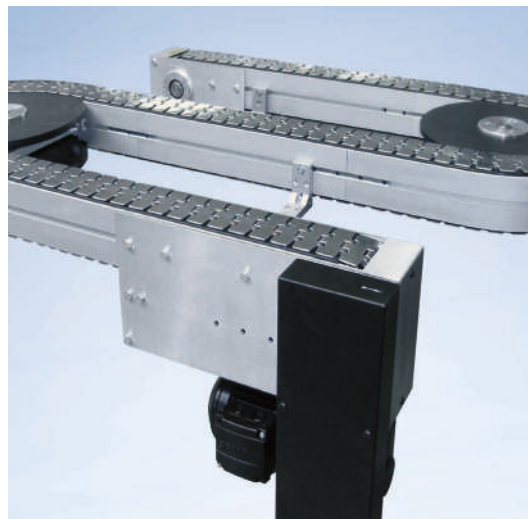
Double-line flat top chain conveyor SBF-P 2254 with sliding 90° curve and individual side rail



Special flat top chain conveyor with a width of 205 mm with drip pan and side rail SF10.1



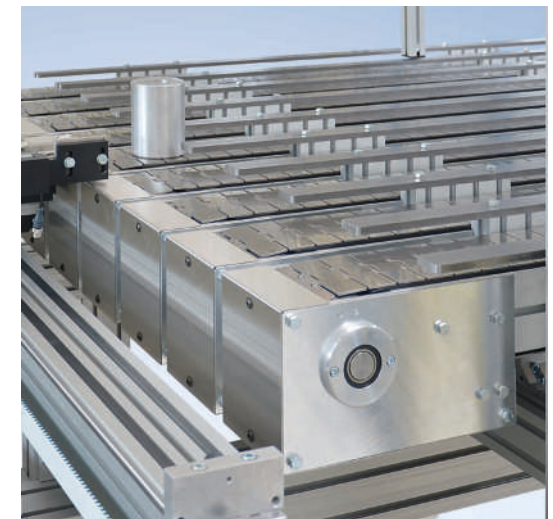
Dual-line flat top chain conveyor SBF-P 2254 with side rail SF02 with adjustable guide height and width



Flat top chain conveyor SBF-P 2254 with head drive AS and two rolling 90° curves as a cooling line



Special flat top chain conveyor with a width of 205 mm with side rail SF 2.1 and lubrication station



Multiple SBF-P 2254 flat top chain conveyors on a shared conveyor frame for transporting various classified goods

Custom applications from page 404



Selecting a Roller Conveyor

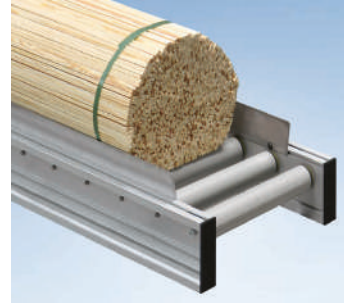
250



Gravity Roller Conveyor RBS-P 2065/2066

252

- Line 254
- Curve 255
- Application Examples 256



Gravity Roller Conveyor RBS-P 2255

258

- Line 260
- Curve 261
- Application Examples 262



Tangential Chain Roller Conveyor RBT-P 2255

264

- Line 266
- Curve 267
- Application Examples 268



Drive Roller Conveyor RBM-P 2255

270

- Line 272
- Curve 273
- Application Examples 274



Rollers

276

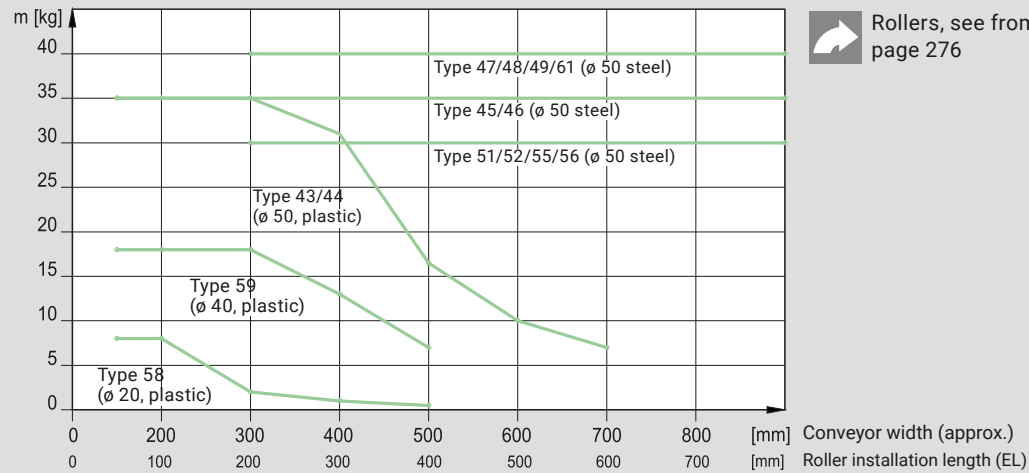
Selecting a Roller Conveyor

Dimensions – Technical Data

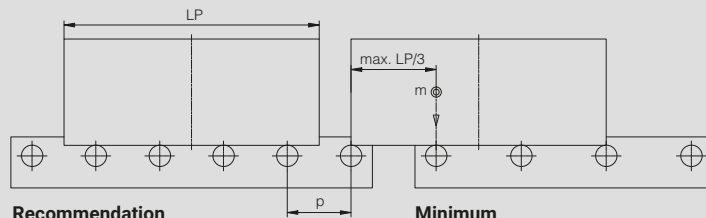
Conveyor system	Conveyor widths [mm]	Conveyor lengths [mm]	Total load* as standard, up to [kg]	Speed up to [m/min]	ø of tails [mm]	Reverse operation	Accumulated operation	Cycling operation
Gravity roller conveyors								
RBS-P 2065/2066	150–1050	200–5000**	400	30	approx. 90	•	•	•
RBS-P 2255	150–1050	500–10000**	400	30	approx. 90	•	•	•
Roller conveyor with tangential chain drive								
RBT-P 2255	320–720	500–10000	400	30	approx. 90	•	•	•
Roller conveyor with drive roller								
RBM-P 2255	480–680	500–10000	400	70	approx. 90	•	•	•

* Usual load limits that may be exceeded based on the configuration and influencing factors.
** Length refers to one roller conveyor segment (single piece). With the joints, there is no limit on the lengths that are possible.

Selecting the Roller Type Based on the Width and Load per Roller



Roller Spacing Based on the Product Length (LP)



Recommendation

4 rollers under the product
± distribution $p = 150$ mm with $LP = 600$ mm
■ Runs very smoothly
■ Can work with uneven loads

Minimum

3 rollers under the product
± distribution $p = 200$ mm with $LP = 600$ mm
■ Limit is $m = 100$ kg with 33 kg/roll
■ Suitable for $m = 50$ kg with central centre of gravity for the load

Application Options

Gravity roller conveyors (RBS) are often used for semi-automatic interlinking at picking stations or kanban shelves. You can select rollers between $\varnothing 20$ and 50 mm depending on your total load and the required spacing. The RBS-P 2065 is the best choice if you do not require the profile frame to act as a side rail – as is the case with the RBS-P 2066 – or if the product is wider than the roller conveyor. A slope of 1 to 2° is usually sufficient for conveying products with gravitational force. Please note that high speeds can be reached with long lines and/or steeper slopes. This kinetic energy will require dampened deceleration.

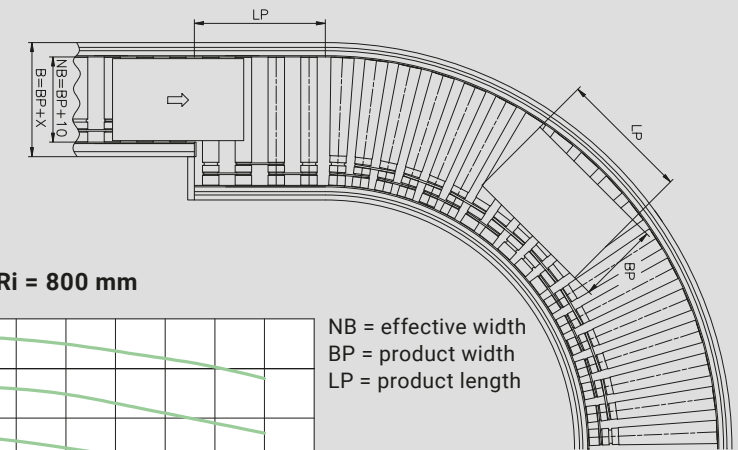
Our **roller conveyor tangential chain drive (RBT)** is used wherever long conveying paths with a motorised drive mechanism are required. The conveyor is driven by a $\frac{1}{2}$ " chain, which runs within an enclosed, low-wear wear strip to tangentially drive the conveyor rollers from below via a sprocket wheel. It can be used to drive conveying paths up to 10 m long. The chain tail is equipped with idler pulleys supported by ball bearings for minimal friction losses.

Roller conveyors with a drive roller (RBM) allow you to drive up to nine additional rollers using the round belt. They are notable for their few obstructing edges and easy-to-clean design, making them well suited for clean environments and increased sanitary requirements. They are also available in an IP66 version on request, or with an electronic holding brake for upward and downward gradients.

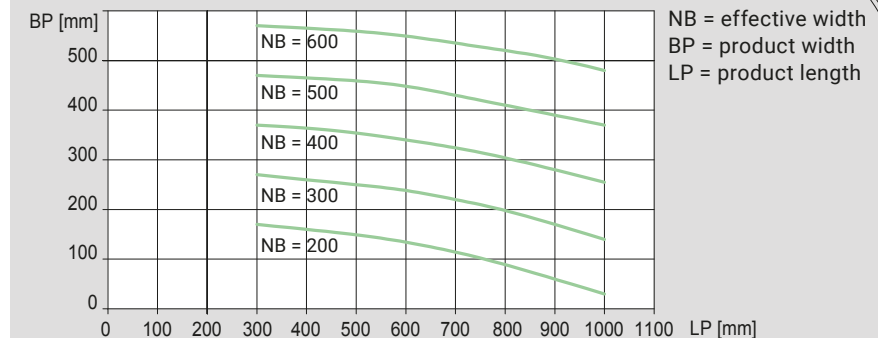
Rollers with a friction drive are available for dynamic buffering tracks. These rollers reduce back pressure, and the roller remains stationary under the product without any relative motion (bi-directional friction preferred if the load distribution is uncertain). Adjustable friction rollers are particularly useful for lightweight products. Gripping of the product can be increased up to the adhesion limit between the product and the roller. This is used, for example, for high acceleration, for inclines or for positioning the product.

Necessary Effective Width (NB) of a Curve Based on the Product Dimensions

Additional requirement (X) for conveyor width (B) for straight sections when connecting to curves:
RBS-/RBM-P 2255: $X = 98$ mm
RBT-P 2255: $X = 125$ mm



Examples for Curve Radius $R_i = 800$ mm



» Lines and curves for transporting products of low to moderate weight. «



The roller conveyor system with gravity drive (RBS) is typically used in industrial automation for semi-automatic interlinking at picking stations or kanban shelves. The difference between the RBS-P 2065 and 2066 roller conveyors is that the RBS-P 2066's conveyor frame profile serves as the side rail, while in the RBS-P 2065 the rollers protrude beyond the side profiles, making the system suitable for extra-wide products and lateral discharging.

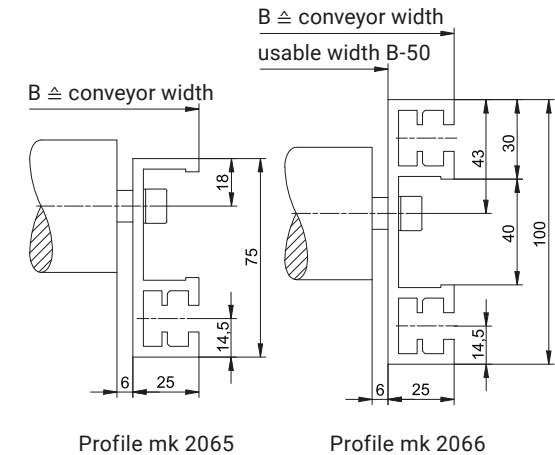
An extensive selection of different roller types makes the system extremely flexible and suitable for a wide range of applications. The conveyors are available in both straight and curved configurations. The roller diameters of 20, 40 or 50 mm ensure that both large and small workpieces can be transported reliably and without interruption. The longitudinal slots in the profile beams can be used to attach side rails, stands, initiators and other accessories.

Products can be transported along a downward gradient either by hand or using gravitational force. A slope of 1 to 2° is usually sufficient for conveying products with gravitational force. Please note that high speeds can be reached with long lines and/or steeper slopes. This kinetic energy will require dampened deceleration.

Benefits of the RBS-P 2065/2066

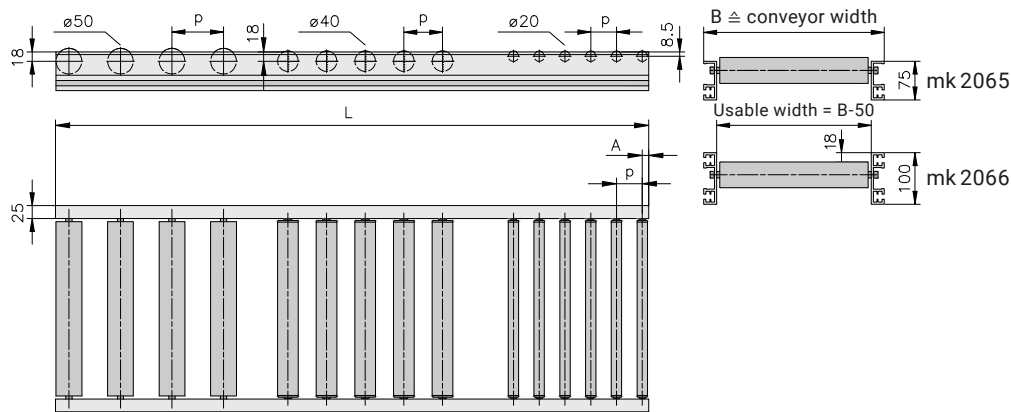
- For transporting products of low to moderate weight
- Semi-automatic interlinking at picking stations or even kanban shelves
- Conveyor frame profile of the RBS-P 2066 functions as the side rail
- Conveyor frame profile of the RBS-P 2065 allows for extra-wide product and lateral discharging
- Side slots on the conveyor frame profile for attaching accessories such as side rails, stands, etc.

Cross Section



Line ∅ 20: B61.00.001 / ∅ 40: B61.00.002 / ∅ 50: B61.00.003

A feature of the gravity roller conveyors RBS-P 2065 and 2066 is that the rollers protrude over the profile edge with conveyor frame profile 2065 (making them suitable for extra-wide product). In addition, the conveyor frame profile on the RBS-P 2066 serves as a side rail.

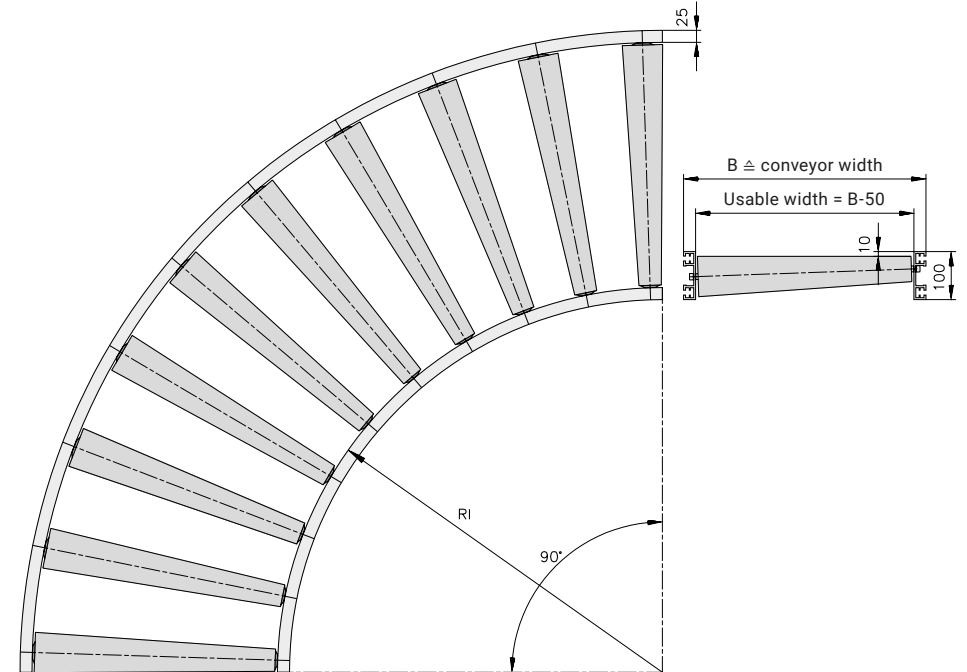


Technical data

Conveyor width B	∅ 20, plastic ∅ 40, plastic ∅ 50, plastic ∅ 50, galv. steel	150, 200, 250, 300 and 350 mm 150, 200, 250, 300 and 350 mm 250, 350, 450, 550 and 650 mm 250–1050 mm in 100 mm increments	Ident. no.: B61.00.001 Ident. no.: B61.00.002 Ident. no.: B61.00.003 Ident. no.: B61.00.003
Conveyor length L		200–5000 mm	
Spacing p	∅ 20 ∅ 40 ∅ 50	25, 50 and 75 mm 50, 75, 100 and 125 mm 75, 100, 125, 150, 175, 200, 225 and 250 mm	A = 12.5 mm A = 25 mm A = 25 mm
Conveyor frame profile		mk 2065 or mk 2066	
Roller types		Type 43–46, 58 and 59	from p. 276
Stand			from p. 286
Load capacity, usual		depending on the conveyor width and conveyor roller, up to 100 kg/m and a total load capacity of 400 kg	higher on request

Curve B61.00.004

The gravity roller conveyor 2066 has an impressively simple design. The conical conveyor rollers that it uses prevent the transported product from twisting on the conveyor.



Technical data

Conveyor width B	321-871 mm in 50 mm increments							
Inner radius RI	800 (with B = 360, 460, 560, 660, 760, 860) 850 (with B = 310, 410, 510, 610, 710, 810)							
Conveying angle	90°							others on request
Conveyed product length recommended number of rollers	150	200	250	300	350	450	550	
	21	17	15	13	11	10	9	
Conveyor frame profile	mk 2066							
Roller types	Type 47 and 48							from p. 276
Stand								from p. 286
Load capacity, standard	depending on the conveyor width and conveyor roller, up to 100 kg/90°							higher on request



Gravity roller conveyor RBS-P 2066 with end stop



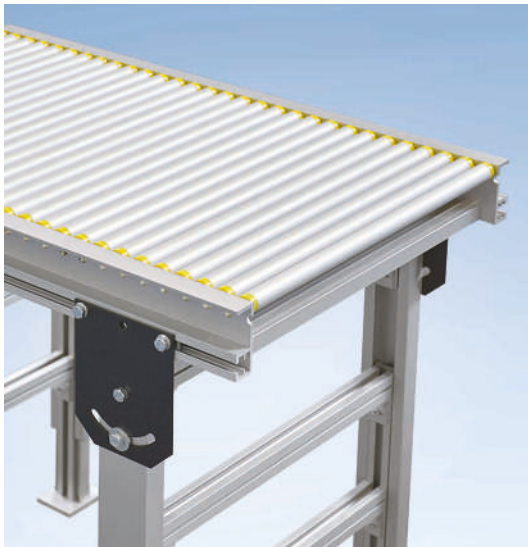
Gravity roller conveyor RBS-P 2065 with angle plate as side rail



Gravity roller conveyor RBS-P 2066 with 45° curve and stand 53.2



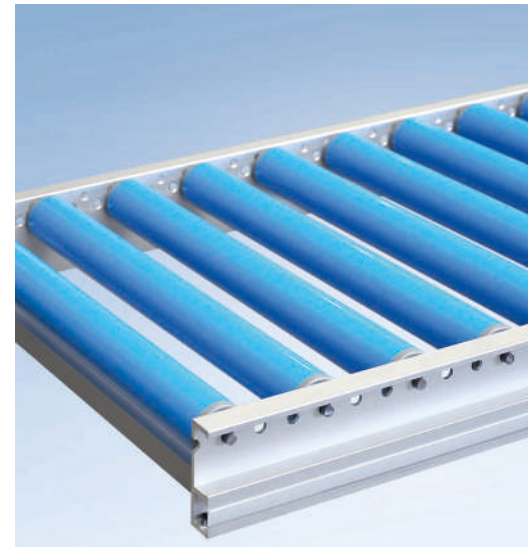
Gravity roller conveyor RBS-P 2065 with ø 20 aluminium rollers



Gravity roller conveyor RBS-P 2065 with ø 20 aluminium rollers and stand 53.1



Belt discharge via the gravity roller conveyor RBS-P 2065 with end stop



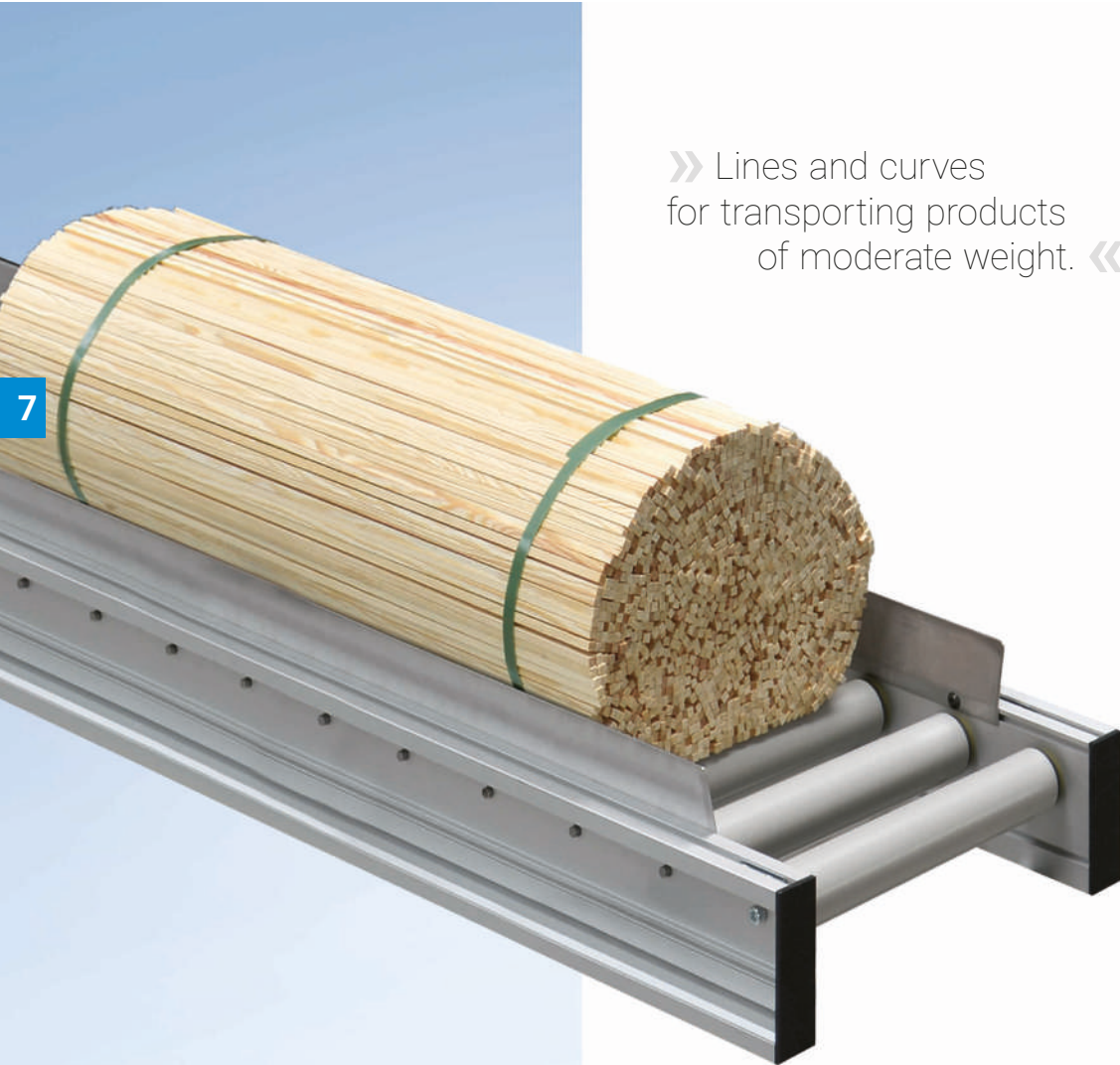
Gravity roller conveyor RBS-P 2065 with ø 50 plastic rollers



Gravity roller conveyor RBS-P 2066 with ø 50 steel rollers as supply and return line with shelf at the end of the conveyor

Custom applications from page 404

» Lines and curves
for transporting products
of moderate weight. «



The roller conveyor system with gravity drive (RBS) is typically used in industrial applications for semi-automatic interlinking at picking stations, on buffering tracks, in interim storage or in assembly lines. Products can be transported along a downward gradient either by hand or using gravitational force. The sturdier mk 2255 profile makes the RBS-P 2255 gravity roller conveyor suitable for heavier loads than the RBS-P 2065/66 system.

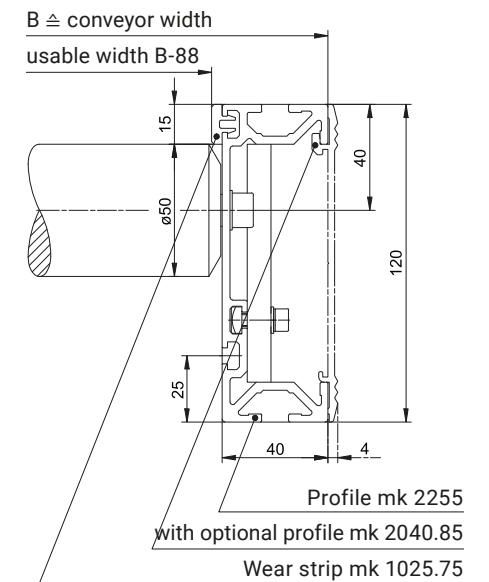
The gravity roller conveyor is available in both straight and curved configurations and can be combined with driven roller conveyors (RBT and RBM). All roller conveyors are built from the mk 2255 roller conveyor profile, which includes longitudinal slots in the profile beams for attaching side rails, stands, initiators and other accessories.

Products can be transported along a downward gradient either by hand or using gravitational force. A slope of 1 to 2° is usually sufficient for conveying products with gravitational force. Please note that high speeds can be reached with long lines and/or steeper slopes. This kinetic energy will require dampened deceleration.

Benefits of RBS-P 2255

- For transporting products of moderate weight
- Semi-automatic interlinking at picking stations, on buffering tracks, in interim storage or in assembly lines
- mk 2255 conveyor frame profile allows for combination with driven roller conveyors (RBT, RBM)
- Side slots on the conveyor frame profile for attaching accessories such as side rails, stands, etc.

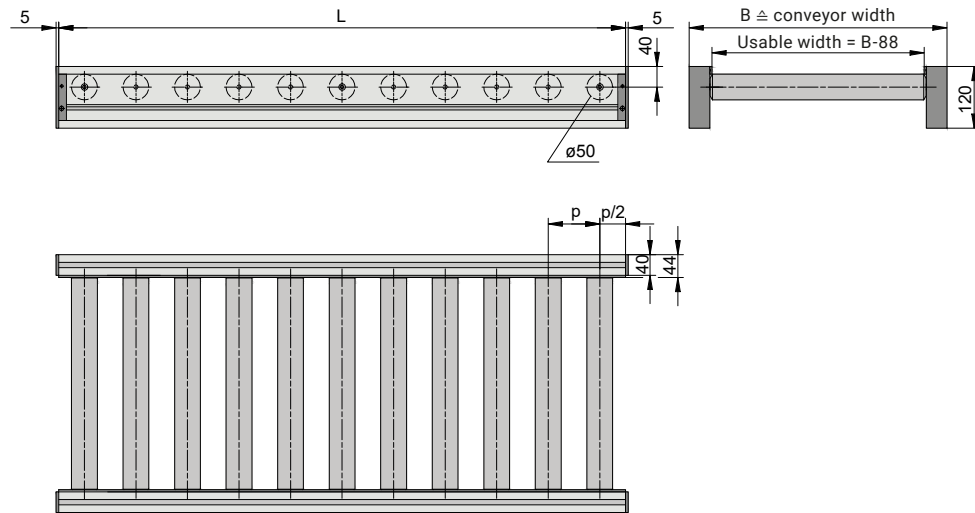
Cross Section



Line

B61.02.001

The gravity roller conveyor is based on the mk 2255 profile. The anodised conveyor frame profiles are designed for spacings of 75, 100 and 125 mm, and a roller diameter of 50 mm.



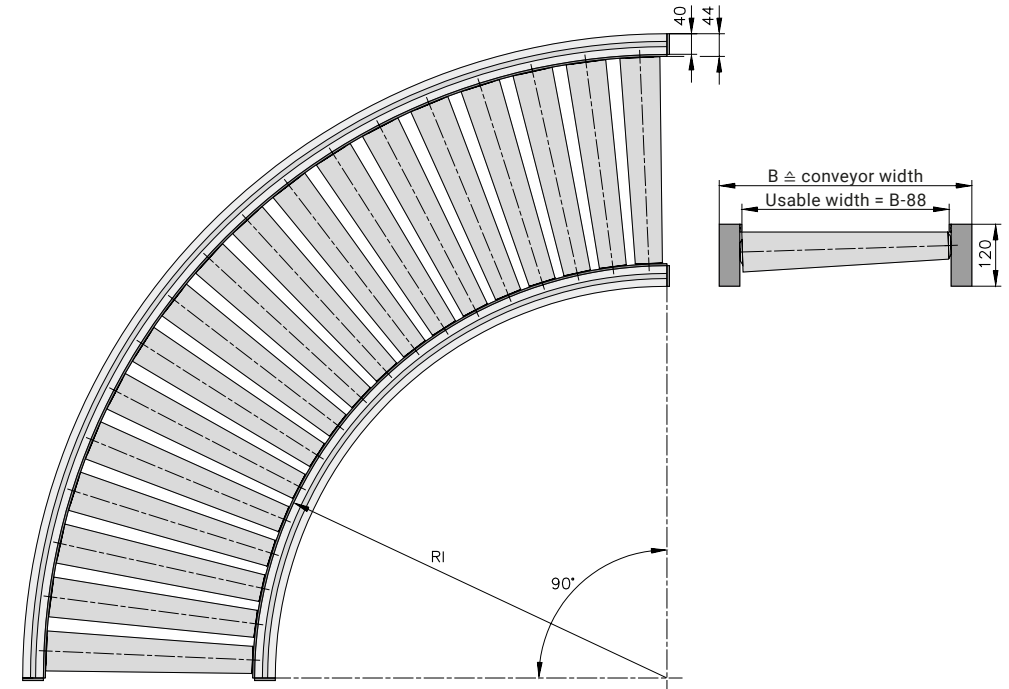
Technical data

Roller diameter	50 mm, plastic/galv. steel	
Conveyor width B	290, 390, 490, 590 and 690 mm	
Conveyor length L	500–10000 mm	
Spacing p	75, 100 and 125 mm	
Conveyor frame profile	mk 2255	
Roller types	plastic 43 + 44 or steel 45 + 46	from p. 276
Stand	only with conveyor stand option option D	from p. 286
Load capacity, standard	depending on the conveyor width and conveyor roller, up to 100 kg/m and a total load capacity of 400 kg	higher on request

Curve

B61.02.002

The gravity roller conveyor is based on the mk 2255 profile. The anodised conveyor frame profiles are designed for a 5° spacing and a roller diameter of 50 mm.

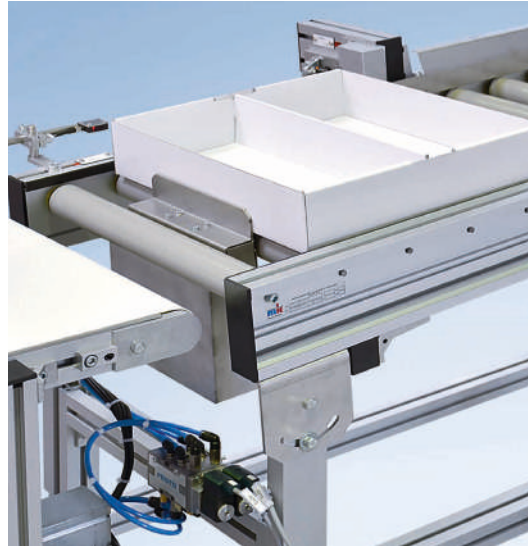


Technical data

Roller diameter	50 mm, conical, made from plastic	
Conveyor width B	401, 501, 601 and 701 mm	
Inner radius RI	800 mm	
Conveying angle	90° (others available on request)	
Spacing	5°/number: 18 rollers	
Conveyor frame profile	mk 2255	
Roller types	type 47 and 48	from p. 276
Stand	only with conveyor stand option option D	from p. 286
Load capacity, standard	depending on the conveyor width and conveyor roller, up to 100 kg/90°	higher on request



Gravity Roller Conveyor RBS-P 2255



Gravity roller conveyor RBS-P 2255 with separator unit at the roller conveyor outfeed



Gravity roller conveyor RBS-P 2255 with angled sheet as side rail



Gravity roller conveyor RBS-P 2255 with ø 50 plastic rollers



Gravity roller conveyor RBS-P 2255 with angled VA sheet steel as side rail, brush strip and end stop at the conveyor outfeed



Gravity roller conveyor RBS-P 2255



Gravity roller conveyor RBS-P 2255 with end stop and ø 50 mm steel rollers



Gravity roller conveyor RBS-P 2255 with protective cover and fixed stop at the end of the conveyor

Custom applications from page 404

» Lines and curves, suitable for even dirty or oily environments. «



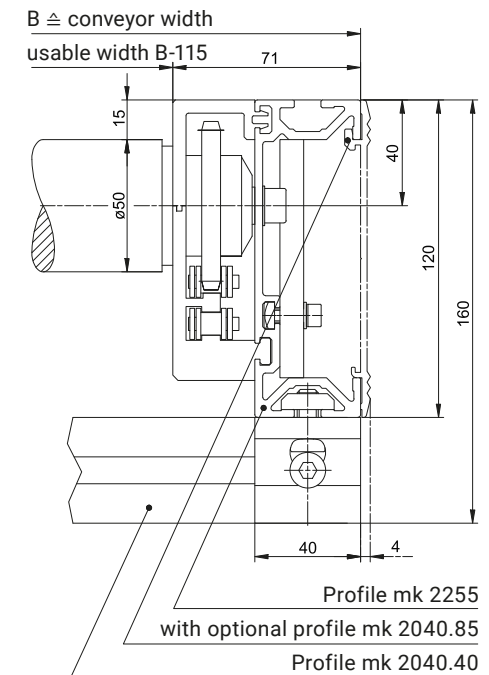
The RBT-P 2255 tangential chain roller conveyor is used wherever long conveying paths with a motorised drive mechanism are required. The conveyor is driven by a ½" chain, which runs within an enclosed, low-wear wear strip via the tangentially driven conveyor rollers from below via a sprocket wheel. This allows you to achieve conveying paths up to 10 m in length and makes the system suitable for even dirty or oily environments.

The chain tail is also equipped with idler pulleys supported by ball bearings for minimal friction losses. The tangential chain roller conveyor is available in both straight and curved configurations and can be combined with other roller conveyors (RBS and RBM). The longitudinal slots in the beam profiles can be used to attach side rails, stands, initiators and other accessories.

Benefits of RBT-P 2255

- Driven by a tangential chain
- For transporting products of moderate weight
- For conveying paths up to 10 m long
- Suitable for even dirty or oily environments
- mk 2255 conveyor frame profile allows for combination with RBS and RBM roller conveyors
- Side slots on the conveyor frame profile for attaching accessories such as side rails, stands, etc.

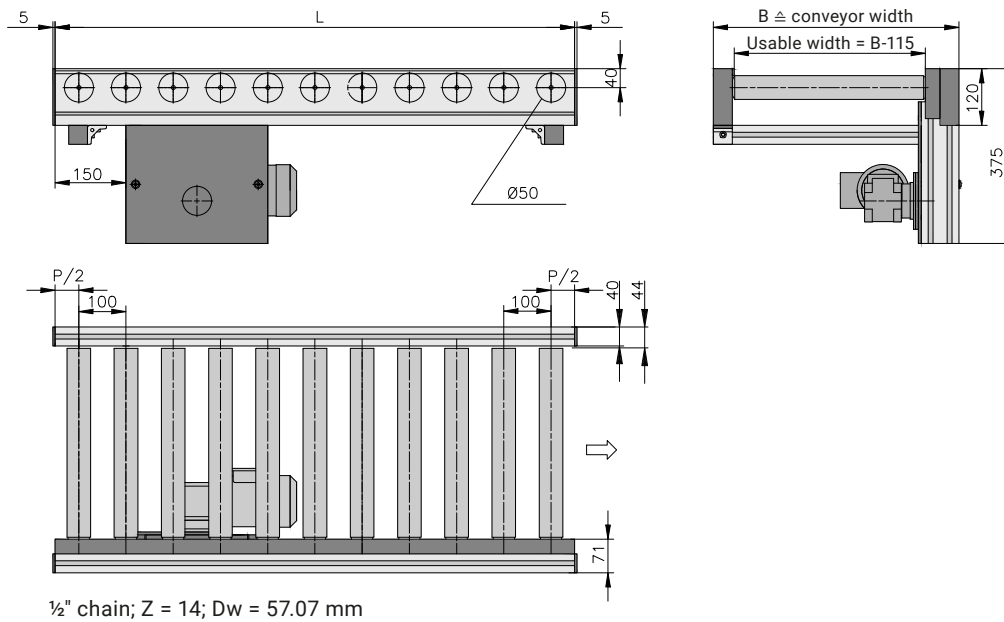
Cross Section



Line

B61.02.003

The tangential chain roller conveyor is based on the mk 2255 profile. The anodised conveyor frame profiles are designed for a spacing of 100 mm and a roller diameter of 50 mm.



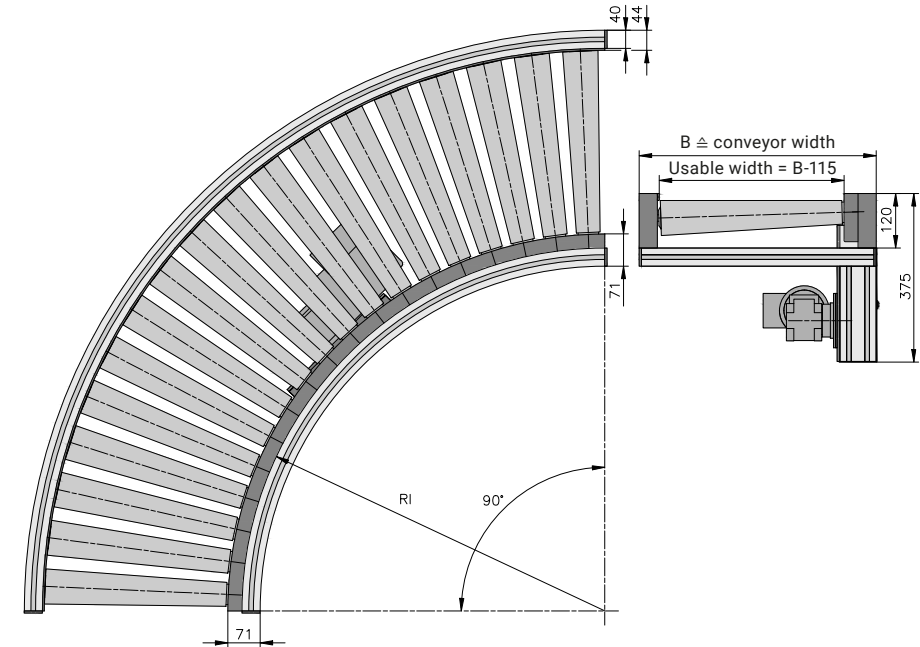
Technical data

Roller diameter	50 mm, made from galvanised steel	
Conveyor width B	320, 420, 520, 620 and 720 mm	others on request
Conveyor length L	600–10000 mm	others on request
Spacing p	100 mm (optionally 75, 150, 200)	others on request
Conveyor frame profile	mk 2255	
Roller types	type 49 and 57, 60 or 61	from p. 276
Speed	up to 30 m/min	p. 12
Stand	only with conveyor stand option option D	from p. 286
Load capacity, standard	depending on the conveyor width and conveyor roller, up to 100 kg/m and a total load capacity of 400 kg	higher on request

Curve

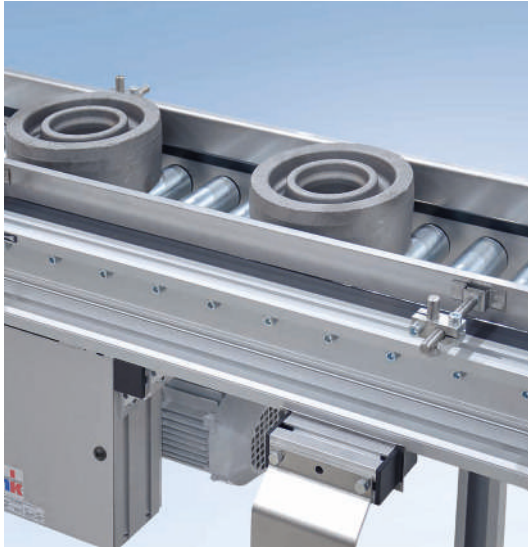
B61.02.004

The curve builds on the straight line with a cylindrical $\varnothing 50$ mm roller. The curve is fitted with conical elements based on the radii. The speed specifications refer to the middle of the conveyor. For quiet running, the rollers in the standard version are designed with a 5% partition.



Technical data

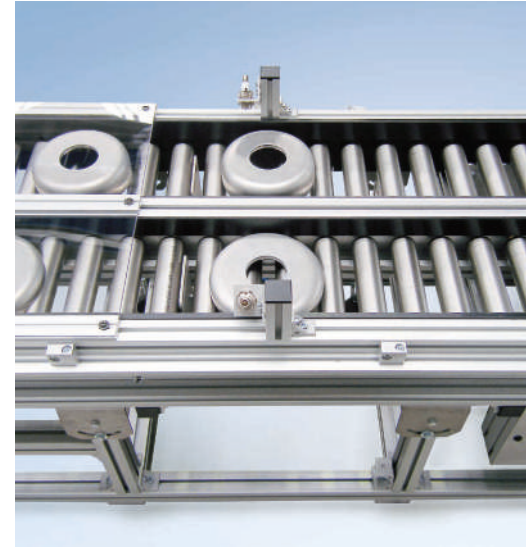
Roller diameter	50 mm, conical, made from plastic	
Conveyor width B	431, 531, 631 and 731 mm	
Inner radius RI	800 mm	
Conveying angle	90°	others on request
Spacing	5° increments, 18 rollers	
Conveyor frame profile	mk 2255	
Roller types	type 50	from p. 276
Speed	up to 30 m/min	p. 12
Stand	only with conveyor stand option option D	from p. 286
Load capacity, standard	depending on the conveyor width and conveyor roller, up to 100 kg/90°	higher on request



Tangential chain roller conveyor RBT-P 2255 with side rail SF02 type 01



Tangential chain roller conveyor RBT-P 2255 with side rail and drip pan



Tangential chain roller conveyor RBT-P 2255 as parallel provisioning conveyor for removal



Driven curved roller conveyor RBT-P 2255 90°



Tangential chain roller conveyor RBT-P 2255 with distribution switch above the conveyor



Tangential chain roller conveyor RBT-P 2255 as lifting conveyor



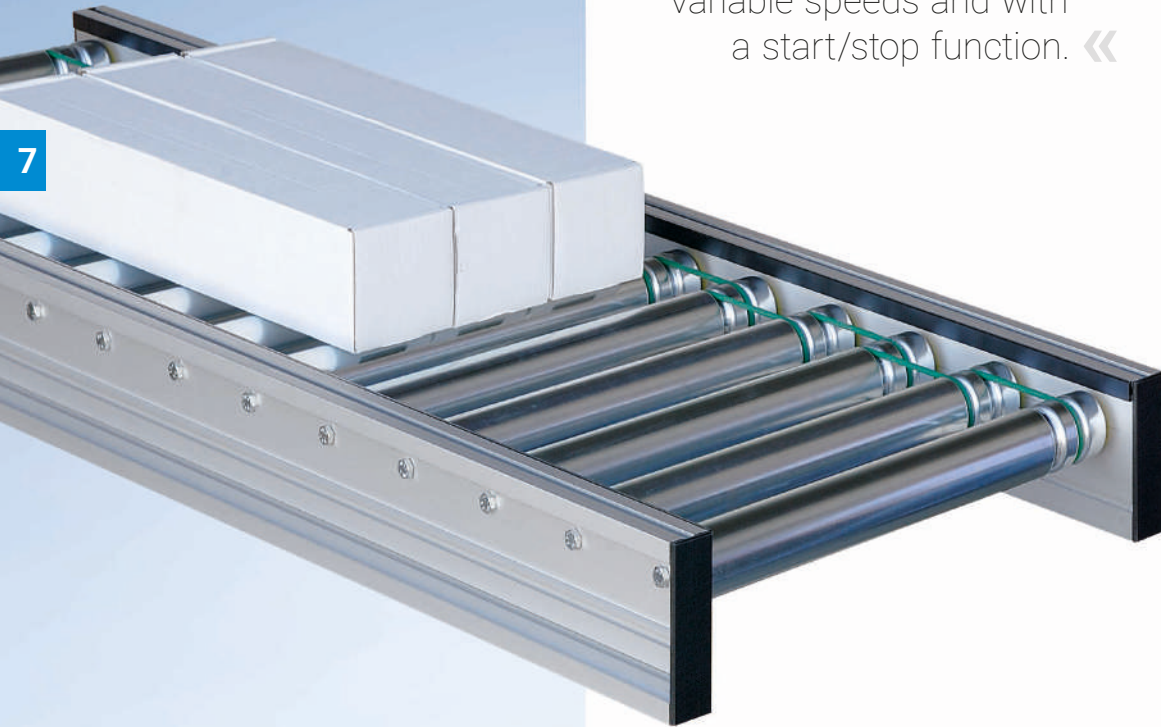
Tangential chain roller conveyor RBT-P 2255 with ø 50 mm steel rollers and tangential chain drive



Tangential chain roller conveyor RBT-P 2255

Custom applications from page 404

» Lines and curves for variable speeds and with a start/stop function. «



The drive roller in the RBM-P 2255 drive roller conveyor allows you to drive up to nine additional rollers using a round belt. By segmenting the drive mechanisms in this way, this type of roller conveyor allows you to implement different speeds or start/stop functions within a single conveying path. This gives you the ability to separate, stop and buffer product, allowing you to achieve even complex material flows when combined with appropriate control technology. A control module controls the speed and direction of rotation.

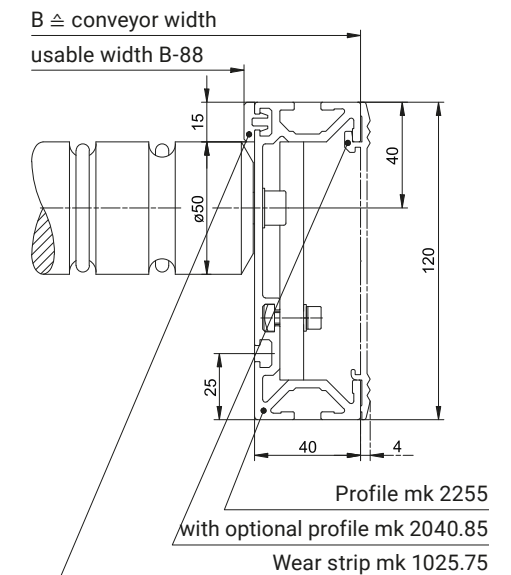
The RBM-P 2255 roller conveyor is notable for its few obstructing edges and easy-to-clean design, making it well suited for clean environments and increased sanitary requirements. It is also available in an IP66 version on request, or with an electronic holding brake for upward and downward gradients.

The roller conveyor is available in both straight and curved configurations and can be combined with other roller conveyors (RBS and RBT). The longitudinal slots in the beam profiles can be used to attach side rails, stands, initiators and other accessories.

Benefits of RBM-P 2255

- Powered by a drive roller
- For transporting products of moderate weight
- Equipped with a round belt for driving up to 9 additional rollers
- Different speeds or start/stop functions possible in a single conveying path
- Few obstructing edges and maximum conveyor width
- mk 2255 conveyor frame profile allows for combination with RBS and RBT roller conveyors
- Side slots on the conveyor frame profile for attaching accessories such as side rails, stands, etc.

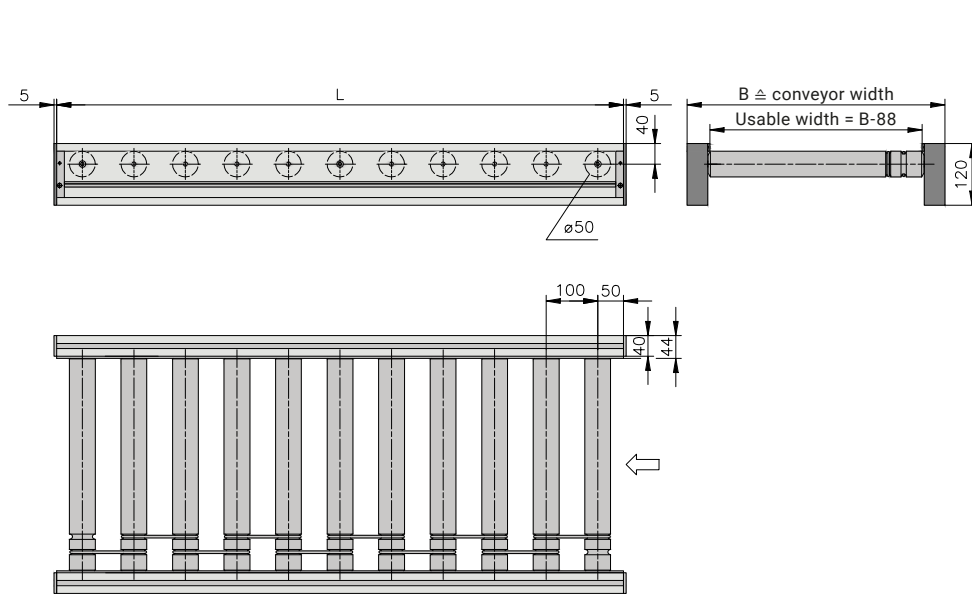
Cross Section



Line

B61.02.005

The drive roller conveyor is based on the mk 2255 profile. The anodised conveyor frame profiles are designed for a spacing of 100 mm and a roller diameter of 50 mm. A maximum of five rollers per drive roller are connected and driven by round belts upstream and downstream of the drive roller. We recommend using one drive roller per metre with the spacing $p = 100$ mm.



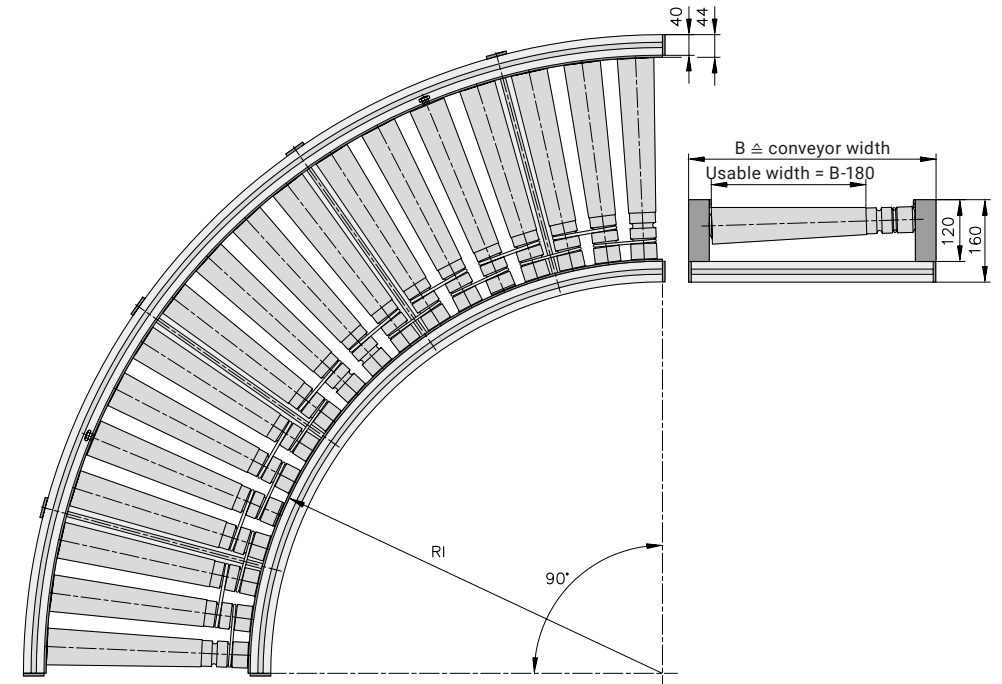
Technical data

Roller diameter	50 mm, made from galvanised steel	
Conveyor width B	480, 580 and 680 mm	others on request
Conveyor length L	500–10000 mm	
Spacing p	100 mm	
Conveyor frame profile	mk 2255	
Roller types	type 51, 55 and 66	from p. 276
Speed	up to 70 m/min	p. 12
Stand	only with conveyor stand option option D	from p. 286
Load capacity, standard	depending on the gear ratio of the drive rollers and number of installed drives, max. 100 kg/m	i=9:1 for 6–70 m/min: 3 kg i=16:1 for 4–60 m/min: 5 kg i=48:1 for 1.5–20 m/min: 15 kg i=96:1 for 0.6–9 m/min: 30 kg

Curve

B61.02.006

The curve builds on the straight line with a cylindrical $\varnothing 50$ mm roller. The curve is fitted with conical elements based on the radii. The speed specifications refer to the middle of the conveyor. For quiet running, the rollers in the standard version are designed with a 5° partition.



Technical data

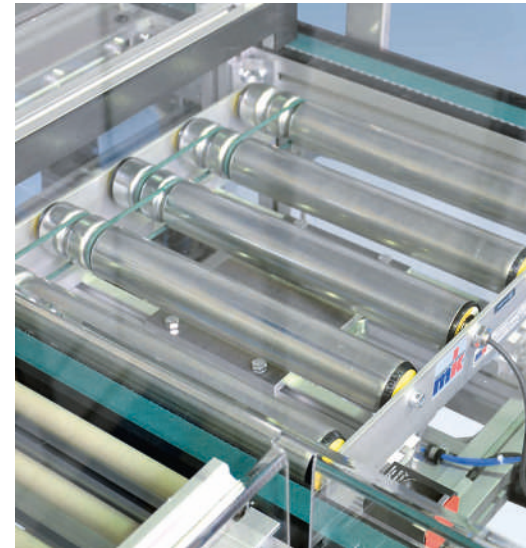
Roller diameter	50 mm, conical, made from plastic	
Conveyor width B	491, 591 and 691 mm	
Inner radius RI	800 mm	
Spacing	5° increments, 18 rollers	
Conveyor frame profile	mk 2255	
Roller types	type 52, 56 and 67	from p. 276
Speed	up to 30 m/min	p. 12
Stand	only with conveyor stand option option D	from p. 286
Load capacity, standard	depending on the conveyor width and conveyor roller, up to 55 kg/90°	higher on request



Drive roller conveyor drive roller RBM-P 2255



Drive roller conveyor RBM-P 2255



Drive roller conveyor RBM-P 2255 as lift-and-transfer conveyor



Drive roller conveyor RBM-P 2255



Drive roller conveyor RBM-P 2255 with maintenance access



Up to nine additional rollers are operated with one drive roller using the RBM-P 2255 drive roller conveyors



Drive roller conveyor drive roller RBM-P 2255



Drive roller conveyor RBM-P 2255

Custom applications from page 404

Rollers

Gravity rollers are non-driven support rollers. They are used for universal roller conveyors where products are transported by hand or using gravity on downward gradients.

Gravity Rollers for RBS-P 2065/2066 and RBS-P 2255, Cylindrical

Roller	∅	Colour	Usable width*	Material	Mounting	Friction	Load/roll
Type 43	50 mm	Grey	B-50 B-88	Plastic	M8 female thread	-	7–35 kg
Type 44	50 mm	Grey	B-50 B-88	Plastic	Spring axle, ∅ 8 mm	-	7–35 kg
Type 45	50 mm	Silver	B-50 B-88	Galv. steel	M8 female thread	-	35 kg
Type 46	50 mm	Silver	B-50 B-88	Galv. steel	Spring axle, ∅ 8 mm	-	35 kg
Type 58	20 mm	Grey	B-50 B-88	Plastic	Spring axle, ∅ 6 mm	-	1–8 kg
Type 59	40 mm	Grey	B-50 B-88	Plastic	Spring axle, ∅ 8 mm	-	10–18 kg
Type 64	20 mm	Silver	B-50 B-88	Stainless steel	Spring axle, ∅ 6 mm	-	9 kg

Gravity Rollers for RBS-P 2065/2066 and RBS-P 2255, Conical

Roller	∅	Colour	Usable width*	Material	Mounting	Friction	Load/roll
Type 47	50 mm	Grey	B-50 B-88	Plastic	M8 female thread	-	40 kg
Type 48	50 mm	Grey	B-50 B-88	Plastic	Spring axle, ∅ 8 mm	-	40 kg

*For RBS-P 2065 and RBS-P 2066 | RBS-P 2255

Rollers driven by a tangential chain are suitable for loads with a low to moderate weight. They are suitable for dirty or oily environments.

Driven Rollers with Sprocket Wheel for RBT-P 2255, Cylindrical

Roller	∅	Colour	Usable width	Material	Mounting	Friction	Load/roll
Type 49	50 mm	Silver	B-115	Galv. steel	M8 female thread	-	40 kg
Type 57*	50 mm	Silver	B-115	Galv. steel	M8 female thread	One end	30 kg
Type 60*	50 mm	Silver	B-115	Galv. steel	M8 female thread	Both ends	30 kg
Type 61*	50 mm	Silver	B-115	Galv. steel	M8 female thread	Adjustable	40 kg

Driven Rollers with Sprocket Wheel for RBT-P 2255, Conical

Roller	∅	Colour	Usable width	Material	Mounting	Friction	Load/roll
Type 50	50 mm	Grey	B-115	Plastic	M8 female thread	-	40 kg

*Friction rollers can be used only with conveyed products with a smooth and firm surface

Drive rollers are rollers that provide a maximum usable width and minimal obstructing edges. Separately driven sections allow for different speeds and start/stop functions.

Drive Rollers for RBM-P 2255, Cylindrical

Roller	∅	Colour	Usable width*	Material	Mounting	Friction	Load/roll
Type 66*	50 mm	Silver	B-88	Galv. steel	M8 female thread, M12x1 male thread	-	30 kg

Drive Rollers for RBM-P 2255, Conical

Roller	∅	Colour	Usable width*	Material	Mounting	Friction	Load/roll
Type 67*	50 mm	Grey	B-180	Plastic	M8 female thread, M12x1 male thread	-	30 kg

Rollers for RBM-P 2255, Cylindrical

Roller	∅	Colour	Usable width*	Material	Mounting	Friction	Load/roll
Type 51	50 mm	Silver	B-88	Galv. steel	M8 female thread	-	30 kg
Type 55	50 mm	Silver	B-88	Galv. steel	Spring axle, ∅ 8 mm	-	30 kg

Rollers for RBM-P 2255, Conical

Roller	∅	Colour	Usable width*	Material	Mounting	Friction	Load/roll
Type 52	50 mm	Grey	B-180	Plastic	M8 female thread	-	30 kg
Type 56	50 mm	Grey	B-180	Plastic	Spring axle, ∅ 8 mm	-	30 kg

*Drive roller with 450 mm cable including plug. Cable can be extended up to 10 m. Speed of the motorized roller regulated by drive control. Drive control and extension cable must be ordered separately.

Drive control for drive rollers

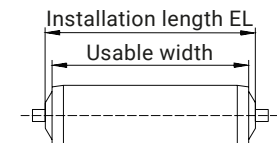
Rated voltage 24 V DC, voltage range 18–26 V, rated current 2 A, max. 5 A, degree of protection IP 54. Also available in IP 20 on request, for installation in control cabinets. Includes fastening accessories.

Drivecontrol IP54, type 66 B46.10.001
 Drivecontrol IP54, type 67 B46.10.002

Extension cable EC310 L = 2 m K106066VK54
 (max. 5 x 2 m per drive roller permitted)

Order designation

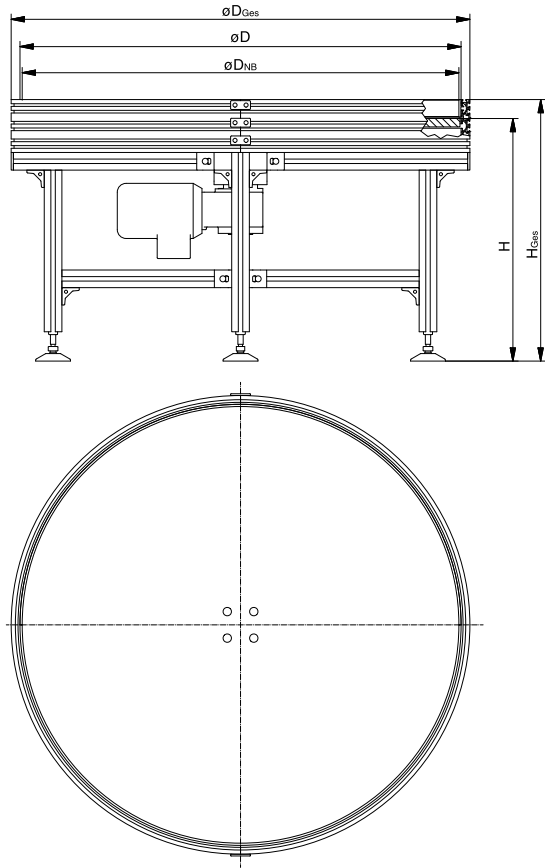
Ident. no. K106 /... /....
 Roller type (e.g. type 57 = 057)
 Installation length EL (e.g. 450 mm = 0450)





Rotary Tables

DT-P 2040	280
Application Examples	282



Technical data

Rotary table ϕ	D = 750, 1000, 1250, 1500, 2000 mm	others on request
Rotary table top		on request
Drive version	chain	special designs available on request
v const (U/min)	1 – 8 U/min	others on request
Load	100 kg	
Side rails		on request
Height H	H = 500 – 1500 mm	others on request

Table Tops

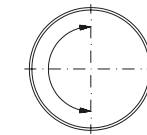
Different table tops with varying thickness can be used. Laminated tops and stainless steel sheets are available as materials.

Other materials based on the application and product can be used on request.

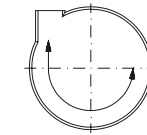
Infeed and Discharge Designs

The designs below are standard versions that can be combined. For all the designs, you can choose either clockwise or anti-clockwise rotation.

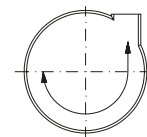
When designing diverters, the weight and shape of the product being conveyed plays a major role. mk therefore creates the technical design of the diverters based on the customer's specific requirements. With extensive experience in interlinking and conveying applications, mk can draw on a wealth of previously implemented solutions. For example, we can implement adjustable diverter plates that are integrated into the control system.



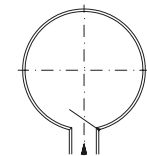
Design A



Design B
Left side exit



Design C
Right side exit



Design D
Central exit

Sample order

DT-P 2040 Design C

D = 1000 mm

H = 800 mm

Table top option 1.1

v = 2 U/min anti-clockwise rotation



Rotary table DT-P 2040



Rotary table DT-P 2040 with side rail and sheet metal cover



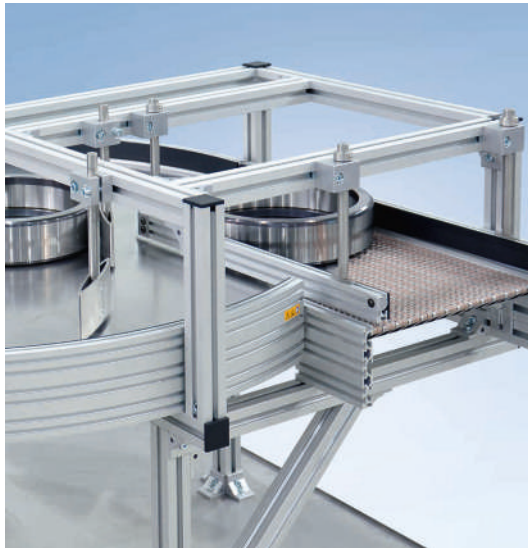
Lightweight and cost-efficient DT-P 2040 mobile rotary table



Rotary table DT-P 2040 with side rail, similar to SF01



Rotary table DT-P 2040 with separation and positioning using surrounding side panels



Rotary table DT-P 2040 with manually adjustable separation of parts



Rotary table DT-P 2040 with part separation using manually adjustable direction guide



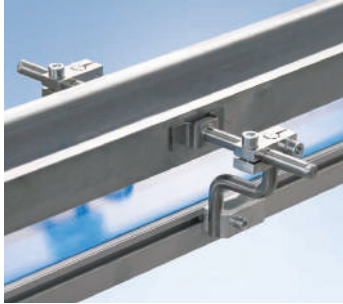
DT-P 2040 rotary table with direct drive, stainless steel sheet around the perimeter and single-track discharge

Custom applications from page 404



Stands

Stand Versions and Conveyor Stand Fastening Elements	286
Foot Options	287
Single Stands	288
Stands for light loads	293
Stands for heavy loads	297



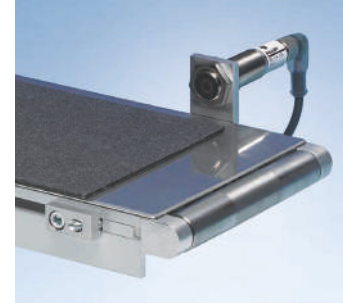
Side Rails

Fixed Side Rails	302
Adjustable Side Rails	304
Side Rail Strips	305
Side Rails	
Versaflex SBF A04...A29	306
Side Rails	
SBF-P 2254	308
Individual Components	309



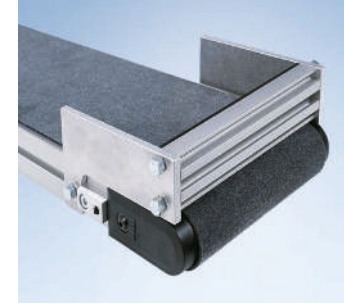
Nuts

312



Electrical Components

Frequency Inverters/Reglomats	314
Initiators	315
Application Examples	316



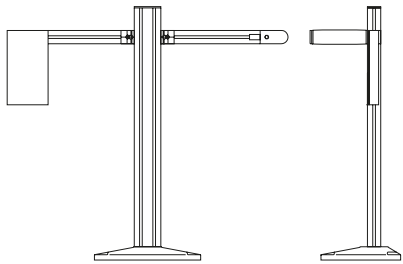
Other Accessories

End Stops	322
Drip Pan	323
Application Examples	324

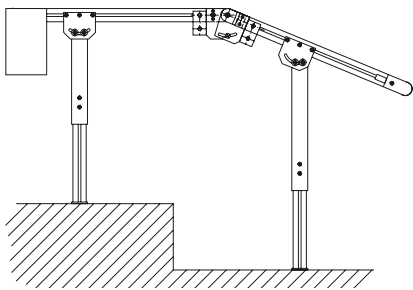
Stand Versions

mk delivers the right stand system for every type of conveyor. For system stability, please take into account the ratio of height to width, the centre of gravity of the load and other influences. We would be happy to advise you on the optimal configuration, or you can use our online configurator (www.quickdesigner.com).

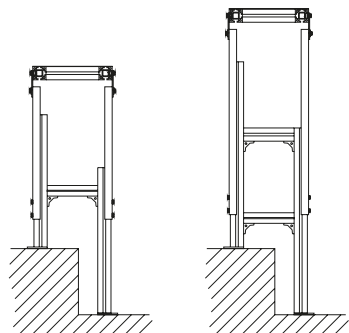
Example of a single stand



Example of a height-adjustable stand



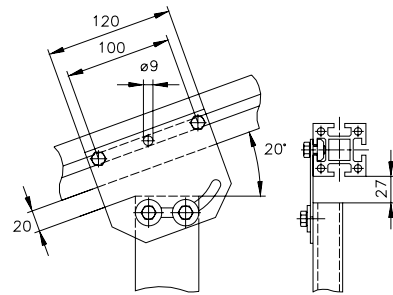
Example of a stand with a special design



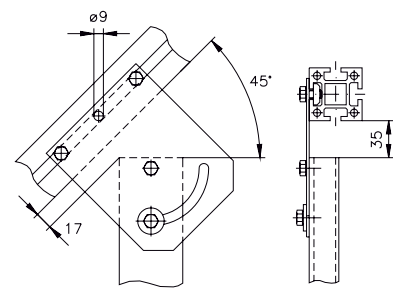
Conveyor Stand Fastening Elements

The conveyor stand fastening elements connect the conveyor to the stand. Various fastening elements with different adjustment angles can be selected.

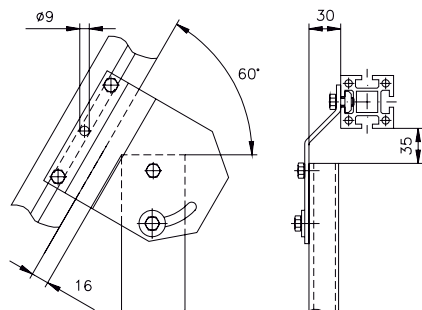
Example of fastening option A, 20°



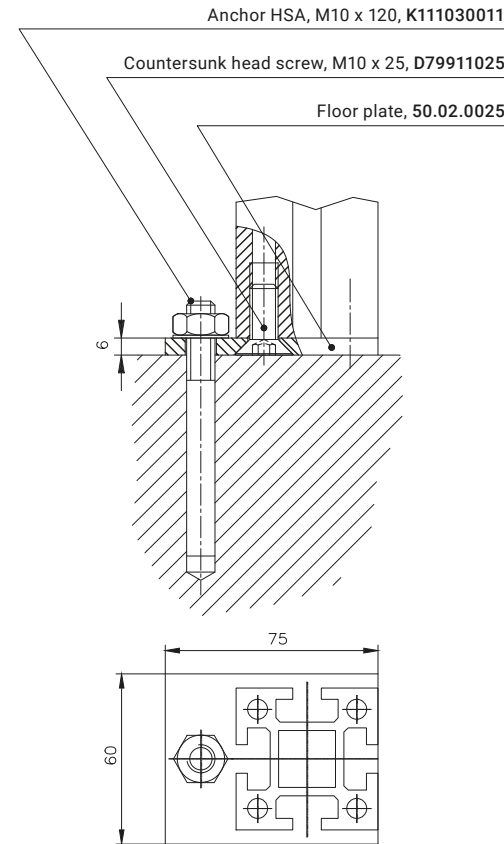
Example of fastening option B, 45°



Example of fastening option C, 60°



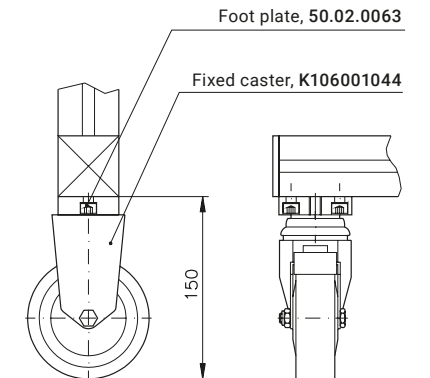
Example of a floor plate



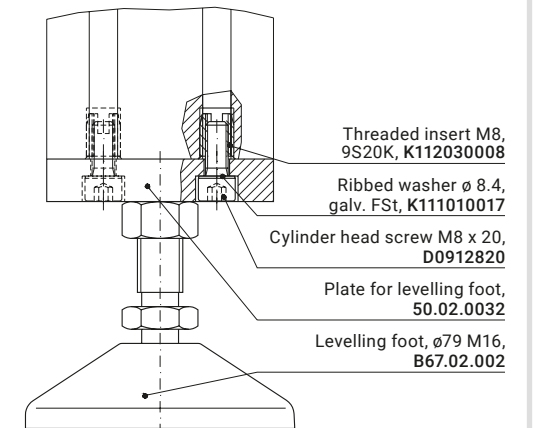
Foot Options

A variety of pad options are available depending on the stand that is selected. Examples include levelling feet, floor plates for anchoring or fixed castors and swivel casters.

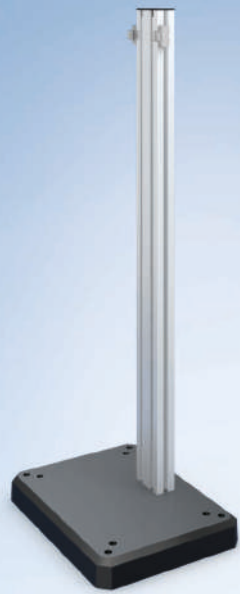
Example of fixed and swivel casters, type A



Example of a levelling foot, ø 79 M16



Single Stands



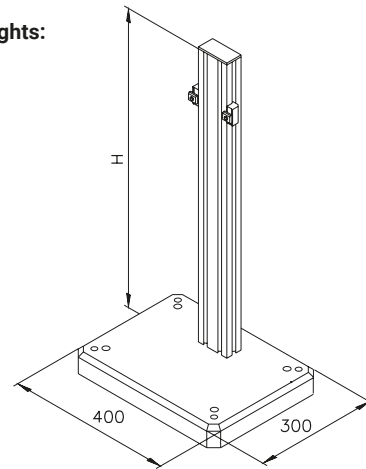
Stand S54.80

B67.04.080

Single stand with profile mk 2040.41 for conveyors up to 250 mm wide. Can be used for belt conveyors GUF-P MINI and GUF-P 2000 and modular belt conveyor MBF-P 2040.

Standard heights:

- H 500 mm
- H 750 mm
- H 1000 mm
- H 1250 mm
- H 1500 mm



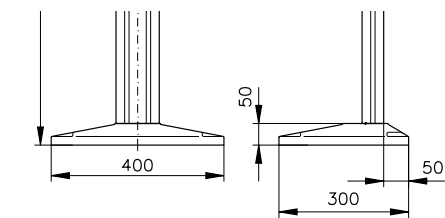
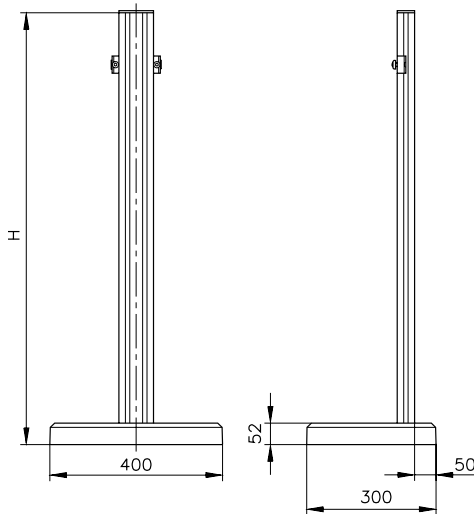
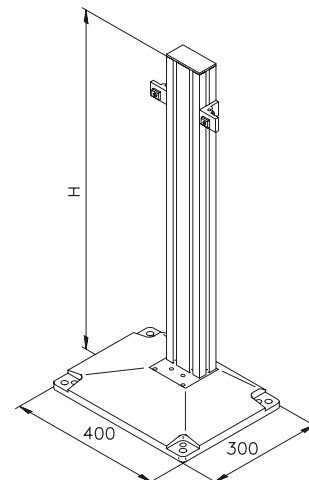
Stand S51.2

B67.04.002

Single stand with profile mk 2004 for conveyors up to 250 mm wide. Can be used for belt conveyors GUF-P MINI, GUF-P 2000 and MBF-P 2040.

Standard heights:

- H 500 mm
- H 750 mm
- H 1000 mm
- H 1250 mm
- H 1500 mm

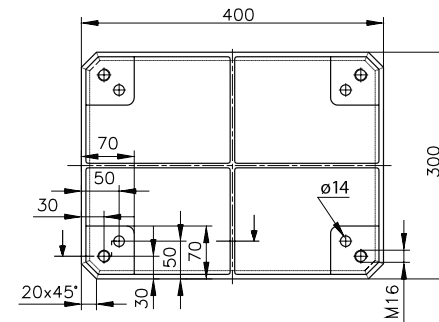


Floor fastening element for single stand

As floor fastening elements for single stands, base plates ensure stability, come with a black paint finish as standard and have a defined drilling pattern for facilitating anchoring to the floor.

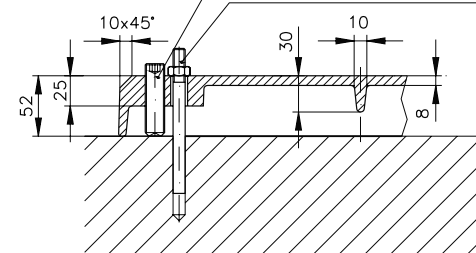
Base Plate 7 50.02.0089

Grey cast-iron, painted black



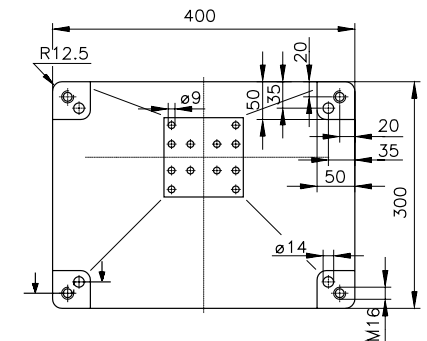
Adjusting screw DIN 916, 8.8 galv., M16 x 60, D09161660

Anchor HSA, M10 x 120, K111030011



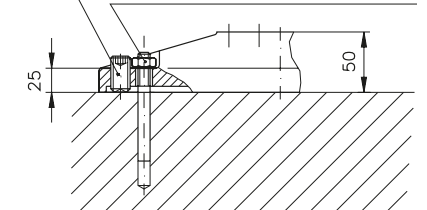
Base Plate 1 50.02.0023

Grey cast-iron, painted black



Adjusting screw DIN 916, 8.8 galv., M16 x 40, D09161640

Anchor HSA, M10 x 120, K111030011



Single Stands



Versaflex Stand type 1

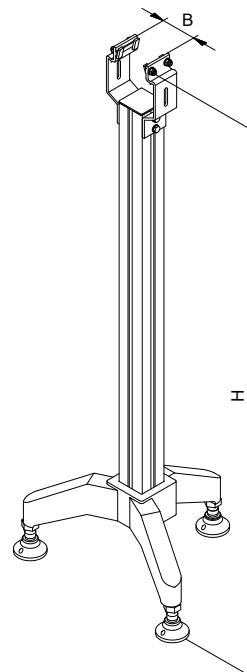
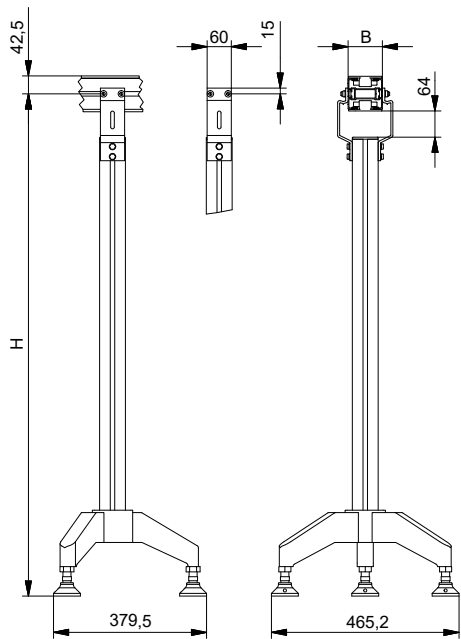
Height-adjustable single stand, can be used for the flat top chain conveyor SBF Versaflex.

Standard heights:

H 500 mm - 1500 mm
 ± 50 mm

Standard width:

B 45 mm
 B 65 mm
 B 85 mm
 B 105 mm



Versaflex Stand type 2

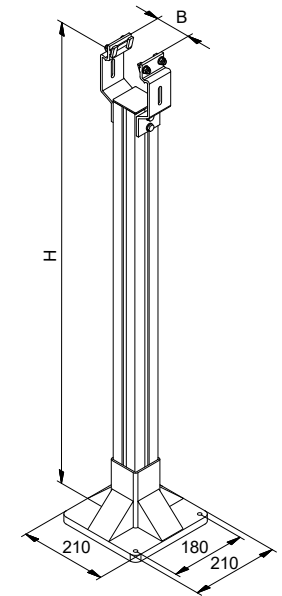
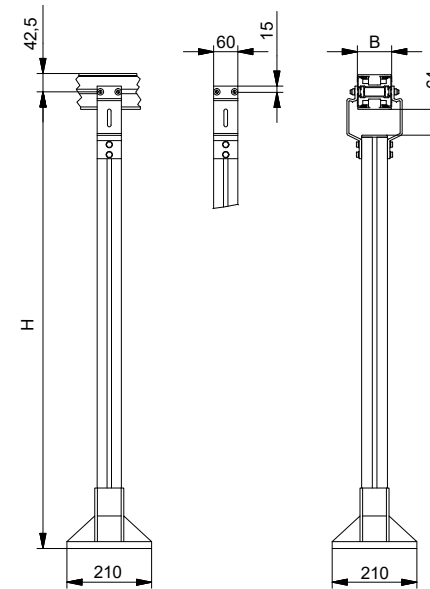
Height-adjustable single stand, can be used for the flat top chain conveyor SBF Versaflex.

Standard heights:

H 500 mm - 1500 mm
 ± 30 mm

Standard width:

B 45 mm
 B 65 mm
 B 85 mm
 B 105 mm



Single Stands



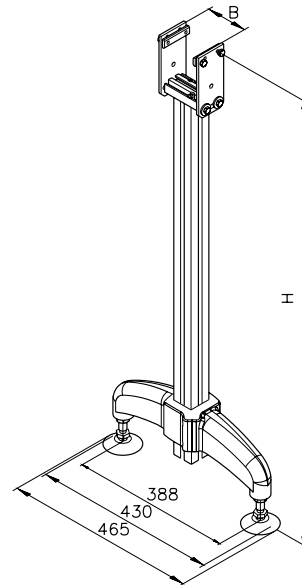
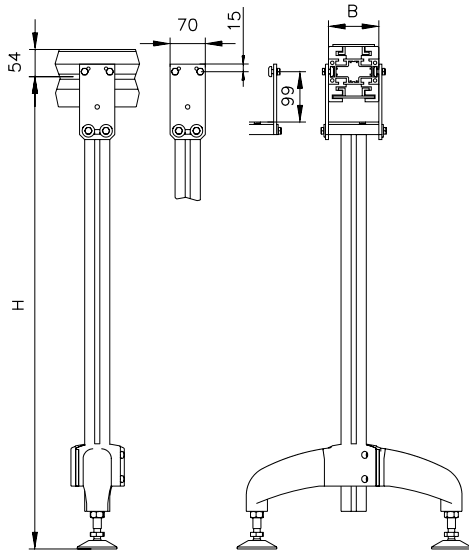
Stand S52.5

B67.05.008

Height of single stand can be adjusted with mk 2000 profile. Can be used for flat top chain conveyor SBF-P 2254.

Standard heights:
 H 500 - 1500 mm
 ± 50 mm

Standard width:
 B 100 - 500 mm



Stands



... for light loads

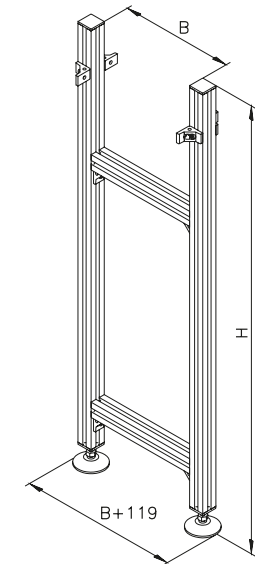
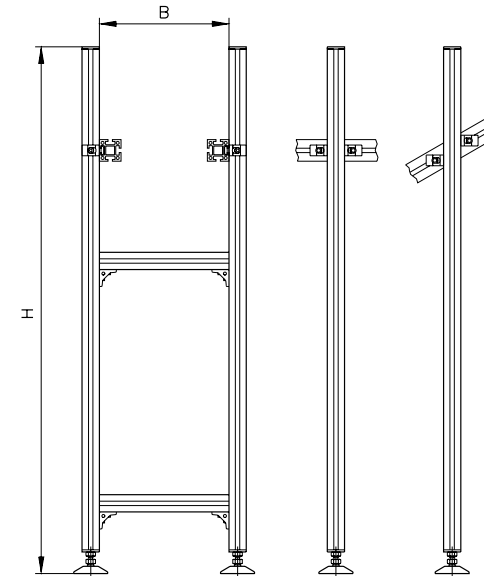
Stand S55.1

B67.06.011

Stand in simple H design with mk 2040.40 profile (light duty). Can be used for virtually all conveyor systems, except curved conveyors and incline conveyors.

Standard heights:
 H 500 mm
 H 750 mm
 H 1000 mm
 H 1200 mm

Standard width:
 B = 200 - 1200 mm



Stands

... for light loads

Stand S53.1

B67.06.001

Lightweight height-adjustable stand in H design with mk 2001 profile. Can be used for virtually all conveyor systems, except curved conveyors and incline conveyors.

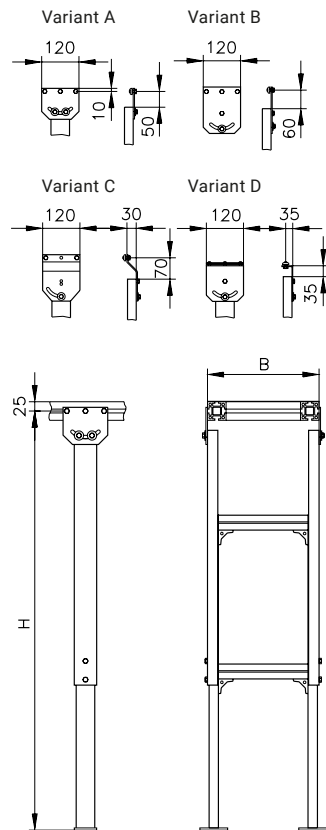
Standard heights with adjustment range:

- H 325 mm ± 25 mm
- H 400 mm ± 50 mm
- H 550 mm ± 100 mm
- H 700 mm ± 150 mm

Standard width:

B = 200 - 800 mm

For H 700 mm or higher,
uses 2 traverses



... for light loads

Stand S53.11

B67.06.002

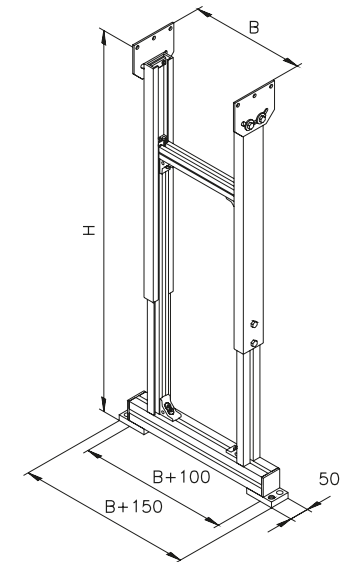
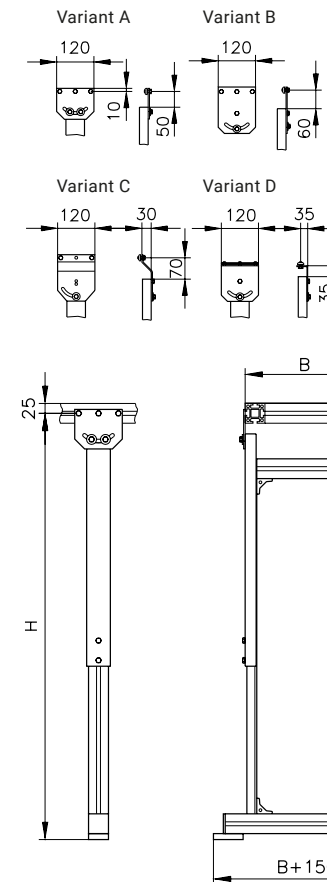
Lightweight height-adjustable stand with base traverse in H design with mk 2001 profile. Can be used for virtually all conveyor systems, except curved conveyors and incline conveyors. The stand is suitable for fixed casters and swivel casters.

Standard heights with adjustment range:

- H 400 mm ± 25 mm
- H 450 mm ± 25 mm
- H 500 mm ± 50 mm
- H 600 mm ± 50 mm
- H 700 mm ± 100 mm
- H 800 mm ± 150 mm

Standard width:

B = 100 - 500 mm



Stands

... for light loads

Stand S53.11, mobile

B67.06.100

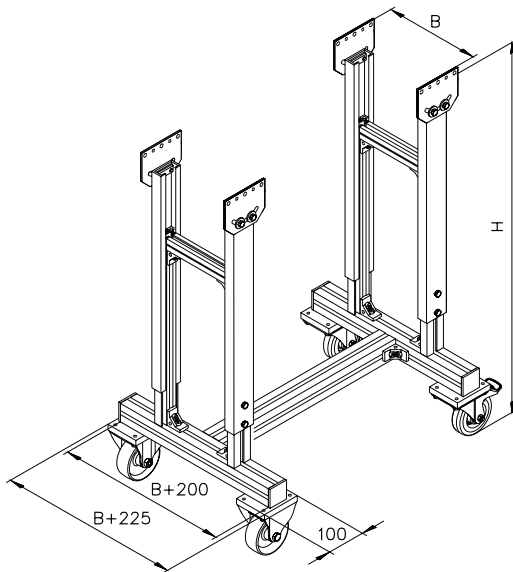
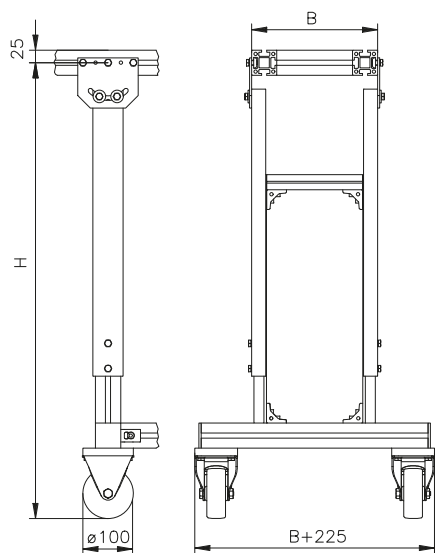
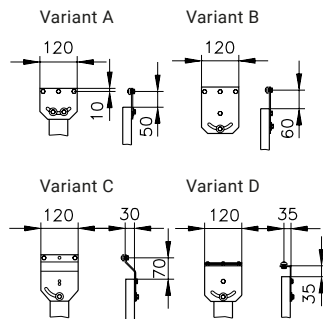
Lightweight height-adjustable stand with base traverse in mobile H design with mk 2001 profile. Can be used for virtually all conveyor systems, except curved conveyors and incline conveyors.

Standard heights with adjustment range:

- H 600 mm ± 25 mm
- H 700 mm ± 50 mm
- H 800 mm ± 100 mm

Standard width:

B = 100 - 500 mm



... for heavy loads

Stand S53.2

B67.06.003

Medium-weight height-adjustable stand in H design with mk 1014 profile. Can be used for virtually all conveyor systems, except curved conveyors and incline conveyors.

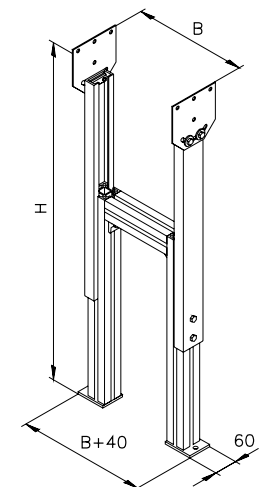
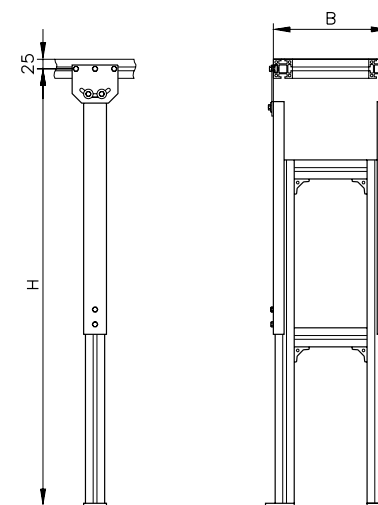
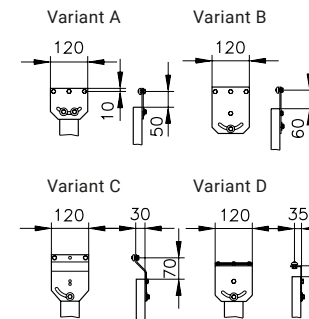
Standard heights with adjustment range:

- H 325 mm ± 25 mm
- H 400 mm ± 50 mm
- H 550 mm ± 100 mm
- H 700 mm ± 150 mm
- H 850 mm ± 200 mm
- H 1000 mm ± 200 mm
- H 1200 mm ± 200 mm

Standard width:

B = 200 - 1500 mm

For H 700 mm or higher, uses 2 traverses



Stands

... for heavy loads

Stand S53.21

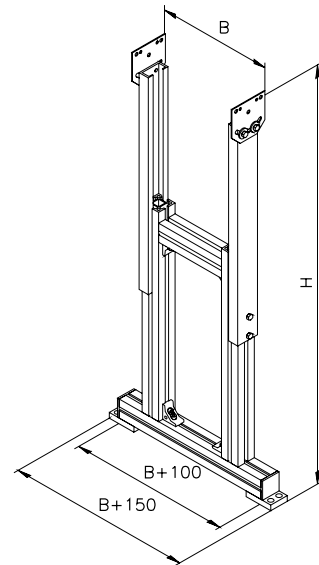
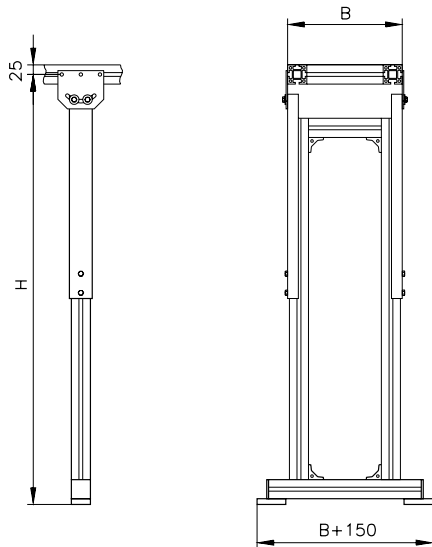
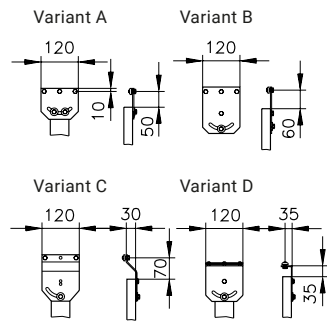
B67.06.004

Medium-weight height-adjustable stand with base traverse in H design with mk 2014 profile. Can be used for virtually all conveyor systems, except curved conveyors and incline conveyors. The stand is suitable for fixed casters and swivel casters.

Standard heights with adjustment range:

- H 400 mm ± 25 mm
- H 450 mm ± 25 mm
- H 500 mm ± 50 mm
- H 600 mm ± 50 mm
- H 700 mm ± 100 mm
- H 800 mm ± 150 mm
- H 1000 mm ± 200 mm
- H 1200 mm ± 200 mm

Standard width:
B = 200 - 800 mm



... for heavy loads

Stand S53.21, mobile

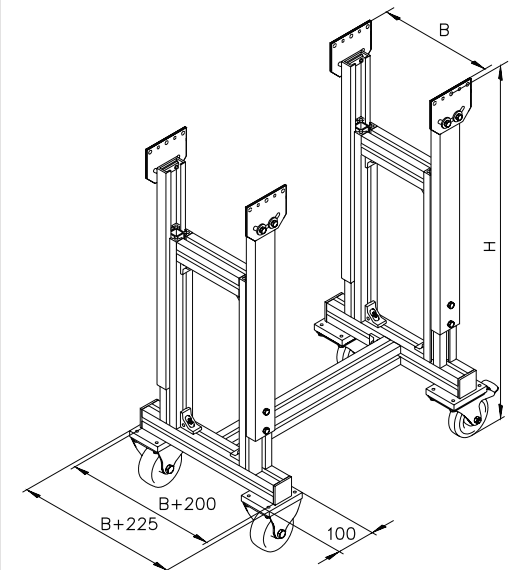
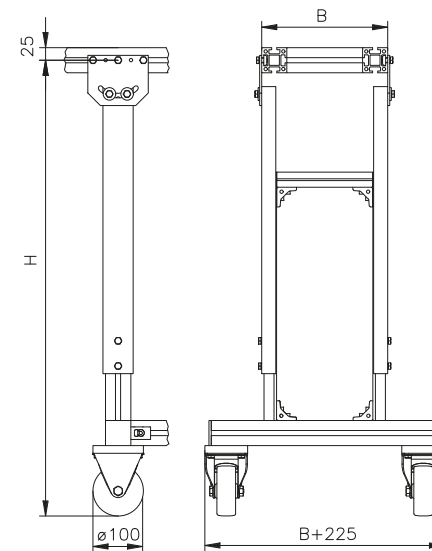
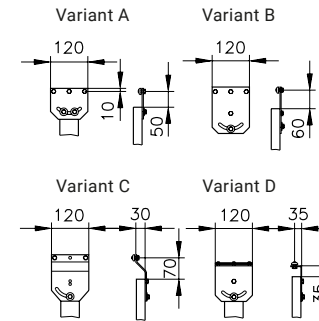
B67.06.101

Medium-weight height-adjustable stand with base traverse in mobile H design with mk 2014 profile. Can be used for virtually all conveyor systems, except curved conveyors and incline conveyors.

Standard heights with adjustment range:

- H 600 mm ± 25 mm
- H 700 mm ± 50 mm
- H 800 mm ± 100 mm
- H 1000 mm ± 150 mm
- H 1200 mm ± 200 mm

Standard width:
B = 200 - 800 mm



Stands

... for heavy loads

Stand S53.32

B67.06.016

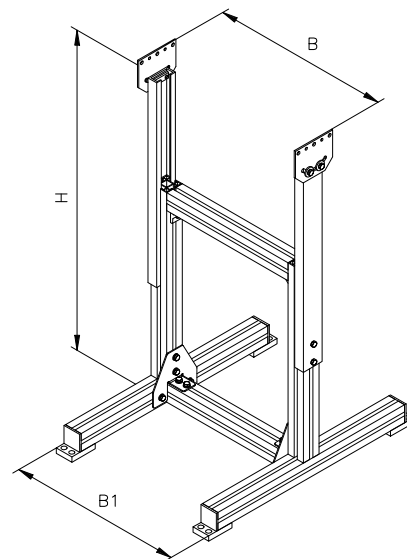
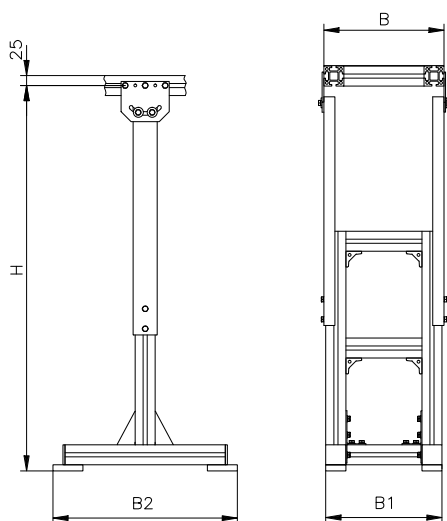
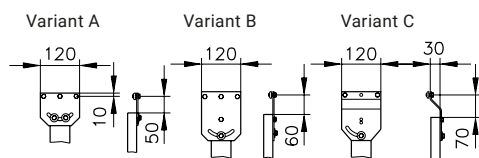
Medium-weight height-adjustable stand with base traverse in H design with mk 2014 profile. Can be used for virtually all conveyor systems, except curved conveyors and incline conveyors.

Standard heights with adjustment range:

- H 450 mm ± 25 mm
- H 500 mm ± 50 mm
- H 600 mm ± 50 mm
- H 700 mm ± 100 mm
- H 800 mm ± 150 mm
- H 1000 mm ± 200 mm

Standard width:

- B = 300 - 1000 mm
- B1 = B-10
- B2 = 460, 660 mm



... for heavy loads

Stand S31

B67.03.002

Heavy-duty height-adjustable stand in H design with mk 2031 profile. Can be used for virtually all conveyor systems, except curved conveyors and incline conveyors.

Standard heights with adjustment range:

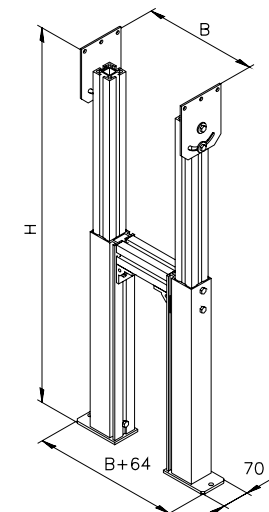
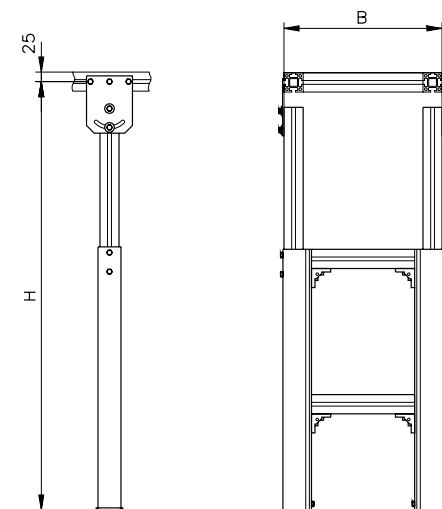
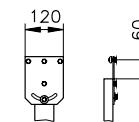
- H 325 mm ± 25 mm
- H 400 mm ± 50 mm
- H 550 mm ± 100 mm
- H 700 mm ± 150 mm
- H 850 mm ± 200 mm
- H 1000 mm ± 250 mm
- H 1150 mm ± 300 mm
- H 1500 mm ± 300 mm
- H 2000 mm ± 300 mm

Standard width:

- B = 500 - 2000 mm

For H 1150 mm or higher, uses 2 traverses

Variant B



Side Rails

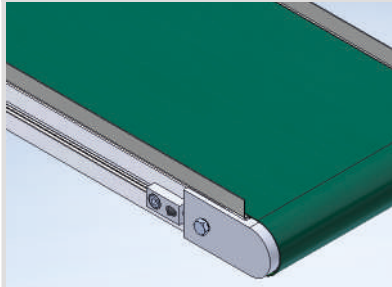
Fixed Side Rails

The side rail SF1.3 is a non-adjustable, rigid side rail for belt conveyors. The edges of the slide bed provide a cost-effective side rail with a selection of different heights. Due to its design, the SF cannot be removed and is always fitted on both sides as standard. The length is limited to the length of the slide bed.

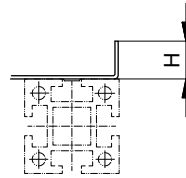
Only available for belt conveyors.

Side Rail SF1.3

B17.00.003



H = 10-100 mm
 (Standard 25, 50, 75 mm)



Fixed Side Rails

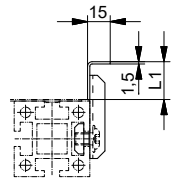
Fixed side rails are non-adjustable, rigid side rails that result in a fixed usable width. They can be removed and can be fitted at various heights on one or both sides.

Side Rail SF2.1

B17.00.004



L1 = 25, 50, 75 mm

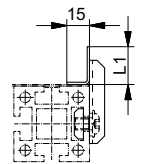


Side Rail SF2.2

B17.00.005

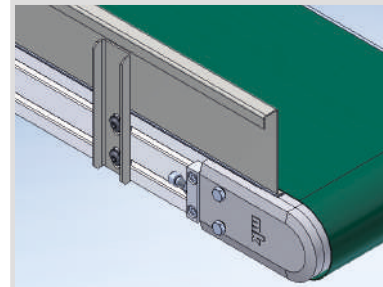


L1 = 25, 50, 75 mm

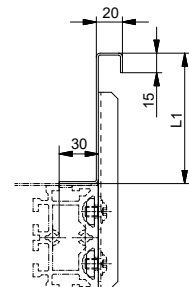


Side Rail SF2.3

B17.00.028



L1 = 100, 150, 200 mm



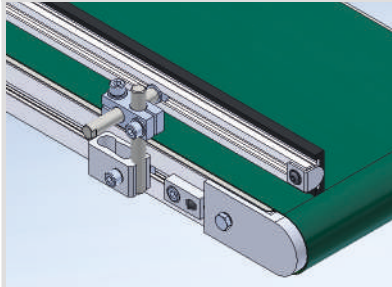
Side Rails

Adjustable Side Rails

The side rails for occasional adjustment allow you to vary the usable width and height. The conveyor can be quickly and easily adapted to the specific conditions and products. The side rails are comprised of the side rail holders and the side rail strips on the next page. Strip type 22 can be seen in the diagrams below. The side rails can be fitted on one or both sides and can be removed.

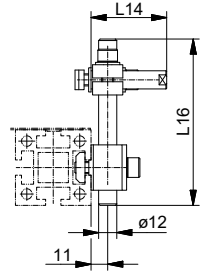
Side Rail SF01

B17.00.101



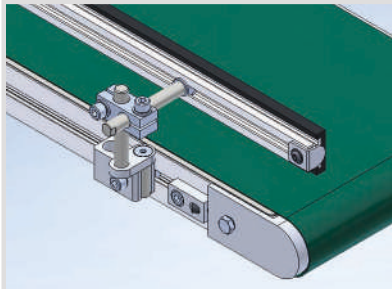
L14 = 50, 75, 100 mm
 L16 = 75, 100, 150, 200 mm

Holder HSF01 (single)
 B27.01.001



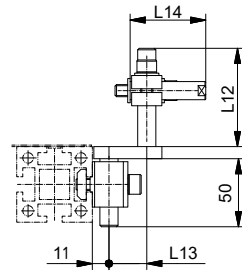
Side Rail SF02

B17.00.102



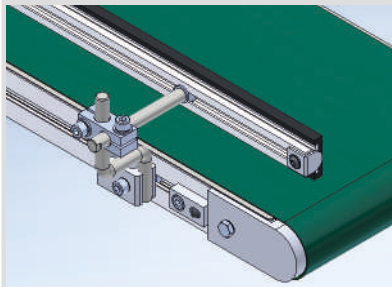
L12 = 50, 75, 100, 150 mm
 L13 = 25, 50 mm
 L14 = 50, 75, 100 mm

Holder HSF02 (single)
 B27.01.002



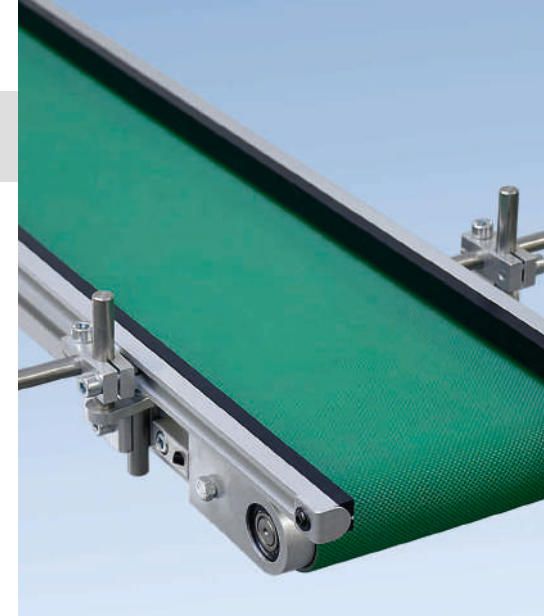
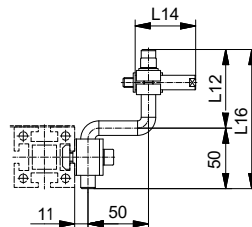
Side Rail SF03

B17.00.103



L16 = 100, 150, 200

Holder HSF03 (single)
 B27.01.003

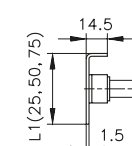
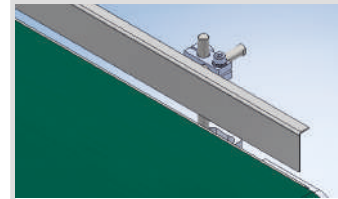


Side Rail Strips

Depending on the application and product, a variety of side rail strips such as sheets, round rods or profiles with wear strips are available for selection. Combined with the adjustable side rail holders, they ensure the optimal positioning for the products.

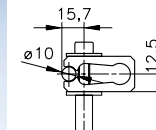
Guide rail type 01

B17.01.013



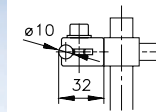
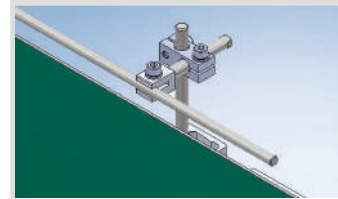
Guide rail type 11

B17.01.017



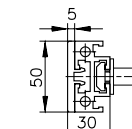
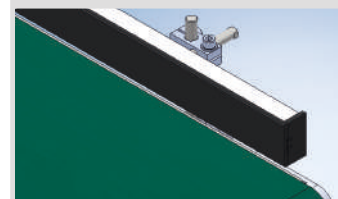
Guide rail type 12

B17.01.018



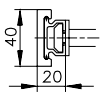
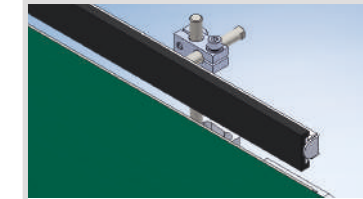
Guide rail type 21

B17.01.010



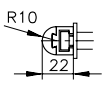
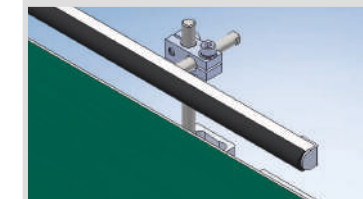
Guide rail type 22

B17.01.014



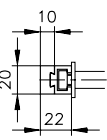
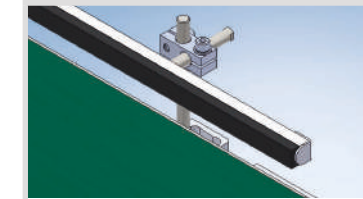
Guide rail type 23

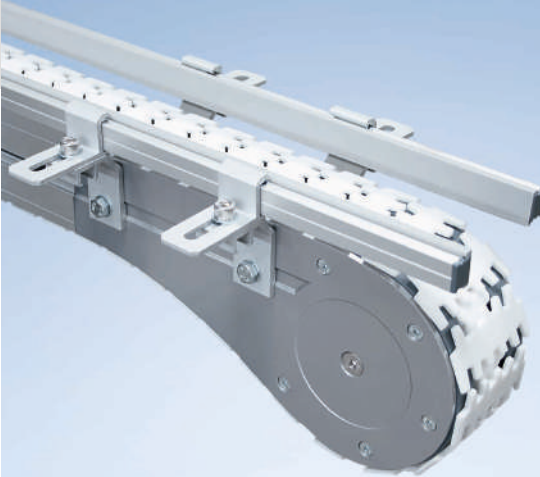
B17.01.015



Guide rail type 24

B17.01.016

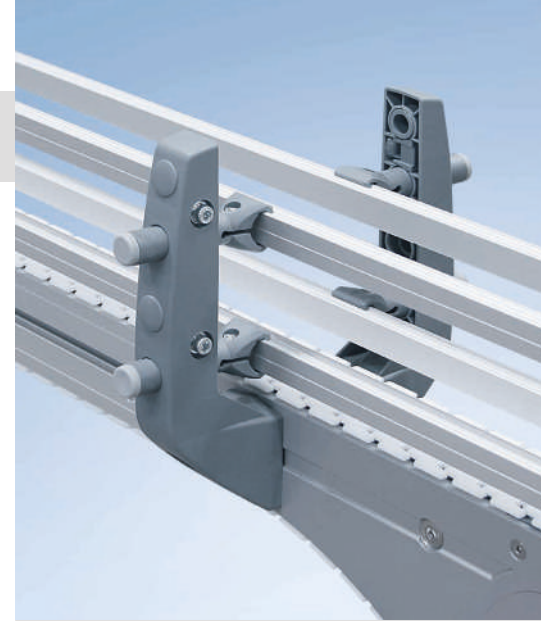




Side Rails

Side Rails Versaflex SBF A04...A29

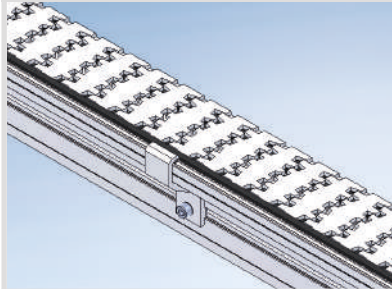
The side rails for the Versaflex flat top chain conveyor system are equipped with holders and profiles made from aluminium with or without polyethylene wear strips that are gentle on the product.



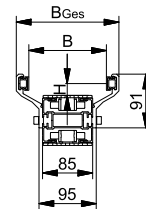
Side Rails Versaflex SBF A04...A29

The side rails for occasional adjustment enable the useful width to vary. The conveyor can be quickly and easily adapted to the specific conditions and products. An option with additional height adjustment is available as an option.

Side Rail AGRM type 11



The side rail is available in different fixed heights and widths. It is quick and easy to assemble.



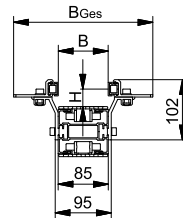
System	A04	A06	A08	A10	A17	A29
Available widths B [mm]*	47, 61, 71, 82, 85, 95, 111, 113, 121, 145, 195	67, 81, 91, 102, 105, 115, 131, 133, 141, 165, 215	87, 111, 135, 153, 161, 185, 235	107, 131, 155, 173, 181, 205, 255	184, 208, 232, 250, 258, 282, 332	302, 326, 350, 368, 376, 400, 450

* Different widths are available by using different holders

Side Rail AGRM type 2.3



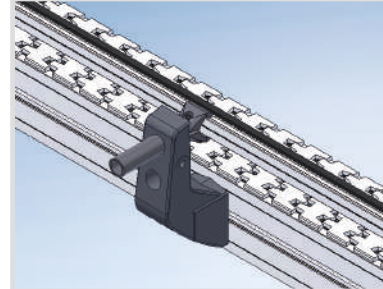
The side rail is available in a number of different fixed heights. The width can be adapted slightly.



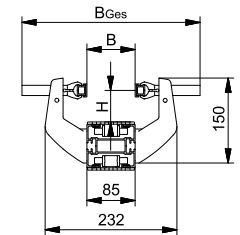
System	A04	A06	A08	A10	A17	A29
Available widths B [mm]*	0-99	0-119	29-139	49-159	182-252	300-370

* Different widths are available by using different holders

Side Rail AGRP type 1.0



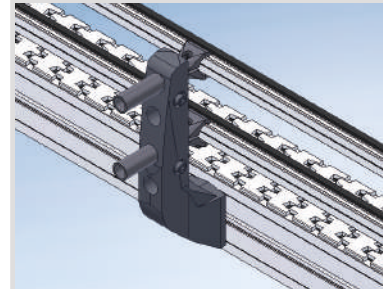
The side rail is available in a number of different fixed heights. The holder can hold up to two side rail profiles. The width can be flexibly adapted.



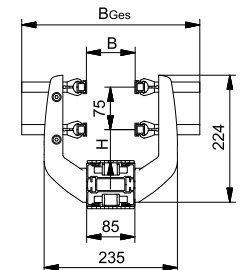
System	A04	A06	A08	A10	A17	A29
Adjustable widths B [mm]*	0-59	0-79	0-99	9-119	86-196	204-314

* Practically all widths are configurable by using different components

Side Rail AGRP type 2.0



The side rail is available in a number of different fixed heights. The holder can hold up to four side rail profiles. The width can be flexibly adapted.



System	A04	A06	A08	A10	A17	A29
Adjustable widths B [mm]*	0-59	0-79	9-99	29-119	106-196	224-314

* Practically all widths are configurable by using different components



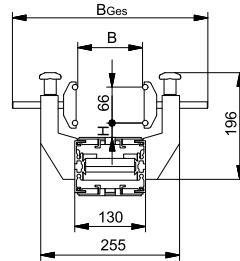
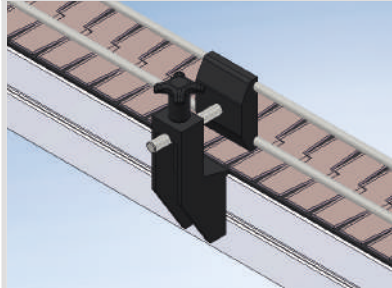
Side Rails

Adjustable Side Rails SBF-P 2254

The adjustable side rails SF10.1 and SF10.2 are equipped with stainless steel round rods. These versions are particularly suitable for higher products. The side rail SF10.3 is more suitable for products with delicate surfaces thanks to their wear strip. The only difference in the versions for the curve are the curved guide rails.

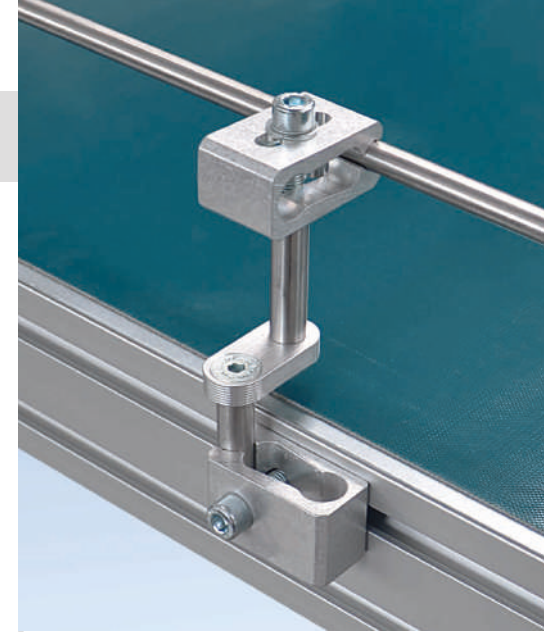
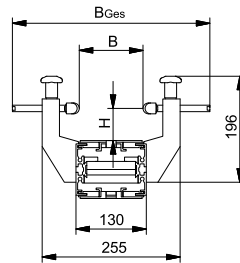
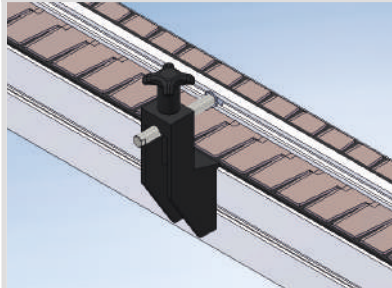
Side Rail SF10.1

B17.00.020



Side Rail SF10.3

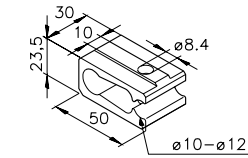
B17.00.022



Individual Components

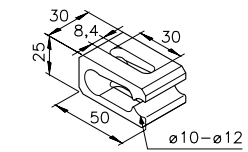
Clamps for round rods

Material: Tumbled aluminium

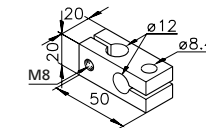


Clamp 1
30.00.0001

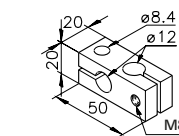
for 10 mm slot width



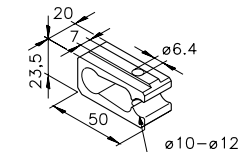
Clamp 2
30.00.0002



Clamp 3, right
30.00.0013ZN

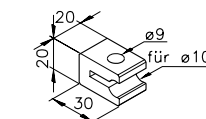


Clamp 3, left
30.00.0047ZN



Clamp
30.00.0017

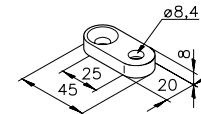
for 7 mm slot width



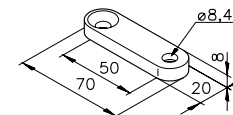
Clamp
30.00.0038

Nuts for round rods

Material: Tumbled aluminium



Nut 25 mm
34.09.0003



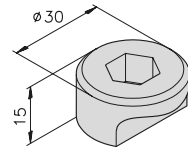
Nut 50 mm
34.09.0004

Side Rails

Individual Components

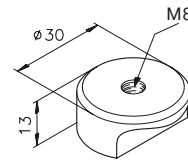
Swivel Clamps

Swivel clamps allow for a wide variety of angle and height connections for the guide rods.



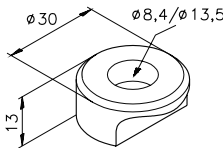
Clamp
mk 2522

PA6GF 30%,
glass fibre reinforced



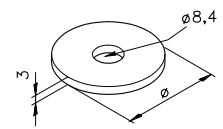
Clamp
30.00.0024

stainless steel 1.4305



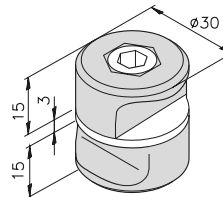
Clamp
30.00.0023

stainless steel 1.4305



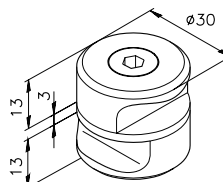
Washer $\varnothing 30$
63.00.0016

stainless steel 1.4305



Clamp, complete
B46.02.005

PA6GF 30%,
glass fibre reinforced



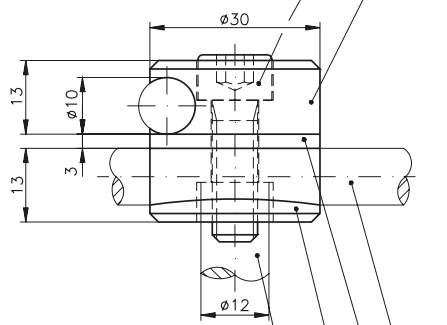
Clamp, complete
B46.02.004

stainless steel 1.4305



Stainless steel clamp, **30.00.0023**
Plastic clamp, **mk 2522**

Cylinder head screw M8 x 20,
D0912820

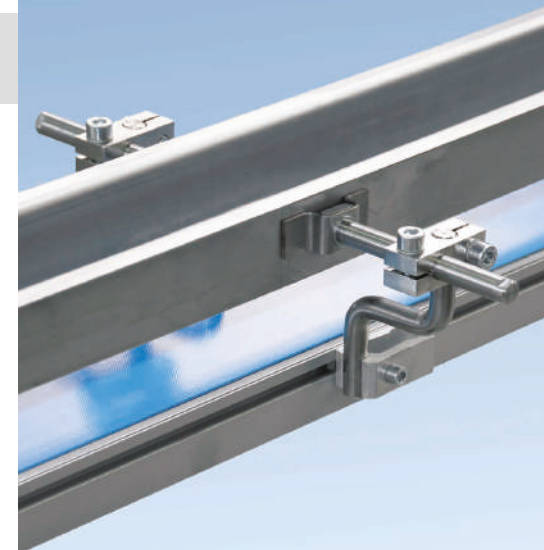


Rod, M8 $\varnothing 12$, **7000AA***

Stainless steel clamp, **30.00.0023**
Plastic clamp, **mk 2522**

Washer $\varnothing 30$, **63.00.0016**

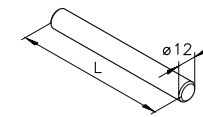
Rod, $\varnothing 10$, **7000AB***



Individual Components

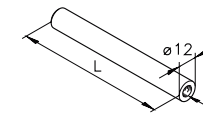
Round Rods

Material: Stainless steel



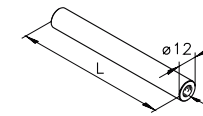
Rod, $\varnothing 12$
7000AD.*

2-chamfer
stock length 50, 75, 100,
150, 200 and 250 mm



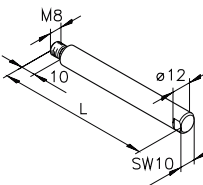
Rod, $\varnothing 12$
7000AA....*

M8 female thread, one end
stock length 50, 75, 100,
150 and 200 mm



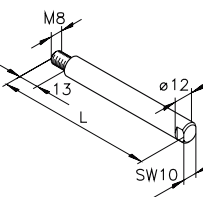
Rod, $\varnothing 12$
7000AF.*

M8 female thread, both ends
stock length 50, 75, 100
and 150 mm



Rod, $\varnothing 12$
7000CC.*

male thread, M8, one end
stock length 50, 75 and
100 mm

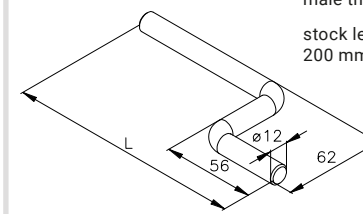


Rod, $\varnothing 12$
7000CA.*

male thread, M8, one end
stock length 50, 75 and
100 mm

Rod, $\varnothing 12$
7000DB.*

male thread, M8, one end
stock length 100, 150 and
200 mm





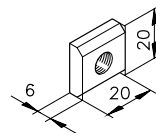
Nuts

Nuts for connecting accessories such as initiators, stoppers, holders, and so on, can be ordered.

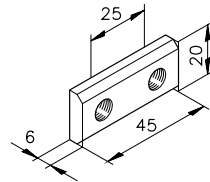
Material: Galvanised steel

Nuts for Profile Slot, 10 mm

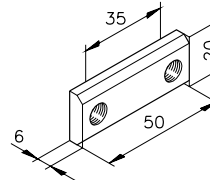
(all systems except for GUF-P MINI)



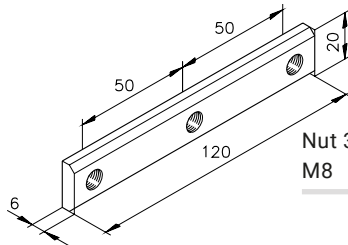
Nut 1	
M6	34.02.0008
M8	34.01.0001



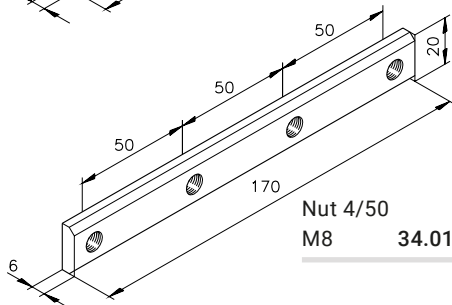
Nut 2/25	
M6	34.02.0010
M8	34.01.0002



Nut 2/35	
M8	34.01.0011



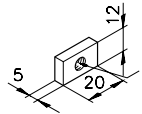
Nut 3/50	
M8	34.01.0006



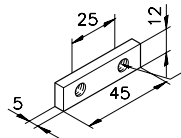
Nut 4/50	
M8	34.01.0007

Nuts for Profile Slot, 7 mm

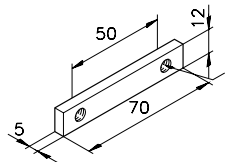
(GUF-P MINI)



Nut 1 without chamfer	
M6	34.02.0001



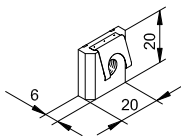
Nut 2/25	
M6	34.02.0002



Nut 2/50	
M6	34.02.0003

Nuts for Profile Slot, 10 mm

(all systems except for GUF-P MINI)



Nut 1 with spring sheet	
M6	34.02.0051
M8	34.01.0051



Nut 1 ESD with spring sheet	
M6	34.02.0050
M8	34.01.0050



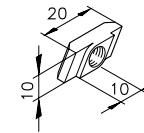
Nuts for Later Mounting

Nuts for later mounting can be slotted into the profile slot after the assembly has been completed. In addition, they can be used for profiles with closed slots that are only open where the connection is located. The swivel-in nuts with spring sheet also provide an ESD function and an attachment in the slot.

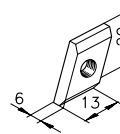
Material: Galvanised steel

Nuts for Profile Slot, 10 mm

(all systems except for GUF-P MINI)



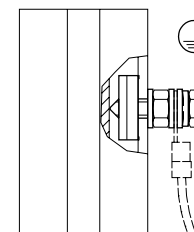
T-nut	
M4	34.07.0004
M5	34.07.0003
M6	34.07.0002
M8	34.06.0002



Slot nut	
M6	34.04.0003
M8	34.03.0002

stainless steel

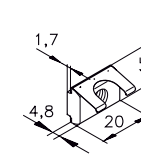
Earth Terminal



Earth Terminal	
B02.99.151	

Nuts for Profile Slot, 10 mm

(all systems except for GUF-P MINI)

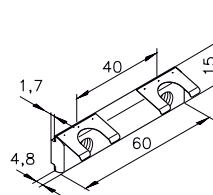


Swivel-in nut 1 ESD with spring sheet	
M4	34.16.0431
M5	34.16.0531
M6	34.16.0631
M8	34.16.0831

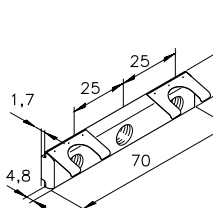


Swivel-in nut 1 ESD with spring sheet	
M5	34.16.0537
M6	34.16.0637
M8	34.16.0837

stainless steel



Swivel-in nut 2/40 ESD with spring sheet	
M8	34.16.0834



Swivel-in nut 3/25 ESD with spring sheet	
M8	34.16.0835



Electrical Components

Frequency Inverters/ Reglomats

The integration of conveyor systems into existing processes is becoming more and more complex. At the customer's request, mk can supply complete solutions from the control concept to hand-off at the customer's premises. We can also implement wiring to terminal boxes, I/O modules or bus systems based on customer specifications. Even for small controllers, mk can draw from an extensive portfolio of standard components.

Frequency Inverter (FI) for Three-phase Motor

The frequency inverter lets you control the conveyor speed within a range of 1:7 (10-70 Hz), assuming an alternating current and the nominal speed at 50 Hz.

- Supply: Alternating current 220-240 V 50 Hz
- Adjustment range: 1:7 (10-70 Hz)
- Degree of protection: IP66
- Analogue input 0 to +10 V DC
- Three digital inputs (for instance, for enabling, reversing the direction of rotation, photoelectric sensors, and so on)
- Digital output 24 V DC/ 50 mA
- W x H x T with holder: 380 x 184 x 210
- W x H x T without holder: 237 x 161 x 180

All the frequency inverters are suitable for reverse operation

Item no.	Designation	Note
B16.08.000	Reglomat 180DC-3A	to 0,25 kW
B16.08.001	Reglomat 180DC-3A-RV	180/200 V DC

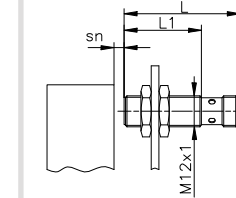
- Version RV = with reverse operation
 - Reglomats for 24 V DC motors can be supplied on request.
- | Item no. | incl. holder | Item no. | without holder | Designation | Frequency Inverter |
|-------------------|--------------|----------|----------------|--------------|--------------------|
| B16.08.113 | K309000227 | | | 1 x 230 V AC | 0,37 kW |
| B16.08.114 | K309000228 | | | 1 x 230 V AC | 0,75 kW |
| B16.08.115 | K309000229 | | | 1 x 230 V AC | 1,50 kW |
| B16.08.116 | K309000230 | | | 3 x 400 V AC | 1,50 kW |
| B16.08.110 | K309000224 | | | 1 x 115 V AC | 0,37 kW |
| B16.08.111 | K309000225 | | | 1 x 115 V AC | 0,75 kW |
| B16.08.112 | K309000226 | | | 1 x 115 V AC | 1,10 kW |

- B1609AA02000** Shielded cable (FI to motor) L = 2 m
- K307000082** Supply line with angle plug, L = 3 m
- K307000083** Supply line with angle plug, L = 5 m



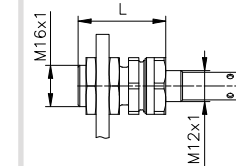
Initiators

Initiators are used to control, position and monitor processes in automation technology. The initiators used in mk conveyor technology consist of four components: the inductive sensor, the clamp mount, the sensor cable and the initiator holder.



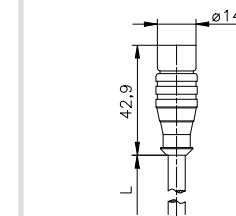
Initiator M12x1

Item no.	L [mm]	L1 [mm]	sn [mm]
K309000095	45	30	4
K308000009	45	30	2
K308000010	70	40	4



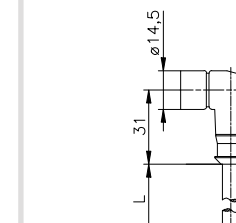
Clamp mount M12x1

Item no.	L [mm]
K309000034	34
K309000035	44.5



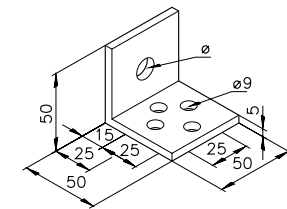
Sensor cable with bushing*, M12x1, straight

Item no.	L [m]
K307000002	5



Sensor cable with bushing*, M12x1, angled

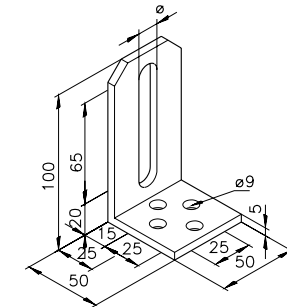
Item no.	L [m]
K307000027	5
K307000026	10



Initiator holder A

Item no.	
16.00.0000	∅ 13
16.00.0001	∅ 19
16.05.0011	R1/4"

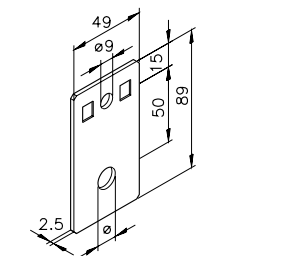
tumbled Al



Initiator holder B

Item no.	
16.00.0006	∅ 13
16.00.0007	∅ 19

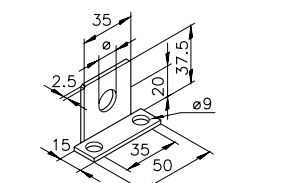
tumbled Al



Initiator holder C

Item no.	
16.00.0011	∅ 9
16.00.0012	∅ 13
16.00.0013	∅ 19

galv. steel

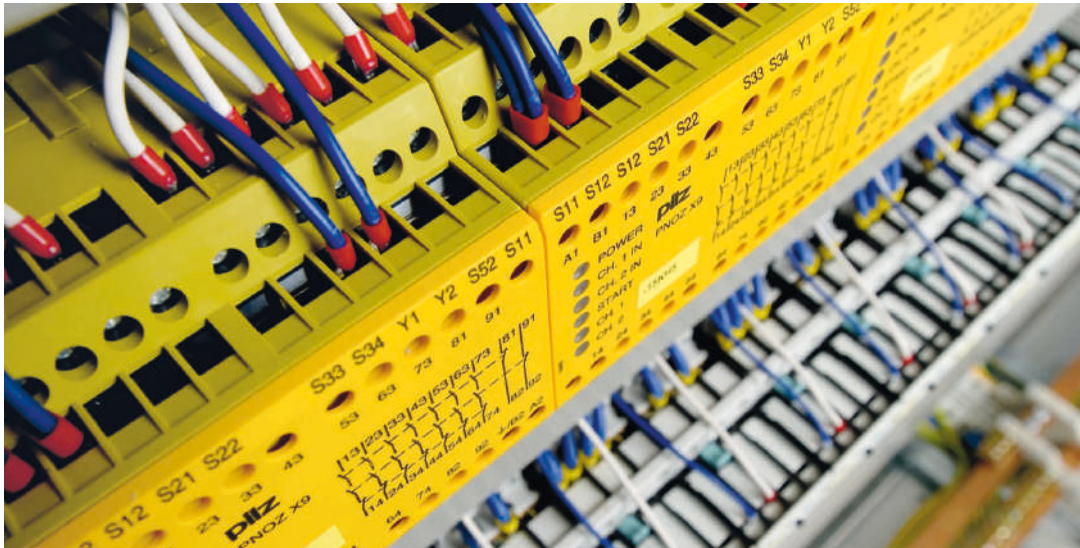


Initiator holder E

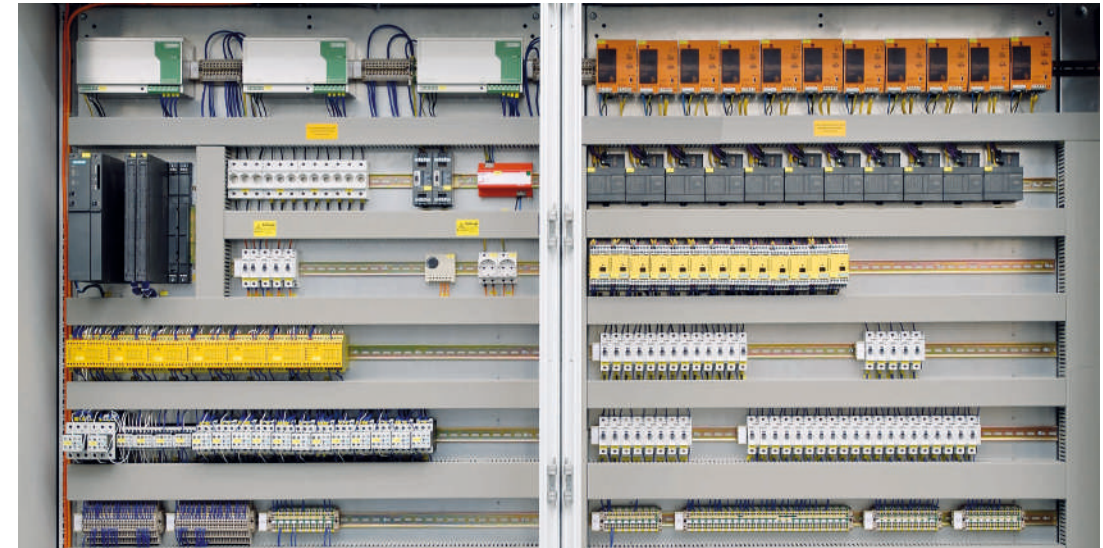
Item no.	
16.00.0026	∅ 9
16.00.0027	∅ 13
16.00.0028	∅ 19

galv. steel

* Other end is open cable



Safety circuit for emergency access and operating access



Complete control system with Siemens S7 and bus system



Valve terminal with input and output module



Control cabinet attached on the frame and protective device combination



Control cabinet with operator panel on which minor program changes can be made directly



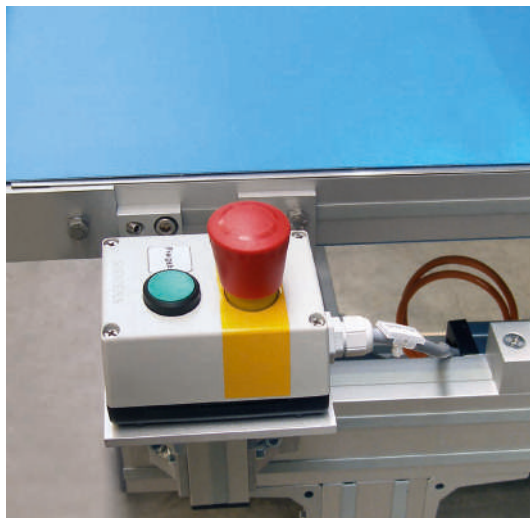
Door dial with emergency stop button and mobile operator panel



Main switch with integrated motor overload switch



Mobile touchscreen with connection box and offset main switch



Enable button with emergency stop button



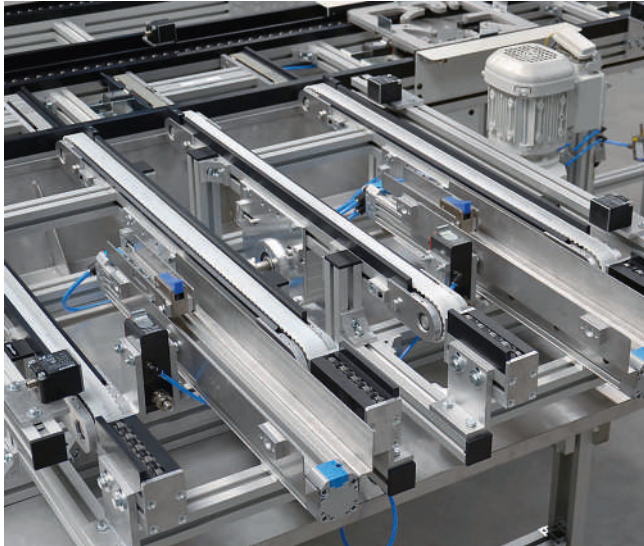
Emergency stop button



Compact control device for manual control of transport conveyors and their speed



Standardised operating device



Lift and transfer with component monitoring and end position sensor



Flexible compressed air connection



Sensors for deceleration and stopping



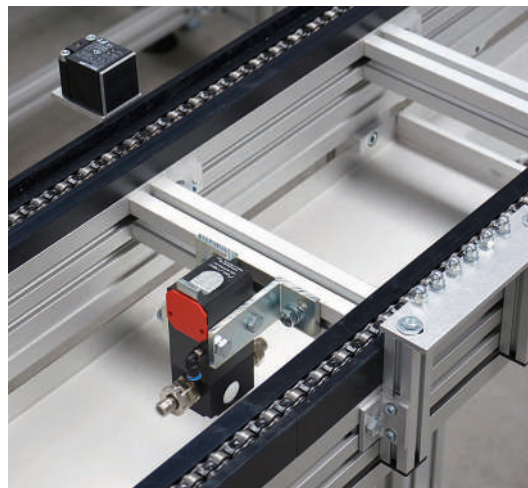
Initiator holder made from VA steel sheet



Photoelectric sensor with adjustable holder



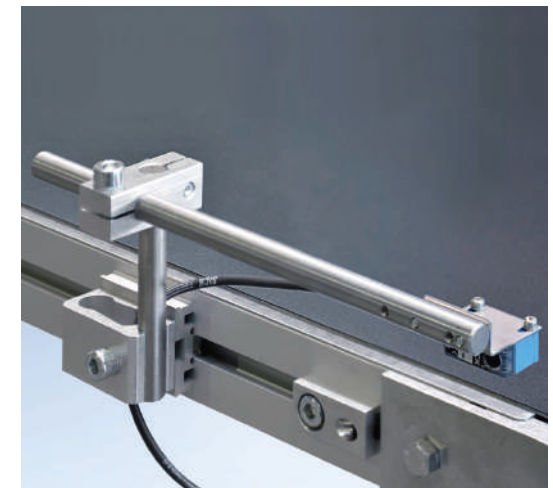
Initiator holder made from aluminium angle bracket



Square sensor and stopper with monitor



Adjustable reflector holder

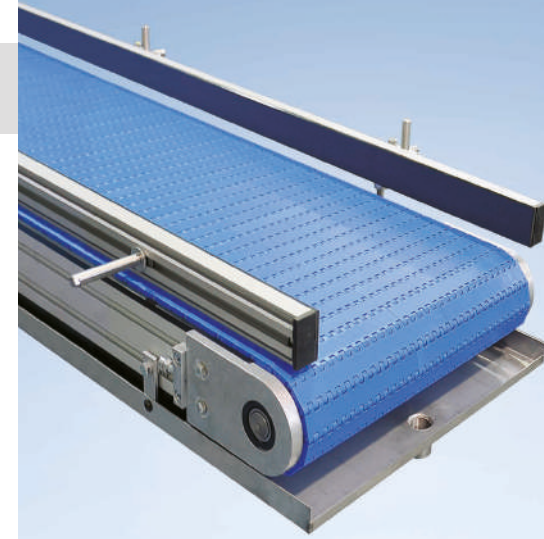
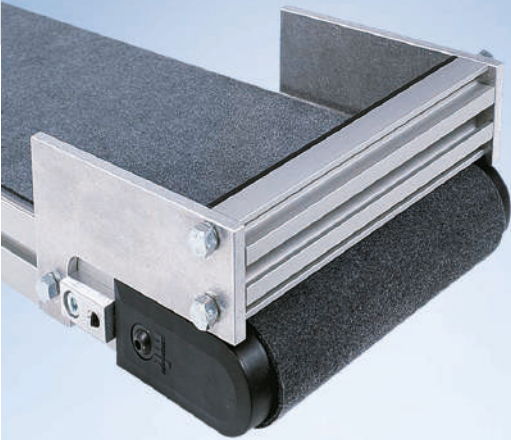


Adjustable holder for photoelectric sensors

Other Accessories

End Stops

Product on the conveyor often need to be stopped for production reasons, especially on belt conveyors and roller conveyors. mk offers its end stop for this very purpose. It is easy to mount on the conveyor frame in the t-slots on the conveyor frame profile. The end stop is equipped with a plastic strip to avoid damaging the product.



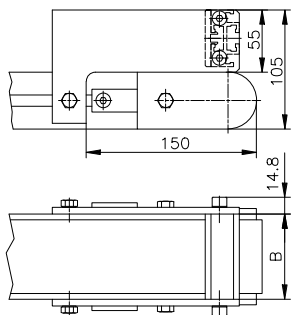
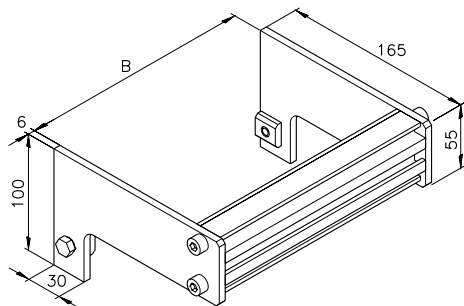
Drip Pan

The stainless steel drip pan is primarily intended for belt and modular belt conveyors, and its length, width and depth can be adapted to your particular conveyor system. It is equipped with a drain nozzle with an R3/4 thread that can be connected to the drain lines. Typical applications include conveying products that are only lightly coated in oil.

Drip pans are always designed and built to order.

End stop GUF-P 2000
B66.00.004

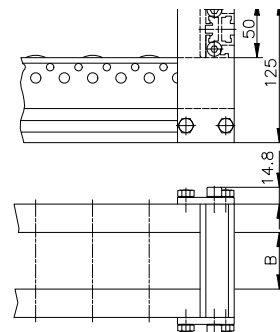
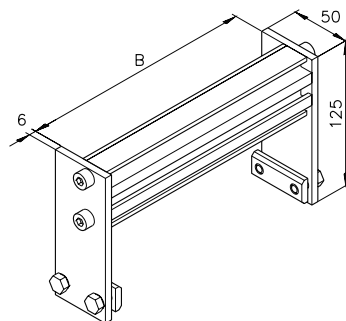
incl. fastening accessories



Belt conveyor GUF-P 2000

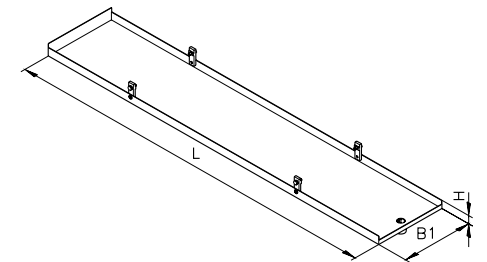
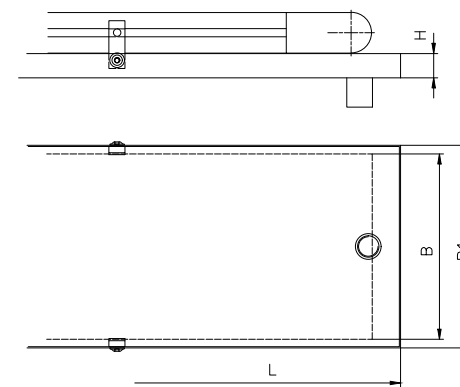
End stop RBS-P 2065/66
B66.00.003

incl. fastening accessories



Roller conveyor RBS-P 2065

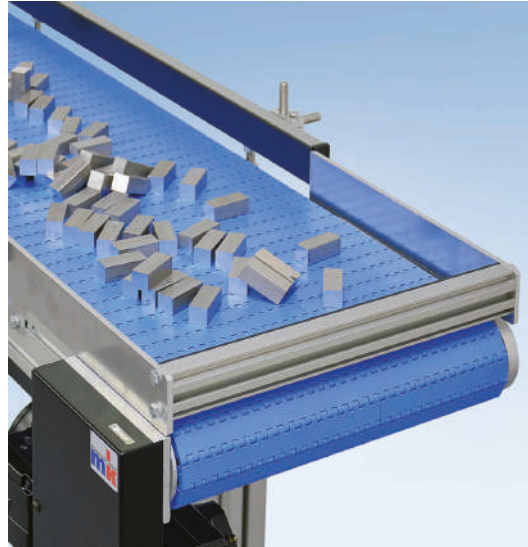
Example of the simplest solution



Application Examples



Belt conveyor GUF-P 2000 AC with end stop at the end of the conveyor



Modular belt conveyor MBF-P 2040 with end stop at the end of the conveyor



Belt conveyor with dust bag



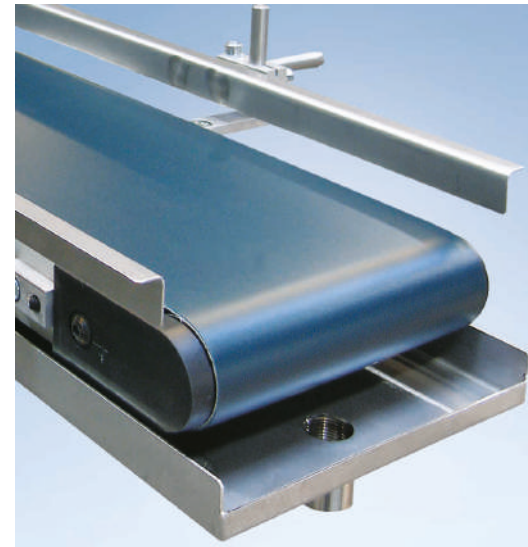
Belt conveyor with drip pan



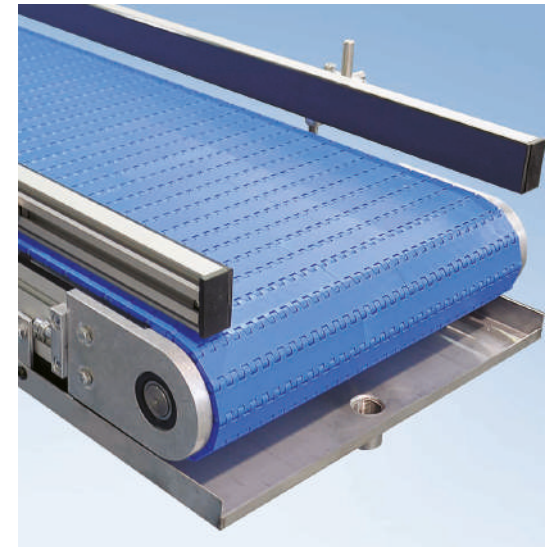
Multi-line, adjustable side rail in gantry arrangement



Wiper brush, rotating, mounted at the end of the conveyor



Drip pan with drain port at the beginning of the conveyor



Modular belt conveyor with drip pan



» Reliable and precise linear motion. «

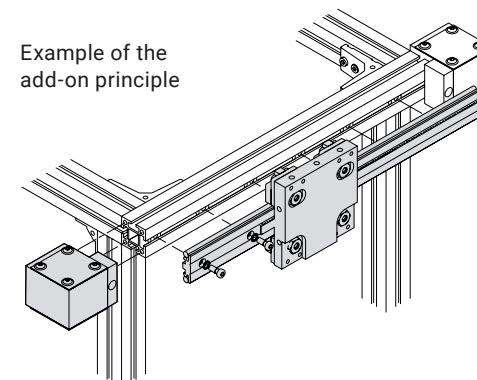
mk linear technology is the name for our portfolio of gliding assemblies, track roller assemblies and recirculating ball bearing guides that provide highly precise and reliable linear motion, and that are designed to meet your specific requirements.

Whether you need manual adjusting units or driven linear modules with a timing belt for handling applications, we're happy to advise you on how the optimal linear guides can achieve both exact directional movement and low-friction transport.

mk's linear technology components are fully compatible with mk profile technology. Installing linear guides allows you to quickly and easily implement linear movements into your machine frames. This method reduces the materials required for the solution, since a separate support structure for the linear motion is not required.

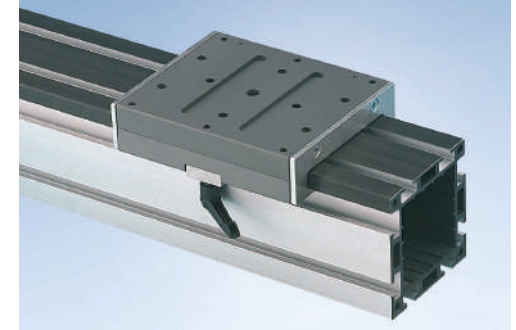
Benefits of mk Linear Technology

- The wide range of guides are designed to meet the customer's requirements and provide optimum function
- Compatible with mk profile series to save materials, costs and space: guides can be mounted directly on the existing support structure
- Uncomplicated and rapid setup of linear guides based on the add-on principle
- mk clamping profile ensures precise travel for maximum parallelism of the guide rods
- Highly reliable operation thanks to high-quality materials and tested third-party parts
- mk engineers provide expert advice and assistance in designing your system



Example of the add-on principle

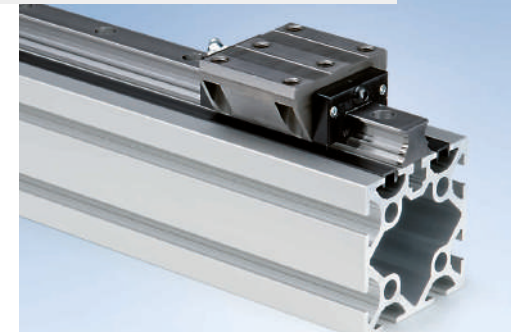
Gliding Assemblies



Track Roller Assemblies



Recirculating Ball Bearing Guides

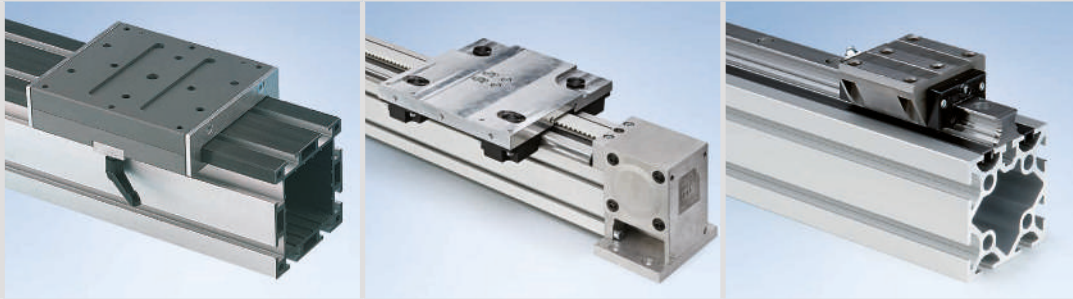


- 1
- 2
- 3
- 4
- 5
- 6
- 7
- 8
- 9
- 10
- 11
- 12

Selecting a Linear Guide

Properties and Benefits of the Different Types of Guide

The following criteria influence the selection of the type of guide to be used for your task and environmental conditions.



Gliding Assemblies

- For applications that require manual adjustment
- High static load capacity
- Low-maintenance
- Good dry-running characteristics
- Good damping
- Compact design
- Low-noise running

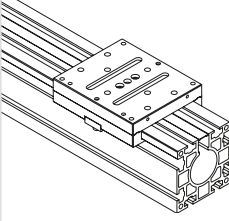
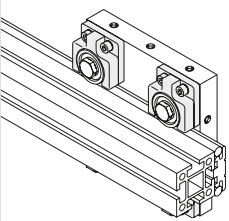
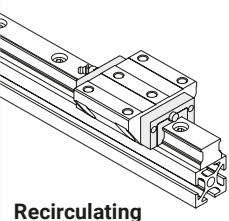
Track Roller Assemblies

- Compensates for relatively large alignment errors
- Well suited for harsh environmental conditions such as dust, chips, etc.
- High acceleration up to $a = 50 \text{ m/s}^2$
- High travel speeds up to $v = 10 \text{ m/s}$
- Low rolling resistance
- mk clamping profile ensures precise travel for maximum parallelism of the guide rods
- Simple and economical guide design also makes it an attractive solution for longer lengths
- Multi-axial, i.e. can be loaded in all directions (forces and torques)
- Eccentrics allow you to adjust the pre-tension

Recirculating Ball Bearing Guides

- High load capacity and high stiffness
- Compact design
- Just one track for different types of roller carriage
- Lightly pre-tensioned (standard), available with play or high pre-tension
- Medium to high acceleration up to $a = 30 \text{ m/s}^2$
- Medium to high speed up to $v = 5 \text{ m/s}$
- Four-row multi-axial recirculating ball bearing guide bears loads in all directions (forces and torques)
- High precision with appropriate contact surfaces

Selection Matrix for Linear Guides

			
	Gliding Assemblies	Track Roller Assemblies	Recirculating Ball Bearing Guides
Running performance			
High		•	•
Low	•		
Precision			
Very high			•
High		•	
Medium	•		
Low			
Speed			
Very high		•	
High			•
Medium			
Low	•		
Load capacity			
Very high			•
High		•	
Medium	•		
Low			
Stiffness			
Very high			
High			•
Medium	•	•	
Low			
Maintenance			
With restrictions	•		
Regularly		•	•
Frequently			

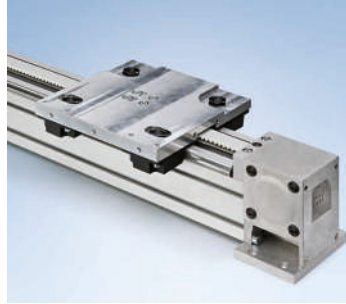


Gliding Assemblies

332

- Adjusting Units VST 2015
- Adjusting Units VST 2011

336
340

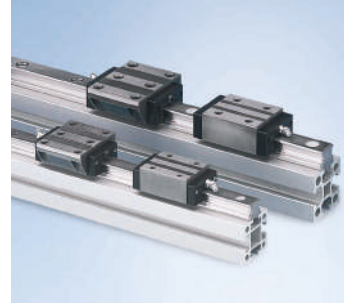


Track Roller Assemblies

344

- Features of mk
- Track Roller Assemblies
- Mounting Profile
- Individual Components
- Linear Units
- Linear Modules LZR

346
350
358
364
386



**Recirculating
Ball Bearing Guides**

396

- Recirculating Ball Bearing 25
- Recirculating Ball Bearing 30

400
402



» A simple solution for manual positioning tasks. «

Our adjusting units (VST) are gliding assemblies in which the different guide components, the profile and the carriages operate on gliding elements rather than being separated by roller bearings. The large contact surfaces and special coating make the gliding assemblies virtually maintenance free. The adjusting units can be supplied in different shapes and combinations as required.

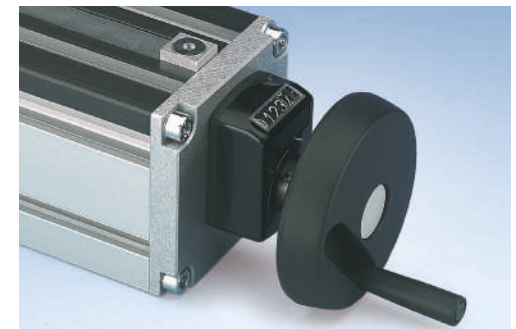
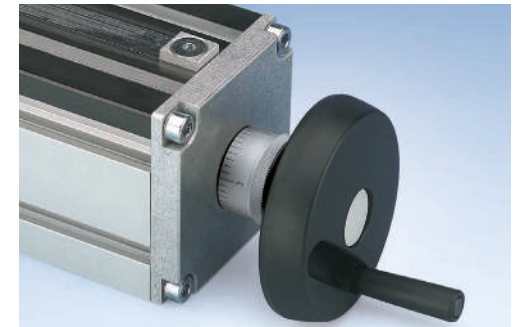
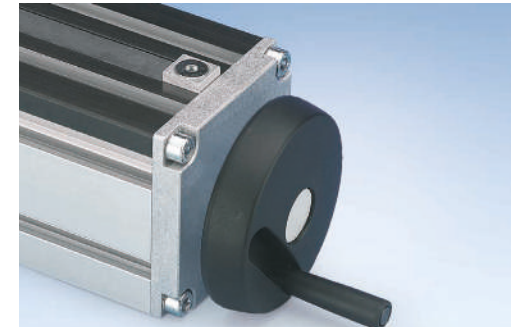
The two basic sizes of adjusting unit use mk 2015 (50x50) and mk 2011 (100x100) aluminium profiles as the profiles. A high-quality coating is mechanically applied to the contact surfaces to ensure good gliding properties and a wear-resistant surface. The standard version of the adjusting units is equipped with ball-bearing-mounted trapezoidal threaded spindles with POM nuts, which are protected from dirt by a stainless steel cover. The nuts, the bearing and the gliding assembly are low maintenance. Custom modifications are available on request, e.g. rust-proof spindles, bronze trapezoidal nuts, ball screws or motorised drives.

The position of the slide carriages can be adjusted with different operating options. When using the adjusting unit with a handwheel, you turn the wheel manually and cannot view the adjustment. When using the adjusting unit with a handwheel and scaling, the adjustment can be viewed on the scaling. In the option of the adjusting unit with a handwheel and mechanical digital display, the adjustment can be viewed on the digital display.

If requested, the adjusting units can also be operated with a motor. The maximum speed is $v = 1 \text{ m/min}$.

Features of mk Gliding Assemblies

- For applications that require manual adjustment
- High static load capacity
- Low-maintenance
- Good dry-running characteristics
- Good damping
- Compact design
- Low-noise running



Designs	Combinations	Clamping Levers and Wipers
<p>Adjusting unit with one slide carriage</p>	<p>A connecting kit lets you combine two adjusting system into one two-axis system.</p>	<p>The felt wiper prevents solid objects from entering between the slide carriages and guide. It can easily be bolted onto the standard slide carriages as an accessory.</p> <p>In the standard system, the slide carriage is clamped using a clamping plate that is fastened by tightening a screw. This can also be done using an optional clamping lever.</p>
<p>Adjusting unit with two slide carriages (even adjustment)</p> <p>Independently adjustable lower carriages available as an option</p>	<p>Connecting kit for cross-VST 2015 B46.07.020</p> <hr/> <p>Connecting kit for cross-VST 2011 B46.07.021</p>	<p>Wiper VST 2015 B03.00.011</p> <hr/> <p>Wiper VST 2011 B03.00.012</p> <hr/> <p>Clamping lever K M6x40 K110030061</p>
<p>Adjusting unit with two slide carriages (even adjustment)</p>		

Sample order

Adjusting unit	VST 2011-H		
Item no.	B85.00.020		
Length	L = mm		
Stroke	H = mm		
Operating option	Handwheel	Scaling	Digital*
Base plate	Version A	Version B	
Felt wiper	Yes	No	
Clamping lever	Yes	No	

For the adjusting unit with two slide carriages with even adjustment, please specify whether it uses one or two trapezoidal nuts.

With two trapezoidal nuts, Lx = mm (+_ 2 mm)

*For the digital display, please specify "Front" or "Top" for the reading direction and display of numbers.

Gliding Assemblies

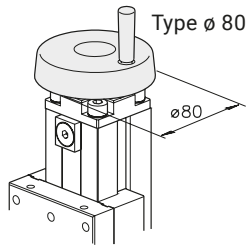


Adjusting Units VST 2015

Mounting profile: mk 2015 (50 x 50 mm)
Trapezoid-thread spindle: Tr 16 x 4
Axial spindle load: 500 N
Standard lengths L: 250 mm, 500 mm, 750 mm and 1000 mm

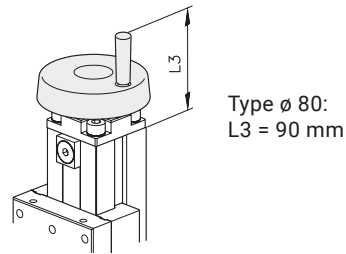
The stroke per revolution is 4 mm, the minimum stroke length is 10 mm, and the maximum length L = 1400 mm.

Handwheel



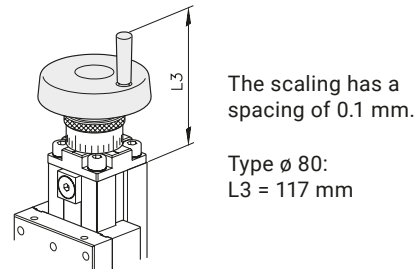
Scaling

System 2015 without scale



Type $\varnothing 80$:
L3 = 90 mm

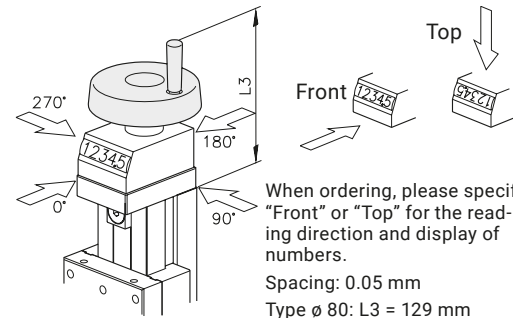
System 2015 with scale



The scaling has a spacing of 0.1 mm.

Type $\varnothing 80$:
L3 = 117 mm

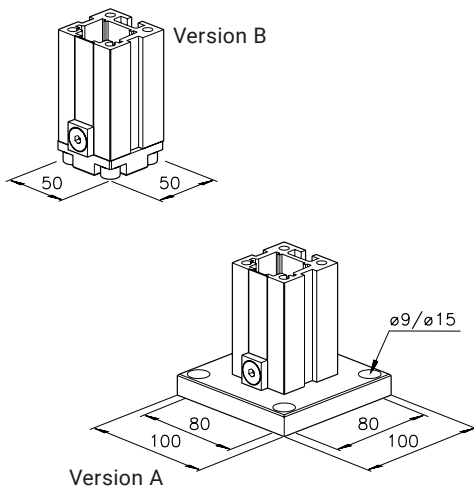
System 2015 with Mechanical Digital Display



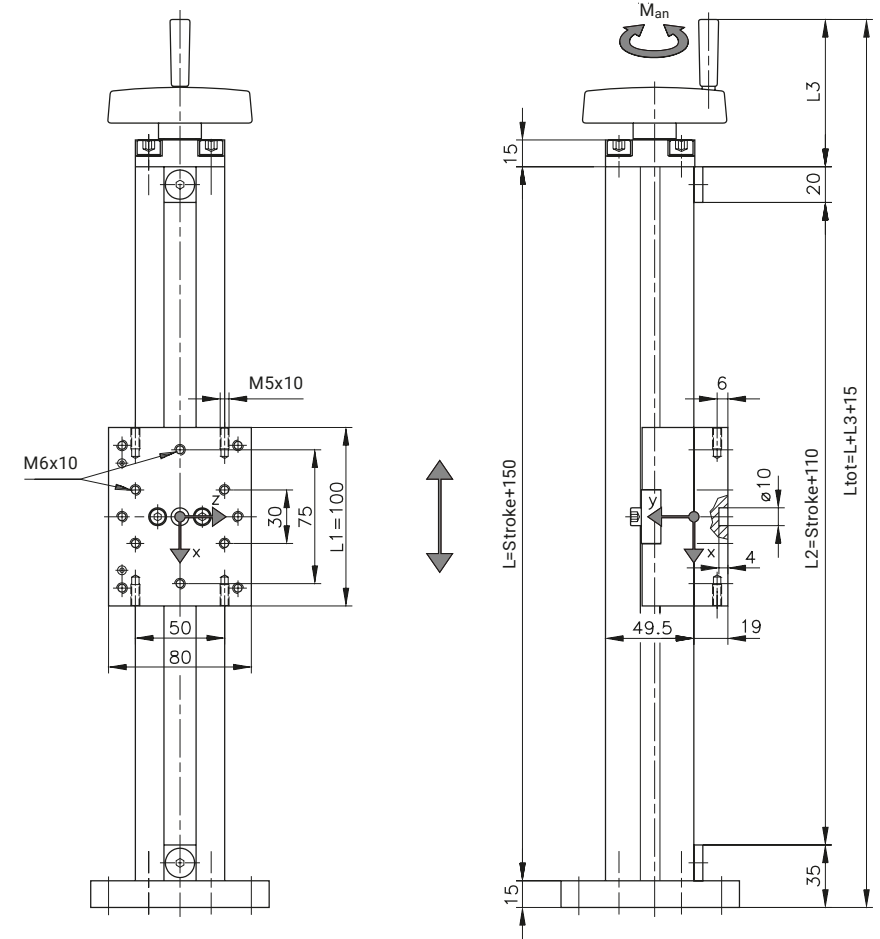
When ordering, please specify "Front" or "Top" for the reading direction and display of numbers.

Spacing: 0.05 mm
Type $\varnothing 80$: L3 = 129 mm

Base Plates



VST 2015 with One Slide Carriage



Designs

Design	Without scale	Scale	Digital display
Designation	VST 2015-H	VST 2015-S	VST 2015-D
Type	$\varnothing 80$	$\varnothing 80$	$\varnothing 80$
Item no.	B85.00.015	B85.00.016	B85.00.017

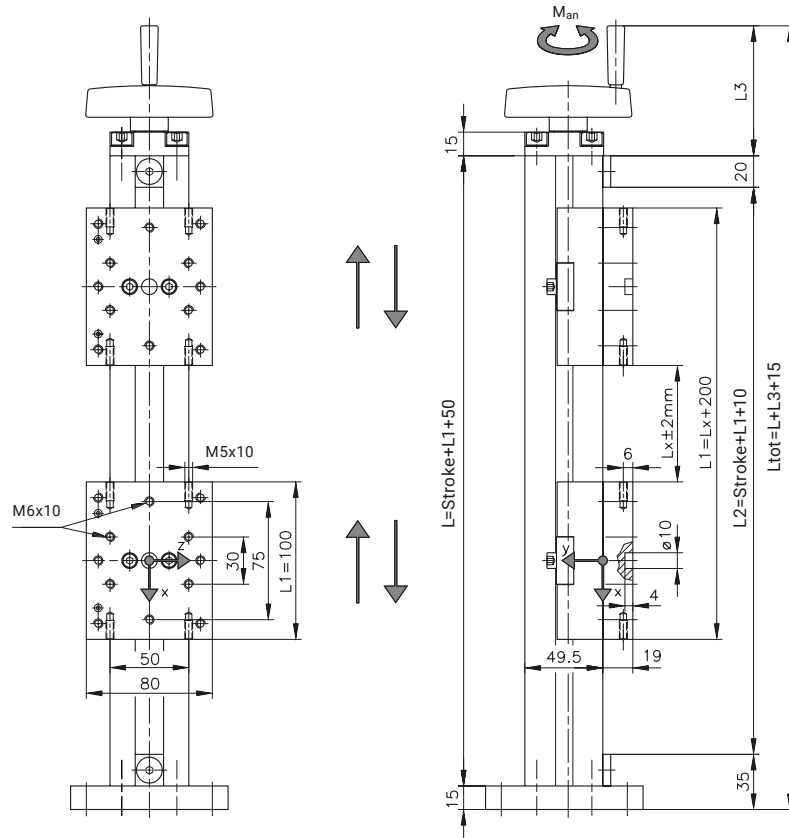
Maximum load specifications for VST 2015

F _y [N]	F _z [N]	M _x [Nm]	M _y [Nm]	M _z [Nm]	M _{drive} [Nm]	n [min ⁻¹]	v [m/min]
750	750	25	25	25	2.5	250	1

Check max. load specifications for slide carriages, and suitability for use if necessary

VST 2015 with Two Synchronised or Independent Slide Carriages

Options:
 VST with two trapezoidal nuts: the two slide carriages are synchronised (see the arrow directions)
 VST with one trapezoidal nut: the lower slide carriages can be separately adjusted manually



Designs

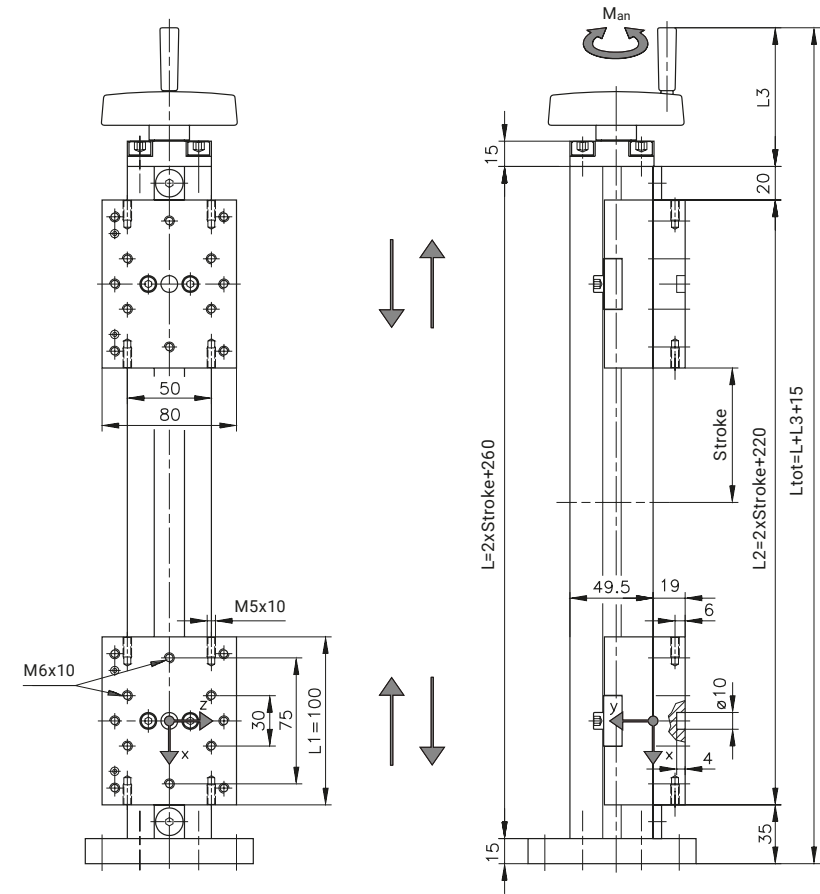
Design	Without scale	Scale	Digital display
Designation	VST 2015-H-2	VST 2015-S-2	VST 2015-D-2
Type	ø 80	ø 80	ø 80
Item no.	B85.00.115	B85.00.116	B85.00.117

Maximum load specifications for VST 2015

F _y *	F _z *	M _x *	M _y *	M _z *	M _{Drive}	n	v
[N]	[N]	[Nm]	[Nm]	[Nm]	[Nm]	[min ⁻¹]	[m/min]
750	750	25	25	25	2.5	250	1

Check max. load specifications for slide carriages, and suitability for use if necessary. *Max. load specifications per slide carriage.

VST 2015 with Two Synchronised Slide Carriages



Designs

Design	Without scale	Scale	Digital display
Designation	VST 2015-H-G	VST 2015-S-G	VST 2015-D-G
Type	ø 80	ø 80	ø 80
Item no.	B85.00.215	B85.00.216	B85.00.217

Maximum load specifications for VST 2015

F _y *	F _z *	M _x *	M _y *	M _z *	M _{Drive}	n	v
[N]	[N]	[Nm]	[Nm]	[Nm]	[Nm]	[min ⁻¹]	[m/min]
750	750	25	25	25	2.5	250	1

Check max. load specifications for slide carriages, and suitability for use if necessary. *Max. load specifications per slide carriage.

Gliding Assemblies

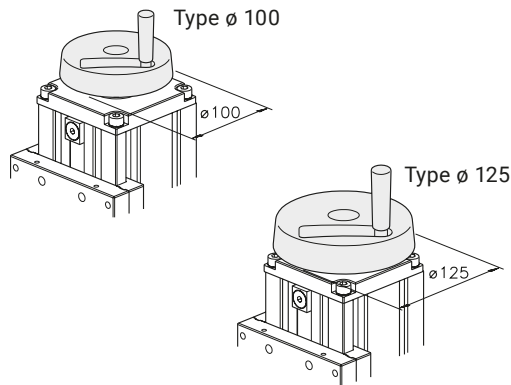
Adjusting Units VST 2011

Mounting profile: mk 2011 (100 x 100 mm)
Trapezoid-thread spindle: Tr 20 x 4
Axial spindle load: 1000 N
Standard lengths L: 250 mm, 500 mm,
750 mm and 1000 mm

The stroke per revolution is 4 mm,
the minimum stroke length is 10 mm,
and the maximum length L = 1400 mm.

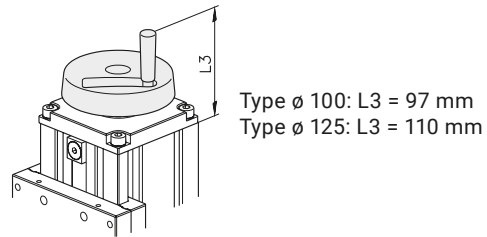


Handwheel

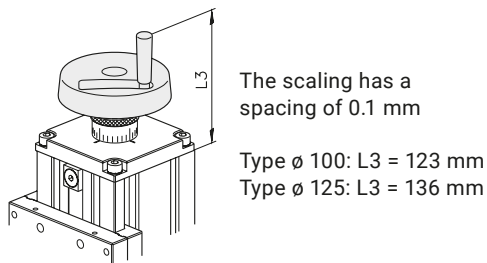


Scaling

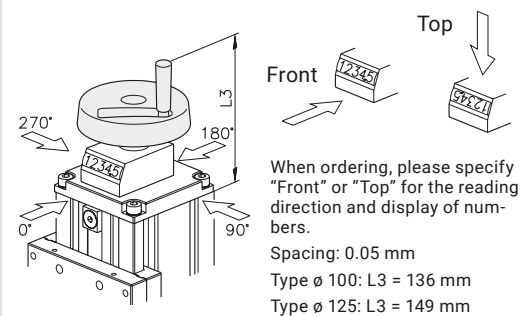
System 2011 without scale



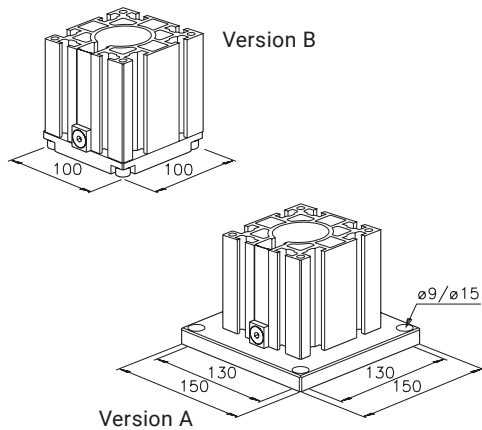
System 2011 with scale



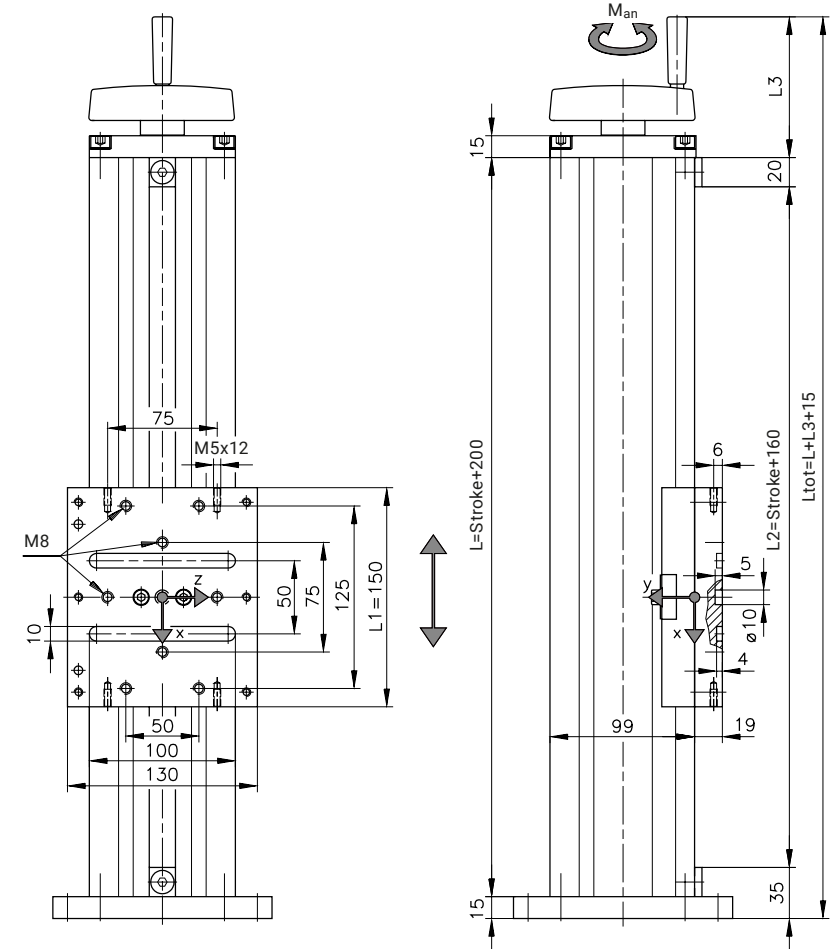
System 2011 with Mechanical Digital Display



Base Plates



VST 2011 with One Slide Carriage



Designs

Design	Without scale		Scale		Digital display	
Designation	VST 2011-H	VST 2011-H	VST 2011-S	VST 2011-S	VST 2011-D	VST 2011-D
Type	ϕ 100	ϕ 125	ϕ 100	ϕ 125	ϕ 100	ϕ 125
Item no.	B85.00.020	B85.00.025	B85.00.021	B85.00.026	B85.00.022	B85.00.027

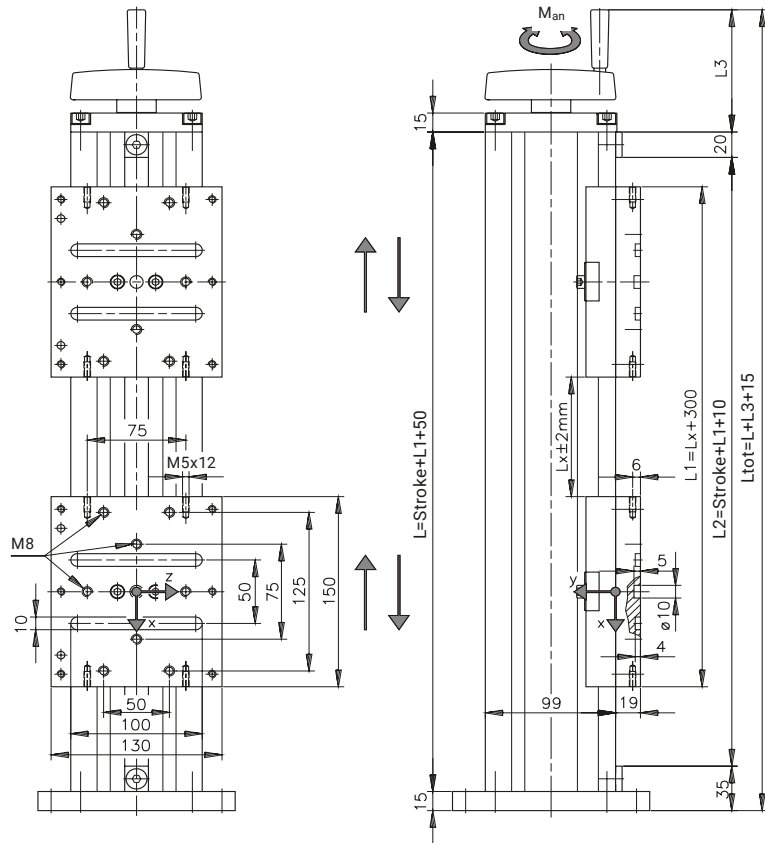
Maximum load specifications for VST 2011

F _y [N]	F _z [N]	M _x [Nm]	M _y [Nm]	M _z [Nm]	M _{Drive} [Nm]	n [min ⁻¹]	v [m/min]
2000	2000	75	100	100	6	250	1

Check max. load specifications for slide carriages, and suitability for use if necessary.

VST 2011 with Two Synchronised or Independent Slide Carriages

Options:
 VST with two trapezoidal nuts: the two slide carriages are synchronised (see the arrow directions)
 VST with one trapezoidal nut: the lower slide carriages can be separately adjusted manually



Designs

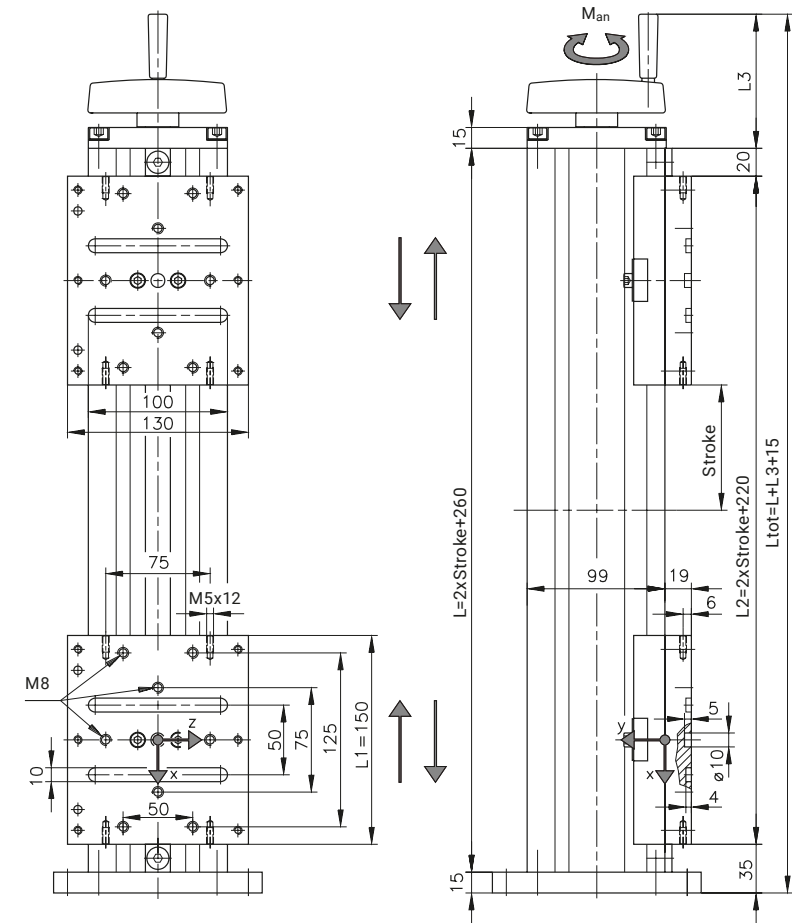
Design	Without scale		Scale		Digital display	
Designation	VST 2011-H-2	VST 2011-H-2	VST 2011-S-2	VST 2011-S-2	VST 2011-D-2	VST 2011-D-2
Type	∅ 100	∅ 125	∅ 100	∅ 125	∅ 100	∅ 125
Item no.	B85.00.120	B85.00.125	B85.00.121	B85.00.126	B85.00.122	B85.00.127

Maximum load specifications for VST 2011

F _y *	F _z *	M _x *	M _y *	M _z *	M _{Drive}	n	v
[N]	[N]	[Nm]	[Nm]	[Nm]	[Nm]	[min ⁻¹]	[m/min]
2000	2000	75	100	100	6	250	1

Check max. load specifications for slide carriages, and suitability for use if necessary. *Max. load specifications per slide carriage.

VST 2011 with Two Synchronised Slide Carriages



Designs

Design	Without scale		Scale		Digital display	
Designation	VST 2011-H-G	VST 2011-H-G	VST 2011-S-G	VST 2011-S-G	VST 2011-D-G	VST 2011-D-G
Type	∅ 100	∅ 125	∅ 100	∅ 125	∅ 100	∅ 125
Item no.	B85.00.220	B85.00.225	B85.00.221	B85.00.226	B85.00.222	B85.00.227

Maximum load specifications for VST 2011

F _y *	F _z *	M _x *	M _y *	M _z *	M _{Drive}	n	v
[N]	[N]	[Nm]	[Nm]	[Nm]	[Nm]	[min ⁻¹]	[m/min]
2000	2000	75	100	100	6	250	1

Check max. load specifications for slide carriages, and suitability for use if necessary. *Max. load specifications per slide carriage.



» Linear modules based on track roller assemblies. «

Because of their rigid structure, track roller assemblies offer high accelerations and speeds over a long service life and allow for fast positioning with high repeatability.

They are excellently suited for both single-axis applications and use as multi-axis systems. Linear systems constructed from these modules can meet even the most demanding technical and financial requirements.

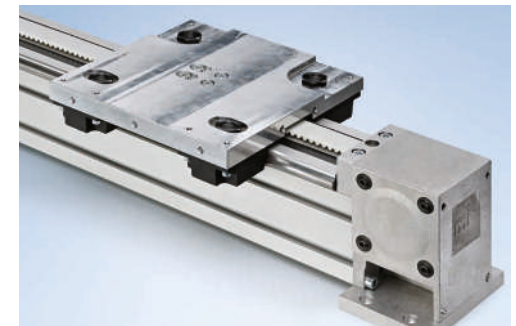
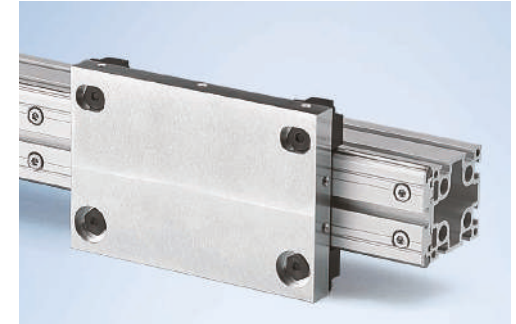
Track roller assemblies consist of a linear guide with a matching roller carriage. The guide is built from a standard mk profile that acts as the mounting profile and guide rods that are mounted to the mounting profile with a clamping profile. The roller carriage consists of a support plate and guide rollers, which can be custom-configured to meet your specific requirements. The guide rollers have eccentric bearings to prevent play in the guide. The series and the dimensions chosen for the mounting profile are key factors that determine the linear module design.

Linear Module with Timing Belt (LZR)

Linear modules based on track roller assemblies are usually equipped with a high-powered drive connected via a timing belt. The components of the timing belt drive responsible for transferring the power, such as the deflection bearings and the connectors, are mounted on the mounting profile at the head end. The motor can be connected directly via the shaft end or indirectly on request. LZRs are the preferred solutions for implementing handling systems with an X-Y-Z axis.

Benefits of mk Track Roller Assemblies

- Compensates for relatively large alignment errors
- Well suited for harsh environmental conditions such as dust, chips, etc.
- High acceleration up to $a = 50 \text{ m/s}^2$
- High travel speeds up to $v = 10 \text{ m/s}$
- Low rolling resistance
- mk clamping profile ensures precise travel for maximum parallelism of the guide rods
- Simple and economical guide design also makes it an attractive solution for longer lengths
- Multi-axial, i.e. can be loaded in all directions (forces and torques)
- Eccentrics allow you to adjust the pre-tension



Features of mk Track Roller Assemblies

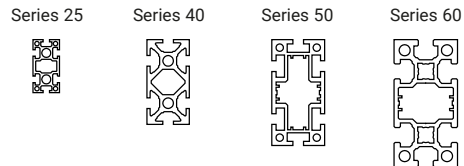
Mounting Profiles

The linear units and modules shown in the catalogue are based on mk's own profile system. Note the series and dimensions of the mounting profiles.

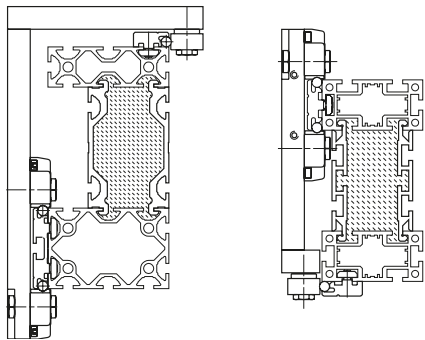
Mounting profiles can also be used in combination with foamed combined profiles to construct gantries.

The suitability for use (deformation) and strength calculation are decisive factors for the mounting profile. A deformation of 1 mm/m is permitted for the function of the linear guide. The deformation and strength are calculated based on the basic rules of technical mechanics.

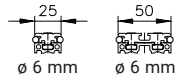
Examples of mk Mounting Profiles



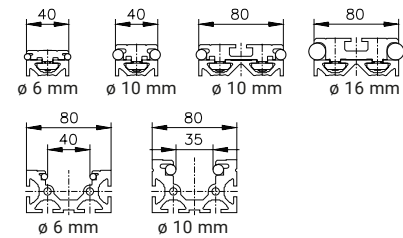
Examples of Foamed Combined Profiles



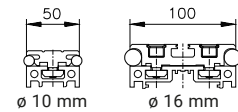
Series 25 Profile Guides



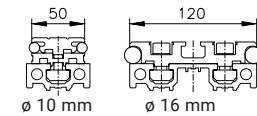
Series 40 Profile Guides



Series 50 Profile Guides

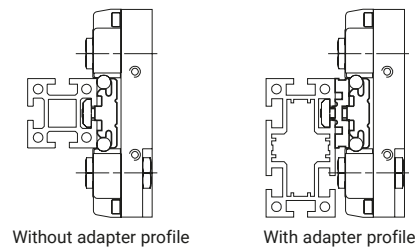


Series 60 Profile Guides



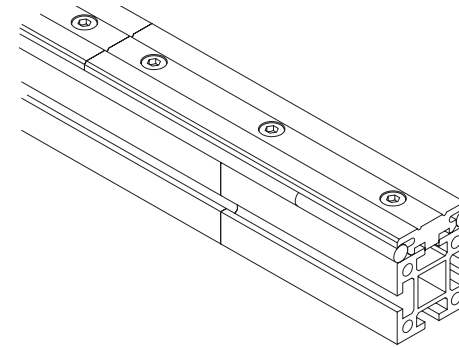
Adapter Profiles

Adapter profiles enable a wide variety of possible combinations. They are used to create the necessary distance for the roller carriage in cases where the dimensions of the mounting profile exceed the clamping profile. Some profiles can also be adapted between different profile series.



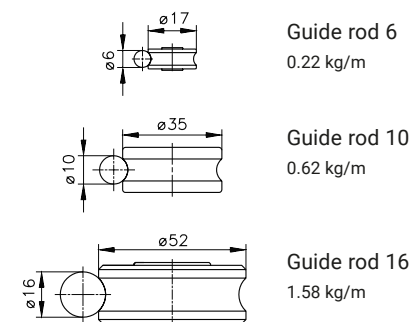
Stock lengths

The maximum length of linear units is 6000 mm. It can be exceeded by mounting multiple mounting profiles with clamping profiles and guide rods set on joints that are mounted staggered with each other.



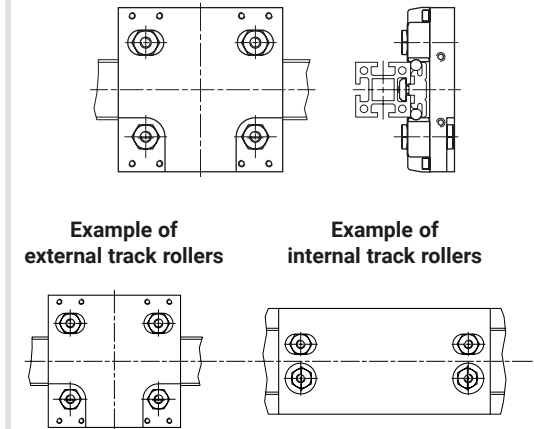
Guides

The load capacity of the guide is based primarily on the diameter of the guide rod and on the corresponding guide roller. mk offers four guide rod diameters. The guide rods (ground h6) are made from the material Cf 53 as standard, but are also available as options made from X46 Cr13 with corrosion resistance or galvanised Cf 53 with corrosion protection.



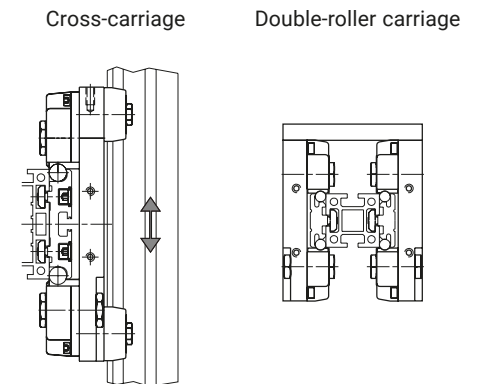
Roller Carriage

The mk roller carriage comes with four rollers as standard, but is also available as an option with three or two rollers on request.



Designs

The mk roller carriage is available with the standard design (see above) and two additional designs.



Features of mk Track Roller Assemblies

Design of the Track Rollers

The indicated static load carrying capacities can be used as a guideline for the preliminary selection of track rollers. These values are the maximum allowable unit loads and include a static safety factor $s_0 = 4$ in relation to the plastic deformation of the roller bearings within the steel track roller. For stainless steel components, these values must be reduced by 30%.

The load values shown for the axial load (F_y) and radial load (F_z) are for moment-free loads. The allowable moments are the result of opposing offset loads.

Combined loads must be verified separately. A combined load is a single point load which, with a 50 mm offset for example, also introduces a moment. Careful consideration must be given to combined loads which cause torsion.

When arranging track rollers, it is important that the track rollers only transfer compressive loads in the radial direction. The centric track rollers are especially suitable for handling radial loads, especially in the F_z direction. The centric track rollers are prevented from twisting by using a steel bushing.

Application Notes

Care must be taken to ensure that the track rollers are installed in an unloaded condition. In most cases, readjustment of the eccentric track rollers under load causes premature wear. For "normal" applications (up to $a = 3 \text{ m/s}^2$), the track rollers should be set so that they rotate as they travel along the track but you can still prevent this rotation by placing your thumb and index finger on the circumference of the roller.

For applications requiring a speed of over $a = 3 \text{ m/s}^2$, the track rollers require further pre-tensioning, and you can then no longer manually prevent the rollers from rotating. As an additional safety measure, we recommend securing the eccentric bushings with adhesive to prevent them from slipping. To prevent corrosion and increased abrasion, sufficient lubrication must also be used.

Calculations

When confirming the suitability of particular track rollers, a distinction must be made between static and the dynamic loading. Static loads are loads that are transferred at the contact point between the rod and the track roller while the roller is not rotating. That is to say that dynamic loads, or loads along other axes, must also be considered.

It is helpful to first confirm the static and then the dynamic load calculations. The allowable static axial and radial track roller loads and the static and dynamic safety factors of the most highly loaded rollers must be confirmed. The maximum track roller loads are technically considered mechanical contact loads (supported loads).

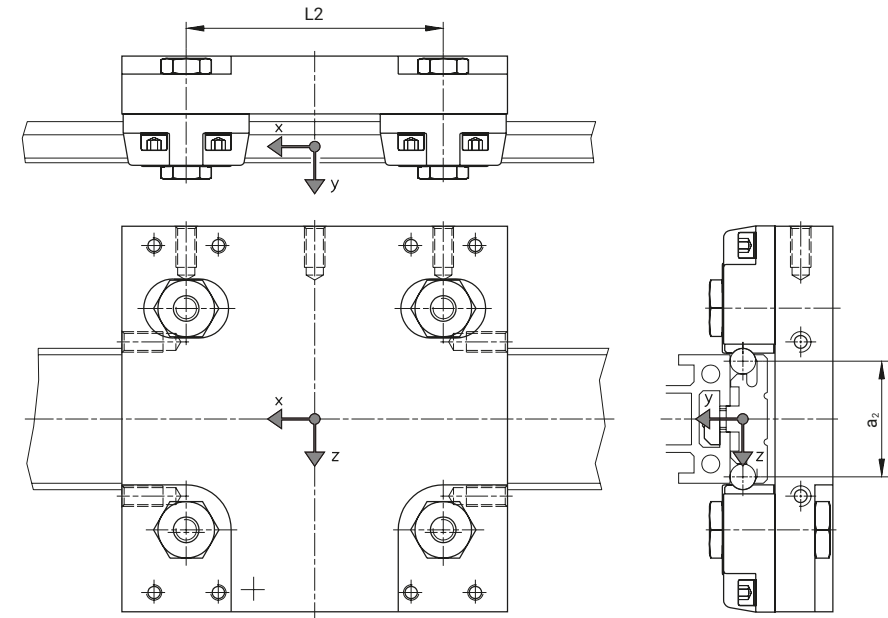
The static safety factor and dynamic safety factor are derived from the relationship between the allowable load capacity C_w and the available equivalent load P .

Recommended Guidelines

Up to $v = 3 \text{ m/s}$ and $a = 3 \text{ m/s}^2$, full load capacity of the track rollers with $s_0 \geq 4$ and $2 < s_D \leq 5$.

For high dynamic loads with $a > 10 \text{ m/s}^2$ and speeds of up to $v = 10 \text{ m/s}$, the load values must be reduced.

Technical Specifications for Track Roller Assemblies



Static safety factor:

$$s_0 = \frac{C_{ow}}{P_0} \geq 4 = s_0 \text{ recomm.}$$

Dynamic safety factor:

$$s_D = \frac{C_w}{P} \geq 5 = s_D \text{ recomm.}$$

Nominal service life:

$$L_h = \left(\frac{C_w}{P}\right)^3 [10^5 \text{ m}]$$

Equivalent loads

– Static:

$$P_0 = x_0 \cdot F_{r0} + y_0 \cdot F_{a0} [\text{N}]$$

– Dynamic:

$$P = x \cdot F_r + y \cdot F_a [\text{N}]$$

Factors from the table

– Static: roller stationary

– Dynamic: roller rotating

Track roller loads

– Radial:

$$F_{r(0)} = \pm \frac{F_{z(0)}}{2} \pm \frac{M_{y(0)}}{L_2} [\text{N}]$$

– Axial:

$$F_{a(0)} = \pm \frac{F_{y(0)}}{4} \pm \frac{M_{x(0)}}{2 \cdot a_2} \pm \frac{M_{z(0)}}{2 \cdot L_2} [\text{N}]$$

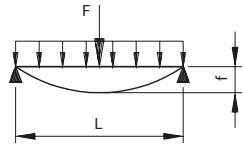
Highest loaded roll (that is, with the largest value respectively)

Load specifications

Item no.	Designation Guide with	Rod ø	F_{r0-max} [N]	F_{a0-max} [N]	$F_{r(0)} \geq F_{a(0)}$				$F_{r(0)} < F_{a(0)}$				C_{ow} [N]	C_w [N] based on 10^5 m
					x_0	y_0	x	y	x_0	y_0	x	y		
K101100003	LR 6	6	175	60	1.2	3.6	1.0	3.1	0.9	3.6	0.5	3.9	890	1270
K101100001	LR 10	10	1000	300	1.2	4.0	1.0	3.4	0.9	4.0	0.5	4.3	5100	8500
K101100002	LR 16	16	2000	500	1.2	4.8	1.0	3.9	1.0	5.0	0.5	4.8	9500	16800
K101100006	LR 20	20	3250	825	1.2	4.9	1.0	4.0	1.1	5.0	0.5	4.9	16600	29500

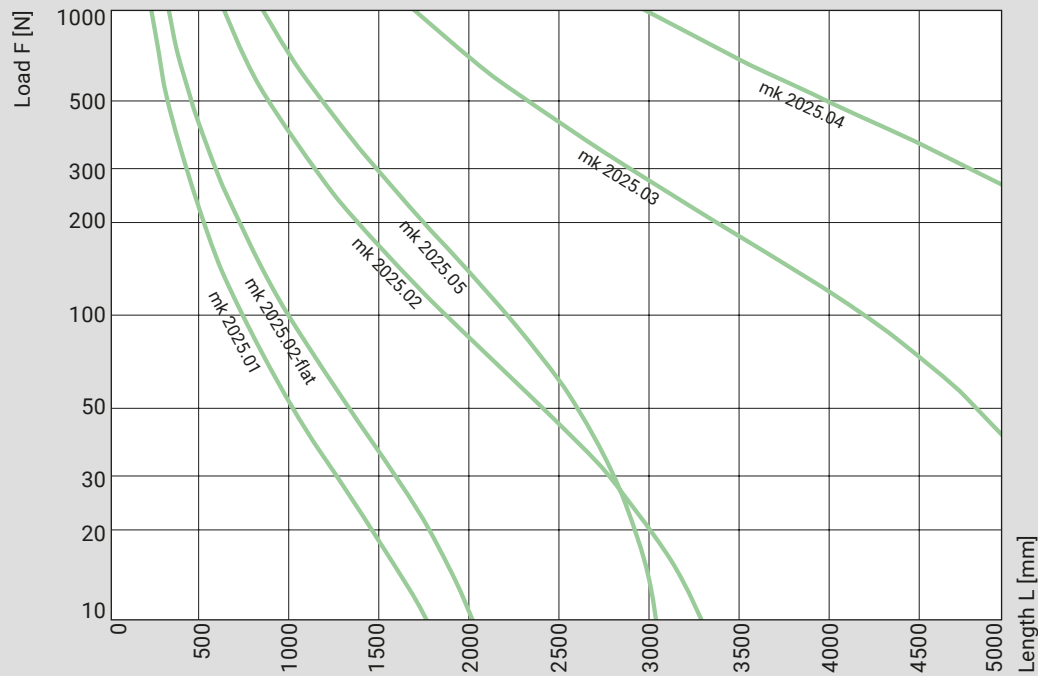
Selection Based on Load and Length

Example



$F = 100 \text{ N}$
 $L = 1000 \text{ mm}$
 \Rightarrow suitable profile mk 2025.02-flat
 with $\frac{f}{L} \leq \frac{1}{1000}$

With point load at centre and profile weight for the case: $\frac{f}{L} = \frac{1}{1000}$

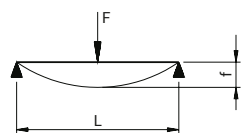


Calculating the Deflection

Use our online tool at www.mk-group.com/en/deflection

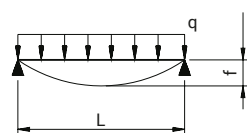
$$\sigma_b = \frac{M_{bmax}}{W_{x,y}} \quad S = \frac{R_{p0,2}}{\sigma_b}$$

$R_{p0,2} = 200 \text{ N/mm}^2$ (AlMgSi 0.5 F25)
 $R_{p0,2} = 215 \text{ N/mm}^2$ (AlMgSi 0.7 F27)



$$M_{bmax} = \frac{F \cdot L}{4}$$

$$f = \frac{F \cdot L^3}{48 \cdot E \cdot I_{x,y}}$$



$$M_{bmax} = \frac{q \cdot L^2}{8}$$

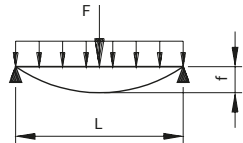
$$f = \frac{5}{384} \cdot \frac{q \cdot L^4}{E \cdot I_{x,y}}$$

Mounting Profiles with Properties

Series 25 Profiles	Area A [mm ²]	Mass m [kg/m]	Moments of inertia		Section moduli	
			I _x [cm ⁴]	I _y [cm ⁴]	W _x [cm ³]	W _y [cm ³]
mk 2025.01 25.01. 	279	0.75	1.73	1.73	1.38	1.38
mk 2025.02 25.02. 	501	1.35	12.20	3.30	4.87	2.64
mk 2025.03 25.03. 	945	2.55	87.00	6.44	17.40	5.15
mk 2025.04 25.04. 	1390	3.75	280.00	9.58	37.30	7.66
mk 2025.05 25.05. 	816	2.21	22.30	22.30	8.90	8.90

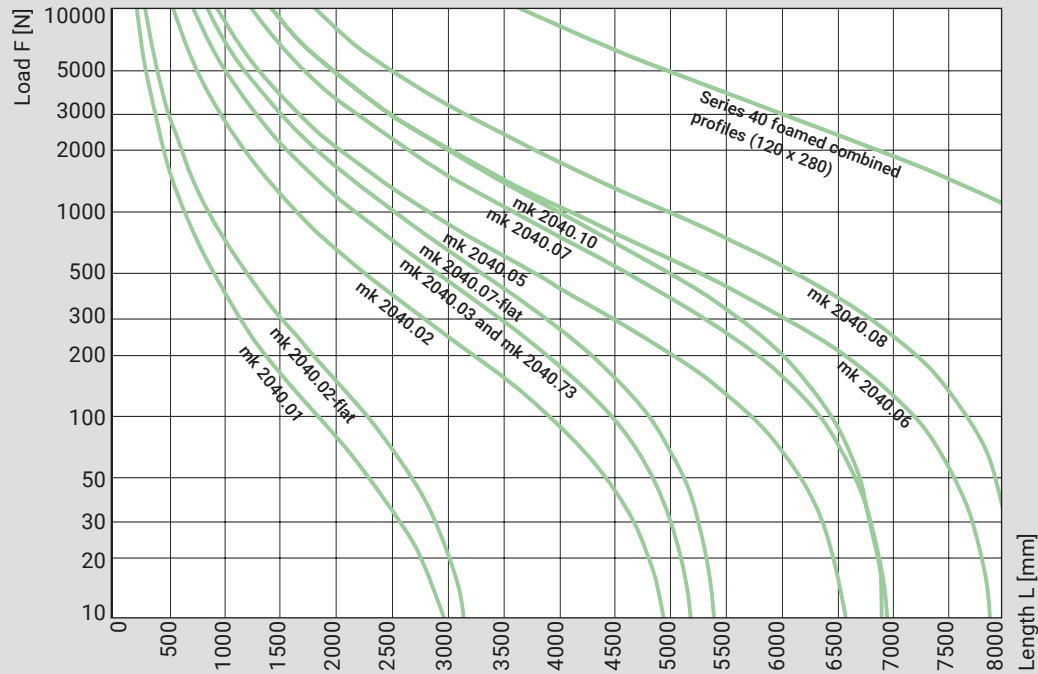
Selection Based on Load and Length

Example



$F = 300 \text{ N}$
 $L = 1500 \text{ mm}$
 \Rightarrow suitable profile mk 2040.02-flat
 with $\frac{f}{L} \leq \frac{1}{1000}$

With point load at centre and profile weight for the case: $\frac{f}{L} = \frac{1}{1000}$

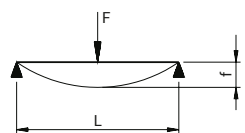


Calculating the Deflection

Use our online tool at www.mk-group.com/en/deflection

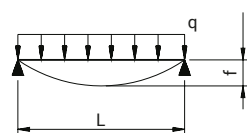
$$\sigma_b = \frac{M_{bmax}}{W_{xy}} \quad S = \frac{R_{p0.2}}{\sigma_b}$$

$R_{p0.2} = 200 \text{ N/mm}^2$ (AlMgSi 0.5 F25)
 $R_{p0.2} = 215 \text{ N/mm}^2$ (AlMgSi 0.7 F27)



$$M_{bmax} = \frac{F \cdot L}{4}$$

$$f = \frac{F \cdot L^3}{48 \cdot E \cdot I_{xy}}$$



$$M_{bmax} = \frac{q \cdot L^2}{8}$$

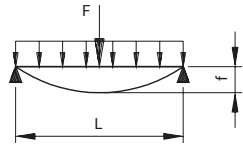
$$f = \frac{5}{384} \cdot \frac{q \cdot L^4}{E \cdot I_{xy}}$$

Mounting Profiles with Properties

Profile	Area A [mm ²]	Mass m [kg/m]	Moments of inertia		Section moduli		
			I _x [cm ⁴]	I _y [cm ⁴]	W _x [cm ³]	W _y [cm ³]	
Series 40 Profiles							
mk 2040.01 54.01.		742	2.00	12.10	12.10	6.06	6.06
mk 2040.02 54.02.		1340	3.62	83.30	22.60	20.80	11.30
mk 2040.05 54.05.		1740	4.69	257.00	31.60	43.70	15.80
mk 2040.06 54.06.		2320	6.26	576.00	41.40	72.00	20.70
mk 2040.03 54.03.		2060	5.57	150.00	150.00	37.40	37.40
mk 2040.73 54.73.		2110	5.72	150.00	150.00	37.10	37.40
mk 2040.07 54.07.		2580	6.96	441.00	208.00	73.40	52.10
mk 2040.08 54.08.		3500	9.46	949.00	272.00	119.00	68.00
mk 2040.10 54.10.		3060	8.26	585.00	585.00	97.50	97.50

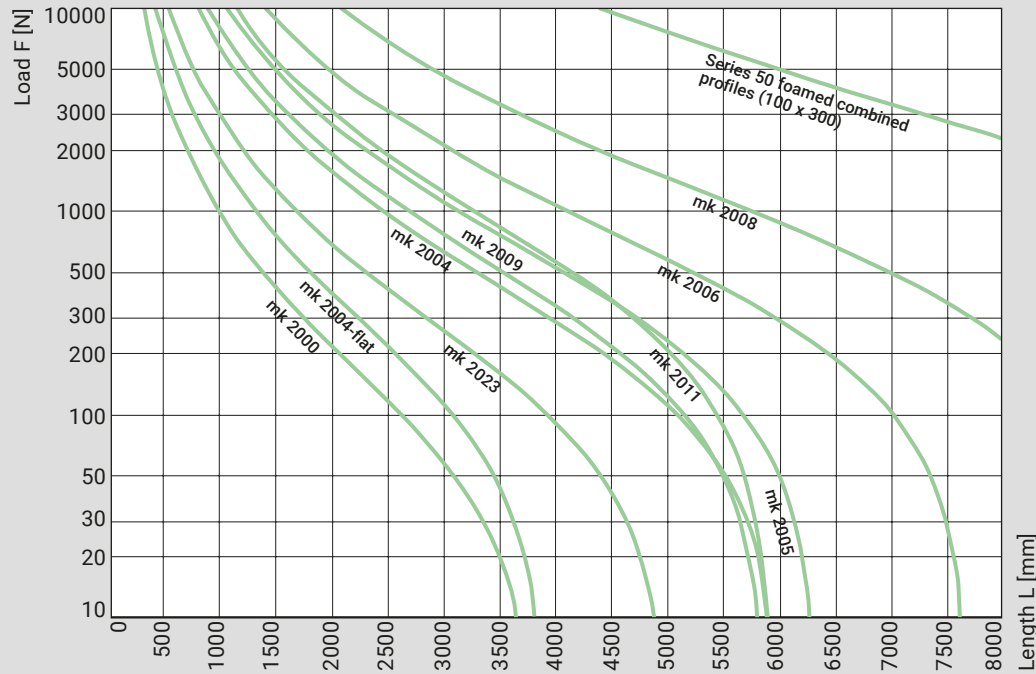
Selection Based on Load and Length

Example



$F = 400 \text{ N}$
 $L = 2000 \text{ mm}$
 \Rightarrow suitable profile mk 2004-flat
 with $\frac{f}{L} \leq \frac{1}{1000}$

With point load at centre and profile weight for the case: $\frac{f}{L} = \frac{1}{1000}$



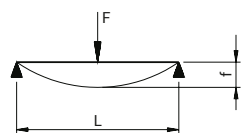
Calculating the Deflection

Use our online tool at www.mk-group.com/en/deflection

$$\sigma_b = \frac{M_{bmax}}{W_{x,y}} \quad S = \frac{R_{p0,2}}{\sigma_b}$$

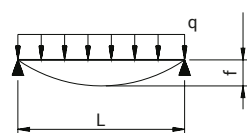
$R_{p0,2} = 200 \text{ N/mm}^2$ (AlMgSi 0.5 F25)

$R_{p0,2} = 215 \text{ N/mm}^2$ (AlMgSi 0.7 F27)



$$M_{bmax} = \frac{F \cdot L}{4}$$

$$f = \frac{F \cdot L^3}{48 \cdot E \cdot I_{x,y}}$$



$$M_{bmax} = \frac{q \cdot L^2}{8}$$

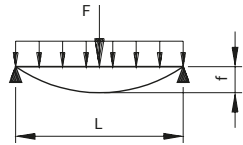
$$f = \frac{5}{384} \cdot \frac{q \cdot L^4}{E \cdot I_{x,y}}$$

Mounting Profiles with Properties

Series 50 Profiles	Area A [mm ²]	Mass m [kg/m]	Moments of inertia		Section moduli	
			I _x [cm ⁴]	I _y [cm ⁴]	W _x [cm ³]	W _y [cm ³]
mk 2000 51.00. 	1080	2.85	29.90	29.90	12.00	12.00
mk 2023 51.23. 	1400	3.78	89.3	39.6	23.8	15.8
mk 2004 51.04. 	1810	4.87	200.00	55.40	40.00	22.10
mk 2006 51.06. 	2600	7.00	597.00	80.50	79.70	32.10
mk 2008 51.08. 	3370	9.09	1300.00	107.00	130.00	42.70
mk 2005 (light duty) 51.05. 	2650	7.00	335.00	335.00	67.00	67.00
mk 2011 51.11. 	3670	9.70	383.00	383.00	76.70	76.70
mk 2009 51.09. 	2320	6.27	239	239	42	42

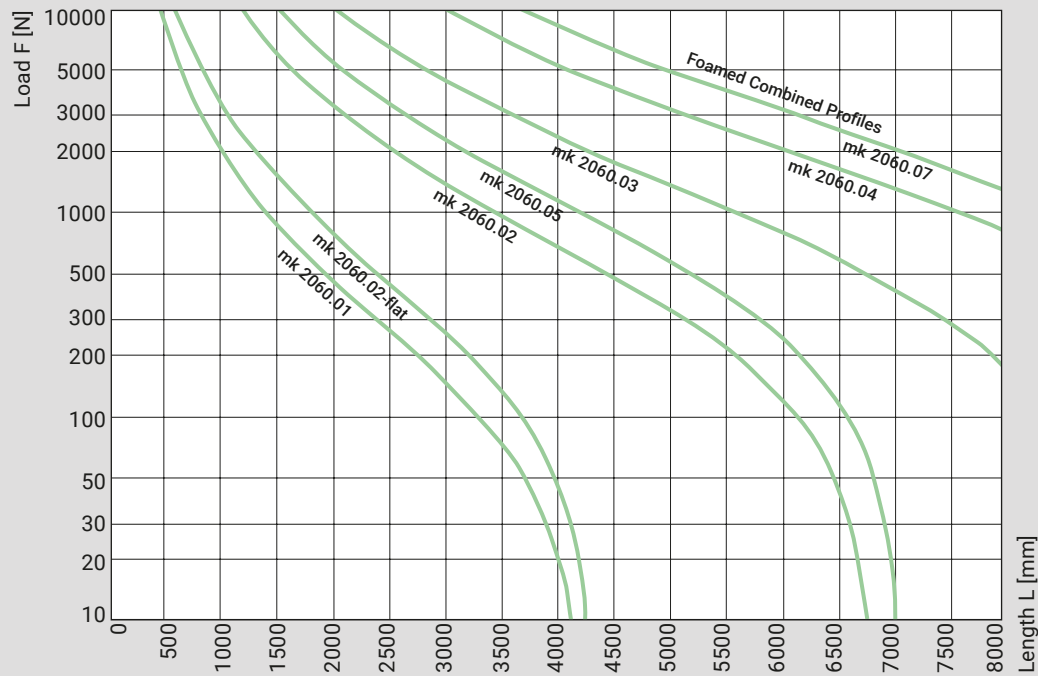
Selection Based on Load and Length

Example



$F = 800 \text{ N}$
 $L = 4500 \text{ mm}$
 \Rightarrow suitable profile mk 2060.05
 with $\frac{f}{L} \leq \frac{1}{1000}$

With point load at centre and profile weight for the case: $\frac{f}{L} = \frac{1}{1000}$



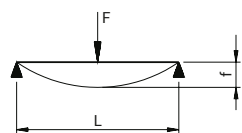
Calculating the Deflection

Use our online tool at www.mk-group.com/en/deflection

$$\sigma_b = \frac{M_{bmax}}{W_{xy}} \quad S = \frac{R_{p0.2}}{\sigma_b}$$

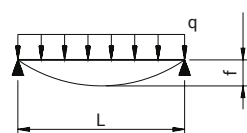
$R_{p0.2} = 200 \text{ N/mm}^2$ (AlMgSi 0.5 F25)

$R_{p0.2} = 215 \text{ N/mm}^2$ (AlMgSi 0.7 F27)



$$M_{bmax} = \frac{F \cdot L}{4}$$

$$f = \frac{F \cdot L^3}{48 \cdot E \cdot I_{x,y}}$$



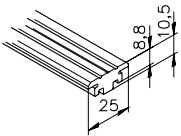
$$M_{bmax} = \frac{q \cdot L^2}{8}$$

$$f = \frac{5}{384} \cdot \frac{q \cdot L^4}{E \cdot I_{x,y}}$$

Mounting Profiles with Properties

Series 60 Profiles	Area A [mm ²]	Mass m [kg/m]	Moments of inertia		Section moduli	
			I _x [cm ⁴]	I _y [cm ⁴]	W _x [cm ³]	W _y [cm ³]
mk 2060.01 60.01. 	1600	4.31	60.20	60.20	20.00	20.00
mk 2060.02 60.02. 	2580	6.95	404.00	103.00	67.30	34.50
mk 2060.03 60.03. 	3540	9.57	1210.00	147.00	134.00	48.90
mk 2060.04 60.04. 	4520	12.20	2660.00	190.00	221.00	63.30
mk 2060.05 60.05. 	3800	10.30	660.00	660.00	110.00	110.00
mk 2060.07 60.07. 	6700	18.10	4090.00	1180.00	340.00	169.00

Clamping Profiles for Series 25



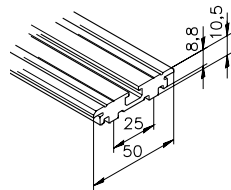
Profile mk 2038.20

0.44 kg/m

Stock length **38.20.6100**

Cut **38.20.**

Used for \varnothing 6 mm guide rod



Profile mk 2038.21

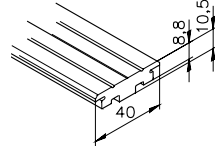
0.88 kg/m

Stock length **38.21.6100**

Cut **38.21.**

Used for \varnothing 6 mm guide rod

Clamping Profiles for Series 40



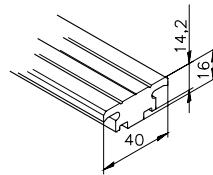
Profile mk 2038.30

0.79 kg/m

Stock length **38.30.6100**

Cut **38.30.**

Used for \varnothing 6 mm guide rod



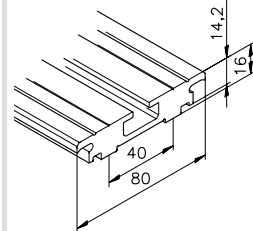
Profile mk 2038.31

1.07 kg/m

Stock length **38.31.6100**

Cut **38.31.**

Used for \varnothing 10 mm guide rod



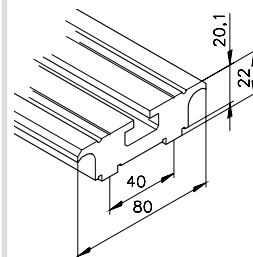
Profile mk 2038.32

0.44 kg/m

Stock length **38.32.6100**

Cut **38.32.**

Used for \varnothing 10 mm guide rod



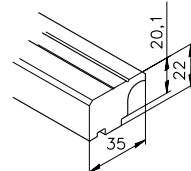
Profile mk 2038.33

2.96 kg/m

Stock length **38.33.6100**

Cut **38.33.**

Used for \varnothing 16 mm guide rod



Profile mk 2038.07

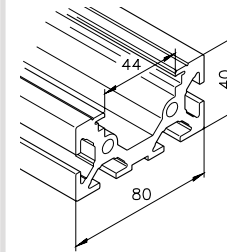
1.50 kg/m

Stock length **38.07.6100**

Cut **38.07.**

Used for \varnothing 16 mm guide rod

Clamping Profiles for Series 40



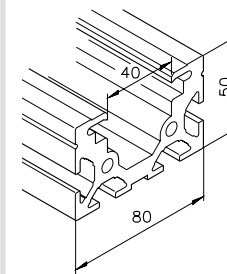
Profile mk 2038.75

3.41 kg/m

Stock length **38.75.6100**

Cut **38.75.**

Used for \varnothing 6 mm guide rod
Internal guide



Profile mk 2038.77

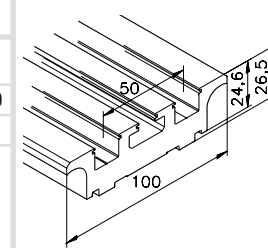
4.34 kg/m

Stock length **38.77.6100**

Cut **38.77.**

Used for \varnothing 10 mm guide rod
Internal guide

Clamping Profiles for Series 50



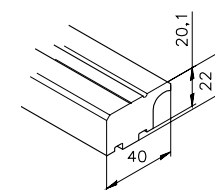
Profile mk 2038.46

3.97 kg/m

Stock length **38.46.6100**

Cut **38.46.**

Used for \varnothing 20 mm guide rod



Profile mk 2038.12

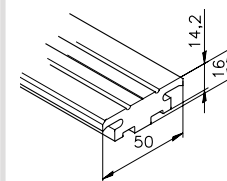
1.77 kg/m

Stock length **38.12.6100**

Cut **38.12.**

Used for \varnothing 16 mm guide rod

Clamping Profiles for Series 50



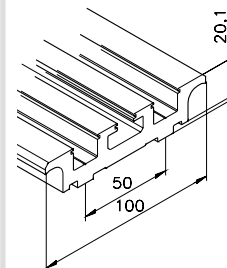
Profile mk 2038.41

1.36 kg/m

Stock length **38.41.6100**

Cut **38.41.**

Used for \varnothing 10 mm guide rod



Profile mk 2038.44

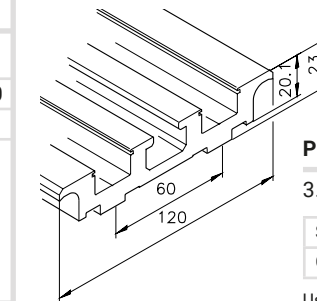
3.09 kg/m

Stock length **38.44.6100**

Cut **38.44.**

Used for \varnothing 16 mm guide rod

Clamping Profiles for Series 60



Profile mk 2038.36

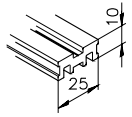
3.62 kg/m

Stock length **38.36.6100**

Cut **38.36.**

Used for \varnothing 16 mm guide rod

Adapter Profiles for Series 25

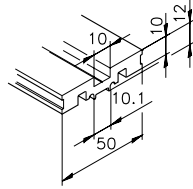


Profile mk 2038.50

0.46 kg/m

Stock length	38.50.6100
Cut	38.50.

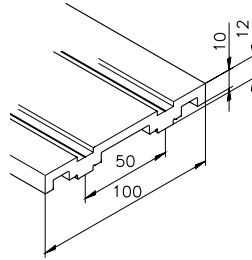
Adapter Profiles for Series 50



Profile mk 2038.60

1.04 kg/m

Stock length	38.60.6100
Cut	38.60.

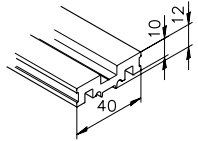


Profile mk 2038.61

1.90 kg/m

Stock length	38.61.6100
Cut	38.61.

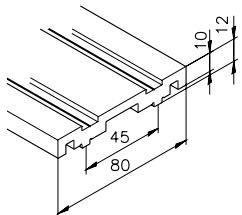
Adapter Profiles for Series 40 and 50



Profile mk 2038.55

0.77 kg/m

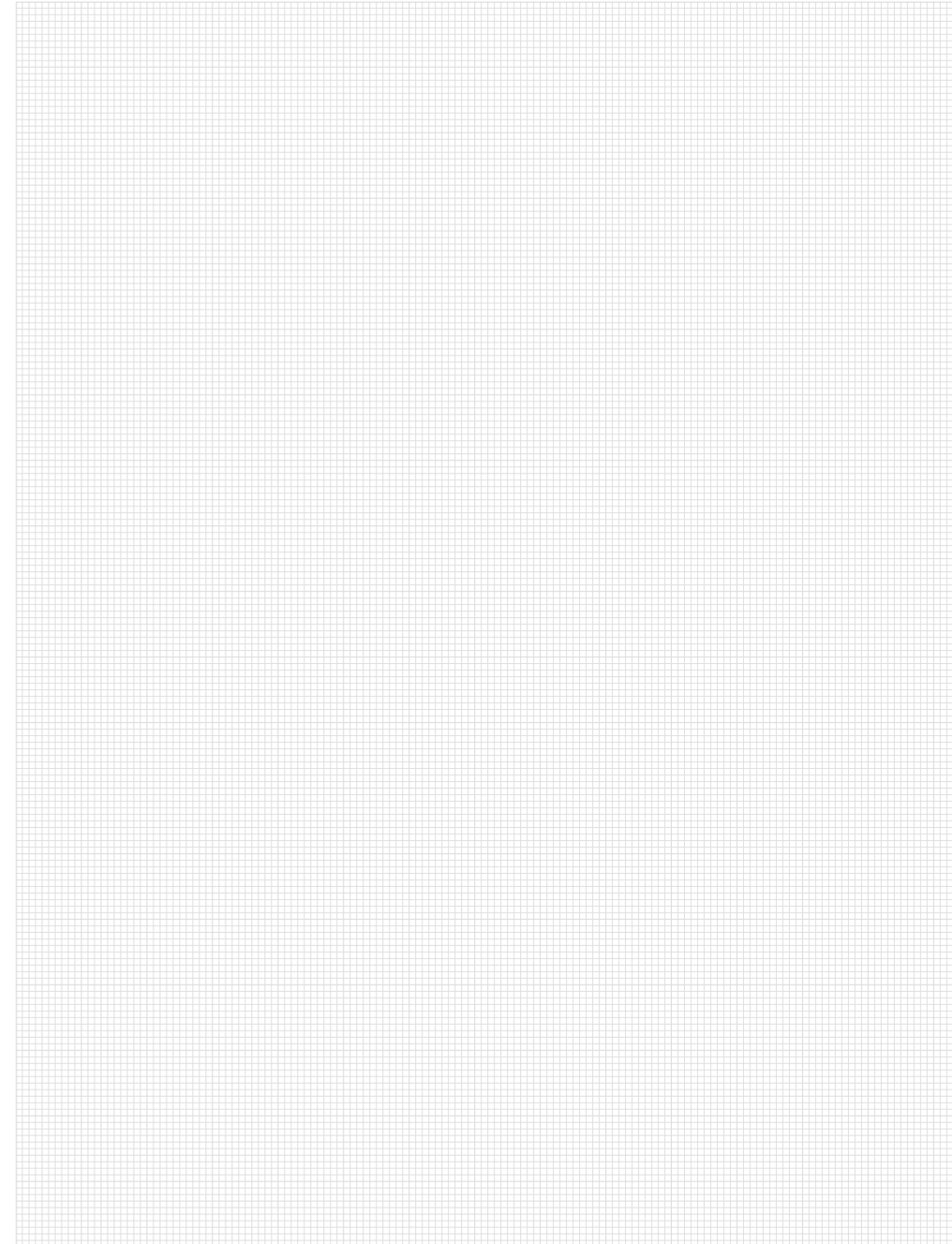
Stock length	38.55.6100
Cut	38.55.



Profile mk 2038.56

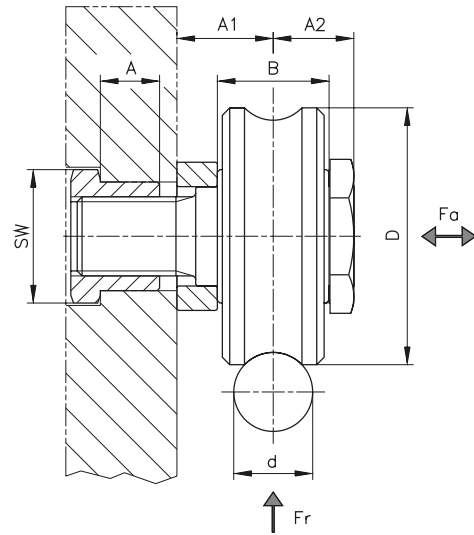
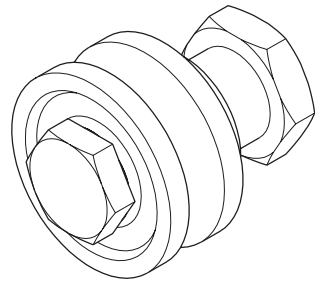
1.67 kg/m

Stock length	38.56.6100
Cut	38.56.



Guide Rollers

for ϕ 6, ϕ 10, ϕ 16, ϕ 20 guide rods



Technical Values

Item no.	D [mm]	B [mm]	A [mm]	A1 [mm]	A2 [mm]	SW [mm]	d for Rod	Consisting of:				
								Track roller	Bolt	Spacer ring	Bushing	
B60.02.017	centric	17	8	6	7	7	13	ϕ 6*	K101100003	25.51.3201	25.51.3301	25.51.3101
B60.02.018	eccentric	17	8	6	7	7	13	ϕ 6*	K101100003	25.51.3201	25.51.3301	25.51.3102
B60.02.015	centric	35	15.9	12	12.5	13	22	ϕ 10*	K101100001	05.06.0003	14.04.0003	06.01.0013
B60.02.016	eccentric	35	15.9	12	12.5	13	22	ϕ 10*	K101100001	05.06.0003	14.04.0003	06.01.0014
B60.02.013	centric	52	22.6	12	19.5	16.3	27	ϕ 16*	K101100002	05.06.0007	14.04.0004	06.01.0018
B60.02.014	eccentric	52	22.6	12	19.5	16.3	27	ϕ 16*	K101100002	05.06.0007	14.04.0004	06.01.0017
B60.02.011	centric	72	25.8	18	22	18	36	ϕ 20*	K101100006	05.06.0009	14.04.0020	06.01.0021
B60.02.012	eccentric	72	25.8	18	22	18	36	ϕ 20*	K101100006	05.06.0009	14.04.0020	06.01.0022

*For item numbers, see page 351

Guide rollers also available in stainless steel for all diameters.

Load Specifications per Roller

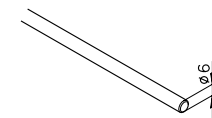
Value	Roller for ϕ 6 mm rod	Roller for ϕ 10 mm rod	Roller for ϕ 16 mm rod	Roller for ϕ 20 mm rod
so*	4	4	4	4
Fr	175N	1000N	2000N	3250N
Fa	60N	300N	500N	825N
Static load capacity Cow	890N	5100N	9500N	16600N
Dynamic load capacity Cw	1270N	8500N	16800N	29500N

*Static load safety factor against plastic deformation on the roller contact in the track roller.

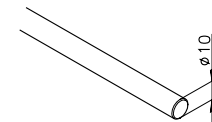
For stainless steel guide rods, these values must be reduced by 30%.

Guide Rods

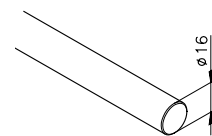
The stock length for Cf 53 and X46 Cr13 with corrosion resistance (magnetisable) is 4000 mm. For galvanised Cf 53 with corrosion protection, it is 3000 mm.



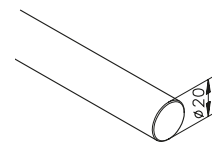
Guide rod 6
0.22 kg/m



Guide rod 10
0.62 kg/m



Guide rod 16
1.58 kg/m



Guide rod 20
2.47 kg/m

Item no.

	Cf 53 11,213	Cf 53** 11,213	X46 Cr13 14,034
--	-----------------	-------------------	--------------------

Technical Values

				d for Rod	L1 [mm]	B [mm]	H [mm]	D [mm]	
ϕ 6 mm	7003AK...*	7003DC...*	7003EC...*	B03.00.014	ϕ 6***	25	22.5	11	19
ϕ 10 mm	7003AA...*	7003DH...*	7003EH...*	B03.00.003	ϕ 10	50	46	20	37
ϕ 16 mm	7003AM...*	7003DP...*	7003EP...*	B03.00.004	ϕ 16	70	64	30	56
ϕ 20 mm	7003CM...*	7003DT...*	7003ET...*	B03.00.013	ϕ 20***	100	80	35	76

...* Shaft length in mm

** Galvanised

***Wiper without sealing lip

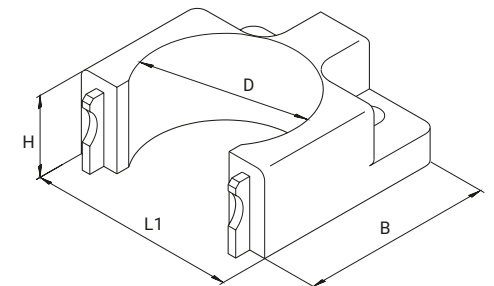
Wipers

Polyamide

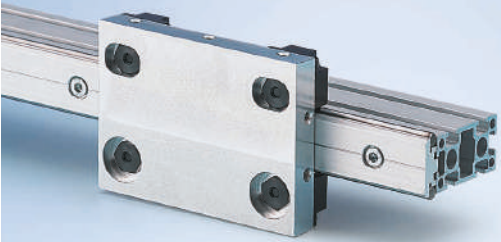
The wipers act as a safety element (for protection against pinch points while guiding the roller) and also wipe coarse dirt from the guide rod.

With the wipers for rod diameters 10 and 16, a sealing lip clings to the guide rod and wipes away even finer particles.

The wipers for rod diameters 10 and 16 are also available on request with felt strips and lubrication nipples for lubrication with oil.

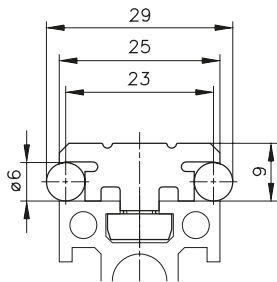


Series 25 Linear Units



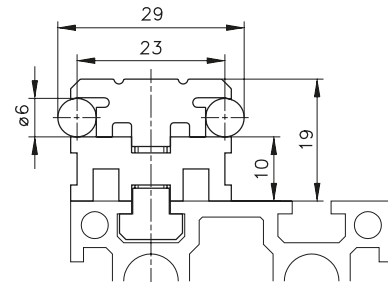
Profile Guide PF 6-38.20/50

The profile guide PF 6-38.20 with or without an adapter profile can be combined with the profiles from series 25 and the roller carriage shown on the next page. When combined, they form a linear unit.



Profile guide PF 6-38.20
B51.04.025

1.5 kg/m
L1 up to 6000 mm



Profile Guide PF 6-38.20/50
B51.04.029

With adapter profile
2 kg/m
L1 up to 6000 mm

Borehole spacing specifications

Scope of application: $75 \leq L1 \leq 6000$

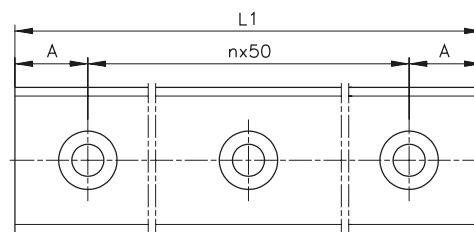
$12.5 \leq A < 37.5$

$$N = \frac{L1 - (2 \times A)}{50} + 1$$

L1 = length of the profile guide

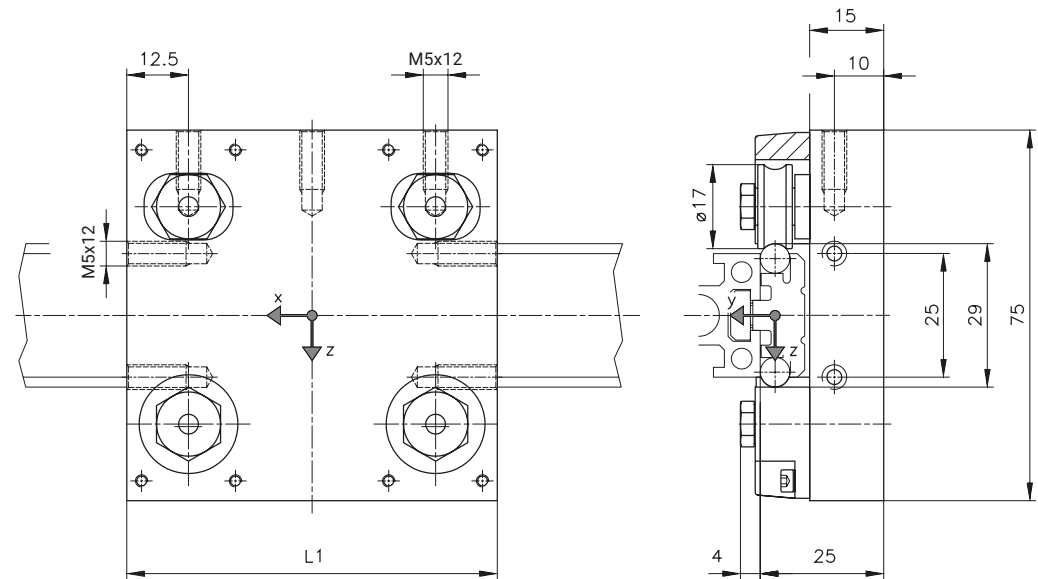
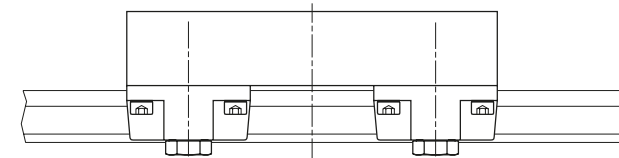
A = distance from the first borehole to the profile edge

N = number of screws



Roller Carriage LW 38.20-04

for Profile Guide PF 6-38.20/50

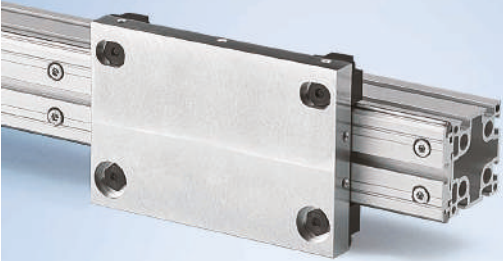


Technical Values

Item no.	Designation	L1 [mm]	F _{y0} [N]	F _{z0} [N]	M _{x0} [Nm]	M _{y0} [Nm]	M _{z0} [Nm]	m _{carriage} [kg]	Plate, individual
B90.25.041	LW 38.20-04	75	200	350	2.5	8.5	5	0.35	5009CA0075
B90.25.041	LW 38.20-04	100	200	350	2.5	13	8.0	0.43	5009CA0100

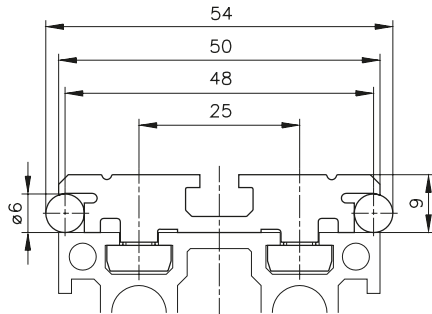
- Max. load specifications for $v \leq 10$ m/s and $a \leq 10$ m/s²; with $s_0 = 4$
- Max. acceleration $a = 50$ m/s² with reduced load
- Load application point max. 15 mm off-centre
- For X46 Cr13 rods and rollers, the load capacity must be reduced by 30%

Series 25 Linear Units



Profile Guide PF 6-38.21

The profile guide PF 6-38.21 can be combined with the profiles from series 25 and the roller carriage shown on the next page. When combined, they form a linear unit.



Profile guide PF 6-38.21
B51.04.030

2 kg/m
L1 up to 6000 mm

Borehole spacing specifications

Range: $100 \leq L1 \leq 6000$

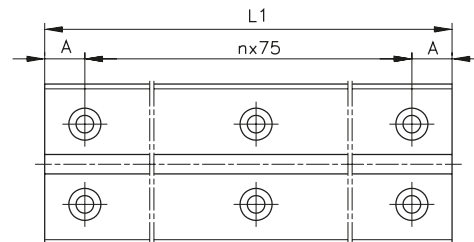
$12.5 \leq A < 50$

$$N = \left(\frac{L1 - (2 \times A)}{75} + 1 \right) \times 2$$

L1 = length of the profile guide

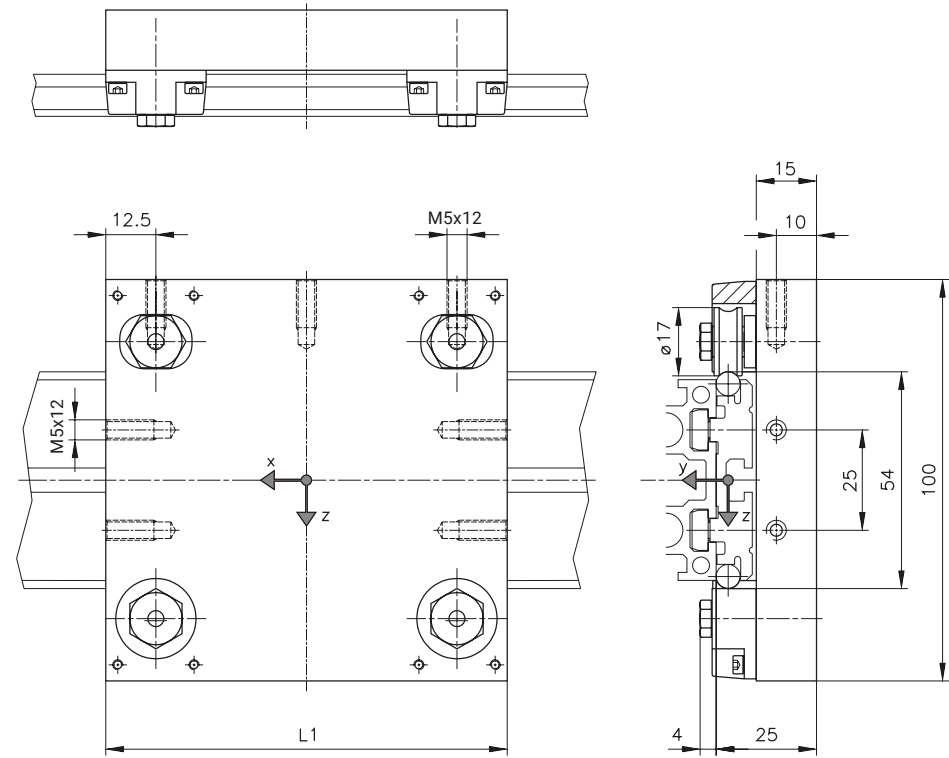
A = distance from the first borehole to the profile edge

N = number of screws



Roller Carriage LW 38.21-04

For profile guide PF 6-38.21



Technical Values

Item no.	Designation	L1 [mm]	F _{y0} [N]	F _{z0} [N]	M _{x0} [Nm]	M _{y0} [Nm]	M _{z0} [Nm]	m _{carriage} [kg]	Plate, individual
B90.25.042	LW 38.21-04	100	200	350	5	13	8	0.55	5009CB0100
B90.25.042	LW 38.21-04	150	200	350	5	21	13	0.75	5009CB0150

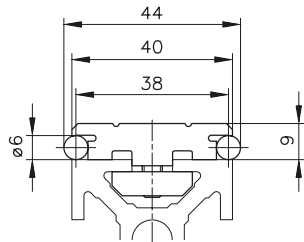
- Max. load specifications for $v \leq 10$ m/s and $a \leq 10$ m/s²; with $s_0 = 4$
- Max. acceleration $a = 50$ m/s² with reduced load
- Load application point max. 15 mm off-centre
- For X46 Cr13 rods and rollers, the load capacity must be reduced by 30%

Series 40 Linear Units



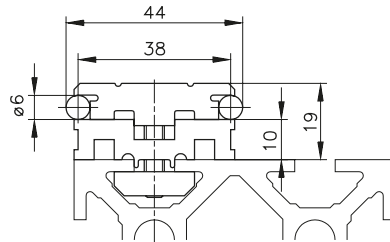
Profile Guide PF 6-38.30/55

The profile guide PF 6-38.30 with or without an adapter profile can be combined with the profiles from series 40 and the roller carriage shown on the next page. When combined, they form a linear unit.



Profile Guide PF 6-38.30
B51.04.042

1.8 kg/m
L1 up to 6000 mm



Profile Guide PF 6-38.30/55
B51.04.043

With adapter profile
2.6 kg/m
L1 up to 6000 mm

Borehole spacing specifications

Range: $75 \leq L1 \leq 6000$

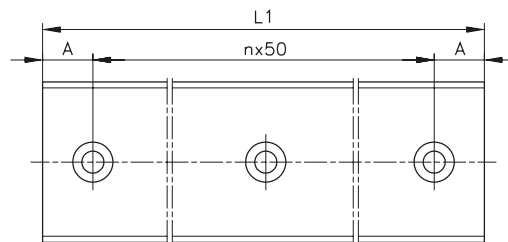
$12.5 \leq A < 37.5$

$$N = \frac{L1 - (2 \times A)}{50} + 1$$

L1 = length of the profile guide

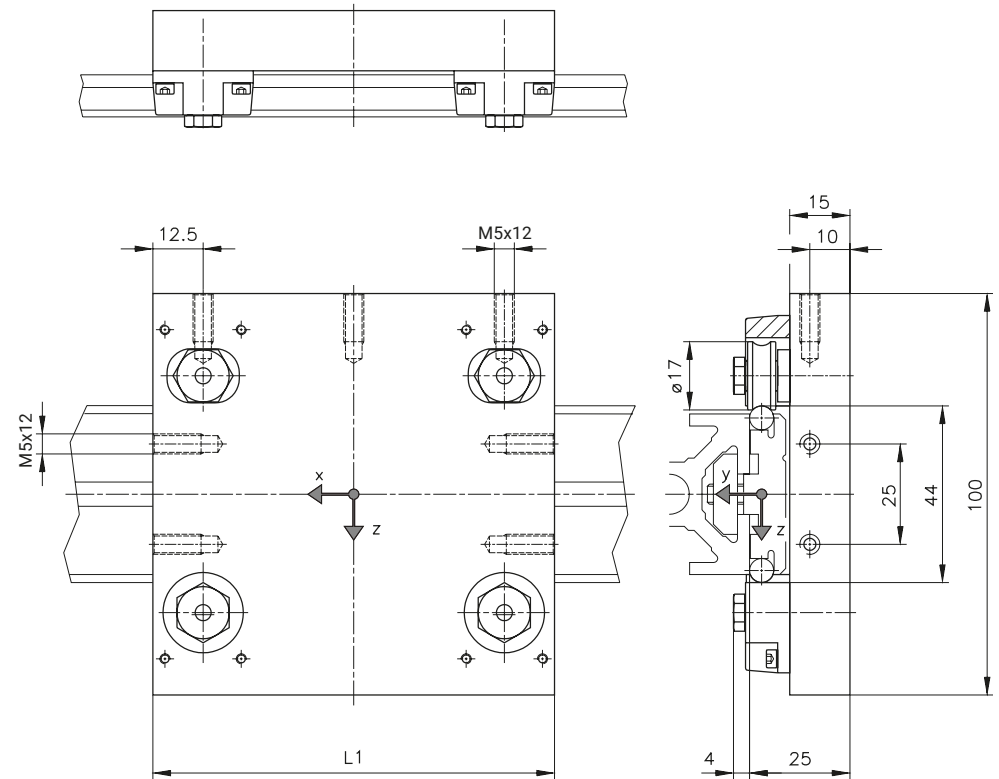
A = distance from the first borehole to the profile edge

N = number of screws



Roller Carriage LW 38.30-04

for Profile Guide PF 6-38.30/55

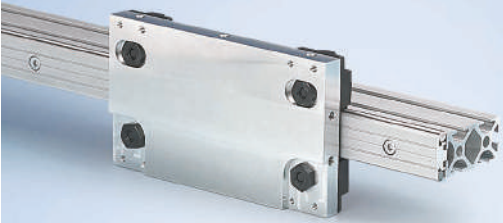


Technical Values

Item no.	Designation	L1 [mm]	F _{y0} [N]	F _{z0} [N]	M _{x0} [Nm]	M _{y0} [Nm]	M _{z0} [Nm]	m _{carriage} [kg]	Plate, individual
B90.40.041	LW 38.30-04	100	200	350	4	13	8	0.55	5009CC0100
B90.40.041	LW 38.30-04	160	200	350	4	23	14	0.8	5009CC0160

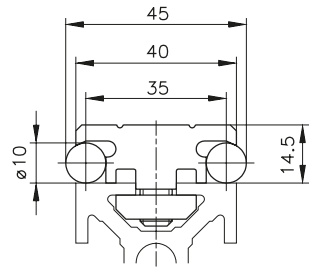
- Max. load specifications for $v \leq 10$ m/s and $a \leq 10$ m/s²; with $s_0 = 4$
- Max. acceleration $a = 50$ m/s² with reduced load
- Load application point max. 15 mm off-centre
- For X46 Cr13 rods and rollers, the load capacity must be reduced by 30%

Series 40 Linear Units



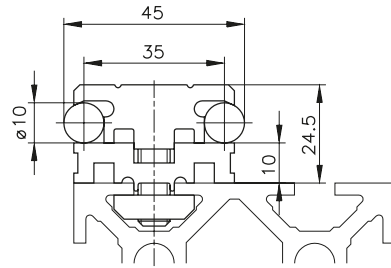
Profile Guide PF 10-38.31/55

The profile guide PF 10-38.31 with or without an adapter profile can be combined with the profiles from series 40 and the roller carriage shown on the next page. When combined, they form a linear unit.



Profile Guide PF 10-38.31
B51.04.046

2.8 kg/m
L1 up to 6000 mm



Profile Guide PF 10-38.31/55
B51.04.047

With adapter profile
3.6 kg/m
L1 up to 6000 mm

Borehole spacing specifications

Range: $150 \leq L1 \leq 6000$

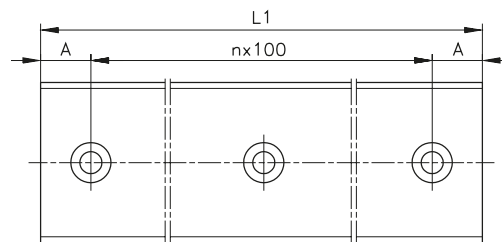
$25 \leq A < 75$

$$N = \frac{L1 - (2 \times A)}{100} + 1$$

L1 = length of the profile guide

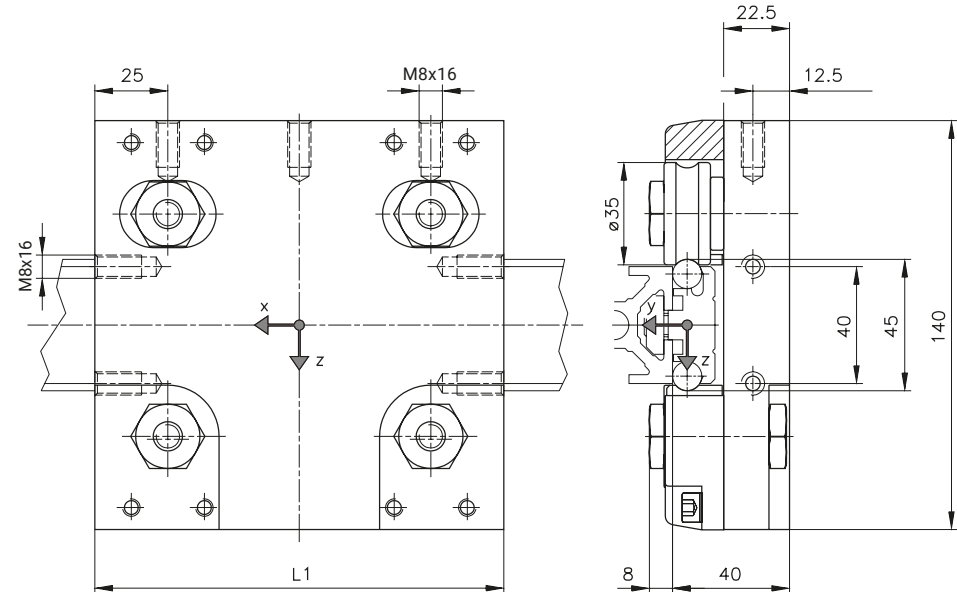
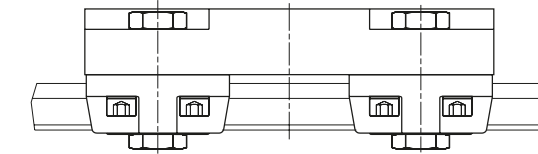
A = distance from the first borehole to the profile edge

N = number of screws



Roller Carriage LW 38.31-04

for Profile Guide PF 10-38.31/55



Technical Values

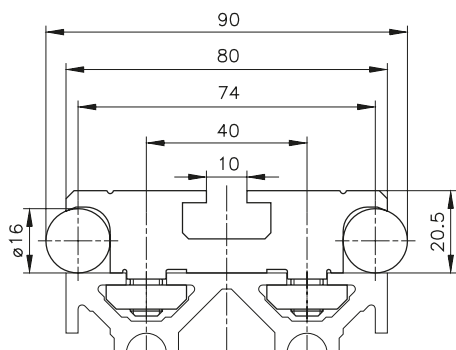
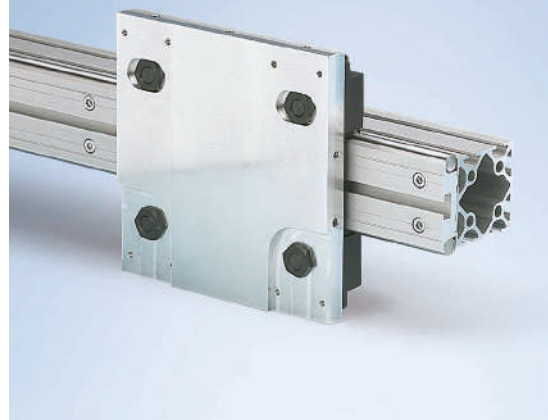
Item no.	Designation	L1 [mm]	F _{y0} [N]	F _{z0} [N]	M _{x0} [Nm]	M _{y0} [Nm]	M _{z0} [Nm]	m _{carriage} [kg]	Plate, individual
B90.40.042	LW 38.31-04	140	1000	2000	18	90	45	2	5009CD0140
B90.40.042	LW 38.31-04	240	1000	2000	18	190	95	2.8	5009CD0240

- Max. load specifications for $v \leq 10$ m/s and $a \leq 10$ m/s²; with $s_0 = 4$
- Max. acceleration $a = 50$ m/s² with reduced load
- Load application point max. 25 mm off-centre
- For X46 Cr13 rods and rollers, the load capacity must be reduced by 30%

Series 40 Linear Units

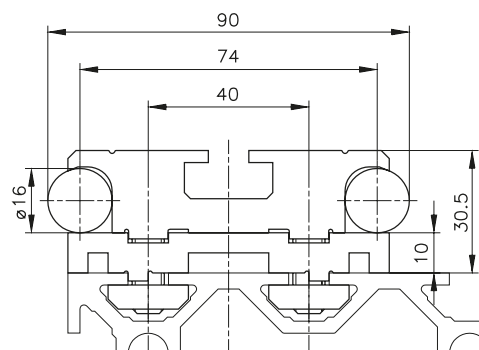
Profile Guide PF 16-38.33/56

The profile guide PF 16-38.33 with or without an adapter profile can be combined with the profiles from series 40 and the roller carriage shown on the next page. When combined, they form a linear unit.



Profile Guide PF 16-38.33
B51.04.052

7 kg/m
L1 up to 6000 mm



Profile Guide PF 16-38.33/56
B51.04.053

With adapter profile
8.8 kg/m
L1 up to 6000 mm

Borehole spacing specifications

Range: 150 ≤ L1 < 450 450 ≤ L1 < 6000

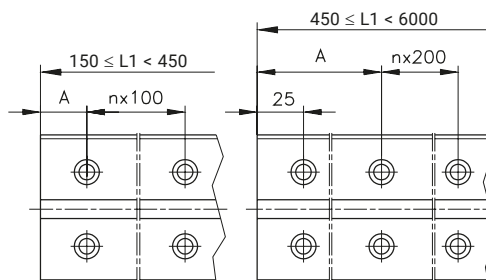
$$25 \leq A < 75 \quad 125 \leq A < 225$$

$$N = \left(\frac{L1 - (2 \times A)}{100} + 1 \right) \times 2 \quad N = \left(\frac{L1 - (2 \times A)}{200} + 3 \right) \times 2$$

L1 = length of the profile guide

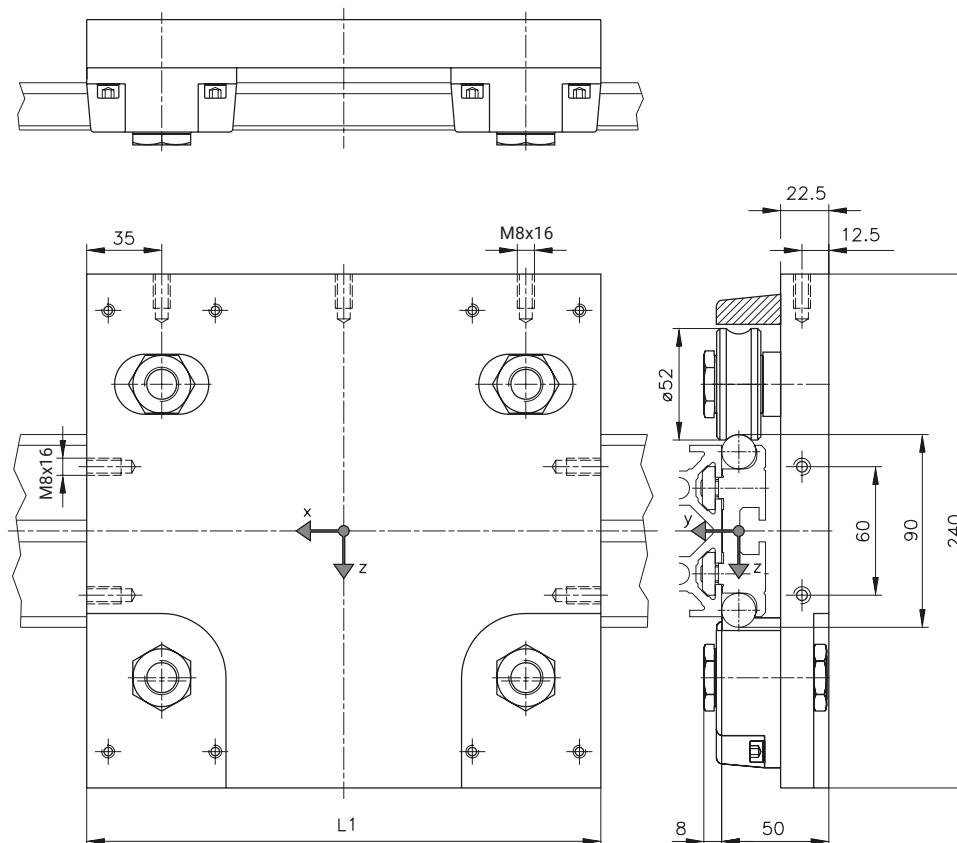
A = distance from the first borehole to the profile edge

N = number of screws



Roller Carriage LW 38.33-04

for Profile Guide PF 16-38.33/56



Technical Values

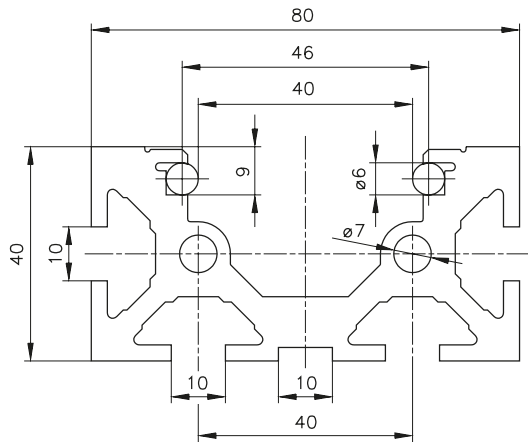
Item no.	Designation	L1 [mm]	F _{y0} [N]	F _{z0} [N]	M _{x0} [Nm]	M _{y0} [Nm]	M _{z0} [Nm]	m _{carriage} [kg]	Plate, individual
B90.40.044	LW 38.33-04	240	1600	4000	60	340	140	5.5	5009CF0240
B90.40.044	LW 38.33-04	400	1600	4000	60	660	260	8	5009CF0400

- Max. load specifications for v ≤ 10 m/s and a ≤ 10 m/s²; with s₀ = 4
- Max. acceleration a = 50 m/s² with reduced load
- Load application point max. 30 mm off-centre
- For X46 Cr13 rods and rollers, the load capacity must be reduced by 30%



Internal Profile Guide PF 6-38.75

The profile guide PF 6-38.75 can be combined with the roller carriage shown on the next page. When combined, they form a linear unit.

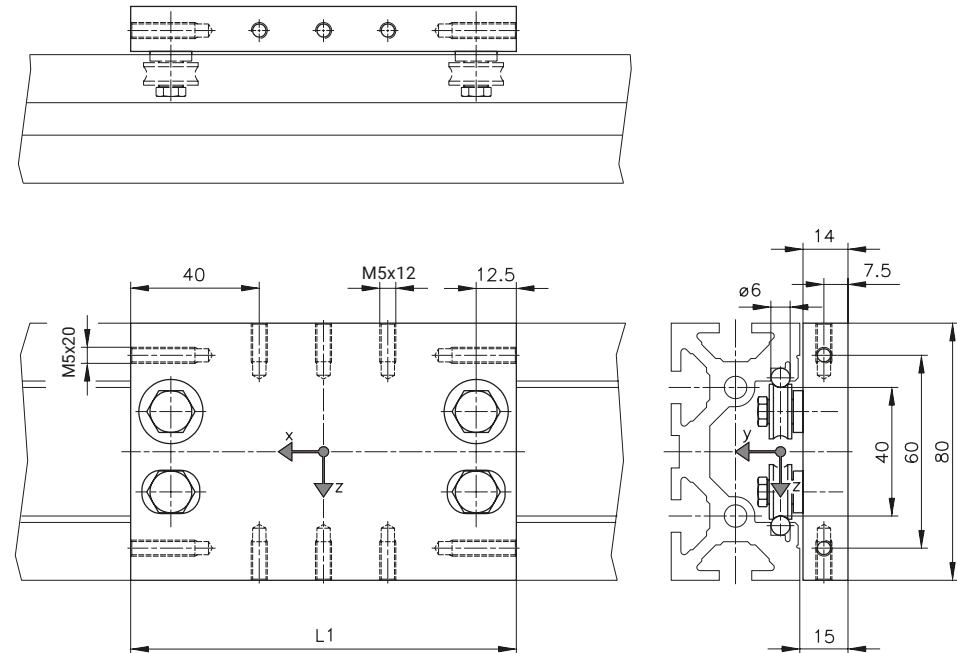


Profile Guide PF 6-38.75
B51.04.140

3.9 kg/m
L1 up to 6000 mm

Roller Carriage LW 38.75-44

For profile guide PF 6-38.75



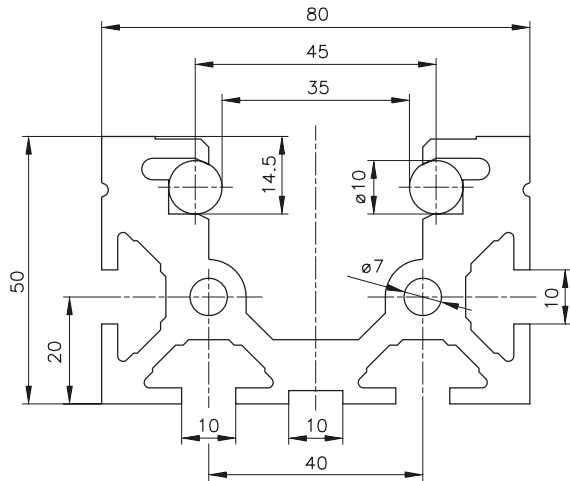
Technical Values

Item no.	Designation	L1 [mm]	F _{y0} [N]	F _{z0} [N]	M _{x0} [Nm]	M _{y0} [Nm]	M _{z0} [Nm]	m _{carriage} [kg]	Plate, individual
B90.40.441	LW 38.75-44	120	200	350	5	15	10	0.5	5009CN0120

- Max. load specifications for $v \leq 10$ m/s and $a \leq 10$ m/s²; with $s_0 = 4$
- Max. acceleration $a = 50$ m/s² with reduced load
- Load application point max. 15 mm off-centre
- For X46 Cr13 rods and rollers, the load capacity must be reduced by 30%

Internal Profile Guide PF 10-38.77

The profile guide PF 10-38.77 can be combined with the roller carriage shown on the next page. When combined, they form a linear unit.

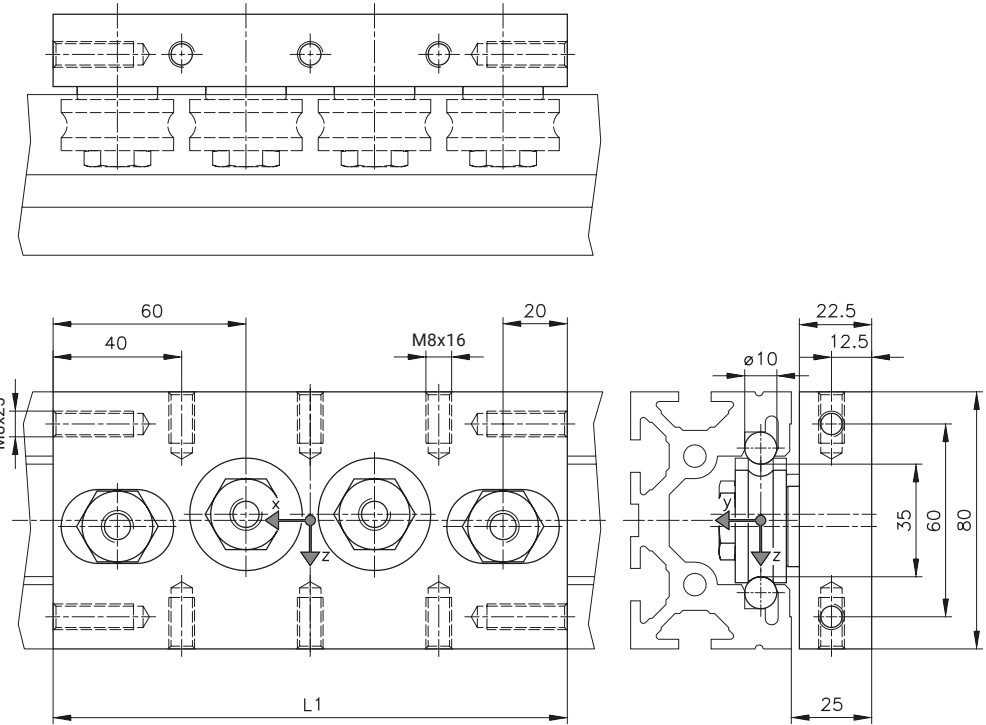


Profile guide PF 10-38.77
B51.04.142

5.6 kg/m
L1 up to 6000 mm

Roller Carriage LW 38.77-44

For profile guide PF 10-38.77

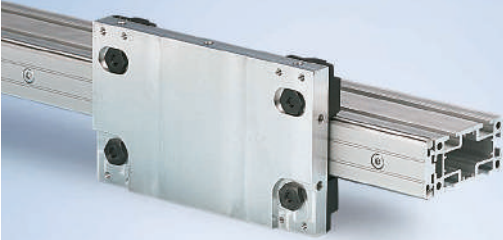


Technical Values

Item no.	Designation	L1 [mm]	F _{y0} [N]	F _{z0} [N]	M _{x0} [Nm]	M _{y0} [Nm]	M _{z0} [Nm]	m _{carriage} [kg]	Plate, individual
B90.40.443	LW 38.77-44	160	1000	1500	20	60	40	1.5	5009CO0160

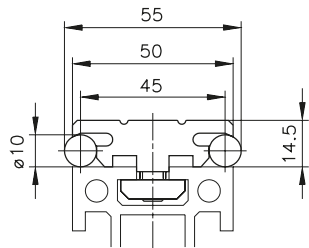
- Max. load specifications for $v \leq 10$ m/s and $a \leq 10$ m/s²; with $s_0 = 4$
- Max. acceleration $a = 50$ m/s² with reduced load
- Load application point max. 25 mm off-centre
- For X46 Cr13 rods and rollers, the load capacity must be reduced by 30%

Series 50 Linear Units



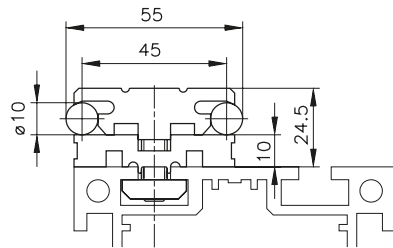
Profile Guide PF 10-38.41/60

The profile guide PF 10-38.41 with or without an adapter profile can be combined with the profiles from series 50 and the roller carriage shown on the next page. When combined, they form a linear unit.



Profile guide PF 10-38.41
B51.04.020

3 kg/m
L1 up to 6000 mm



Profile Guide PF 10-38.41/60
B51.04.015

With adapter profile
4.2 kg/m
L1 up to 6000 mm

Borehole spacing specifications

Range: $150 \leq L1 \leq 6000$

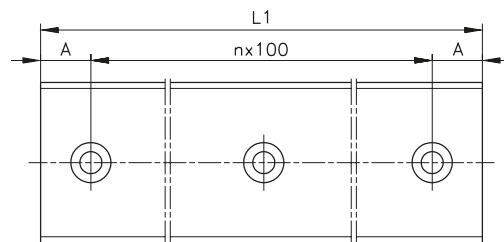
$25 \leq A < 75$

$$N = \frac{L1 - (2 \times A)}{100} + 1$$

L1 = length of the profile guide

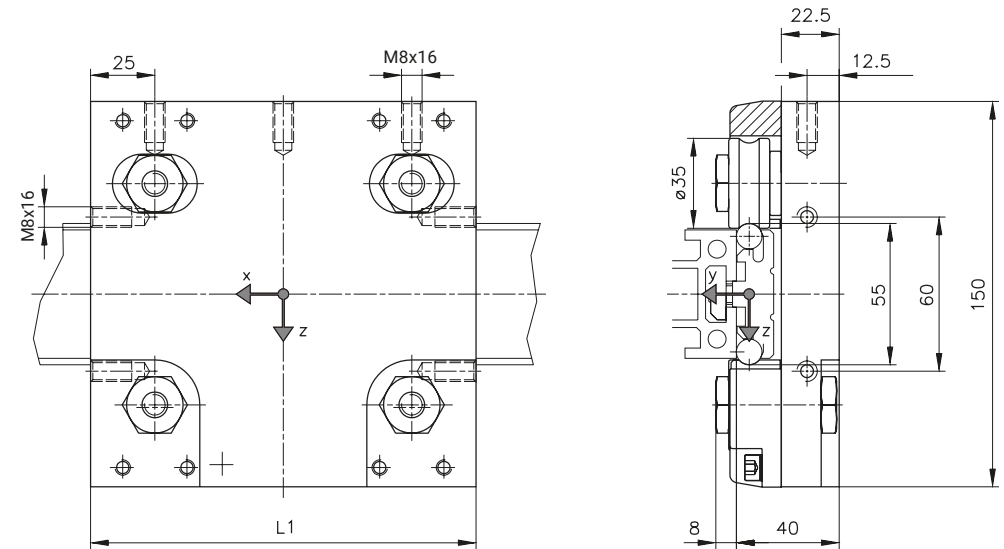
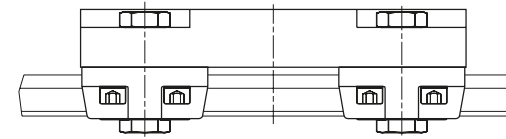
A = distance from the first borehole to the profile edge

N = number of screws



Roller Carriage LW 38.41-04

for Profile Guide PF 10-38.41/60



Technical Values

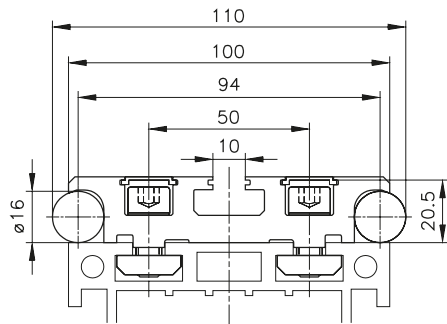
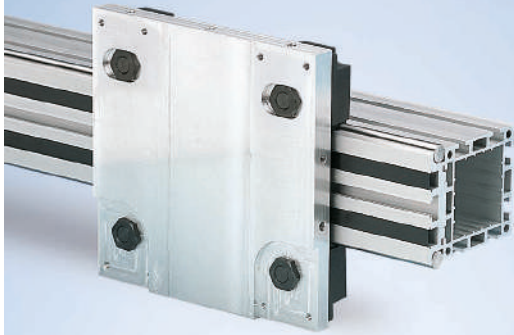
Item no.	Designation	L1 [mm]	F _{y0} [N]	F _{z0} [N]	M _{x0} [Nm]	M _{y0} [Nm]	M _{z0} [Nm]	m _{carriage} [kg]	Plate, individual
B90.50.042	LW 38.41-04	150	1000	2000	25	100	50	2.2	5009CG0150
B90.50.042	LW 38.41-04	250	1000	2000	25	200	100	3	5009CG0250

- Max. load specifications for $v \leq 10$ m/s and $a \leq 10$ m/s²; with $s_0 = 4$
- Max. acceleration $a = 50$ m/s² with reduced load
- Load application point max. 25 mm off-centre
- For X46 Cr13 rods and rollers, the load capacity must be reduced by 30%

Series 50 Linear Units

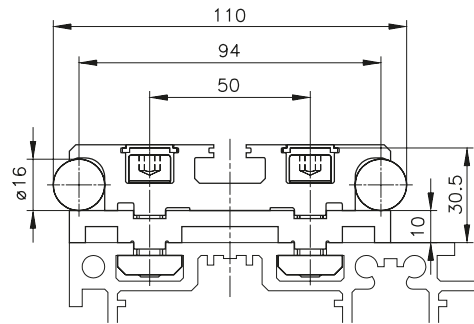
Profile Guide PF 16-38.44/61

The profile guide PF 16-38.44 with or without an adapter profile can be combined with the profiles from series 50 and the roller carriage shown on the next page. When combined, they form a linear unit.



Profile guide PF 16-38.44
B51.04.004

6.8 kg/m
L1 up to 6000 mm



Profile guide PF 16-38.44/61
B51.04.016

With adapter profile
8.8 kg/m
L1 up to 6000 mm

Borehole spacing specifications

Range of app.: $150 \leq L1 < 450$ $450 \leq L1 < 6000$

$25 \leq A < 75$

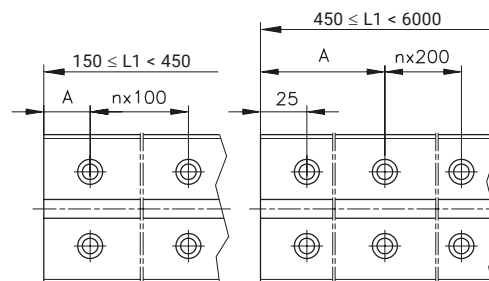
$125 \leq A < 225$

$$N = \left(\frac{L1 - (2 \times A)}{100} + 1 \right) \times 2 \quad N = \left(\frac{L1 - (2 \times A)}{200} + 3 \right) \times 2$$

L1 = length of the profile guide

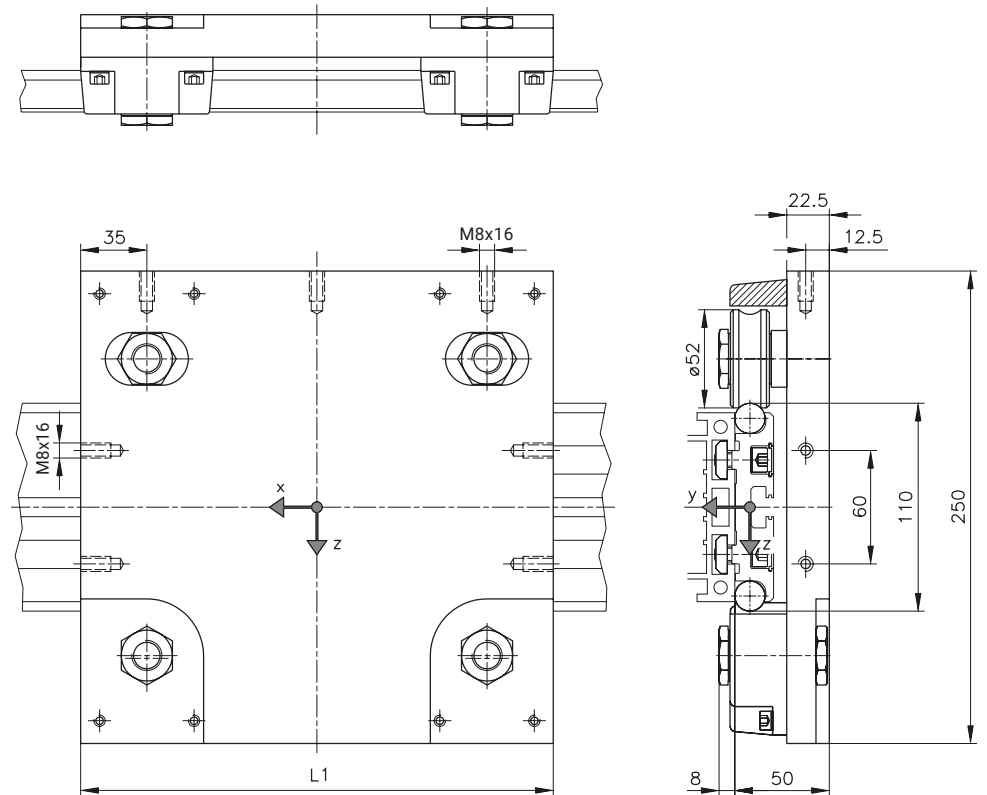
A = distance from the first borehole to the profile edge

N = number of screws



Roller Carriage LW 38.44-04

for Profile Guide PF 16-38.44/61



Technical Values

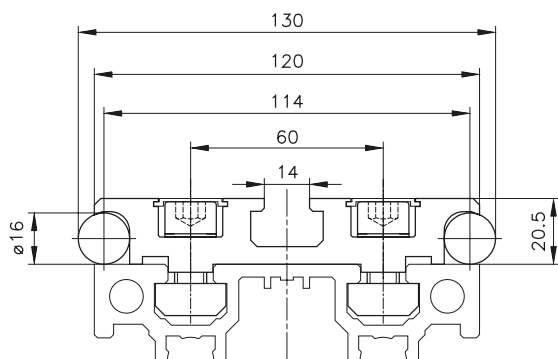
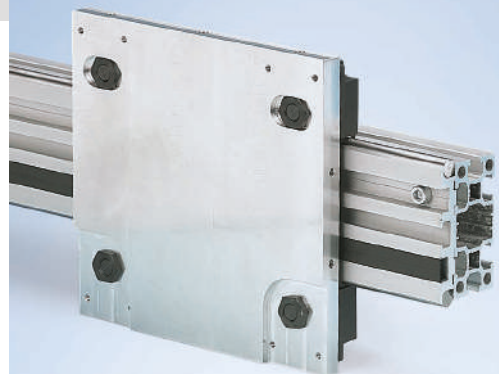
Item no.	Designation	L1 [mm]	F _{y0} [N]	F _{z0} [N]	M _{x0} [Nm]	M _{y0} [Nm]	M _{z0} [Nm]	m _{carriage} [kg]	Plate, individual
B90.50.044	LW 38.44-04	250	1600	4000	80	360	150	5.5	5009CI0250
B90.50.044	LW 38.44-04	450	1600	4000	80	760	300	8.5	5009CI0450

- Max. load specifications for $v \leq 10$ m/s and $a \leq 10$ m/s²; with $s_0 = 4$
- Max. acceleration $a = 50$ m/s² with reduced load
- Load application point max. 30 mm off-centre
- For X46 Cr13 rods and rollers, the load capacity must be reduced by 30%

Series 60 Linear Units

Profile guide PF 16-38.36

The profile guide PF 16-38.36 can be combined with the profiles from series 60 and the roller carriage shown on the next page. When combined, they form a linear unit.



Profile guide PF 16-38.36
B51.04.109

9.5 kg/m
L1 up to 6000 mm

Borehole spacing specifications

Range of app.: $150 \leq L1 < 450$ $450 \leq L1 < 6000$

$25 \leq A < 75$

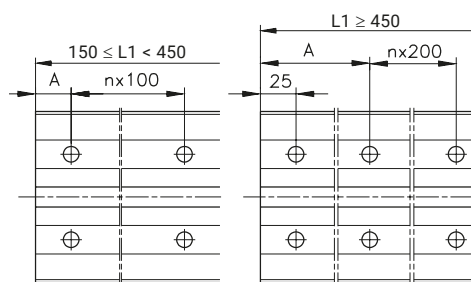
$125 \leq A < 225$

$$N = \left(\frac{L1 - (2 \times A)}{100} + 1 \right) \times 2 \quad N = \left(\frac{L1 - (2 \times A)}{200} + 3 \right) \times 22$$

L1 = length of the profile guide

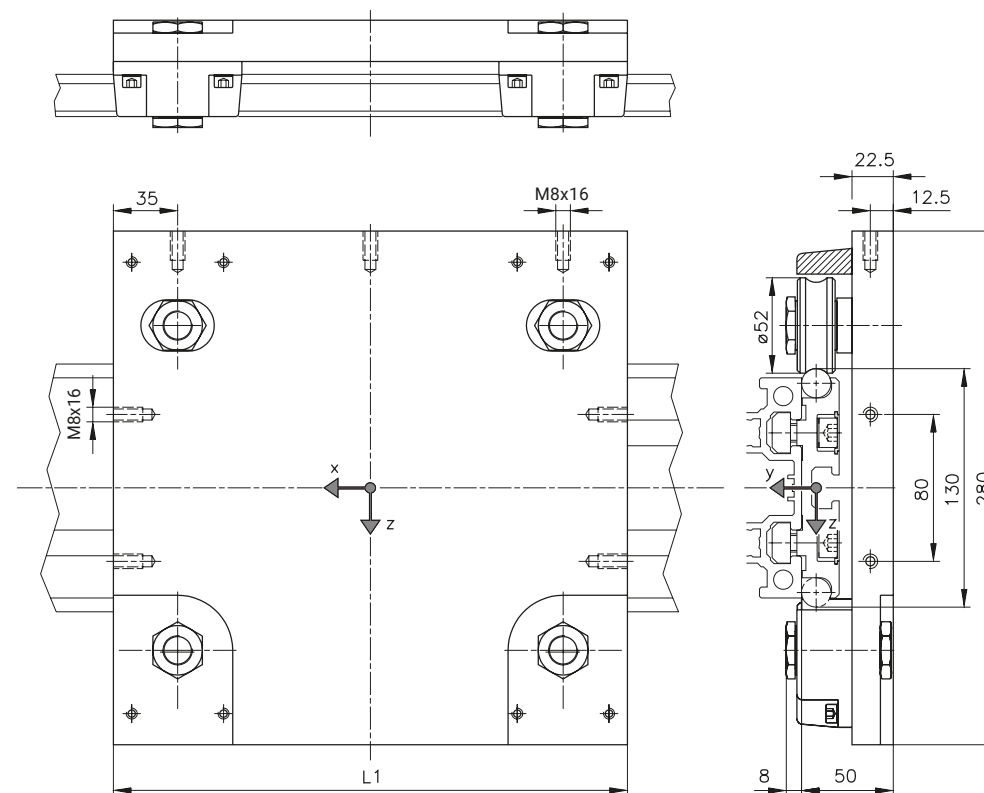
A = distance from the first borehole to the profile edge

N = number of screws



Roller Carriage LW 38.36-04

For profile guide PF 16-38.36

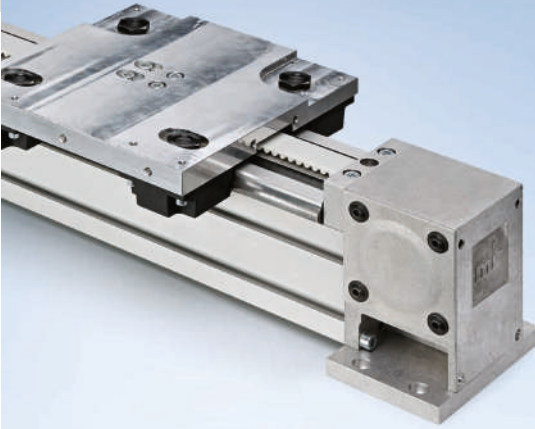


Technical Values

Item no.	Designation	L1 [mm]	F _{y0} [N]	F _{z0} [N]	M _{x0} [Nm]	M _{y0} [Nm]	M _{z0} [Nm]	m _{carriage} [kg]	Plate, individual
B90.60.042	LW 38.36-04	280	1600	4000	100	420	170	6.5	5009CL0280
B90.60.042	LW 38.36-04	480	1600	4000	100	820	330	10	5009CL0480

- Max. load specifications for $v \leq 10$ m/s and $a \leq 10$ m/s²; with $s_0 = 4$
- Max. acceleration $a = 50$ m/s² with reduced load
- Load application point max. 30 mm off-centre
- For X46 Cr13 rods and rollers, the load capacity must be reduced by 30%

Linear Modules LZR



Linear modules with timing belts (LZR) have a modular design and are installed on the track roller assemblies. Their basic components include the mounting profile, profile guide and carriage plate and the timing belt drive components required to transmit power, such as the pulleys and connectors.

The LZR design facilitates the attachment of motors as standard. With the appropriately drilled shafts, the pulleys allow the motor to be attached directly on any side. In addition, shaft ends for flanged mounting of a gearmotor with a hollow shaft, adaptations with a motor flange and coupling and an indirect drive are available on request.

For electromotive drives using a stepper motor or servomotor, we recommend using the optional single-piece drive shafts.

The linear modules can be combined in two-axis and three-axis systems and in area gantries and three-dimensional gantries.

Level of Accuracy that can be achieved by Linear Modules with Timing Belts

The LZR with a 8M-30-type timing belt can achieve the following values without a load:

Repeatability:	0.1 mm
Positioning accuracy:	± 0.2 mm
Reversal error:	0.2 mm

These values vary depending on the stroke length and application.

Order designation

LZR 2025-38.20-16

System designation	
Mounting profile	
Clamping profile	
Timing belt width	

Sample order

Linear module	LZR 2025-38.20-16
Item no.	B38.25.001
Stroke	=mm
Length	L =mm
Roller carriage length	L1 =mm
Drive shaft borehole	∅ =mm
Travel speed	v =m/s
Acceleration	a =m/s ²

Notes on the Load Specifications

For information about load specifications for track roller assemblies, refer to the information beginning on page 352.

Notes on the Load Specifications for Timing Belts

The standard timing belts used are PU (polyurethane) with steel cord tension members. Other types, including conductive belts, are available on request. The maximum track roller assembly travel speed of $v = 10$ m/s can be achieved using timing belts with no reduction of the load capacities.

From $a > 10$ m/s² onwards, the values must be reduced by the usual load factors (e.g. without load peaks $s = 1$ to high load peaks $s = 2.5$).

The allowable tension loads are based on a 0.4% elongation of the timing belt.

The breaking strength of the belts is significantly higher. The normal usable belt pull strength (F_u) and required pretension (F_v) is approximately:

$$F_{\text{allowable}} = F_v + F_u \quad \text{with } F_v = F_u$$

Timing Belts	AT 5-16	5M-15	8M-30
F_{breaking}	3900 N	3600 N	14900 N
$F_{\text{allowable}}$	1200 N	1150 N	4000 N
$F_v = F_u$	600 N	575 N	2000 N

The usable starting torque results from the maximum usable belt pull strength, of the engaged teeth and the pitch diameter of the timing belt pulley.

The values for the mk LZR modules are:

Timing belt	AT 5-16	5M-15	8M-30
D_{Pitch}	41.4 mm	50.9 mm	71.3 mm
Z	26	32	28
M_{Drive}	12 Nm	15 Nm	70 Nm

Motor Selection/ Drive Design

For the drive selection, several factors must be considered, including the timing belt (especially the allowable belt pull strength and required stiffness) and the motor (especially the starting torque, the revolutions per minute and the resulting performance). The most important consideration is the required driving force. As a simple starting point for the calculations, the transition point from acceleration to constant speed can be used.

Constant acceleration (a = constant):

$$v = a \cdot t = \sqrt{2 \cdot a \cdot s}$$

Constant speed (v = constant):

$$v = \frac{s}{t}$$

Max. driving force:

$$F_{\text{Drive}} = F_a + F_{\text{Roll}} + F_{\text{Empty}} + F_{\text{Additional}}$$

$$F_a = m \cdot (a+g)$$

with m = moving mass in kg
 a = const. acceleration in m/s²
 $g = 10$ m/s², for vertical travel
 $g = 0$ m/s², for horizontal travel

$$F_{\text{Roll}} = F_N \cdot \mu_{\text{Roll}}$$

with $F_N = F_G$ for horizontal travel
 $\mu_{\text{Roll}} = 0.05$ for lightly preloaded track roller

$F_{\text{Empty}} = 50$ to 100 N depending on the module and pre-tension of the timing belt

$F_{\text{Additional}} =$ additional loads from the application

$$F_{\text{Drive}} = m \cdot (a+g) + F_N \cdot 0.05 + 100 \text{ N} + F_{\text{Additional}}$$

For timing belt selection:

Indicated $F_{\text{Drive}} < F_u$

For motor selection:

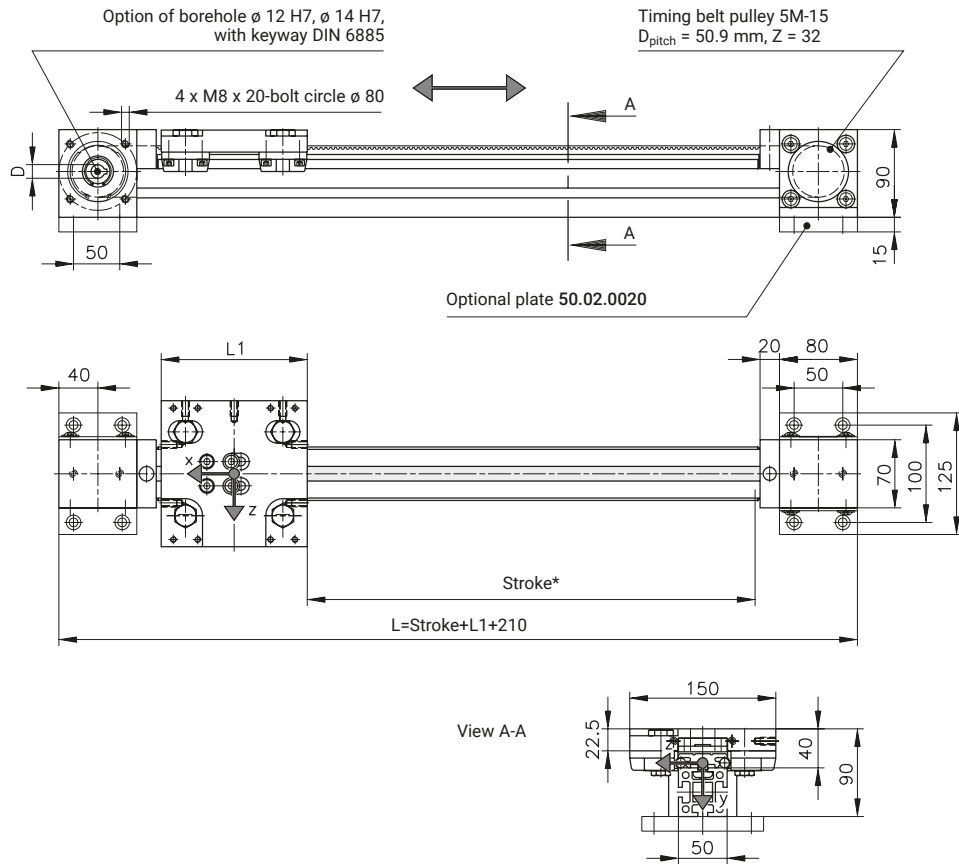
$$M_{\text{req}} = \frac{F_{\text{Drive}} \cdot D_{\text{Pitch}} [\text{m}]}{2 \cdot \eta}$$

$$n_{\text{req}} = \frac{v \cdot 60}{D_{\text{Pitch}} [\text{m}] \cdot \pi}$$

$$P_{\text{req}} = \frac{F_{\text{Drive}} \cdot v}{\eta}$$

With D_{Pitch} in m of timing belt pulley $\eta = 50$ to 75% depending on selected drive (gearbox, motor, etc.)
 v in m/s

LZR 2000-38.41-15 with Plate Carriage



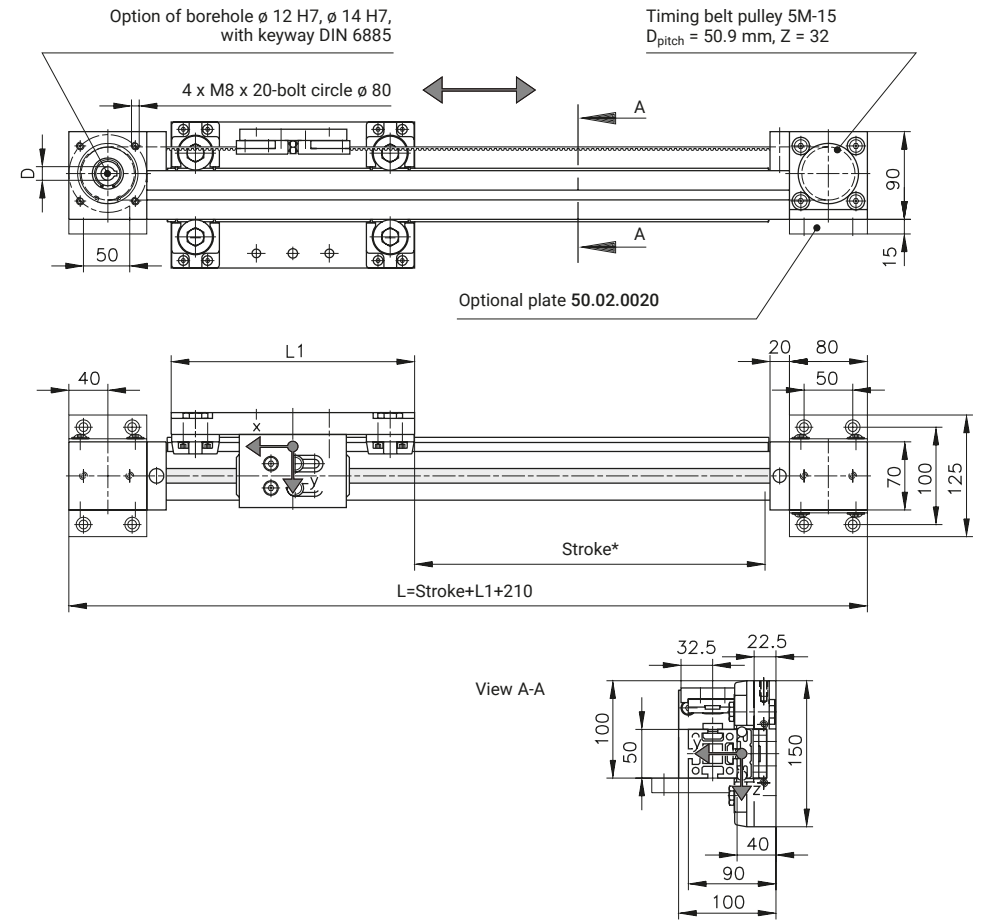
Load Specifications for LZR 2000-38.41-15 with Plate Carriage

Item no.	L1 [mm]	F _x ** [N]	F _{y0} [N]	F _{z0} [N]	M _{x0} [Nm]	M _{y0} [Nm]	M _{z0} [Nm]
B38.02.003	150	1150	1000	2000	25	100	50
B38.02.003	250	1150	1000	2000	25	200	100

* Maximum stroke between the mechanical stops. Note the discharge section!

** F_x = F_{allowable}; F_u = 575 N = F_v

LZR 2000-38.41-15 with Side Mounted Plate Carriage



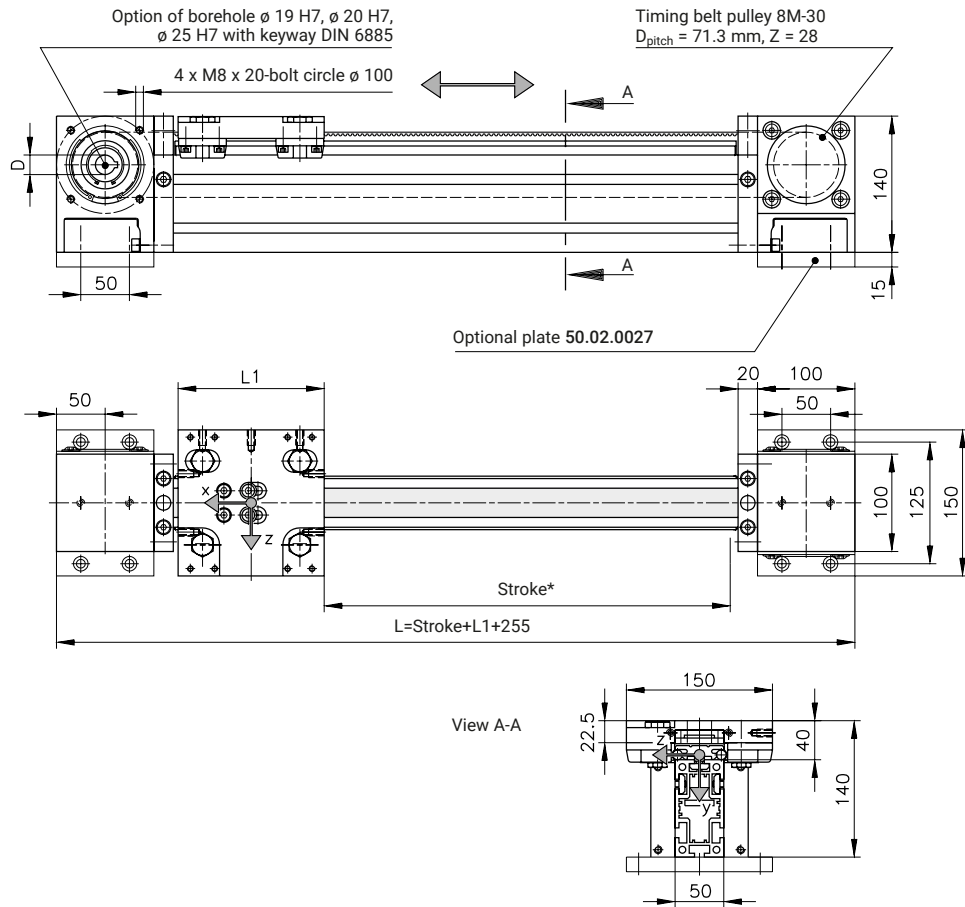
Load Specifications for LZR 2000-38.41-15 with Side Mounted Plate Carriage

Item no.	L1 [mm]	F _x ** [N]	F _{y0} [N]	F _{z0} [N]	M _{x0} [Nm]	M _{y0} [Nm]	M _{z0} [Nm]
B38.02.007	250	1150	1000	2000	25	200	100

* Maximum stroke between the mechanical stops. Note the discharge section!

** F_x = F_{allowable}; F_u = 575 N = F_v

LZR 2004-38.41-30 with Plate Carriage



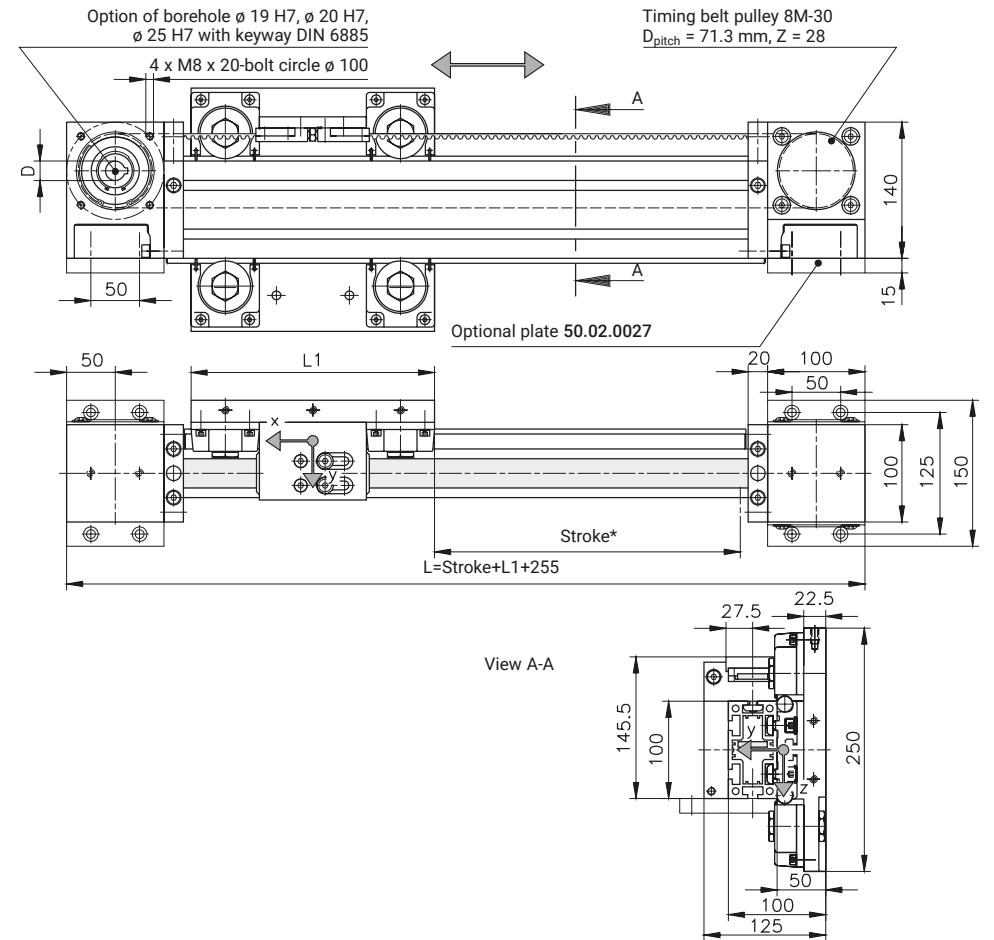
Load Specifications for LZR 2004-38.41-30 with Plate Carriage

Item no.	L1 [mm]	F _x ** [N]	F _{y0} [N]	F _{z0} [N]	M _{x0} [Nm]	M _{y0} [Nm]	M _{z0} [Nm]
B38.02.004	150	4000	1000	2000	25	100	50
B38.02.004	250	4000	1000	2000	25	200	100

* Maximum stroke between the mechanical stops. Note the discharge section!

** F_x = F_{allowable}; F_u = 2000 N = F_v

LZR 2004-38.44-30 with Side Mounted Plate Carriage



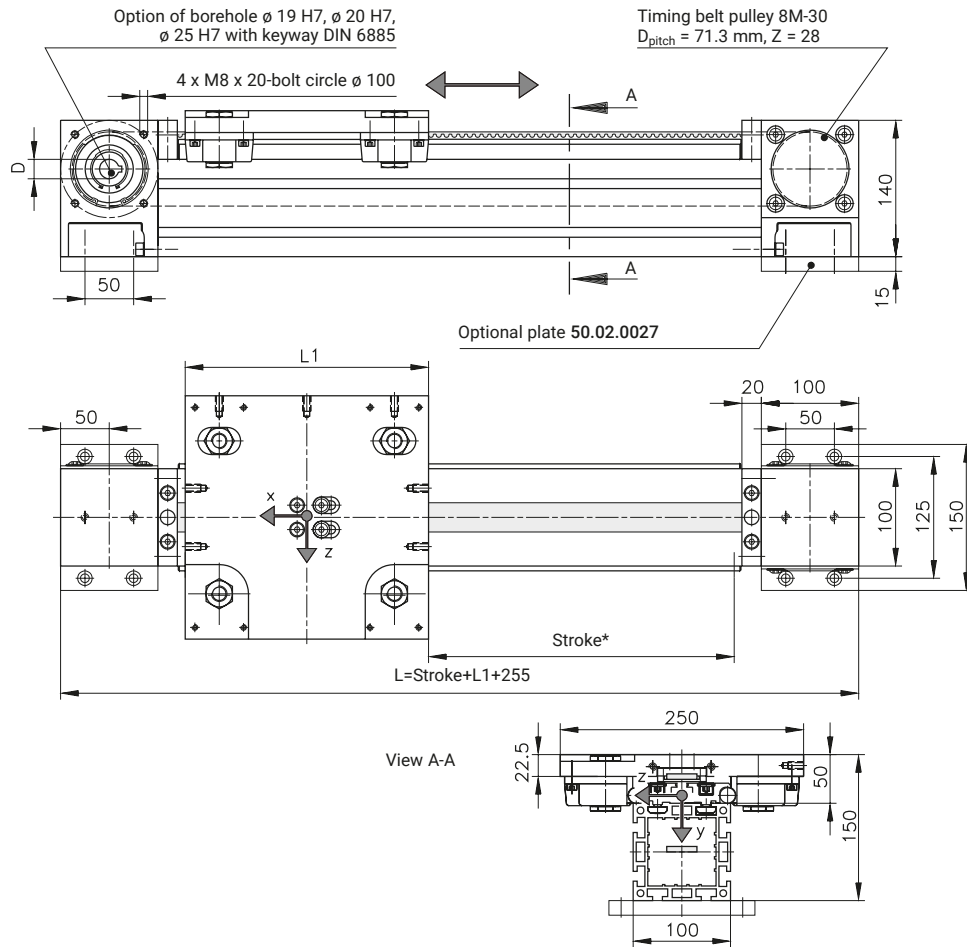
Load Specifications for LZR 2004-38.44-30 with Side Mounted Plate Carriage

Item no.	L1 [mm]	F _x ** [N]	F _{y0} [N]	F _{z0} [N]	M _{x0} [Nm]	M _{y0} [Nm]	M _{z0} [Nm]
B38.02.005	250	4000	1600	4000	80	350	150
B38.02.005	450	4000	1600	4000	80	760	300

* Maximum stroke between the mechanical stops. Note the discharge section!

** F_x = F_{allowable}; F_u = 2000 N = F_v

LZR 2005-38.44-30 with Plate Carriage



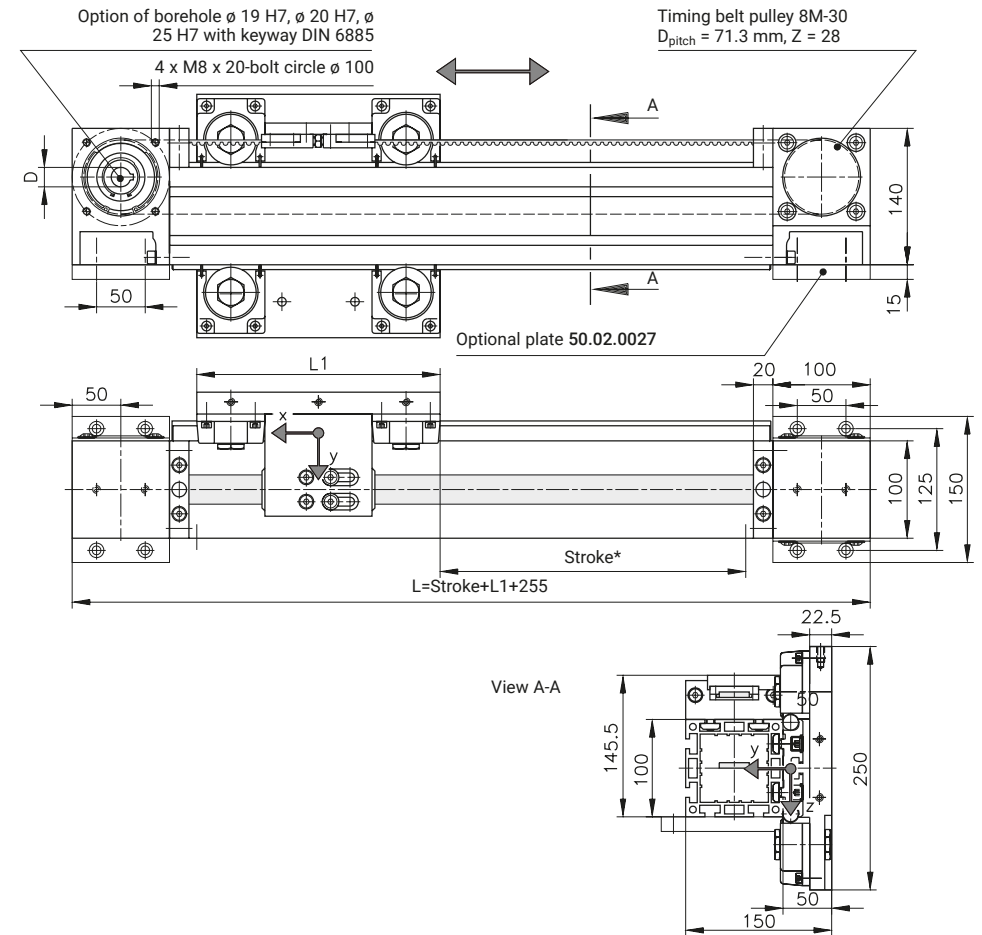
Load Specifications for LZR 2005-38.44-30 with Plate Carriage

Item no.	L1 [mm]	F _x ** [N]	F _{y0} [N]	F _{z0} [N]	M _{x0} [Nm]	M _{y0} [Nm]	M _{z0} [Nm]
B38.02.006	250	4000	1600	4000	80	350	150
B38.02.006	450	4000	1600	4000	80	760	300

* Maximum stroke between the mechanical stops. Note the discharge section!

** F_x = F_{allowable}; F_u = 2000 N = F_v

LZR 2005-38.44-30 with Side Mounted Plate Carriage



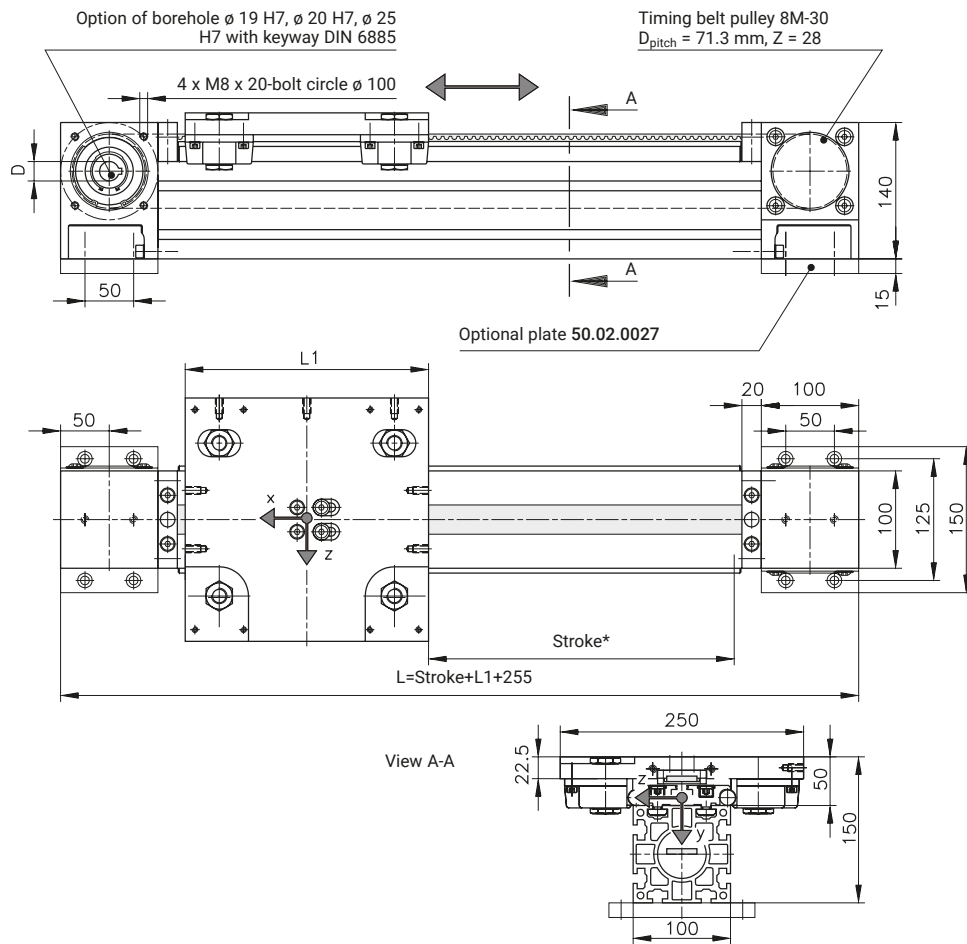
Load Specifications for LZR 2005-38.44-30 with Side Mounted Plate Carriage

Item no.	L1 [mm]	F _x ** [N]	F _{y0} [N]	F _{z0} [N]	M _{x0} [Nm]	M _{y0} [Nm]	M _{z0} [Nm]
B38.02.009	250	4000	1600	4000	80	350	150
B38.02.009	450	4000	1600	4000	80	760	300

* Maximum stroke between the mechanical stops. Note the discharge section!

** F_x = F_{allowable}; F_u = 2000 N = F_v

LZR 2011-38.44-30 with Plate Carriage



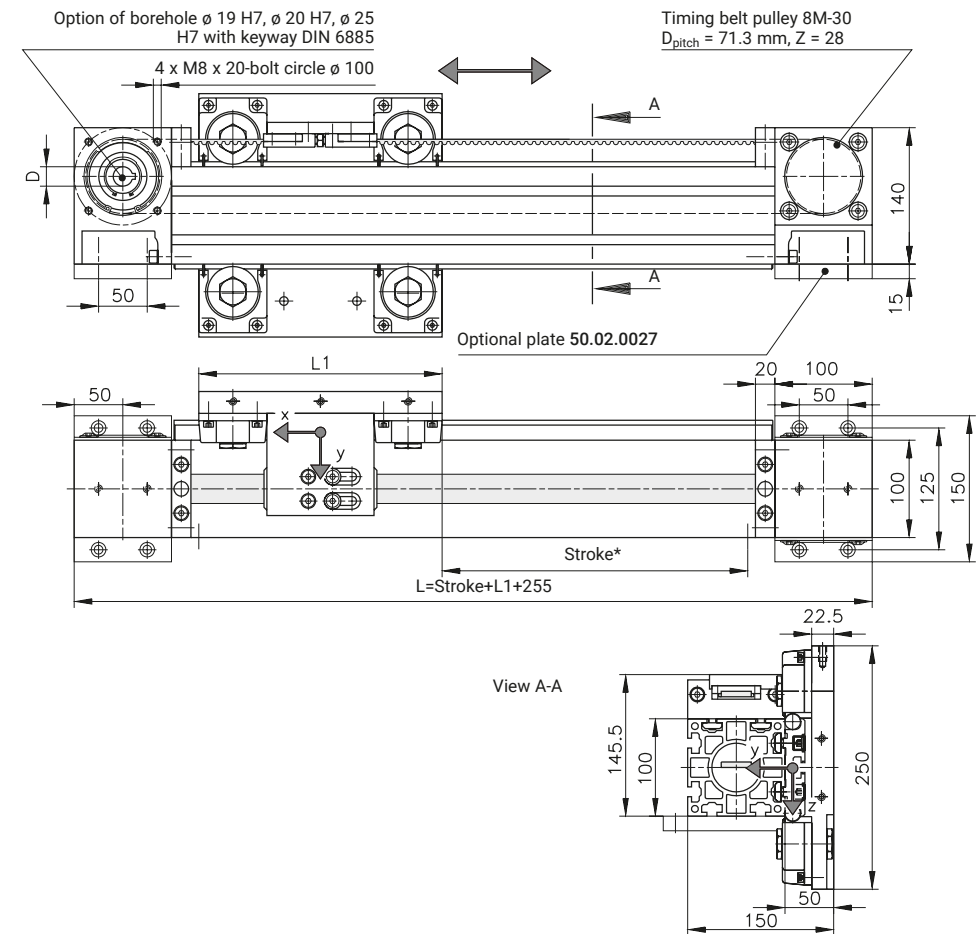
Load Specifications for LZR 2011-38.44-30 with Plate Carriage

Item no.	L1 [mm]	F _x ** [N]	F _{y0} [N]	F _{z0} [N]	M _{x0} [Nm]	M _{y0} [Nm]	M _{z0} [Nm]
B38.02.011	250	4000	1600	4000	80	350	150
B38.02.011	450	4000	1600	4000	80	760	300

* Maximum stroke between the mechanical stops. Note the discharge section!

** F_x = F_{allowable}; F_u = 2000 N = F_v

LZR 2011-38.44-30 with Side Mounted Plate Carriage



Load Specifications for LZR 2011-38.44-30 with Side Mounted Plate Carriage

Item no.	L1 [mm]	F _x ** [N]	F _{y0} [N]	F _{z0} [N]	M _{x0} [Nm]	M _{y0} [Nm]	M _{z0} [Nm]
B38.02.010	250	4000	1600	4000	80	350	150
B38.02.010	450	4000	1600	4000	80	760	300

* Maximum stroke between the mechanical stops. Note the discharge section!

** F_x = F_{allowable}; F_u = 2000 N = F_v



» Compact linear units with recirculating ball bearing guide. «

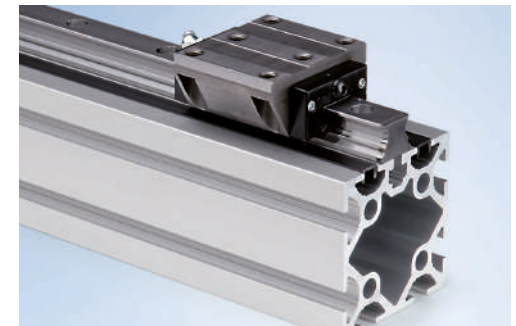
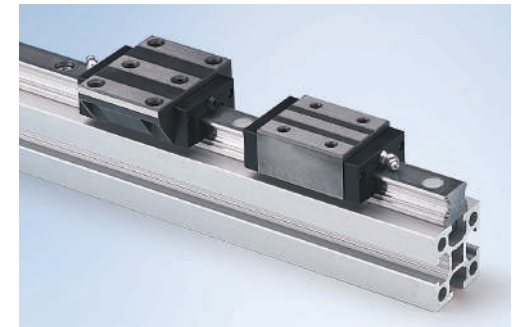
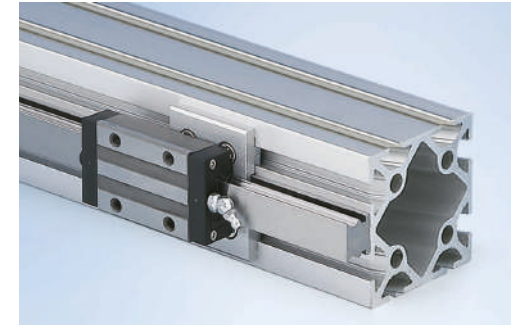
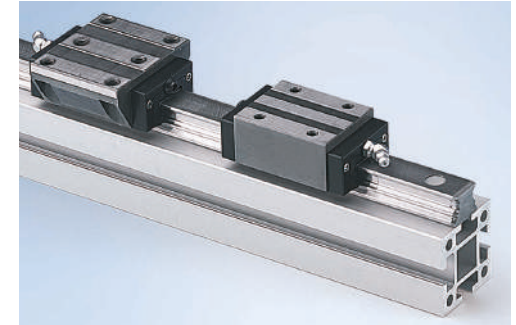
Recirculating ball bearing guides feature high load capacity along with outstanding precision. They have a very compact design. The recirculating ball bearing units can bear loads along multiple axes and are extremely stiff thanks to the steel rails mounted on the guide profile.

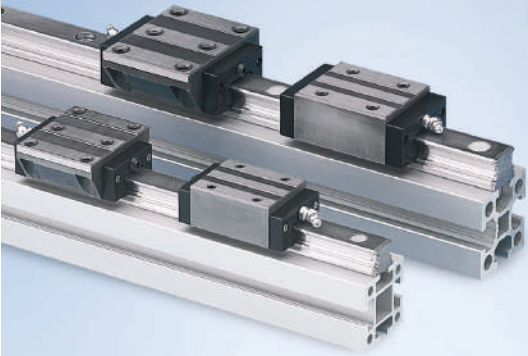
A recirculating ball bearing unit consists of a track and a guide carriage with four rows of interior ball bearings, which are recirculated in closed channels with plastic recirculation mechanisms. The recirculating ball bearing unit's roller carriage consists of hardened, ground steel and can be slid directly from the guard rail onto the track.

Our standard guide carriages are lightly pre-tensioned, making them suitable for most common applications. You may require higher pre-tension or no pre-tension, depending on your requirements. The guide carriages are custom-tailored to your specific conditions.

Benefits of mk Recirculating Ball Bearing Guides

- High load capacity and high stiffness
- Compact design
- Just one track for different types of roller carriage
- Lightly pre-tensioned (standard), available with play or high pre-tension
- Medium to high acceleration up to $a = 30\text{m/s}^2$
- Medium to high speed up to $v = 5\text{ m/s}$
- Four-row multi-axial recirculating ball bearing guide bears loads in all directions (forces and torques)
- High precision with appropriate contact surfaces





Recirculating Ball Bearing Units

General design

mk recirculating ball bearing units consist of a track and the guide carriage.

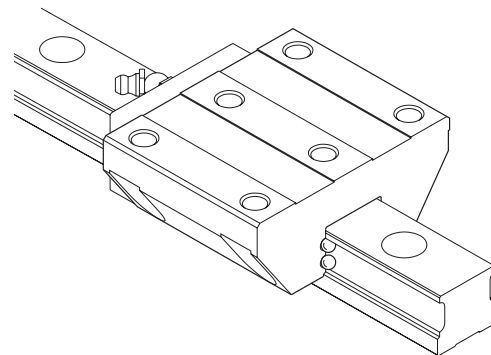
The roller carriage for the recirculating ball bearing unit is made from hardened and ground steel. Closed channels with plastic recirculation mechanisms recirculate the four rows of ball bearings. The roller carriage can be slid directly from the guard rail onto the track.

The recirculating ball bearing units can carry loads from any direction and have very rigid, heavy-duty linear guides.

The standard mk guide carriages are lightly pre-tensioned, making them suitable for most common applications. If multiple carriages are arranged on a rail or in parallel, then we recommend using carriages with no pre-tension and little play to provide better misalignment compensation and ease of movement.

For products with high rigidity or fluctuating loads, we recommend carriages with strong pre-tension and precise, rigid contact surfaces. mk can supply these versions on request.

The specified maximum load specifications already take into account a static safety factor of $s_0 = 5$ in relation to plastic deformation on the roller contact, and $s_0 = 2$ for screw connections with 8.8 screws.



Sample order for a guide

Recirculating ball bearing guide KU 25.10

Item no. **B51.04.404**

Size =mm

Length L =mm

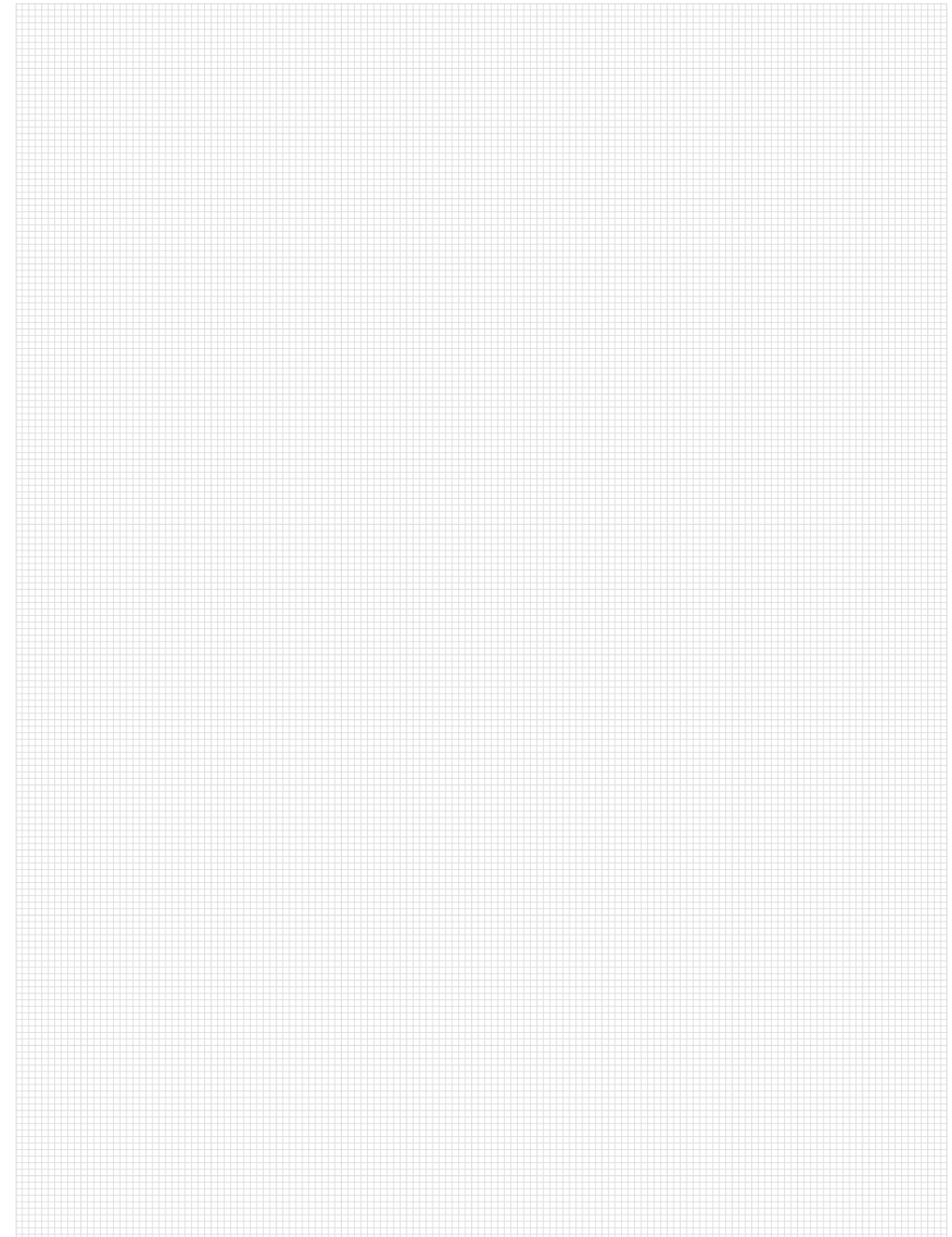
Sample order for a carriage

Guide carriage KU 25.11

Item no. **K116041125**

Size =mm

Carriage Normal

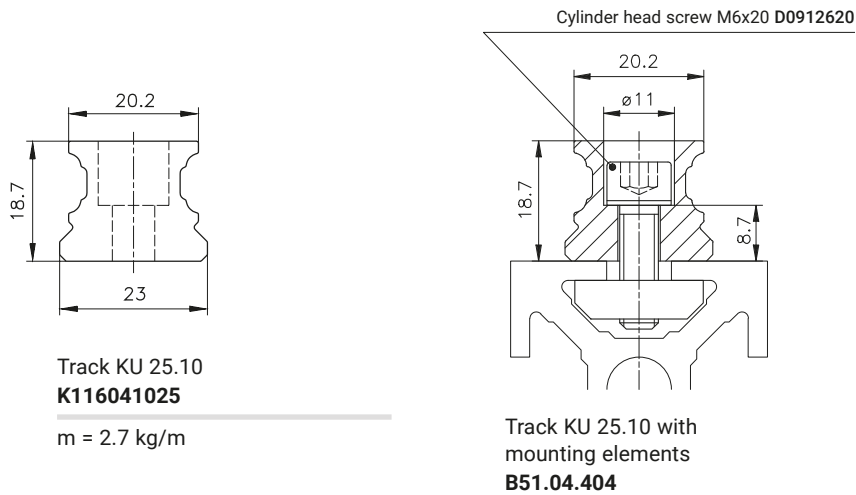
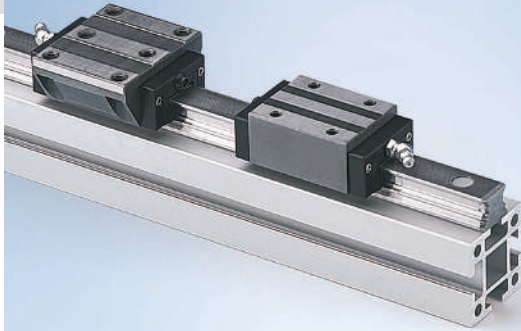


Recirculating Ball Bearing Guides

Recirculating Ball Bearing Guide KU 25.10

The track KU 25.10 must be combined into one unit with the guide carriages KU 25.11 and KU 25.13. However, they must be ordered individually.

The KU 25.10 track is especially suitable for Series 40 and 50. Due to its small contact surface, it is not suitable for the 14 mm slot in Series 60.



Track KU 25.10
K116041025

m = 2.7 kg/m

Track KU 25.10 with mounting elements
B51.04.404

Borehole spacing specifications

Support rail, L up to 1980 mm, single piece

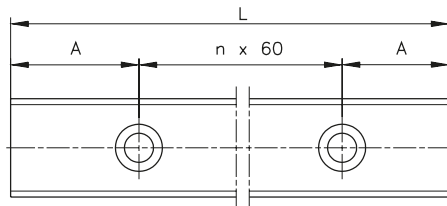
Scope of application for A: $20 \leq A < 50$

$$N = \frac{L1 - (2 \times A)}{60} + 1 \text{ (+1 per joint)}$$

L1 = length of the support rail

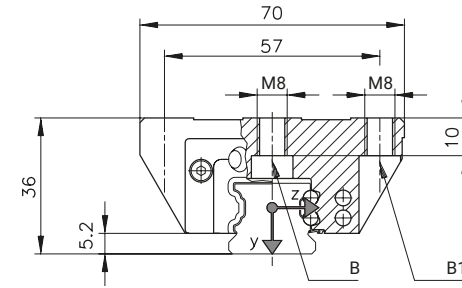
A = distance from the first borehole to the profile edge (symmetrical)

N = number of screws

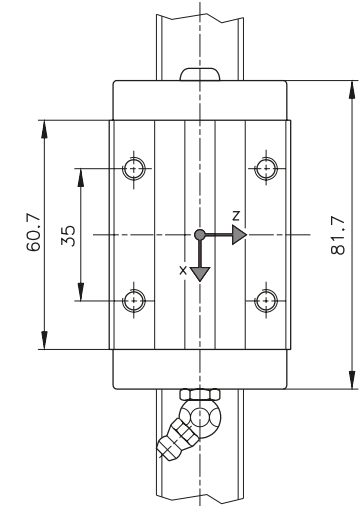
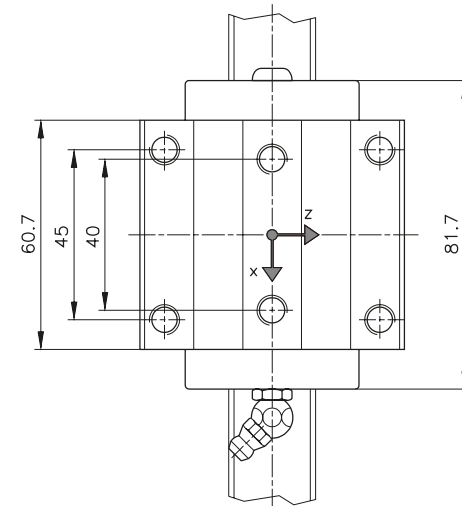
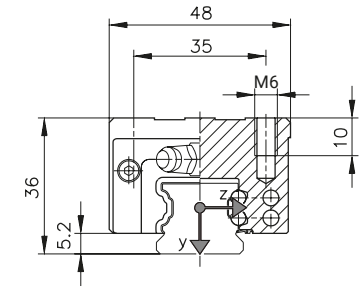


Guide Carriages

Guide carriage, normal
KU 25.11



Guide carriage, narrow
KU 25.13



B= through-bore for screw M6 DIN 6912

B1= through-bore for screw M6 DIN EN ISO 4762

Load specifications

Item no.	Designation	F _{y0} [N]	F _{z0*} [N]	M _{x0} [Nm]	M _{y0} [Nm]	M _{z0} [Nm]	C ₀ [N]	C ₀ [N]	m _{carriage} [kg]
K116041125	KU 25.11	7000	7000	75	75	75	37,000	17,900	0.71
K116041325	KU 25.13	7000	7000	75	75	75	37,000	17,900	0.56

*Lateral load without close fit,

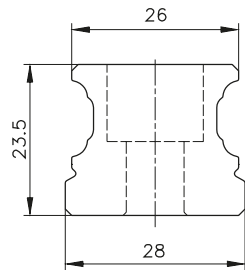
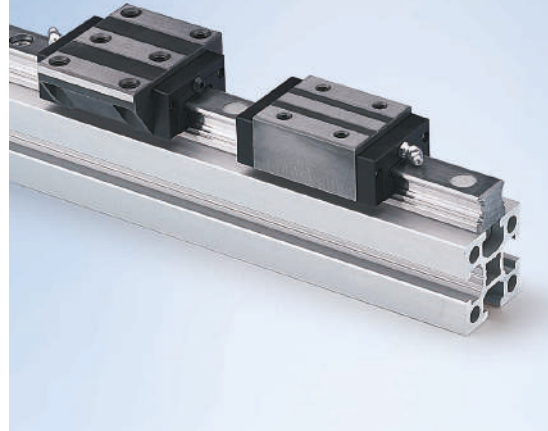
only frictional connection on design profile with screw 8.8 – reduced to 2000N

Recirculating Ball Bearing Guides

Recirculating Ball Bearing Guide KU 30.10

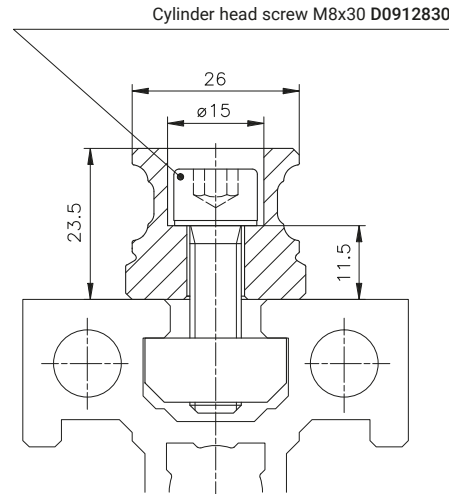
The track KU 30.10 must be combined into one unit with the guide carriages KU 30.11 and KU 30.13. However, they must be ordered individually.

The KU 30.10 track is especially suitable for Series 60.



Track KU 30.10
K116041030

m = 4.3 kg/m



Track KU 30.10 with mounting elements
B51.04.406

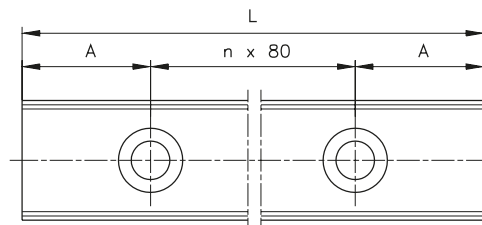
Borehole spacing specifications

Support rail, L1 up to 2000 mm, single piece

Scope of application for A: $20 \leq A < 60$

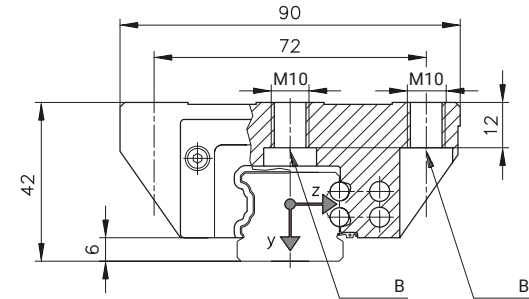
$$N = \frac{L1 - (2 \times A)}{80} + 1 \text{ (+1 per joint)}$$

L1 = length of the support rail
A = distance from the first borehole to the profile edge (symmetrical)
N = number of screws

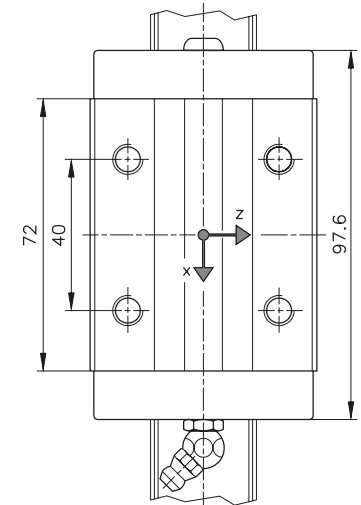
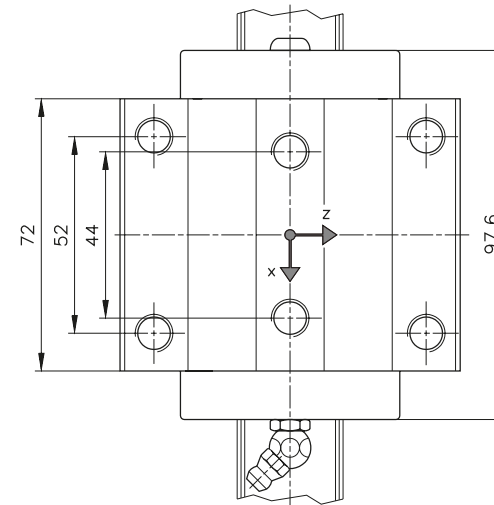
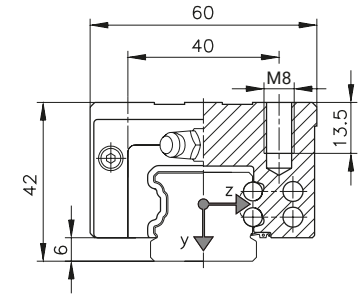


Guide Carriages

Guide carriage, normal
KU 30.11



Guide carriage, narrow
KU 30.13



B= through-bore for screw M8 DIN 6912

B1= through-bore for screw M8 DIN EN ISO 4762

Load specifications

Item no.	Designation	F _{y0} [N]	F _{z0} * [N]	M _{x0} [Nm]	M _{y0} [Nm]	M _{z0} [Nm]	C ₀ [N]	C ₀ [N]	m _{carriage} [kg]
K116041130	KU 30.11	10000	10000	140	140	140	55,000	27,500	1.4
K116041330	KU 30.13	10000	10000	140	140	140	55,000	27,500	1.09

*Lateral load without close fit, only frictional connection on structural profile with screw 8.8 – reduced to 3500N



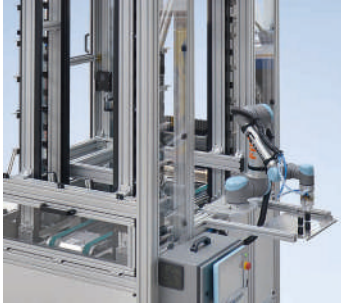
**Customer Applications
Conveyor Technology**

Belt Conveyors	406
Modular Belt Conveyors	420
Timing Belt Conveyors	424
Chain Conveyors	428
Flat Top Chain Conveyors	430
Roller Conveyors	434



**Customer Applications
Linear Technology**

Gliding Assemblies	438
Track Roller Assemblies	440
Recirculating	
Ball Bearing Guides	448



**Customer Applications
System Solutions**

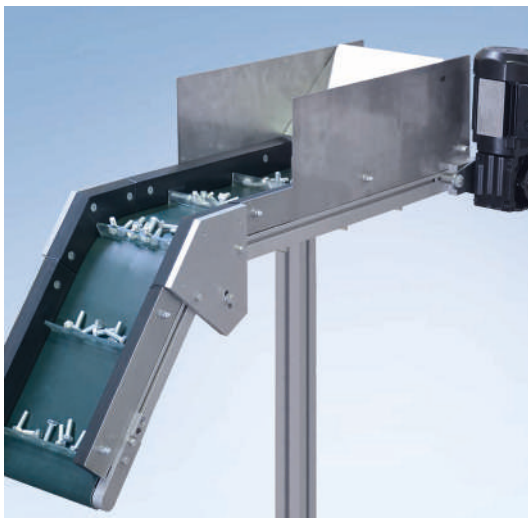
Versamove	452
Versaflex	458
SPU	460
TKU	462
Handling Systems	464



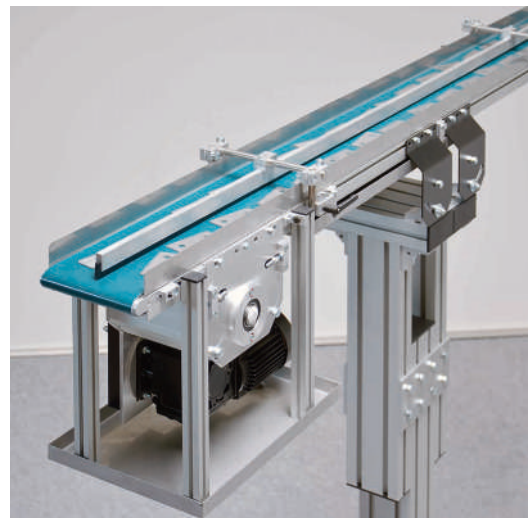
GUF-P MINI with lower belt drive BC as special configuration with 5 conveying lines. The inner conveying lines can be moved manually and are guided by guide rods



GUF-P 2000 with AC head drive and multi-track side rail as separator conveyor, complete with drip pan



GUF-P MINI with head drive AF as incline conveyor type L, for transporting parts to a lower transport level



GUF-P MINI with single-belt stand and drip pan below the motor for slightly oily stamped parts



GUF-P MINI with perforated belt as vacuum conveyor



Telescopic GUF-P 2000, infeed can be extended using recirculating ball bearing guide

Customer Applications – Belt Conveyors



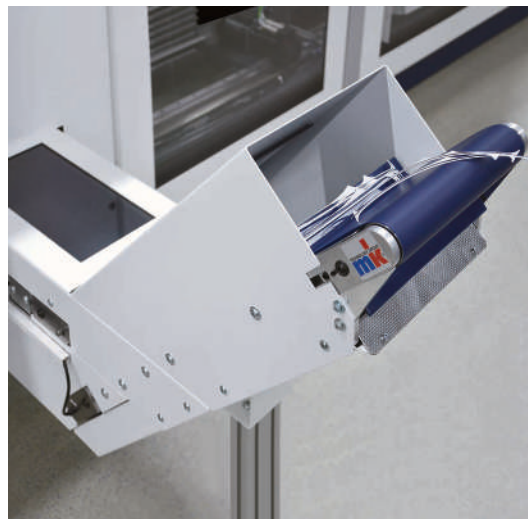
GUF-P 2000 can be moved on track roller assembly, with manual swivelling belt infeed



GUF-P 2000 with mechanism for folding and setting up paper bags upstream of the filling process



GUF-P 2000 with head drive AC with wire mesh belt for conveyed goods at up to 150° C



Belt conveyor with low installation height integrated into blister packing system



GUF-P 2000 with side rail SF02 type 21 and device for turning cardboard boxes 90°



Mobile GUF-P 2000 with removal chute with variable incline angle

12

12



Combination of INOX belt conveyor and angled belt conveyor for transport of praline balls with granulate



INOX belt conveyor with rolling blade edge for the transfer/handling of small transport goods



GUF-P 2000 with rolling knife edge and separator conveyor with head drive AF



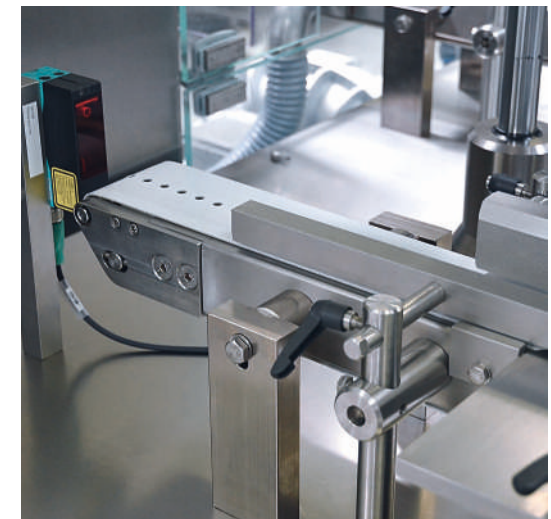
GUF-P 2000 as a conveyor belt for serial packers with a heat sealing station for producing custom shipping bags



GUF-P 2000 with integrated adjusting unit (VST 2011) for height adjustment of the wiper brushes



INOX vacuum belt conveyor with connections for vacuum pump



INOX vacuum belt conveyor with custom side rail

12

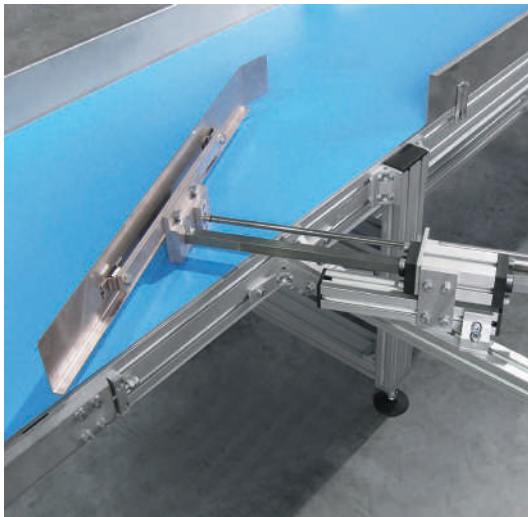
12



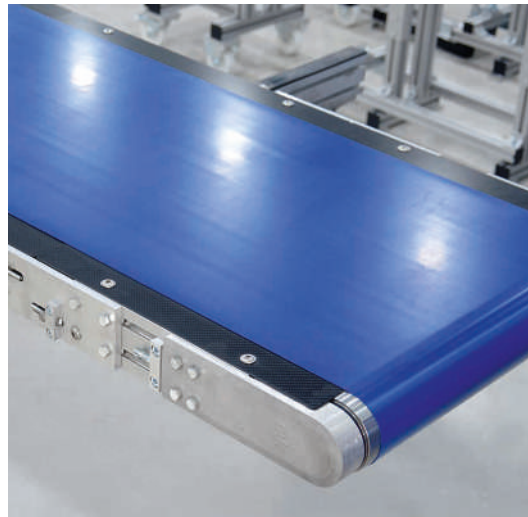
Circulation system for manually sorting laundry based on GUF-P 2041 and GUF-P 2000 conveyors with AC head drive



GUF-P 2041 with lower belt drive BC; the height of the frame can be adjusted using a hydraulic pump



GUF-P 2041 with pneumatic diverter



GUF-P 2041 in customer-specific design with carbon plate instead of slide bed



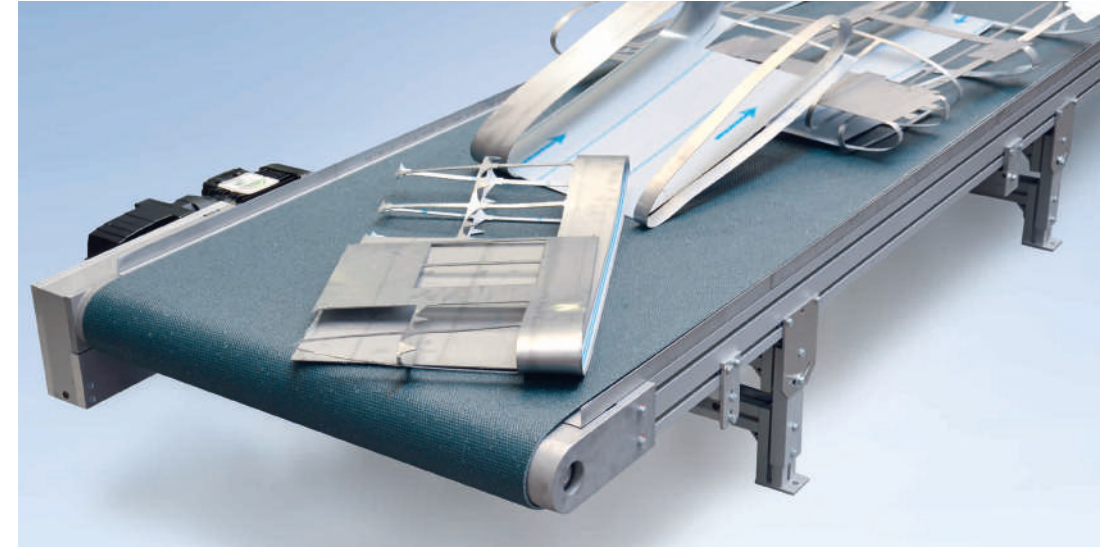
GUF-P 2041 with head drive AC and 90 watt fans in the conveyor frame, reglomat mounted on top of the conveyor frame



Two GUF-P 2041 units in tandem arrangement with mobile stand system for mobile dual system supply



GUF-P 2041 as telescopic belt conveyor through manual adjustment with handwheel on movable stand



GUF-P 2004 with lateral outer AS head drive and robust special belt for punch scrap



GUF-P 2041, head drive AC with support pan and transverse cleats



GUF-P 2041 with a special design as a vacuum conveyor for offset pressure plates



C-frame with recirculating ball bearing guides, each with 2 roller carriages for lifting or lowering the GUF-P 2004 conveyors

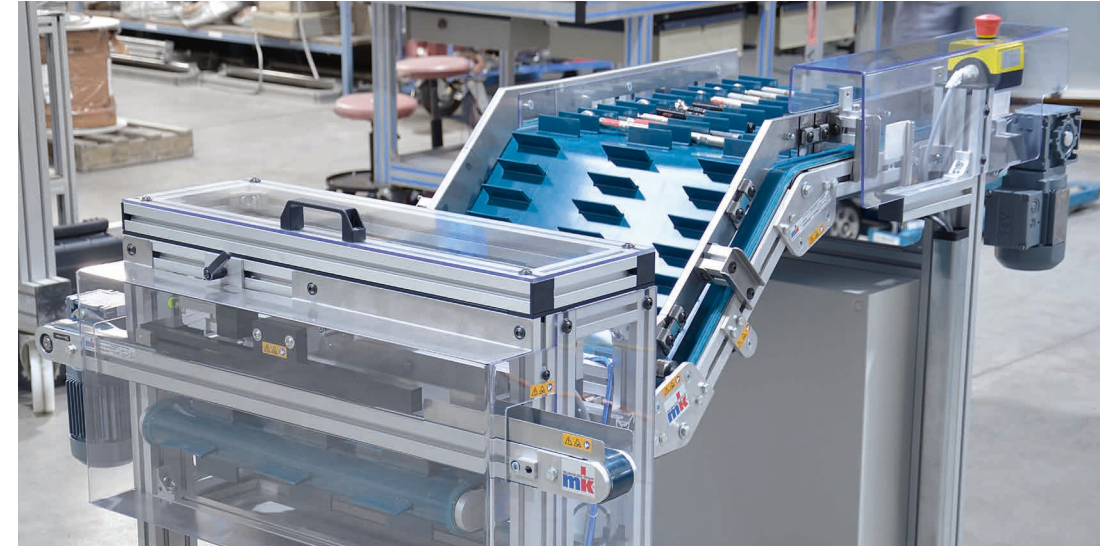


GUF-P 2004 with head drive AS fitted laterally on the outside as a two-level conveyor with drip pans on a shared base frame

Customer Applications – Belt Conveyors



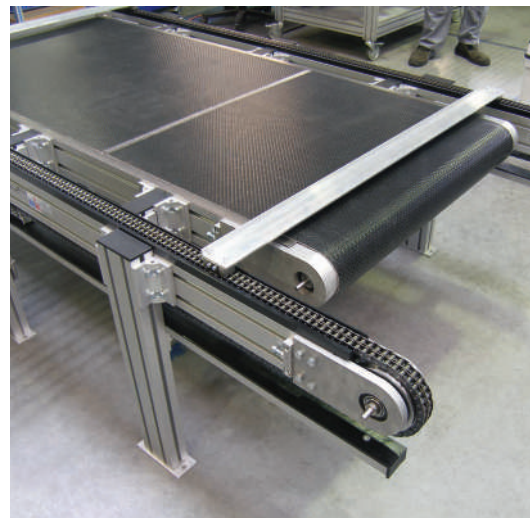
GUF-P 2004 designed with maximum width B=2 m



KFG-P 2000 with protected part sensor for removal and buffering in a production system



GUF-P 2004 with divided upper run and lower run



Belt conveyor combination of GUF-P 2004 with drum motor CA and dual line KTF-P 2004



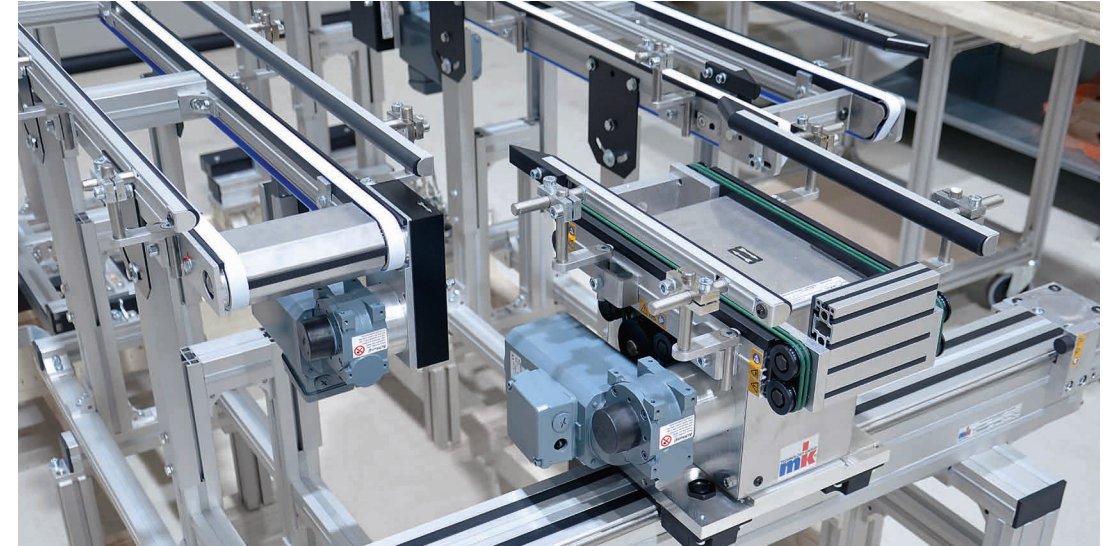
Mobile KFG-P 2000, type K with side rail SF 9.1 (VA sheet steel, tilted) and transfer hopper at the beginning of the conveyor, including controller



KFG-P 2000 ECO with white FDA-compliant wear strip as side rail



KGF-P 2040 with lower belt drive BI and hydraulic adjustment of the stand height using a hand crank



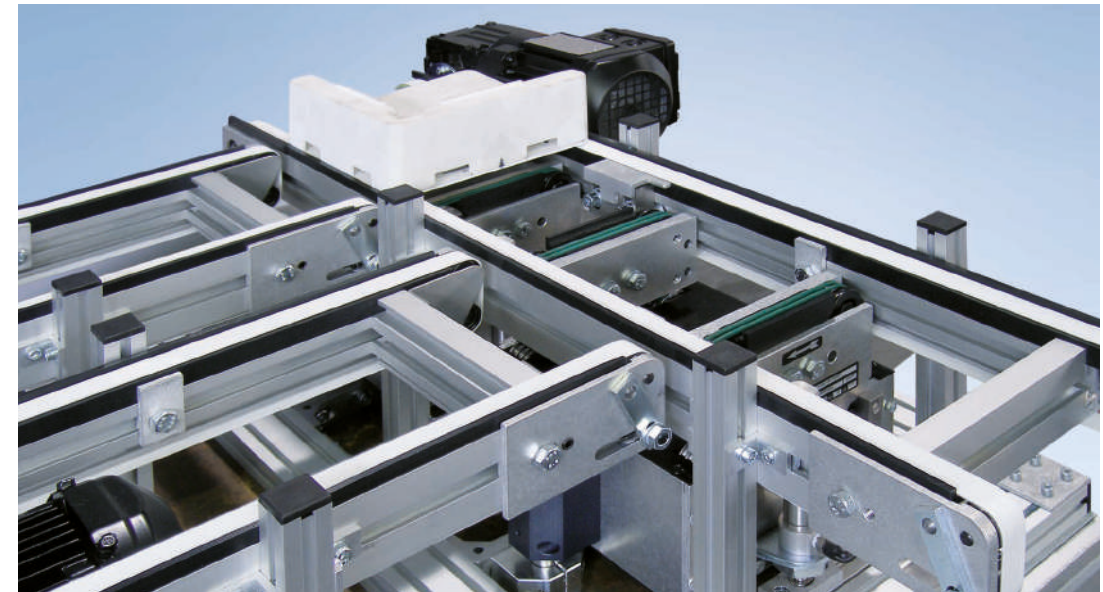
Double belt conveyor DGF-P 2001 with side rail SF02 and shuttle system using track roller assembly



Combination of 90° and 180° KGF-P 2040 curved belt conveyors with lower belt drive BI, reversible



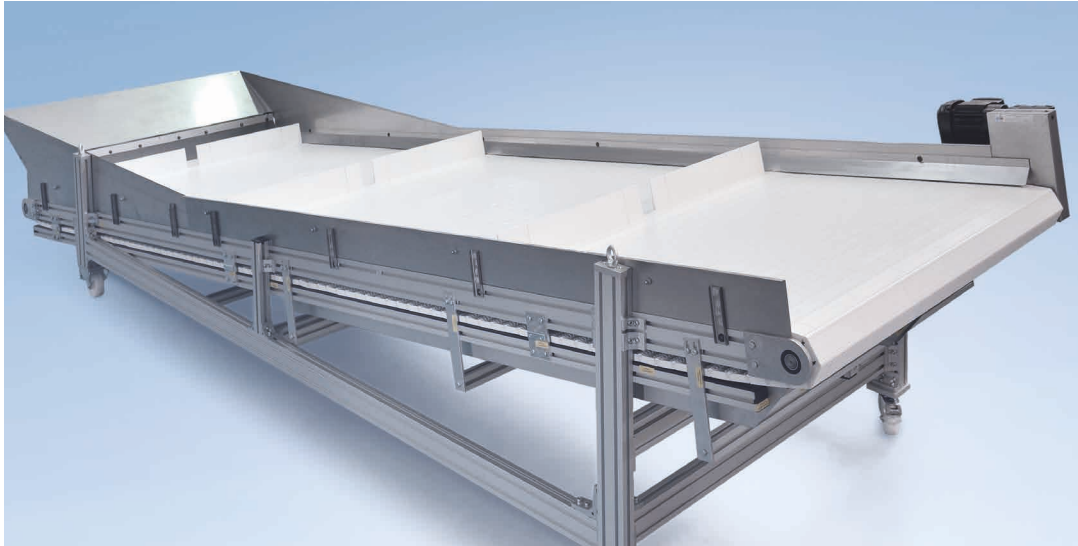
KGF-P 2040 with lower belt drive BI and rotating wiper brush underneath the conveyor (return)



Pallet circulation from the conveyor DGF-P 2001, integrated lift-and-transfer conveyor with round belt or separating pallets

12

12



MBF-P 2040 with head drive AU as inclined conveyor with collection hopper and movable support frame



MBF-P 2040 with optical lane separation and workstation tables for manual movement on the line



MBF-P 2040 interlinking with a side rail on one side and a side wall on the opposite side to support the product



Modular belt conveyor MBF-P 2040 with head drive AC and plastic bristles for gentle transport



KFM-P 2040 with drip pan and separator flap



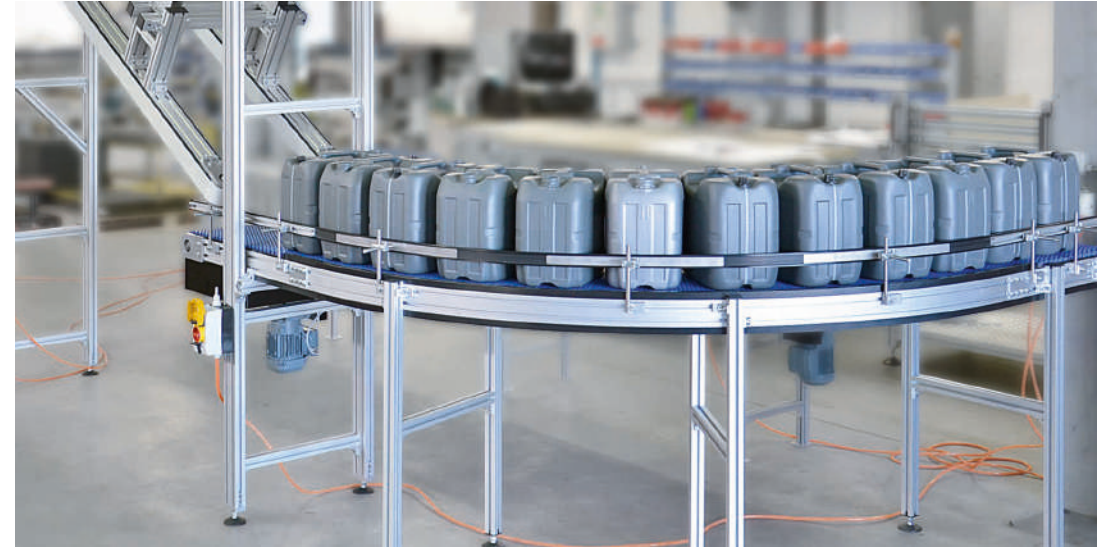
Swivelling KFM-P 2040 with fixed fulcrum, swivel casters and locking mechanism



Incline conveyor KFM-P 2040 with side rail, guide rail type 22



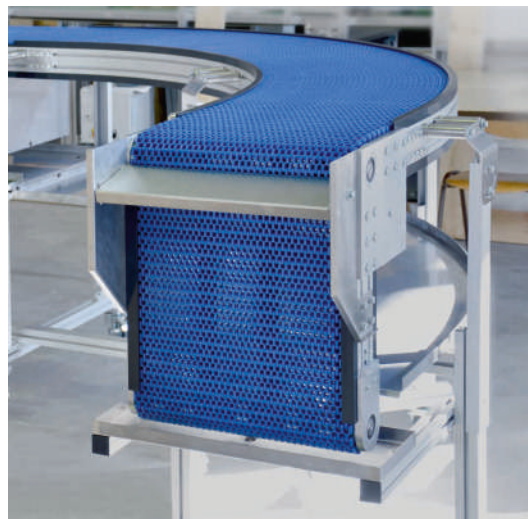
Incline conveyor KFM-P 2040 with white side plates and drip pan



KMF-P 2040 as an infeed for empty canisters



Curved KMF-P 2040 with 90° curve and adjustable side rails



KMF-P 2040 with drip pan and discharge chute for oily stamped parts

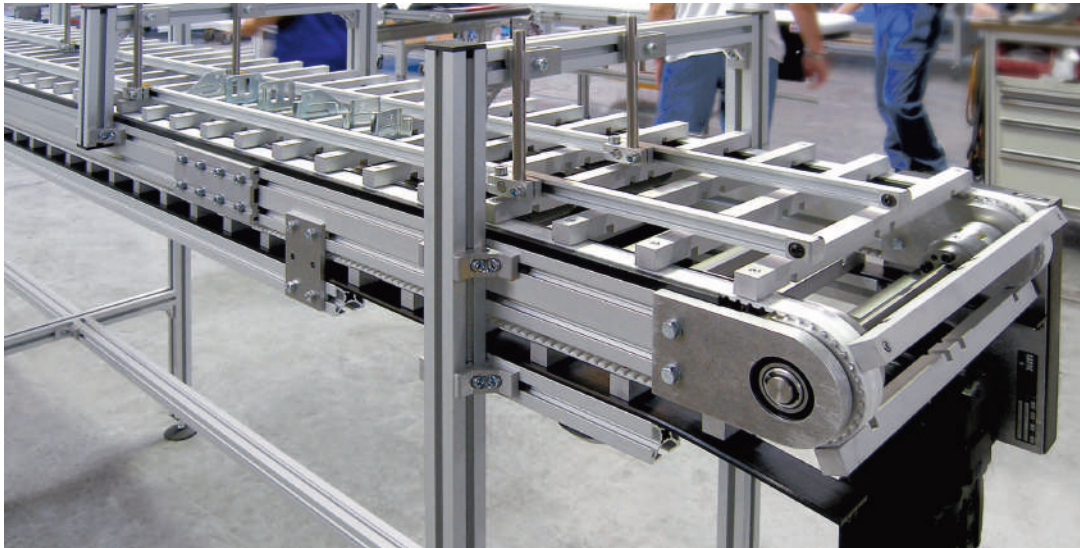


KF S-P 2040.86 head drive AC with perforated hinged plate belt, transverse cleats and burrs for better product grip

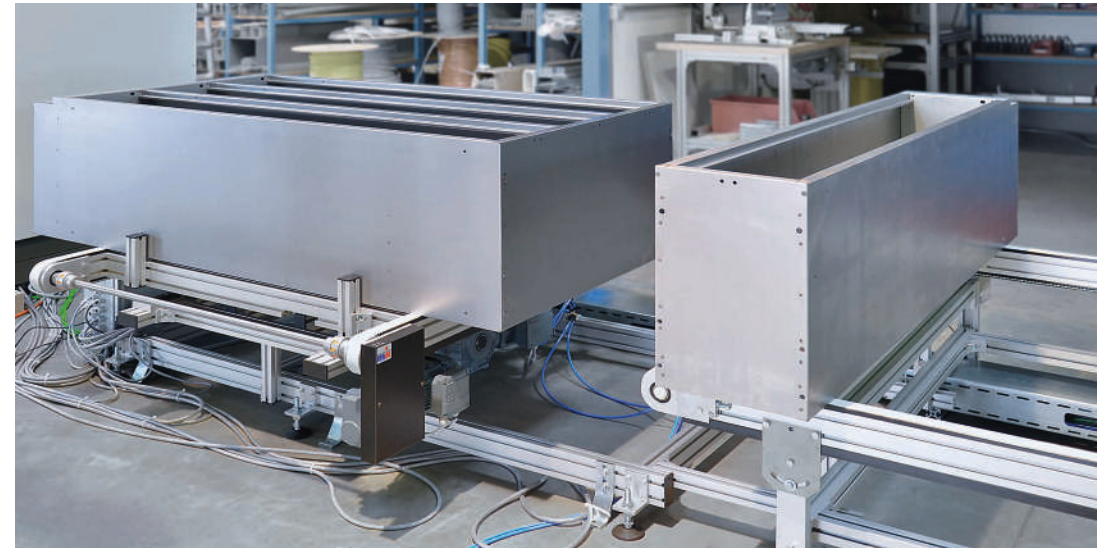


KFS-P 2040.86 for hot product with resizeable supply reservoir

Customer Applications – Timing Belt Conveyors



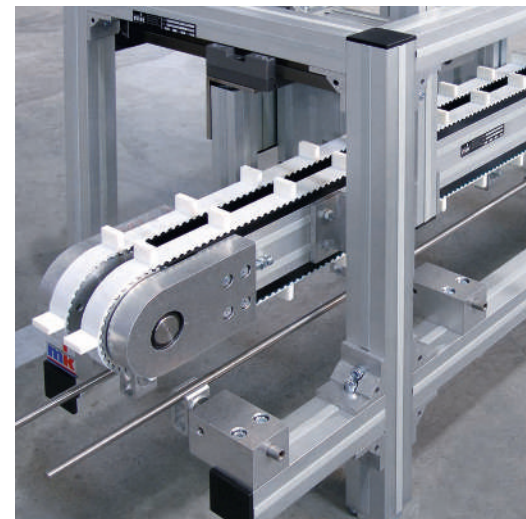
ZRF-P 2040, threaded sleeves integrated into the timing belt enable customer-specific cams to be bolted on



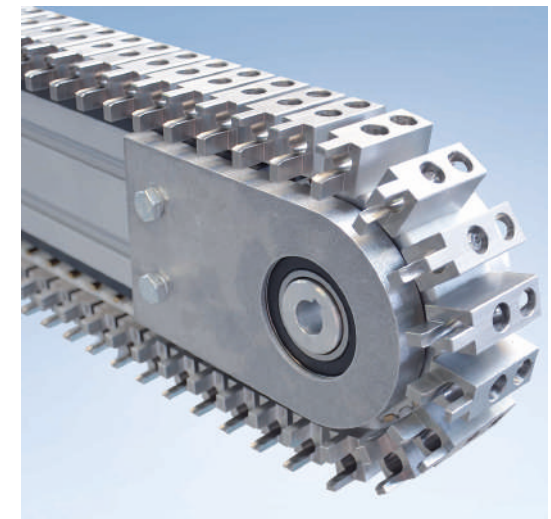
Interlink ZRF-P 2040 with lift and transfer for lockers



Double dual-line timing belt conveyor ZRF-P 2040 with separation unit and adjustable incline



Width-adjustable dual timing belt conveyor with cleats



ZRF-P 2040 with VA steel insert frames bolted onto the timing belt for picking up the product

12

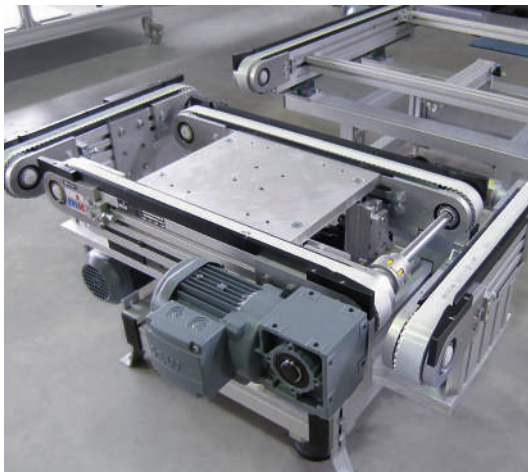
12



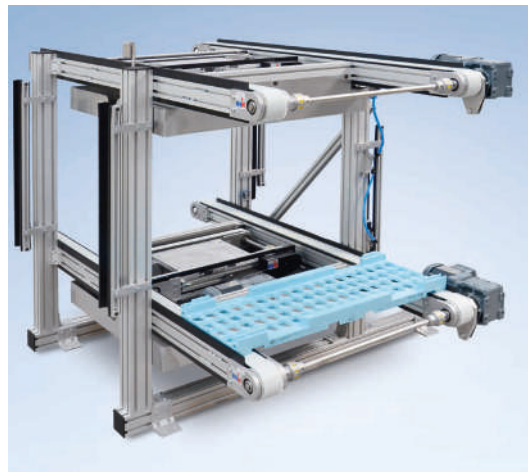
Dual-line timing belt conveyor ZRF-P 2040 with lines with 10° incline and lift at the outfeed



Interlink ZRF-P 2010 as loading and unloading station for bread roll production with stacking unit as a buffer



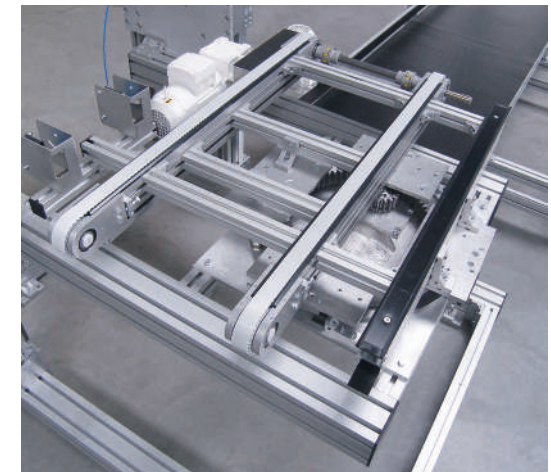
Lift and transfer with turn station and pneumatic feed stroke



ZRF-P 2040 as channelling and separating module with lift and transfer



Interlink ZRF-P 2010 as discharge line for fuel tank



ZRF-P 2010 with head drive AS on rotary module (0/90/180/270°)

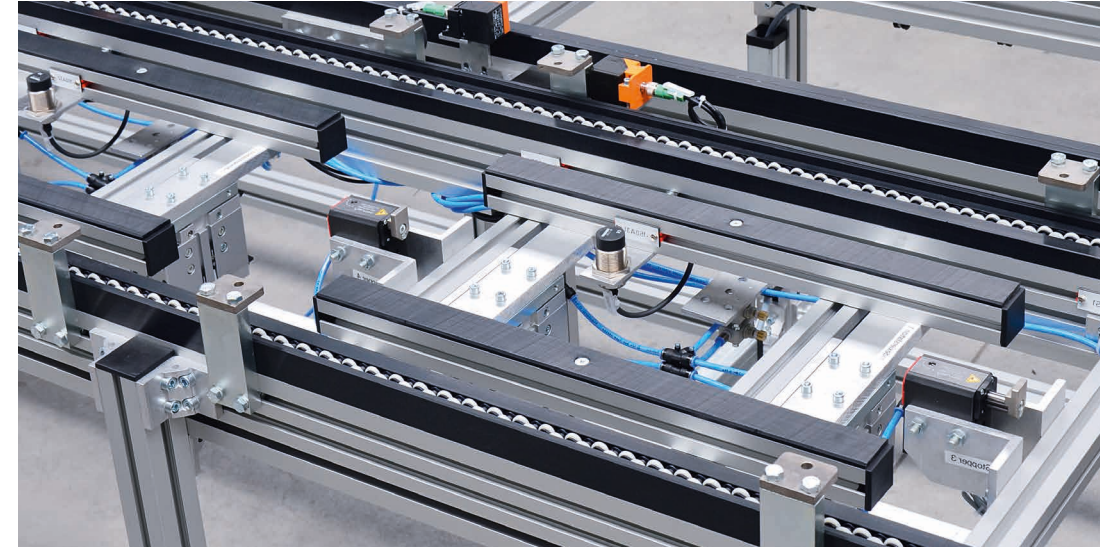
12

12

➔ See also the application examples for the Versamove from page 452



KTF-P 2010 with head drive AC with drip pan and movable support frame



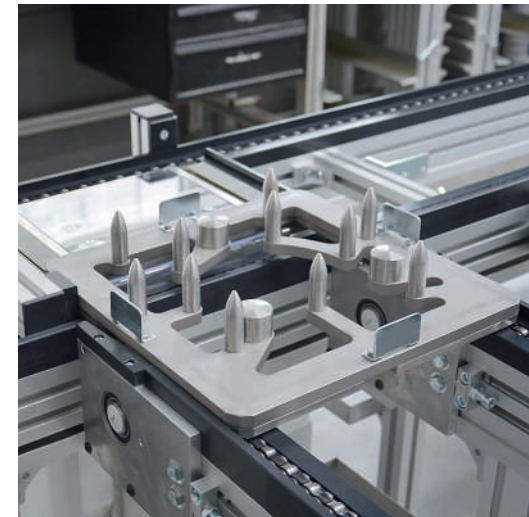
Robot unloading point with damped stoppers, pneumatic lifting feature with indexing from above and RFID read/write head



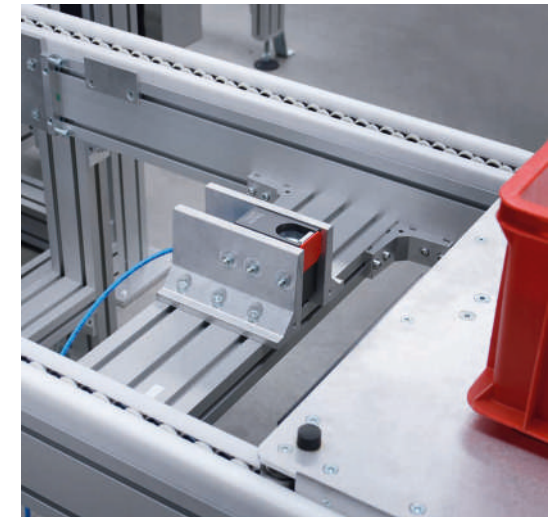
Dual-lane KTF-P 2010 with 80° C temperature resistance



Combination of belt conveyor and chain conveyor with transverse rail for simulating a floor obstacle



Customer-specific pallet with corrosion-resistant design for cleaning systems



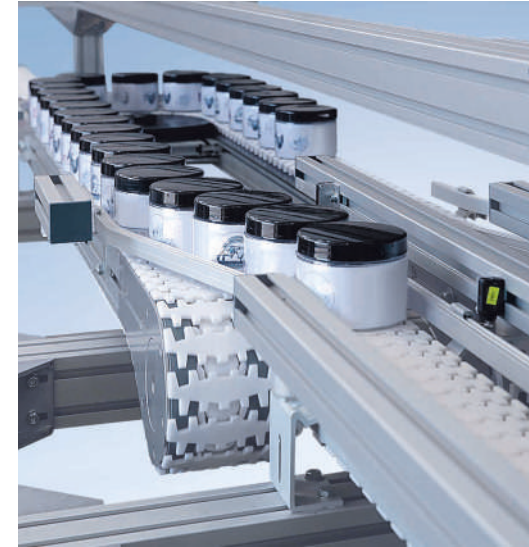
System SRF-P 2012 as a heavy-duty version with offset accumulating roller chain in POM wear strips and stopper SU 800

➔ See also the application examples for the Versamove from page 452

Customer Applications – Flat Top Chain Conveyors



Pallet system based on SBF Versaflex A08 with separator



SBF Versaflex with adjustable side rails



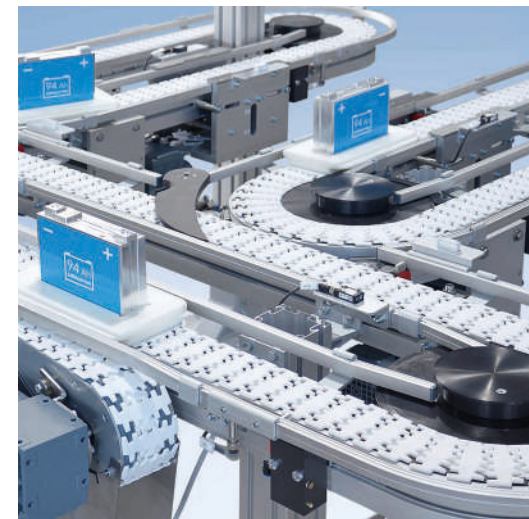
Versaflex SBF A08 with height and width-adjustable side rail



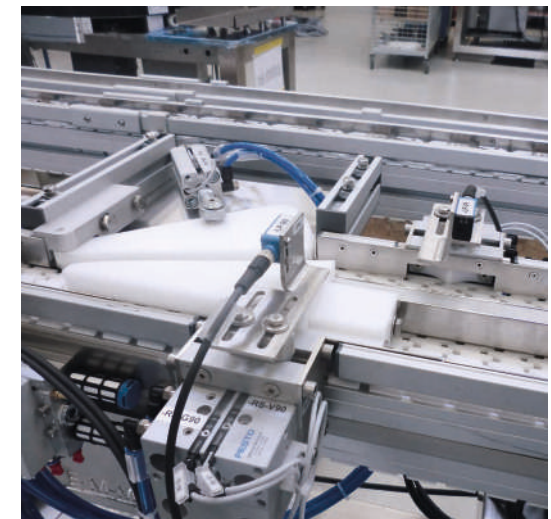
Versaflex SBF A08 with magnetic chain for vertical transport



Versaflex SBF A08 as spiral conveyor

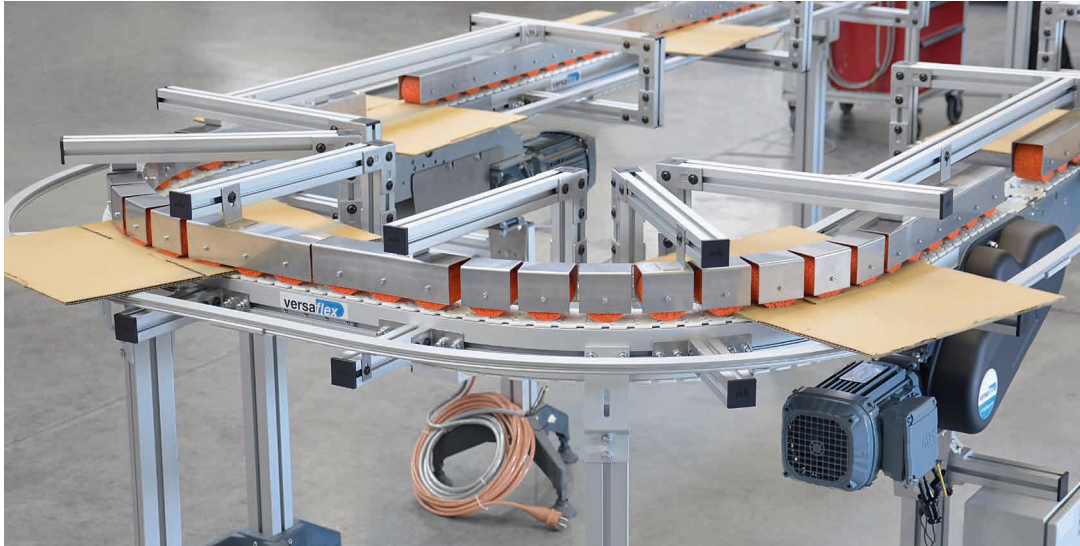


SBF-P 2254 with transfer pusher for the packaging industry, for instance

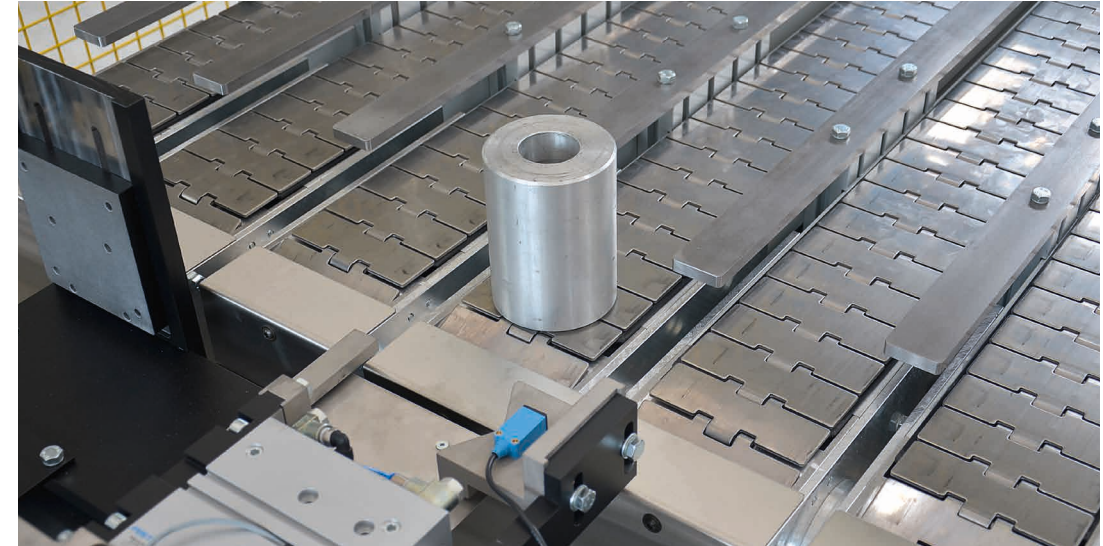


Versaflex SBF with custom separation function

Customer Applications – Flat Top Chain Conveyors



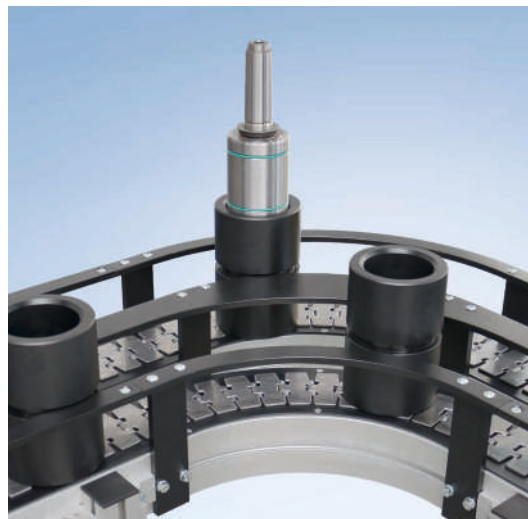
Versaflex SBF A08 for transferring cardboard boxes with pressure rollers for reliable transport in a stable position



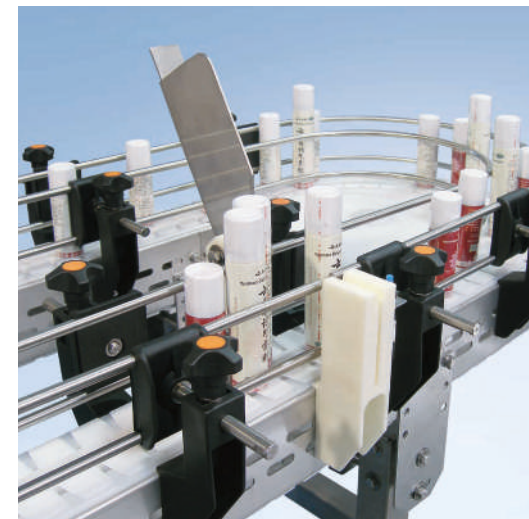
Multiple flat top chain conveyors on a shared conveyor frame for transporting various classified goods



Double-line flat top chain conveyor with one motor



SBF-P 2254 with 90° sliding curve and steel flat top chain as an interlinking device for shaft parts



Interlink with INOX flat top chain conveyor with rolling 180° curve



INOX flat top chain conveyor curve, sliding 90°



Kanban workstation with RBS-P 2065 gravity conveyors for feeding products



Interlink with RBM-P 2255 driven roller conveyors and RBS-P 2066 gravity roller conveyors for mail crates



Gravity roller conveyor RBS-P 2065 as feed and discharge conveyor for laundry baskets



Gravity roller conveyor RBS-P 2066 with height-adjustable stand and angle plate as side rail



Tangential chain roller conveyor RBT-P 2255 for continuous and accumulated operation with test parts



Friction roller conveyor RBT-P 2255 with oscillating conveyor operating as a lift for returning empty baskets



RBT-P 2255 with integrated lift-and-transfer conveyor, 100 kg/m load capacity with additional side rail and drip pan



Transport belt combination RBT-P 2255 with integrated lift-and-transfer conveyor



Driven curved roller conveyor RBT-P 2255 90°

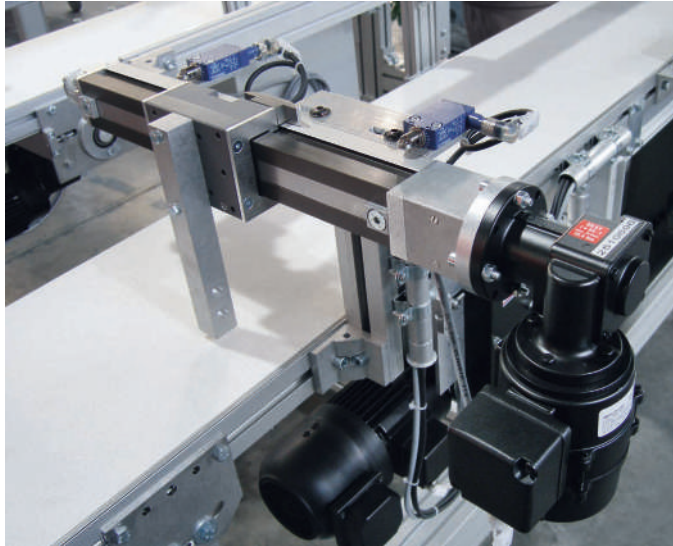


Drive roller conveyor RBM-P 2255 with \varnothing 50 mm steel rollers and drive control

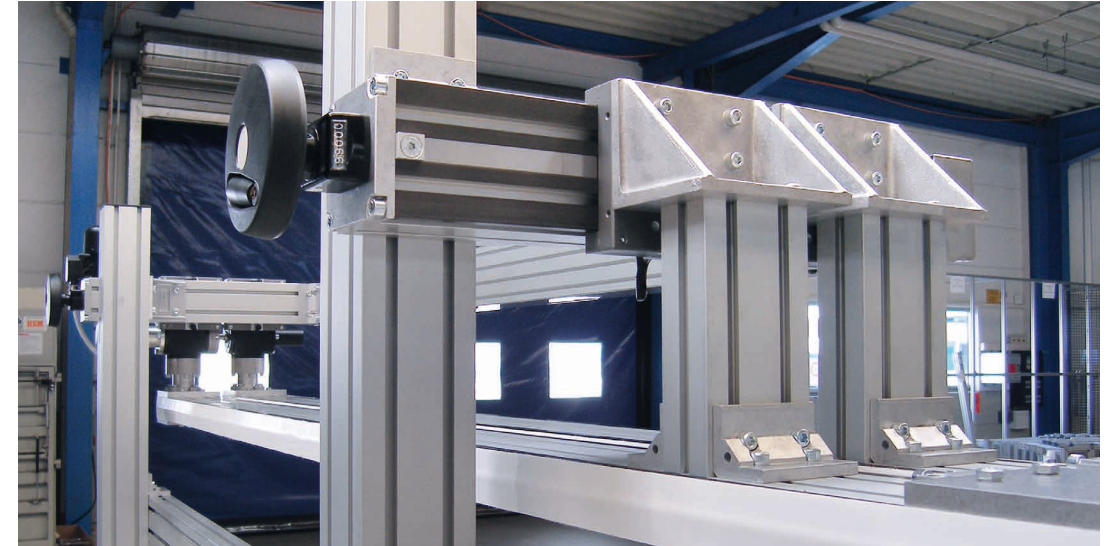
Customer Applications – Gliding Assemblies



Electromotive VST 2015 with recirculating ball bearing guide



Dual electromotive VST 2015 for automatic width adjustment with scanning via safety limit switch



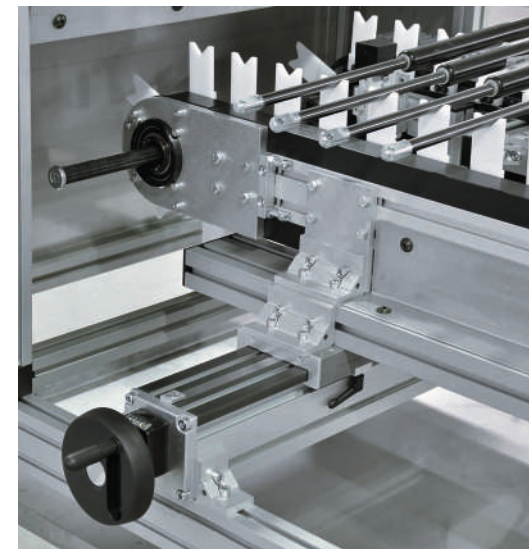
Dual VST 2011 for manual lane width adjustment on a side conveyor



Dual VST 2015 with manual digital display for adjusting the stop bar



Manual two-axis adjustment system for holding a marking device with VST 2015



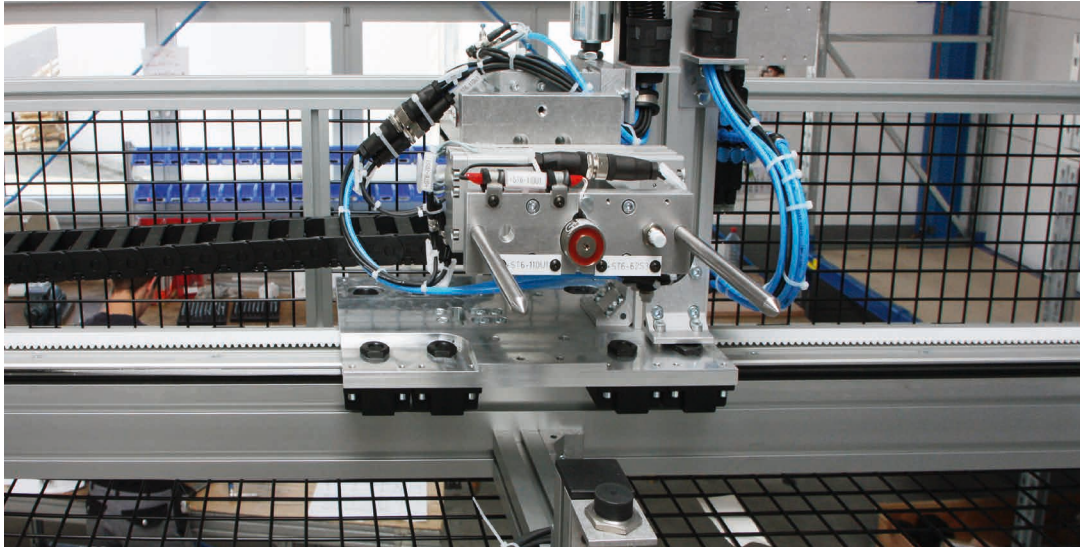
VST 2011 adjusting unit used for semi-automatic conveyor width adjustment in a chain conveyor system



Electromotive VST 2011 with custom measuring system on LZR 2005-38.44-30

12

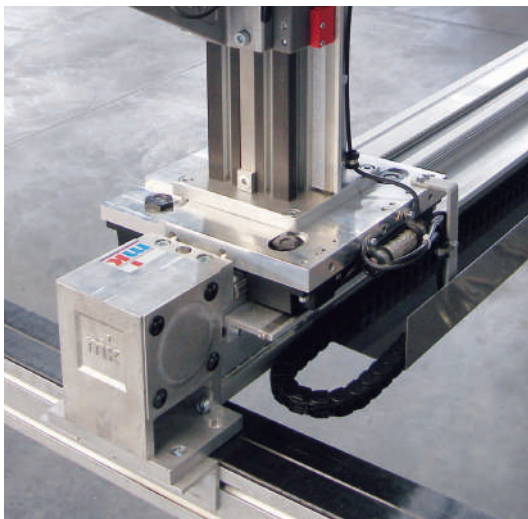
12



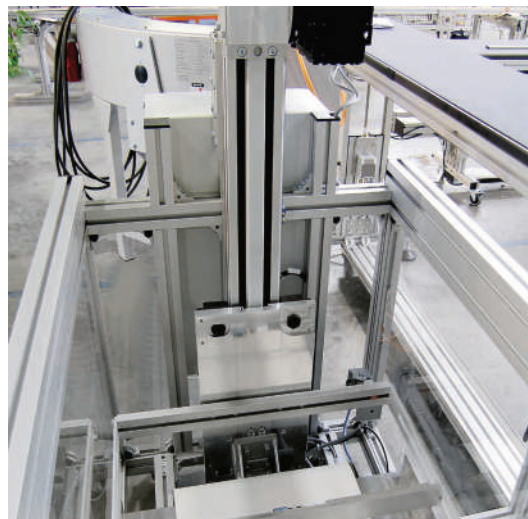
Horizontal slides comprised of linear module type LZR 2005-38.44-30 with fork grippers and swivel unit for moving and emptying workpiece baskets



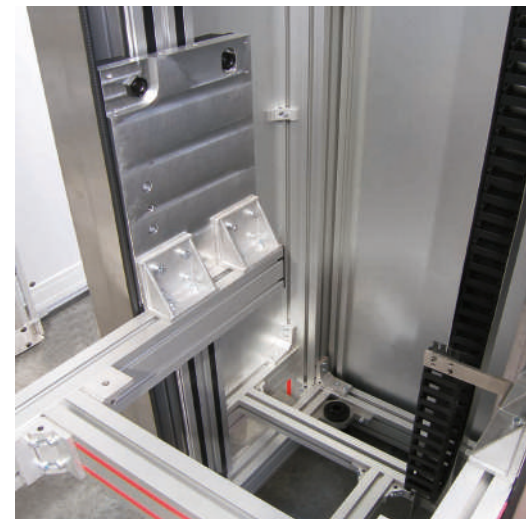
Pneumatic linear module with PF 38.77 and LW 38.77-44 as a transfer unit with 10 vacuum suction grippers



Linear module type LZR 2005-38.44-30 as a direct length measuring system with measuring head on the roller carriage



Linear module type LZR 2005-38.44-30 with motor and controller as a lift with a belt conveyor



Double-LZR 2005-38.44-30 with side mounted carriage plate and cantilever for conveyor as lift



Linear unit LZR 2004-38.41-30 drive coupled via a slip clutch

12

12



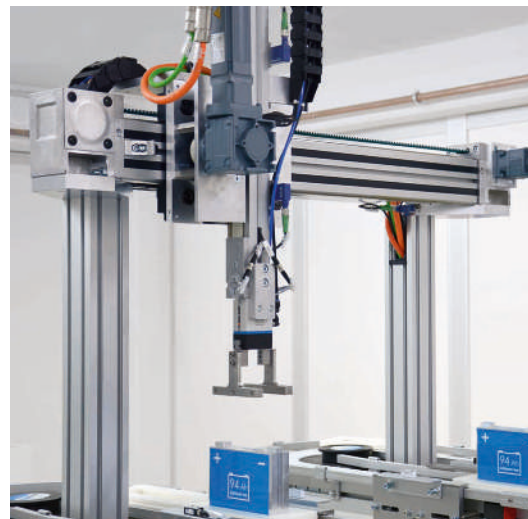
Two-dimensional gantry with vacuum gripper as a handling and loading system for steel. Two independent loading systems on a common X axis with gear rack with track rollers and riding rack drive



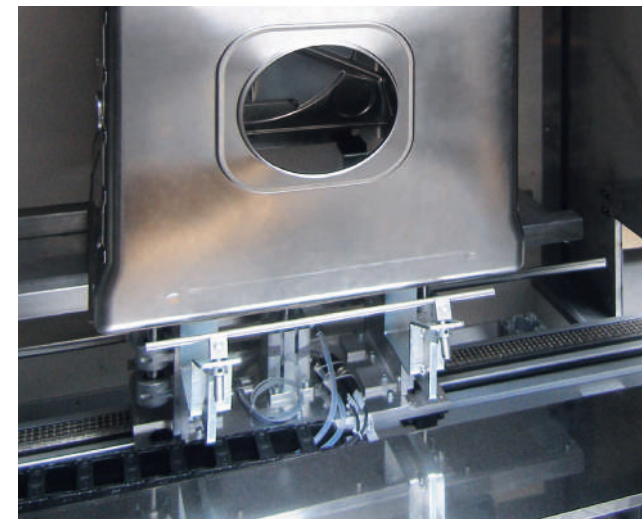
LZR Series 60 linear module based on the mk 2060.07 profile with track rollers and rails from Rollon



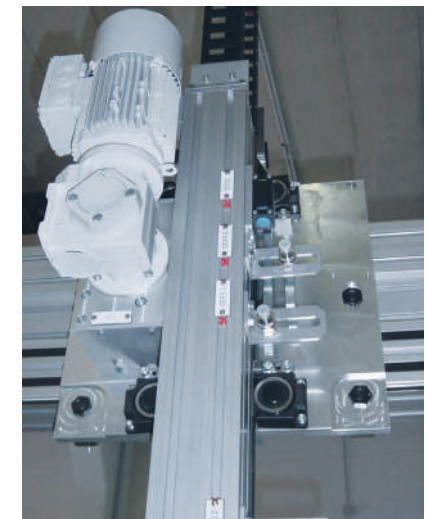
Base LZR 2005-38.44-30 with side roller carriage on foamed combined profile as gantry, with support rollers for torque loads and manual VST 2011 as Z axis



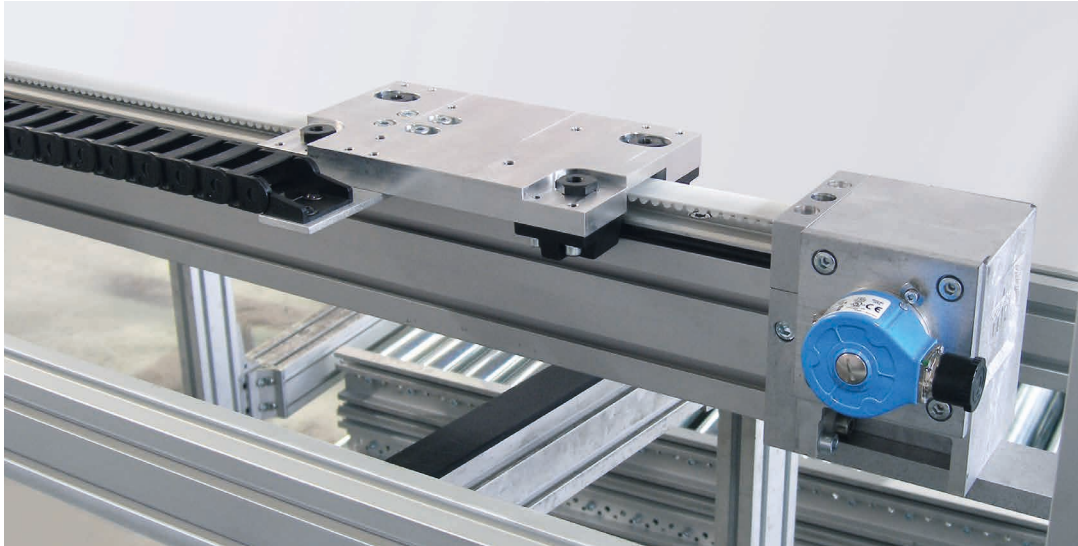
Two-axis gantry with driven linear modules, gripper and controller



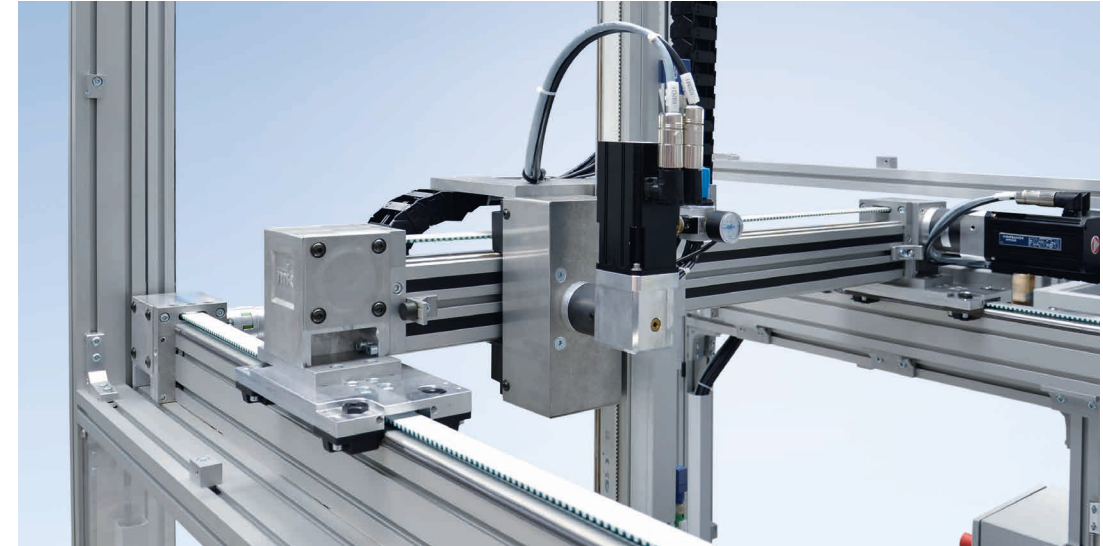
Linear module with chain for HT range and in ESD version Product intake with pneumatic lift for lifting/depositing before, in and after the oven



Gantry with LZR 2005 on foamed combined profile Roller carriage with support rollers as cross-carriage with LZR 2005 and Omega drive as X-Z surface gantry



Linear module type LZR 2004-38.41-30 with absolute value rotary encoder mounted on the tail



Three-axis gantry with driven linear modules, gripper and controller



Dual-axis linear module comprising LZR 2011-38.44.30 with side mounted carriage plate



Linear axis from linear module LZR 2005-38.44-30 with movable gripping and transfer system



Dual LZR 2005-38.44 with cantilever for dual ZRF-P 2010 for lift and transfer from a dual ZRF-P as a lift-and-transfer module



Dual linear module type LZR 2005-38.44-30 with cantilever for conveyor as a lifting unit

12

12



Two-axis gantry for handling sleeves with parallel gripper



Gantry stand with telescopic gripper unit



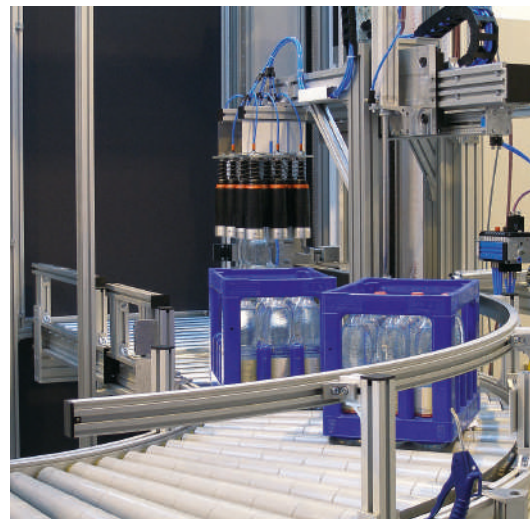
Horizontal axis with foamed combined profile for reinforcement



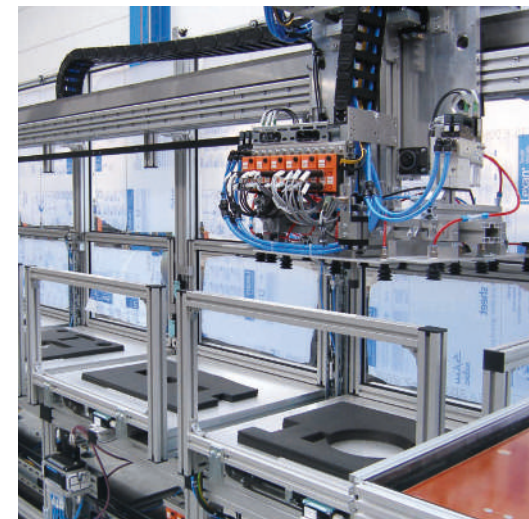
Lift for storage system



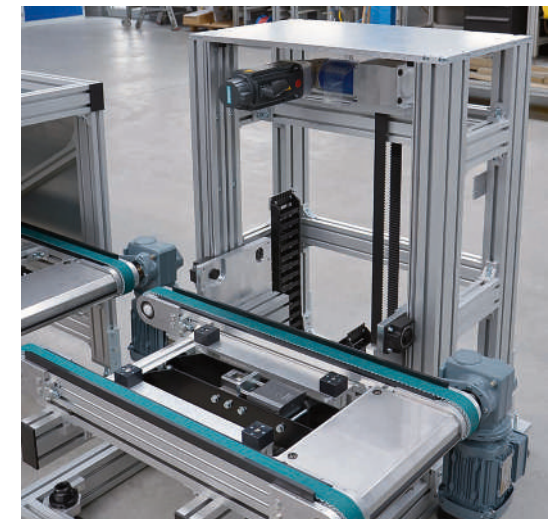
X-Z gantry with gripper for transferring crankshafts. X axis as LZR with support roller and timing belts, Z axis with timing belt Omega drive and fall arrest



X-Z axis combination with pneumatic drive and vacuum grippers for loading and unloading beverage crates



X-Z gantry with additional pneumatic weight balancing as a holder for a vacuum gripping system



Short stroke lift based on PF-38.44 linear guide system

12

12

Customer Applications – Recirculating Ball Bearing Guides



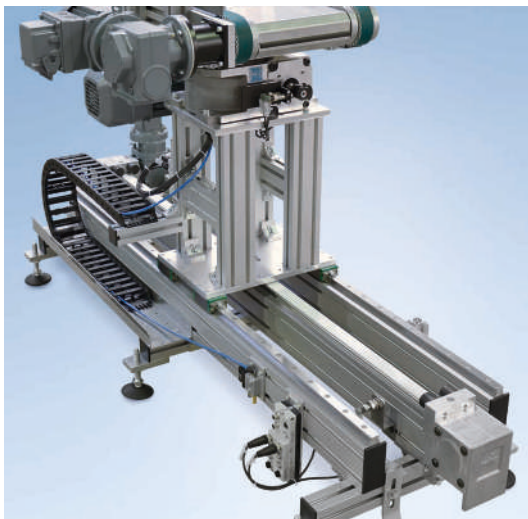
Lift station for lifting and lowering conveyors on two conveyor levels. Cross-conveyor unit with recirculating ball bearing guides positioned horizontally in the frame



Lifting unit with KU 25 recirculating ball bearing guide and angle bracket



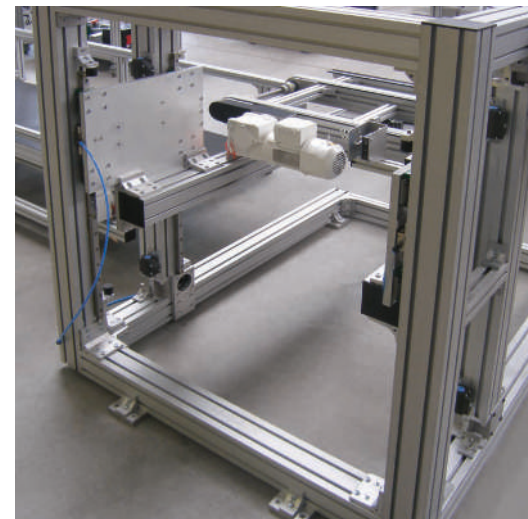
Timing chain conveyor with alignment unit for camshafts using recirculating ball bearing guide



Shuttle system with rotary indexing table for pallet transport, guided via a double linear axis with recirculating ball bearing guide



Frame for stress testing based on KU 30.10 recirculating ball bearing guide



Lifting unit with LZR with recirculating ball bearing guide KU 25 with profile cantilever for supporting the ZRF-P 2010 conveyor



Two-track feed for machine loading. The separator can be adjusted for various diameters using a recirculating ball bearing guide

12

12



12

www.mk-group.com/system-solutions

Below we show you a sample of the customer-specific applications from our System Solutions business unit that are used successfully in a huge variety of sectors around the world.

Versamove

Versamove is a pallet circulation system that can be optimally tailored to the customer's specific requirements. Divided into three weight and size classes, it always has the right system for any application.

Versaflex

The modular Versaflex flat top chain conveyor system is ideal for complex track designs within a three dimensional space. The different chain widths available mean that systems can be planned quickly and constructed easily.

SPU

The SPU 2040 accumulating pallet recirculation system with automatic pallet return is suitable for dynamic feeding, buffering, and positioning in the tightest of spaces. The pallets are transported from above and then conveyed back below the transport level once the workpieces have been removed.

TKU

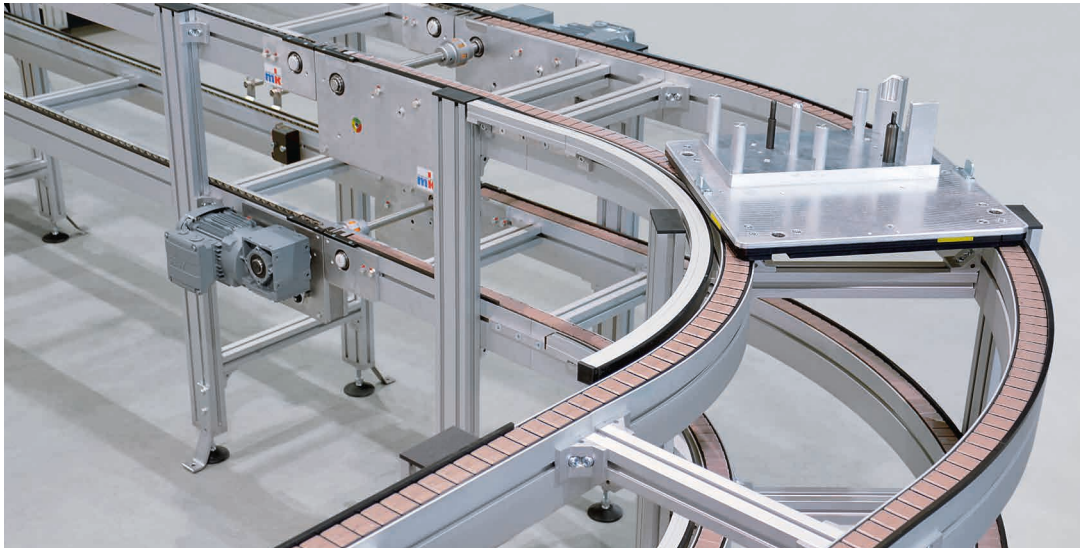
The robust TKU 2040 indexing chain conveyor system with optional adjustable width for various workpieces is especially well suited for cycled, defined and position-oriented supply and removal as well as for interlinking machines and machining centres.

Handling Systems

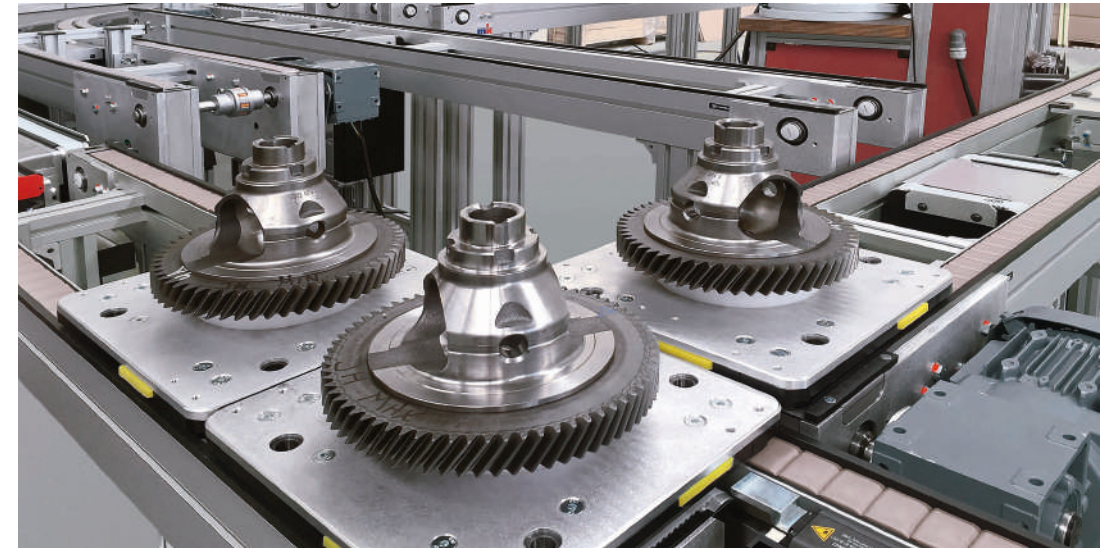
Handling systems such as multi-axis gantry systems with linear modules and custom grippers are used either as pick-and-place units in combination with transfer systems or as standalone solutions.



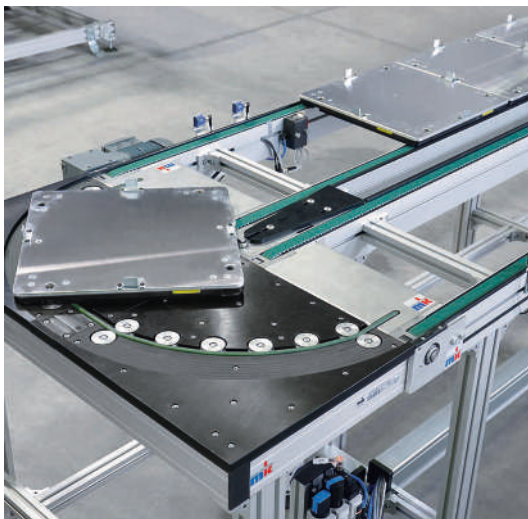
12



Versamove *standard* pallet circulation system with FPF-P 2045 curved flat top chain conveyor and custom workpiece holder



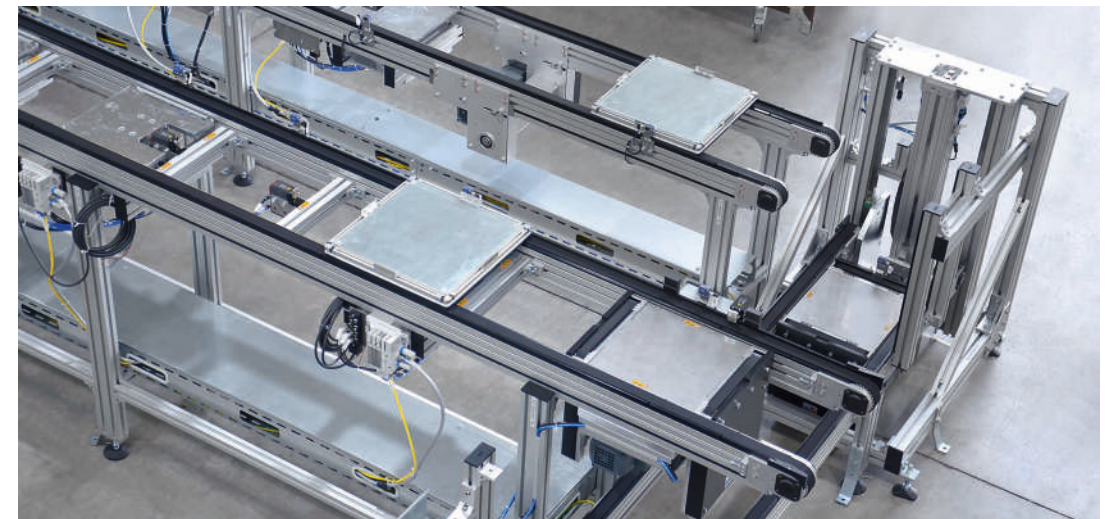
Versamove *standard* with flat top chain conveyor and lift-and-transfer conveyors



Versamove *standard* pallet circulation system with compact 180° KER 320 curved section



Lift-and-transfer conveyor with coupled drive and central stroke unit for bridging very short transverse sections



Versamove *plus* pallet circulation system with ZRF-P 2010 conveyors and KHL short stroke lift, interlink with antistatic design



Separation of pallets from the main line in two parallel cross conveyor tracks



Versamove plus with large custom pallets



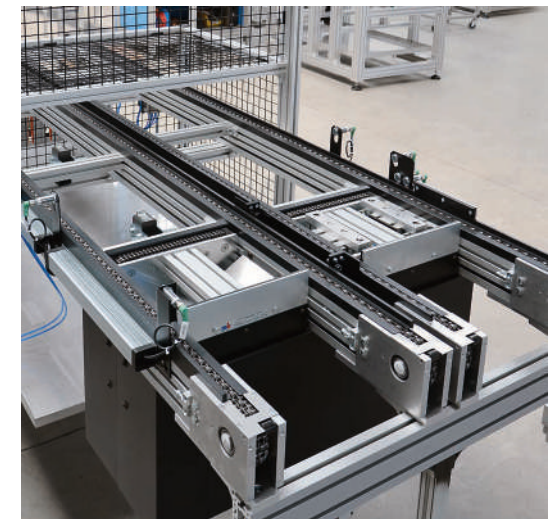
Electrically driven lift in "stand-alone" frame with guarding



Lift that is accessible from three sides, with rotating assembly in the lift carriage and feed via a Versamove ultra



Versamove plus turnkey pallet system in assembly automation



Lift-and-transfer conveyor with chain and coupled drive for the automatic removal of products with indexing from below



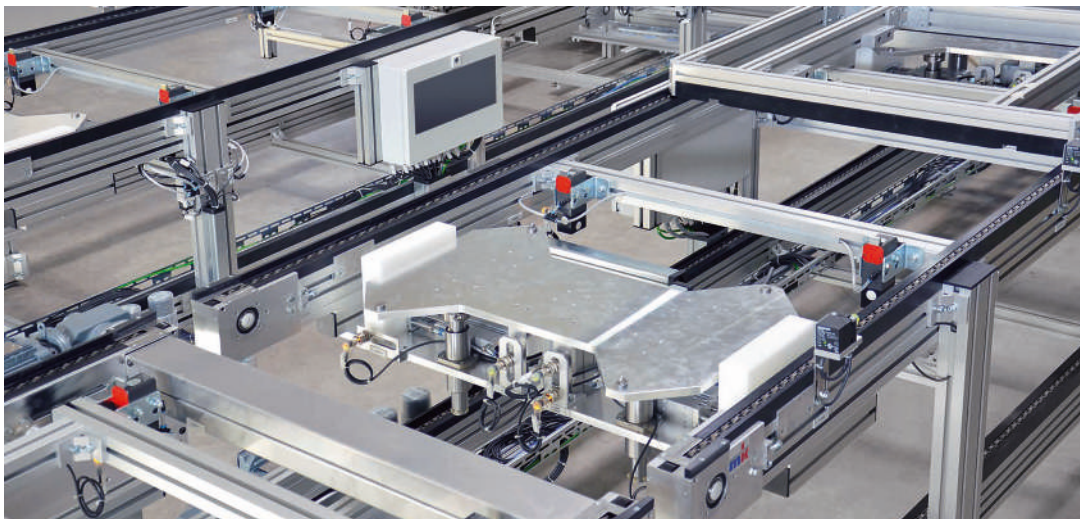
Interlinking production cells in the automotive industry
Manual pallet stocking, removal with customer-supplied handling system and robot. Lower return level with lift and shuttle.



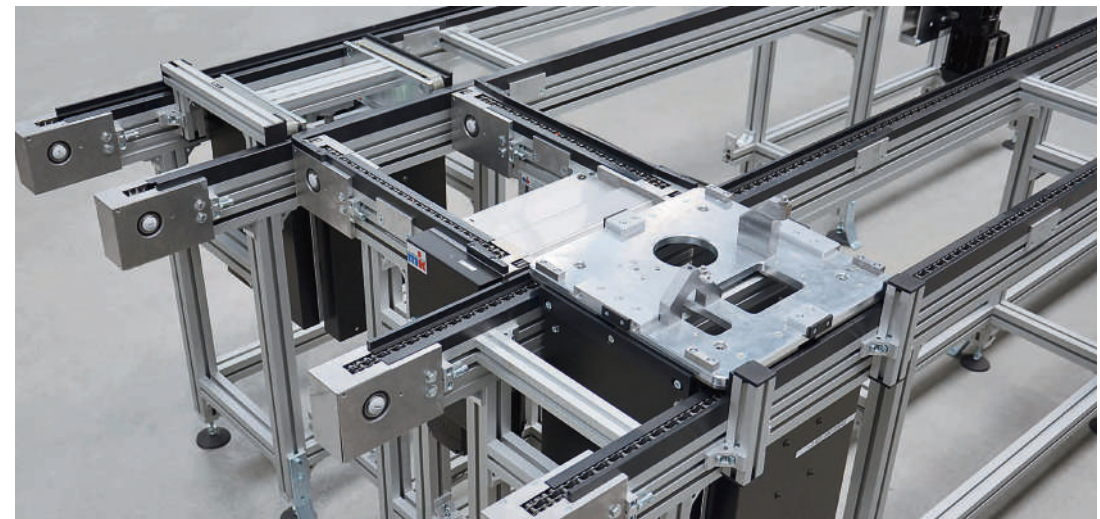
Lift and storage system for pallets
with two chain conveyors running in opposite directions and pallet slots



Pallet circulation system for various transport levels with three-axis gantry



Versamove plus with accumulating roller chain conveyor SRF-P 2010 AF



Versamove plus pallet circulation system with SRF-P 2010 conveyors and custom pallet

12

12



Versaflex SBF A06 with flat top chain with cams for vertical transport



Versaflex flat top chain conveyor as clamping conveyor



Versaflex SBF stainless steel conveyor with automatically adjustable side rail ASTRA



4-track Versaflex flat top chain conveyor A06 with cleats



Versaflex flat top chain conveyor with wheel bend and side rail



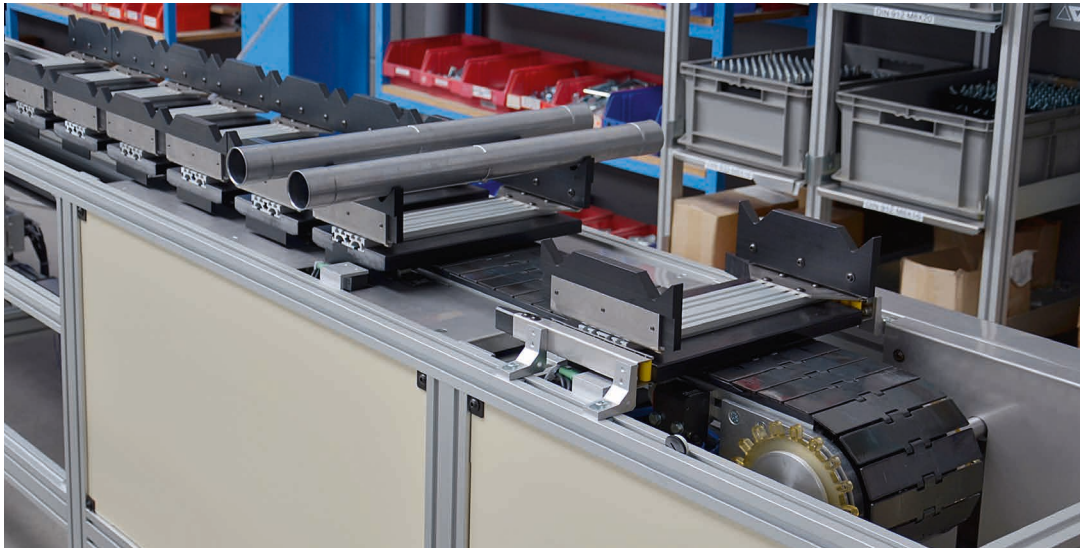
Versaflex SBF as a parallel multi-line system



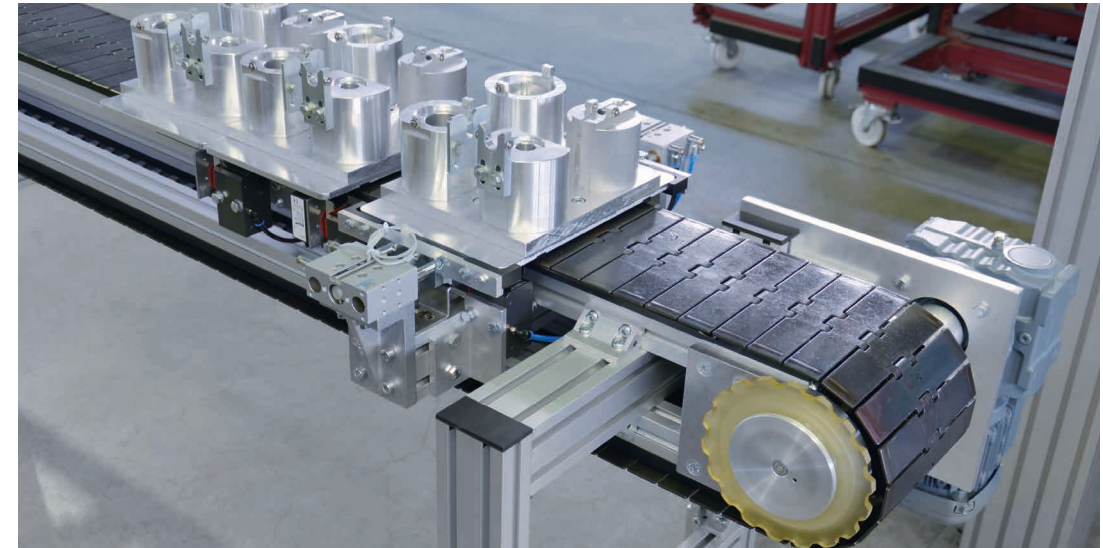
Versaflex SBF with pressure rollers for vertical transport

12

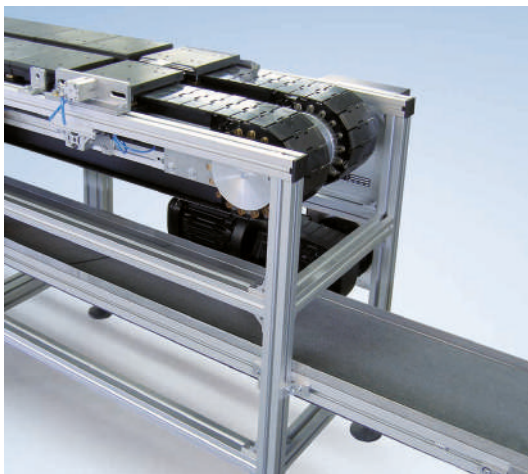
12



SPU accumulating pallet circulation system with pallet separation function as a feed for parts for a production system



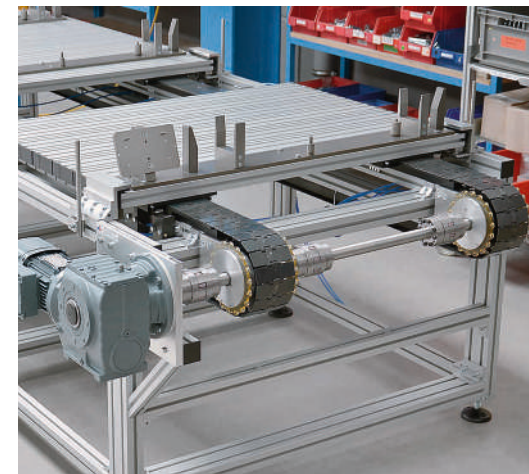
SPU with separator function for loading by hand and removal by robot



Interlink of dual-line pallet circulation system with GUF-P 2000 belt conveyor as a discharge conveyor for faulty parts



SPU double-line as an infeed conveyor for dishwasher housings



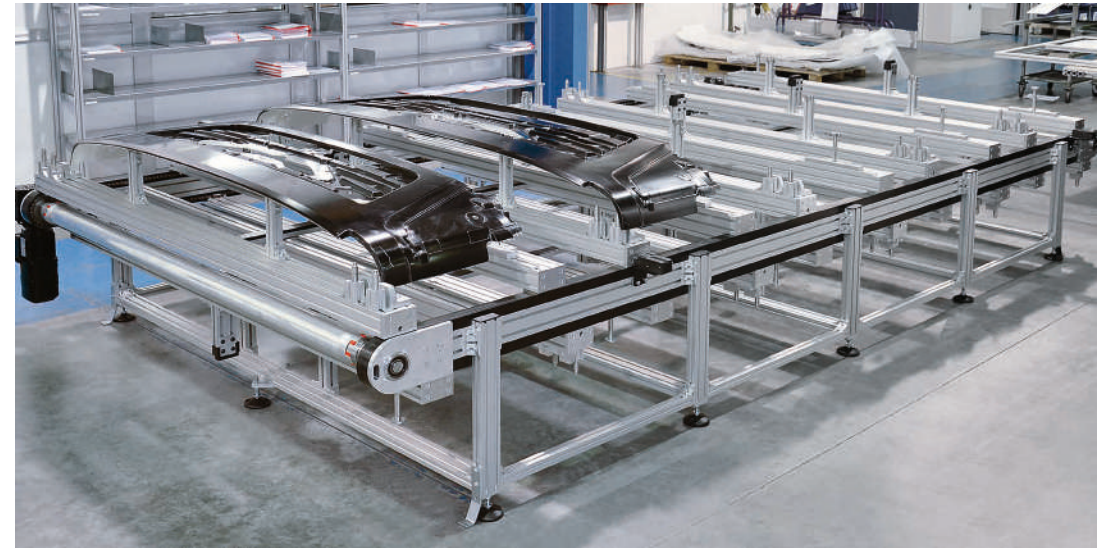
SPU double-line 114 system with custom pallet



Single-line SPU with custom pallet holder



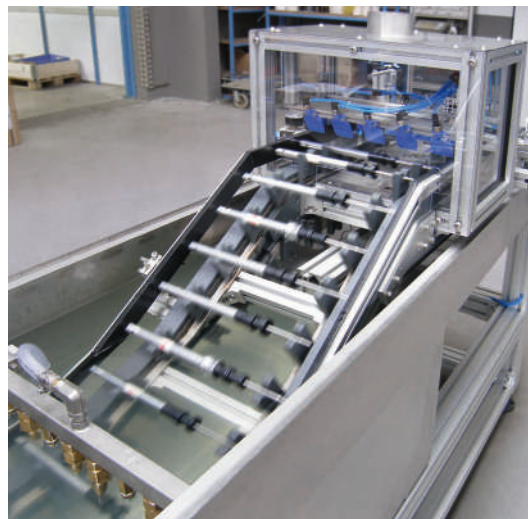
TKU as dual-line system with custom profile pallets and holders



TKU 2040 indexing chain conveyor system with custom workpiece holder and centring system for the automotive industry



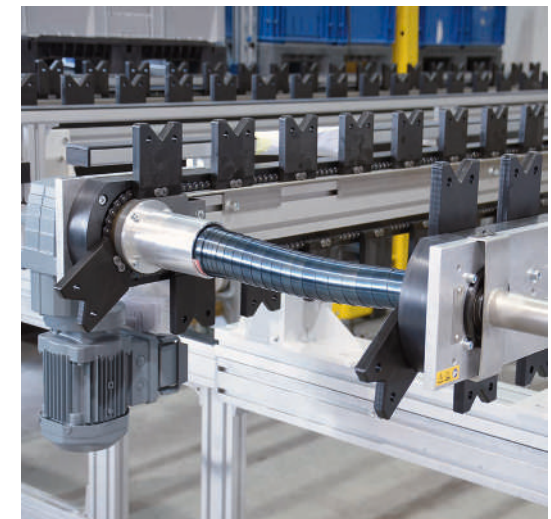
TKU 2040 with special adjusting unit for adjusting the distance between the conveyor chains



TKU 2040 with 20° inclination and transport of workpieces through a cleansing bath



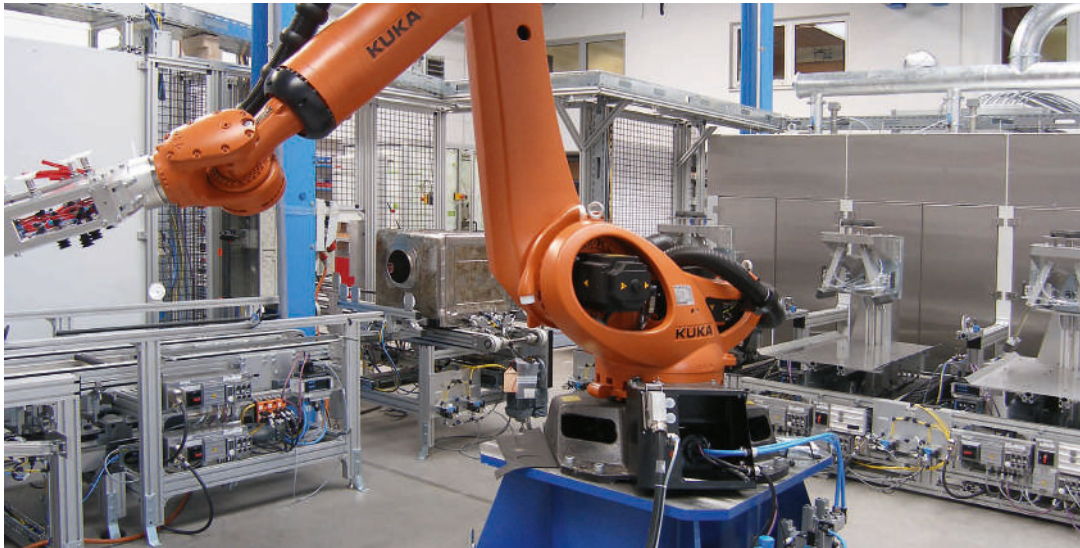
TKU 2040 for transporting camshafts with positioning sensors



TKU 2040 for transporting camshafts with a spiralled cover as a protective guard on the connecting shaft

12

12



Turnkey interlink system, including controller and protective device guard with integrated robot island and melting ovens



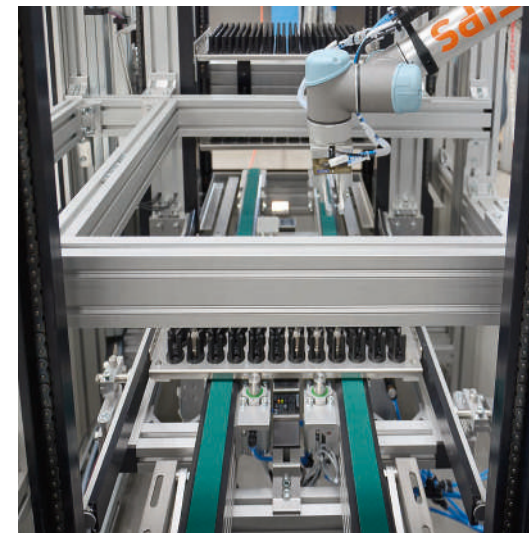
X-Y-Z handling gantry for regular monitoring of plant growth



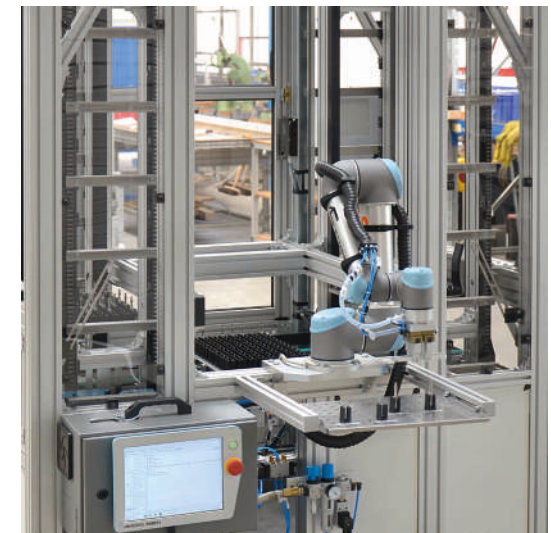
Two-axis gantry with servomotors and custom gripper in combination with Versaflex flat top chain conveyor



System for filling boxes with interlinking of an upstream tube filling station and integration of the provided scale with a discharge for defective boxes.



The pallet is transported in and out of a production cell through a double-line timing belt conveyor



Production cell with paternoster storage for infed and discharged parts

12

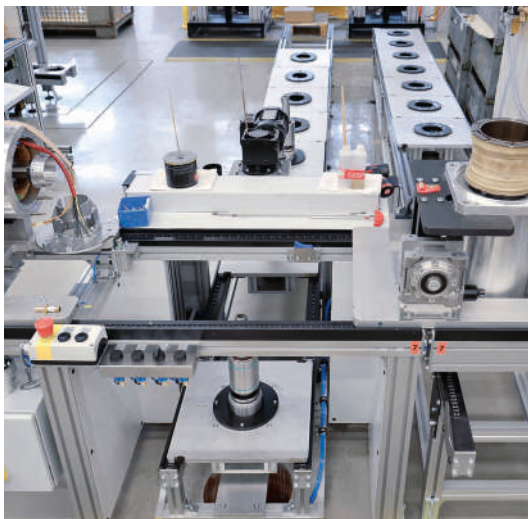
12



Handling and loading system for large parts



Automated interlink with pallets, including rotating, stopping, separating and centring, based on flat top chain conveyor



Merge station for two production lines



Transport in and out for a customer's measuring and packaging unit



RBT-P 2255 roller conveyor as a storage conveyor with central loading and unloading tasks



XYZ handling gantry for stacking and unstacking product pallets and euro pallets

Index – By Search Terms

Accessories, chain conveyors	218	Belts	98
Accessories, drip pan	323	Benefits of mk conveyor technology	6
Accessories, end stop	322	Benefits of mk linear technology	326
Accessories, timing belt conveyors	174	Chain conveyor maintenance kit	219
Accessories, application examples	324	Chain conveyor, KTF-P 2010	182
Accumulating roller chain conveyor SRF-P 2010	194	Chain conveyors	178
Accumulating roller chain conveyor SRF-P 2012	206	Chain conveyors, customer applications	428
Adapter profiles	360	Chain conveyors, accessories	218
Adjustable side rails	304	Chain conveyors, pallets	218
Adjustable side rails SBF-P 2254	308	Chains for KTF-P 2010	216
Adjusting units VST 2011	340	Chains for SRF-P 2010 and SRF-P 2012	217
Adjusting units VST 2015	336	Chains SBF A04 ... A29	235
Application examples DGF-P 2001	96	Chains SBF-P 2254	244
Application examples electrical components	316	Chapter customer applications	404
Application examples for accessories	324	Chapter on belt conveyors	18
Application examples for DT-P 2040	282	Chapter on chain conveyors	178
Application examples GUF-P 2000	50	Chapter on conveyor technology accessories	284
Application examples GUF-P 2004	72	Chapter on flat top chain conveyors	222
Application examples GUF-P 2041	62	Chapter on linear units and modules	330
Application examples GUF-P MINI	32	Chapter on modular belt conveyors	106
Application examples KFG-P 2000	84	Chapter on notes on linear technology	326
Application examples KFM-P 2040	122	Chapter on roller conveyors	248
Application examples KFM-P 2040.86	144	Chapter on rotary tables	278
Application examples KGF-P 2040	90	Chapter on timing belt conveyors	150
Application examples KMF-P 2040	130	Clamping profiles	358
Application examples KTF-P 2010	192	Clamps for round rods	309
Application examples MBF-P 2040	114	Cleats and side walls	102
Application examples MBF-P 2040.86	136	Conveyor stand fastening elements, stands	286
Application examples RBM-P 2255	274	Conveyor technology accessories	284
Application examples RBS-P 2065/2066	256	Conveyor technology configurator	16
Application examples RBS-P 2255	262	Curve, RBM-P 2255	273
Application examples RBT-P 2255	268	Curve, RBS-P 2065/2066	255
Application examples SBF-P 2254	246	Curve, RBS-P 2255	261
Application examples SRF-P 2010	204	Curve, RBT-P 2255	267
Application examples SRF-P 2012	214	Curved belt conveyor KGF-P 2040	86
Application examples Versaflex	236	Curved modular belt conveyor KMF-P 2040	124
Application examples ZRF-P 2010	170	Curves SBF Versaflex	231
Application examples ZRF-P 2040	158	Curves SBF-P 2254	243
Areas of application Versaflex SBF A04 ... A29	227	Customer applications belt conveyors	406
Assembly aid for chain replacement	219	Customer applications chain conveyors	428
Belt conveyor, GUF-P 2000	34	Customer applications conveyor technology	406
Belt conveyor, GUF-P 2004	64	Customer applications flat top chain conveyors	430
Belt conveyor, GUF-P 2041	52	Customer applications Gliding assemblies	438
Belt conveyor, GUF-P MINI	22	Customer applications handling systems	464
Belt conveyor, cleats and side walls	102	Customer applications linear technology	438
Belt conveyors	18	Customer applications modular belt conveyors	420
Belt conveyors, customer applications	406	Customer applications recirculating	

ball bearing guides	448	Gravity roller conveyor, straight section, RBS-P 2255	260
Customer applications roller conveyors	434	GUF-P 2000, AA – head drive without motor	36
Customer applications SPU 2040	460	GUF-P 2000, AC – standard head drive	37
Customer applications system solutions	452	GUF-P 2000, AF – direct head drive	38
Customer applications timing belt conveyors	424	GUF-P 2000, AG – head drive, compact	39
Customer applications TKU 2040	462	GUF-P 2000, AM – head drive, offset	40
Customer applications track roller assemblies	440	GUF-P 2000, application examples	50
Customer applications Versaflex	458	GUF-P 2000, AS – head drive, laterally on the outside	41
Customer applications Versamove	452	GUF-P 2000, AU – head drive, laterally on the outside	42
DGF-P 2001	92	GUF-P 2000, BA – lower belt drive without motor	43
DGF-P 2001, AC – standard head drive	94	GUF-P 2000, BC – lower belt drive, standard	44
DGF-P 2001, application examples	96	GUF-P 2000, belt conveyor	34
DGF-P 2001, pallet	95	GUF-P 2000, BF – lower belt drive, direct	45
Direct end drive SBF Versaflex	230	GUF-P 2000, CA – drum motor	46
Double belt conveyor DGF-P 2001	92	GUF-P 2000, tails	47
Drip pan	323	GUF-P 2004, AA – head drive without motor	66
Drive roller conveyor RBM-P 2255	270	GUF-P 2004, AC – standard head drive	67
Drive roller conveyor, curve, RBM-P 2255	273	GUF-P 2004, AM – head drive, offset	68
Drive roller conveyor, straight section, RBM-P 2255	272	GUF-P 2004, application examples	72
Drive, SBF-P 2254	241	GUF-P 2004, AS – head drive, laterally on the outside	69
DT-P 2040, rotary table	280	GUF-P 2004, belt conveyor	64
DT-P 2040, application examples	282	GUF-P 2004, tails	70
Electrical components	314	GUF-P 2041, AA – head drive without motor	54
Electrical components, application examples	316	GUF-P 2041, AC – standard head drive	55
End stops	322	GUF-P 2041, AF – direct head drive	56
Features of mk track roller assemblies	346	GUF-P 2041, application examples	62
Flat top chain conveyor	222	GUF-P 2041, AS – head drive, laterally on the outside	57
Flat top chain conveyor SBF-P 2254	238	GUF-P 2041, BC – lower belt drive, standard	58
Flat top chain conveyor Versaflex range	228	GUF-P 2041, belt conveyor	52
Flat top chain conveyor Versaflex request/order	229	GUF-P 2041, CA – drum motor	59
Flat top chain conveyor Versaflex		GUF-P 2041, tails	60
SBF A04 ... A29	224	GUF-P MINI, AA – head drive without motor	24
Flat top chain conveyor, modular overview	241	GUF-P MINI, AC – standard head drive	25
Flat top chain conveyors, customer applications	430	GUF-P MINI, AD – head drive, compact	26
Flat top chains Versaflex	234	GUF-P MINI, AG – head drive, compact	27
Flat top chains, SBF-P 2254	244	GUF-P MINI, application examples	32
Floor fastening element for single stand	289	GUF-P MINI, BA – lower belt drive without motor	28
Frequency inverters	314	GUF-P MINI, BC – lower belt drive, standard	29
Gliding assemblies	332	GUF-P MINI, belt conveyor	22
Gliding assemblies, customer applications	438	GUF-P MINI, tails	30
Gravity roller conveyor RBS-P 2065/2066	252	Rods	363
Gravity roller conveyor RBS-P 2255	258	Guide rollers	362
Gravity roller conveyor, curve, RBS-P 2066	255		
Gravity roller conveyor, curve, RBS-P 2255	261		
Gravity roller conveyor, straight section, RBS-P 2065/2066	254		

Index – By Search Terms

Handling systems, customer applications	464	KFM-P 2040.86, incline conveyor	
Head drives, DGF-P 2001	94	hinged plate belt	138
Head drives, GUF-P 2000	36	KFM-P 2040.86, side rails	143
Head drives, GUF-P 2004	66	KFM-P 2040.86, stands	142
Head drives, GUF-P 2041	54	KFM-P 2040, stands	120
Head drives, GUF-P MINI	24	KGF-P 2040, application examples	90
Head drives, KFG-P 2000	76	KGF-P 2040, BC – lower belt drive, standard	88
Head drives, KFM-P 2040	118	KGF-P 2040, curved belt conveyor	86
Head drives, KFM-P 2040.86	140	KGF-P 2040, stands	89
Head drives, KMF-P 2040	128	KMF-P 2040, application examples	130
Head drives, KTF-P 2010	184	KMF-P 2040, curved modular belt conveyor	124
Head drives, MBF-P 2040	112	KMF-P 2040, drive versions	128
Head drives, MBF-P 2040.86	134	KMF-P 2040, properties	126
Head drives, SRF-P 2010	196	KMF-P 2040, options	127
Head drives, SRF-P 2012	208	KTF-P 2010	182
Head drives, ZRF-P 2010	162	KTF-P 2010, AA – head drive without motor	184
Head drives, ZRF-P 2040	156	KTF-P 2010, AC – standard head drive	185
Incline conveyor belt	74	KTF-P 2010, AF – direct head drive	186
Incline conveyor hinged plate belt	138	KTF-P 2010, application examples	192
Incline conveyor modular belt	116	KTF-P 2010, AS – head drive, laterally	
Indirect end drive SBF Versaflex	230	on the outside	187
Individual components of side rails	309	KTF-P 2010, BC – lower belt drive, standard	188
Individual components of track		KTF-P 2010, BF – lower belt drive, direct	189
roller assemblies	358	KTF-P 2010, wear strips	190
Initiators	315	Line RBM-P 2255	272
Internal drives, GUF-P 2000	46	Line RBS-P 2065/2066	254
Internal drives, GUF-P 2041	59	Line RBS-P 2255	260
KFG-P 2000 ECO, options	80	Line RBT-P 2255	266
KFG-P 2000, AC – standard head drive	76	Line SBF Versaflex	230
KFG-P 2000, AF – direct head drive	77	Line SBF-P 2254	242
KFG-P 2000, application examples	84	Linear modules, LZR	386
KFG-P 2000, AS – head drive, laterally		Linear units	364
on the outside	78	Linear units and modules	330
KFG-P 2000, AU – head drive, laterally		Lower belt drives, GUF-P 2000	43
on the outside	79	Lower belt drives, GUF-P 2041	58
KFG-P 2000, incline conveyor belt	74	Lower belt drives, GUF-P MINI	28
KFG-P 2000, side rail	83	Lower belt drives, KGF-P 2040	88
KFG-P 2000, stand type ECO	82	Lower belt drives, ZRF-P 2010	166
KFG-P 2040, incline conveyor modular belt	116	Lower run drives, KTF-P 2010	188
KFM-P 2040, AC – standard head drive	118	Lower run drives, SRF-P 2010	200
KFM-P 2040, application examples	122	Lower run drives, SRF-P 2012	211
KFM-P 2040, AS – head drive, laterally		LZR 2000-38.41-15, linear module	388
on the outside	119	LZR 2004-38.41-30, linear module	390
KFM-P 2040.86, AC – standard head drive	140	LZR 2005-38.44-30, linear module	392
KFM-P 2040.86, application examples	144	LZR 2011-38.44-30, linear module	394
KFM-P 2040.86, AS – head drive, laterally		MBF-P 2040, AC – standard head drive	112
on the outside	141	MBF-P 2040, application examples	114

MBF-P 2040, AS – head drive, laterally		RBS-P 2065/2066, application examples	256
on the outside	113	RBS-P 2065/2066, gravity roller conveyor	252
MBF-P 2040, modular belt conveyor	110	RBS-P 2065/2066, gravity roller conveyor,	
MBF-P 2040.86, AC – standard head drive	134	straight section	254
MBF-P 2040.86, application examples	136	RBS-P 2066, gravity roller conveyor, curve	255
MBF-P 2040.86, AS – head drive, laterally		RBS-P 2255, application examples	262
on the outside	135	RBS-P 2255, gravity roller conveyor	258
MBF-P 2040.86, modular belt conveyor	132	RBS-P 2255, gravity roller conveyor, curve	261
Modular belt conveyor MBF-P 2040.86	132	RBS-P 2255, gravity roller conveyor,	
Modular belt conveyors	106	straight section	260
Modular belt conveyors, customer applications	420	RBS-P 2255, tangential chain roller conveyor	264
Modular belt conveyors, MBF-P 2040	110	RBT-P 2255, application examples	268
Modular belts for KMF-P 2040	148	RBT-P 2255, tangential chain	
Modular belts for MBF-P 2040	146	roller conveyor, curve	267
Modular belts for MBF-P 2040.86		RBT-P 2255, tangential chain	
and KFM-P 2040.86	149	roller conveyor, straight section	266
Modular overview SBF Versaflex	230	Recirculating ball bearing 25	400
Modular overview, SBF-P 2254	241	Recirculating ball bearing 30	402
Mounting profiles	350	Recirculating ball bearing guide KU 25.10	400
Notes on conveyor technology	6	Recirculating ball bearing guide KU 30.10	402
Notes on linear technology	326	Recirculating ball bearing guides	396
Nuts	312	Recirculating ball bearing guides,	
Nuts for later mounting	313	customer applications	448
Nuts for round rods	309	Reglomats	314
Other accessories	322	Request/order SBF Versaflex	229
Pad options	287	Roller conveyors	248
Pallets, chain conveyors	218	Roller conveyors, customer applications	434
Pallets, DGF-P 2001	95	Rollers	276
Pallets, timing belt conveyors	174	Rotary table DT-P 2040	280
Profile guide PF 10-38.31/55	370	Round rods	311
Profile guide PF 10-38.32/56	372	SBF A04 ... A29	224
Profile guide PF 10-38.41/60	380	SBF-P 2254 90° and 180° rolling curve	243
Profile guide PF 10-38.77 (internal)	378	SBF-P 2254 drive	241
Profile guide PF 16-38.33/56	374	SBF-P 2254 line incl. wear strips	242
Profile guide PF 16-38.36	384	SBF-P 2254 sliding curve	243
Profile guide PF 16-38.44/61	382	SBF-P 2254 tail	241
Profile guide PF 6-38.20/50	364	SBF-P 2254 transfer segment	242
Profile guide PF 6-38.21	366	SBF-P 2254 vertical curve 15°, 30° and 45°	242
Profile guide PF 6-38.30/55	368	SBF-P 2254, application examples	246
Profile guide PF 6-38.75 (internal)	376	SBF-P 2254, flat top chain conveyor	238
QuickDesigner – the conveyor technology		SD – stopper damped chain conveyors	221
configurator	16	SD – stopper damped timing belt conveyors	177
RBM-P 2255, application examples	274	Selecting a belt conveyor	20
RBM-P 2255, drive roller conveyor, curve	273	Selecting a chain conveyor	180
RBM-P 2255, drive roller conveyor,		Selecting a conveyor type	8
straight section	272	Selecting a drive	12
RBM-P 2255, roller conveyor, drive roller	270	Selecting a linear guide	328

Index – By Search Terms

Selecting a modular belt conveyor	108	Stand, KFM-P 2040	120
Selecting a roller conveyor	250	Stand, KFM-P 2040.86	142
Selecting a timing belt conveyor	152	Stand, KGF-P 2040	89
Side rail strips	305	Stand, Versaflex type 1	290
Side rail, KFG-P 2000	83	Stand, Versaflex type 2	291
Side rails	302	Stand, conveyor stand fastening elements	286
Side rails individual components	309	Stand, pad options	287
Side rails Versaflex SBF A04...A29	306	Stands	286
Side rails, KFM-P 2040.86	143	Stopper, chain conveyor	220
Side rails, adjustable	304	Stopper, timing belt conveyor	176
Side rails, fixed	302	SU – stopper undamped chain conveyors	220
Side walls	102	SU – stopper undamped timing belt conveyors	176
Single stand Versaflex	290	Swivel clamps	310
Single stands	288	Tail SBF Versaflex	232
SPU 2040, customer applications	460	Tails SBF-P 2254	241
SRF-P 2010, AA – head drive without motor	196	Tails, GUF-P 2000	47
SRF-P 2010, AC – standard head drive	197	Tails, GUF-P 2004	70
SRF-P 2010, accumulating roller chain conveyor	194	Tails, GUF-P 2041	60
SRF-P 2010, AF – direct head drive	198	Tails, GUF-P MINI	30
SRF-P 2010, application examples	204	Tangential chain roller conveyor RBT-P 2255	264
SRF-P 2010, AS – head drive, laterally on the outside	199	Tangential chain roller conveyor, curve, RBT-P 2255	267
SRF-P 2010, BC – lower belt drive, standard	200	Tangential chain roller conveyor, straight section, RBT-P 2255	266
SRF-P 2010, BF – lower belt drive, direct	201	Technical specifications for track roller assemblies	349
SRF-P 2010, wear strips	202	Tensioning device and lubrication station KTF/SRF-P 2010	219
SRF-P 2012, AA – head drive without motor	208	Tensioning device for SRF-P 2012	219
SRF-P 2012, AC – standard head drive	209	Timing belt conveyor ZRF-P 2010	160
SRF-P 2012, accumulating roller chain conveyor	206	Timing belt conveyor ZRF-P 2040	154
SRF-P 2012, application examples	214	Timing belt conveyor, accessories	174
SRF-P 2012, AS – head drive, laterally on the outside	210	Timing belt conveyor, pallets	174
SRF-P 2012, BC – lower belt drive, standard	211	Timing belt conveyors	150
SRF-P 2012, BF – lower belt drive, direct	212	Timing belt conveyors, customer applications	424
SRF-P 2012, wear strips	213	Timing belts	172
Stand S31	301	TKU 2040, customer applications	462
Stand S51.2	288	Track roller assemblies	344
Stand S52.5	292	Track roller assemblies, customer applications	440
Stand S53.1	294	Transfer segment SBF Versaflex	232
Stand S53.11	295	Transfer segment SBF-P 2254	242
Stand S53.11, mobile	296	Option ECO KFG-P 2000	80
Stand S53.2	297	Options Versaflex SBF A04 ... A29	228
Stand S53.21	298	Versaflex	224
Stand S53.21, mobile	299	Versaflex SBF A04 ... A29, options	228
Stand S53.32	300	Versaflex, 90° and 180° rolling curve	231
Stand S54.80	288	Versaflex, application examples	236
Stand S55.1	293		
Stand, KFG-P 2000	82		

Versaflex, customer applications	458		
Versaflex, direct end drive	230		
Versaflex, flat top chains	234		
Versaflex, indirect end drive	230		
Versaflex, line incl. wear strips	230		
Versaflex, modular overview	230		
Versaflex, sliding curve	231		
Versaflex, tail	232		
Versaflex, transfer segment	232		
Versaflex, vertical curve	231		
Versamove, customer applications	452		
Vertical curve 15°, 30° and 45° SBF-P 2254	242		
Wear strips SBF A04 ... A29	230		
Wear strips SBF-P 2254	242		
Wear strips, KTF-P 2010	190		
Wear strips, SRF-P 2010	202		
Wear strips, SRF-P 2012	213		
Wear strips, ZRF-P 2010	168		
Wipers	363		
ZRF-P 2010, AA – head drive without motor	162		
ZRF-P 2010, AC – standard head drive	163		
ZRF-P 2010, AF – direct head drive	164		
ZRF-P 2010, application examples	170		
ZRF-P 2010, AS – head drive, laterally on the outside	165		
ZRF-P 2010, BC – lower belt drive, standard	166		
ZRF-P 2010, BF – lower belt drive, direct	167		
ZRF-P 2010, timing belt conveyor	160		
ZRF-P 2010, wear strips	168		
ZRF-P 2040, AC – standard head drive	156		
ZRF-P 2040, application examples	158		
ZRF-P 2040, AS – head drive, laterally on the outside	157		
ZRF-P 2040, timing belt conveyor	154		

Index – Items By Item Number

16.00.0000	Initiator holder A	315	34.01.0002	Nut 2/25	M8	312
16.00.0001	Initiator holder A	315	34.01.0006	Nut 3/50	M8	312
16.00.0006	Initiator holder B	315	34.01.0007	Nut 4/50	M8	312
16.00.0007	Initiator holder B	315	34.01.0011	Nut 2/35	M8	312
16.00.0011	Initiator holder C	315	34.01.0050	Nut 1 with spring steel sheet M8		312
16.00.0012	Initiator holder C	315	34.01.0051	Nut 1 with spring steel sheet M8		312
16.00.0013	Initiator holder C	315	34.02.0001	Nut 1 without chamfer	M6	312
16.00.0026	Initiator holder E	315	34.02.0002	Nut 2/25	M6	312
16.00.0027	Initiator holder E	315	34.02.0003	Nut 2/50	M6	312
16.00.0028	Initiator holder E	315	34.02.0008	Nut 1	M6	312
16.05.0011	Initiator holder A	315	34.02.0010	Nut 2/25	M6	312
21.07.0000	Wear strip mk 1040.07	117/125/133/139	34.02.0050	Nut 1 with spring steel sheet M6		312
21.12.0000	Wear strip mk 1040.12	155	34.02.0051	Nut 1 with spring steel sheet M6		312
21.13.0000	Wear strip mk 1040.13	155	34.03.0002	Slot nut	M8	313
21.14.0001	Wear strip mk 2010	168/190/202	34.04.0003	Slot nut	M6	313
21.16.0000	Wear strip mk 1040.16	111	34.06.0002	T-nut	M8	313
22.05.2000	Wear strip mk 1005	93	34.07.0002	T-nut	M6	313
22.22.2000	Wear strip mk 1022	213	34.07.0003	T-nut	M5	313
22.33.2000	Wear strip mk 1033	190	34.07.0004	T-nut	M4	313
22.34.2000	Wear strip mk 1034	183/190	34.09.0003	Nut 25 mm		309
22.37.2000	Wear strip mk 1037	190	34.09.0004	Nut 50 mm		309
22.38.2000	Wear strip mk 1038	190	34.16.0431	Swivel-in nut 1	M4	313
22.41.2000	Wear strip mk 1041	161/168	34.16.0531	Swivel-in nut 1	M5	313
22.42.2000	Wear strip mk 1042	168	34.16.0537	Swivel-in nut 1	M5	313
22.44.2000	Wear strip mk 1044	239/242	34.16.0631	Swivel-in nut 1	M6	313
22.45.2000	Wear strip mk 1045	239/242	34.16.0637	Swivel-in nut 1	M6	313
22.47.2000	Wear strip mk 1047	195/202	34.16.0831	Swivel-in nut 1	M8	313
22.48.2000	Wear strip mk 1048	195/202	34.16.0834	Swivel-in nut 2/40	M8	313
22.50.2000	Wear strip mk 1050	207/213	34.16.0835	Swivel-in nut 3/25	M8	313
22.89.2000	Wear strip mk 1089	207/213	34.16.0837	Swivel-in nut 1	M8	313
23.11.2000	Wear strip mk 1111	191	38.07.	Clamping profile mk 2038.07		358
23.12.2000	Wear strip mk 1112	202	38.12.	Clamping profile mk 2038.12		359
25.01.	Mounting profile mk 2025.01	351	38.20.	Clamping profile mk 2038.20		358
25.02.	Mounting profile mk 2025.02	351	38.21.	Clamping profile mk 2038.21		358
25.03.	Mounting profile mk 2025.03	351	38.30.	Clamping profile mk 2038.30		358
25.04.	Mounting profile mk 2025.04	351	38.31.	Clamping profile mk 2038.31		358
25.05.	Mounting profile mk 2025.05	351	38.32.	Clamping profile mk 2038.32		358
25.75.2000	Wear strip mk 1025.75	259/271	38.33.	Clamping profile mk 2038.33		358
30.00.0001	Clamp 1	309	38.36.	Clamping profile mk 2038.36		359
30.00.0002	Clamp 2	309	38.41.	Clamping profile mk 2038.41		359
30.00.0013ZN	Clamp 3, right	309	38.44.	Clamping profile mk 2038.44		359
30.00.0017	Clamp	309	38.46.	Clamping profile mk 2038.46		359
30.00.0023	Clamp	310	38.50.	Clamping profile mk 2038.50		360
30.00.0024	Clamp	310	38.55.	Clamping profile mk 2038.55		360
30.00.0038	Clamp	309	38.56.	Clamping profile mk 2038.56		360
30.00.0047ZN	Clamp 3, left	309	38.60.	Clamping profile mk 2038.60		360
34.01.0001	Nut 1	M8	38.61.	Clamping profile mk 2038.61		360

38.75.	Clamping profile mk 2038.75	359	60.05.	Mounting profile mk 2060.05	357
38.77.	Clamping profile mk 2038.77	359	60.07.	Mounting profile mk 2060.07	357
50.02.0023	Base plate 1	289	63.00.0016	Washer, ø 30	310
50.02.0089	Base plate 7	289	7000AA....	Rod, ø 12	311
51.00.	Mounting profile mk 2000	355	7000AD....	Rod, ø 12	311
51.00.	Profile mk 2000	35/75/93	7000AF....	Rod, ø 12	311
51.01.	Profile mk 2001	93	7000CA....	Rod, ø 12	311
51.04.	Profile mk 2004	65	7000CC....	Rod, ø 12	311
51.04.	Mounting profile mk 2004	355	7000DB....	Rod, ø 12	311
51.05.	Mounting profile mk 2005	355	7003AA....	Guide rod	Cf 53 363
51.06.	Mounting profile mk 2006	355	7003AK....	Guide rod	Cf 53 363
51.08.	Mounting profile mk 2008	355	7003AM....	Guide rod	Cf 53 363
51.09.	Mounting profile mk 2009	355	7003CM....	Guide rod	Cf 53 363
51.10.	Profile mk 2010	161/183/195	7003DC....	Guide rod, galvan.	Cf 53 363
51.11.	Mounting profile mk 2011	355	7003DH....	Guide rod, galvan.	Cf 53 363
51.12.	Profile mk 2012	207	7003DP....	Guide rod, galvan.	Cf 53 363
51.23.	Mounting profile mk 2023	355	7003DT....	Guide rod, galvan.	Cf 53 363
51.65.	Profile mk 2065	253	7003EC....	Guide rod X46 Cr13	363
51.66.	Profile mk 2066	253	7003EH....	Guide rod X46 Cr13	363
51.75.	Profile mk 2075	23	7003EP....	Guide rod X46 Cr13	363
51.76.	Profile mk 2100	23	7003ET....	Guide rod X46 Cr13	363
51.77.	Profile mk 2150	23	B01.00.409	Drive SBF-P 2254/100	241
52.51.	Profile mk 2251	53	B01.00.410	Drive SBF-P 2254/130	241
52.54.	Profile mk 2254	239	B02.99.151	Earth terminal	313
52.55.	Profile mk 2255	259/265/271	B03.00.003	Wiper ø 10	363
54.01.	Mounting profile mk 2040.01	353	B03.00.004	Wiper ø 16	363
54.01.	Profile mk 2040.01	75/87	B03.00.011	Wiper VST 2015	334
54.02.	Profile mk 2040.02	239	B03.00.012	Wiper VST 2011	334
54.02.	Mounting profile mk 2040.02	353	B03.00.013	Wiper ø 20	363
54.03.	Profile mk 2040.03	155	B03.00.014	Wiper ø 6	363
54.03.	Mounting profile mk 2040.03	353	B08.00.409	Line SBF-P 2254/100	242
54.05.	Mounting profile mk 2040.05	353	B08.00.410	Line SBF-P 2254/130	242
54.06.	Mounting profile mk 2040.06	353	B16.08.000	Reglomat 180DC-3A	314
54.07.	Mounting profile mk 2040.07	353	B16.08.001	Reglomat 180DC-3A-RV	314
54.08.	Mounting profile mk 2040.08	353	B16.08.110	Frequency Inverter	0,37 kW 314
54.10.	Mounting profile mk 2040.10	353	B16.08.111	Frequency Inverter	0,75 kW 314
54.21.	Profile mk 2040.21	87	B16.08.112	Frequency Inverter	1,10 kW 314
54.40.	Profile mk 2040.40	265	B16.08.113	Frequency Inverter	0,37 kW 314
54.86.	Profile mk 2040.86	111/117	B16.08.114	Frequency Inverter	0,75 kW 314
54.73.	Mounting profile mk 2040.73	353	B16.08.115	Frequency Inverter	1,50 kW 314
54.80.	Profile mk 2040.80	125	B16.08.116	Frequency Inverter	1,50 kW 314
54.85.	Profile mk 2040.85	259/265/271	B1609AA02000	Shielded cable	L = 2 m 314
54.86.	Profile mk 2040.86	133/139	B17.00.003	Side rail SF1.3	302
60.01.	Mounting profile mk 2060.01	357	B17.00.004	Side rail SF2.1	303
60.02.	Mounting profile mk 2060.02	357	B17.00.005	Side rail SF2.2	303
60.03.	Mounting profile mk 2060.03	357	B17.00.020	Side rail SF10.1	308
60.04.	Mounting profile mk 2060.04	357	B17.00.022	Side rail SF10.3	308

Index – Items By Item Number



B17.00.026	Side rail SF 8.1	143	B20.10.572	SRF-P 2012 BF	201
B17.00.028	Side rail SF2.3	303	B20.11.701	DGF-P 2001 AC	94
B17.00.035	Side rail KFG-P 2000	83	B20.12.007	SRF-P 2012 AC	209
B17.00.101	Side rail SF01	304	B20.12.008	SRF-P 2012 AA	208
B17.00.102	Side rail SF02	304	B20.12.009	SRF-P 2012 AS	210
B17.00.103	Side rail SF03	304	B20.12.010	SRF-P 2012 BC	211
B17.01.010	Guide rail type 21	305	B20.12.011	SRF-P 2012 BF	212
B17.01.013	Guide rail type 01	305	B20.14.001	GUF-P 2004 AC	67
B17.01.014	Guide rail type 22	305	B20.14.002	GUF-P 2004 AS	69
B17.01.015	Guide rail type 23	305	B20.14.003	GUF-P 2004 AM	68
B17.01.016	Guide rail type 24	305	B20.14.009	GUF-P 2004 AA	66
B17.01.017	Guide rail type 11	305	B20.40.001	GUF-P 2041 AC	55
B17.01.018	Guide rail type 12	305	B20.40.003	GUF-P 2041 AS	57
B20.00.001	GUF-P 2000 BA	43	B20.40.004	GUF-P 2041 BC	58
B20.00.002	GUF-P 2000 AC	37	B20.40.005	GUF-P 2041 CA	59
B20.00.003	GUF-P 2000 AM	40	B20.40.008	GUF-P 2041 AF	56
B20.00.004	GUF-P 2000 BC	44	B20.40.009	GUF-P 2041 AA	54
B20.00.005	GUF-P 2000 AG	39	B20.40.020	KGF-P 2040 BC, 90° curve	88
B20.00.008	GUF-P 2000 AS	41	B20.40.021	KGF-P 2040 BC, 180° curve	88
B20.00.009	GUF-P 2000 AA	36	B20.40.301	ZRF-P 2040 AC	156
B20.00.010	KFG-P 2000 AC	76	B20.40.302	ZRF-P 2040 AS	157
B20.00.010	KFG-P 2000 AF	77	B20.40.605	MBF-P 2040.86 AC	134
B20.00.010	KFG-P 2000 AS	78	B20.40.606	KFM-P 2040.86 AC type S	140
B20.00.010	KFG-P 2000 AU	79	B20.40.607	KFM-P 2040.86 AC type K	140
B20.00.011	GUF-P 2000 AF	38	B20.40.608	KFM-P 2040.86 AC type L	140
B20.00.012	GUF-P 2000 BF	45	B20.40.609	MBF-P 2040.86 AS	135
B20.00.015	KFG-P 2000 ECO	80	B20.40.610	KFM-P 2040.86 AS type S	141
B20.00.020	GUF-P 2000 AU	42	B20.40.611	KFM-P 2040.86 AS type K	141
B20.00.025	GUF-P 2000 CA	46	B20.40.612	KFM-P 2040.86 AS type L	141
B20.10.350	ZRF-P 2010 AA	162	B20.40.806	MBF-P 2040 AC	112
B20.10.351	ZRF-P 2010 AC	163	B20.40.807	MBF-P 2040 AS	113
B20.10.355	ZRF-P 2010 AS	165	B20.40.810	KFM-P 2040 AC type S	118
B20.10.356	ZRF-P 2010 BC	166	B20.40.811	KFM-P 2040 AC type K	118
B20.10.357	ZRF-P 2010 AF	164	B20.40.812	KFM-P 2040 AC type L	118
B20.10.359	ZRF-P 2010 BF	167	B20.40.813	KFM-P 2040 AS type S	119
B20.10.359.600	Wear strip mk 1110	168	B20.40.814	KFM-P 2040 AS type K	119
B20.10.465	KTF-P 2010 AA	184	B20.40.815	KFM-P 2040 AS type L	119
B20.10.466	KTF-P 2010 AC	185	B20.40.820	KMF-P 2040 AS type L	128
B20.10.467	KTF-P 2010 AF	186	B20.40.821	KMF-P 2040 AS type S	128
B20.10.468	KTF-P 2010 AS	187	B20.40.822	KMF-P 2040 AS type U	128
B20.10.471	KTF-P 2010 BC	188	B20.40.823	KMF-P 2040 AF type L	128
B20.10.472	KTF-P 2010 BF	189	B20.40.824	KMF-P 2040 AF type S	128
B20.10.565	SRF-P 2012 AA	196	B20.40.825	KMF-P 2040 AF type U	128
B20.10.566	SRF-P 2012 AC	197	B20.40.826	KMF-P 2040 AC type L	128
B20.10.567	SRF-P 2010 AF	198	B20.40.827	KMF-P 2040 AC type S	128
B20.10.568	SRF-P 2012 AS	199	B20.40.828	KMF-P 2040 AC type U	128
B20.10.571	SRF-P 2012 BC	200	B20.75.001	GUF-P MINI AC	25

B20.75.004	GUF-P MINI AG	27	B51.04.046	Profile guide PF 1038.31	370
B20.75.005	GUF-P MINI BC	29	B51.04.047	Profile guide PF 1038.31/55	370
B20.75.009	GUF-P MINI AA	24	B51.04.048	Profile guide PF 1038.32	372
B20.75.030	GUF-P MINI BA	28	B51.04.049	Profile guide PF 1038.32/56	372
B20.75.033	GUF-P MINI AD	26	B51.04.052	Profile guide PF 1638.33	374
B27.01.001	Holder HSF01 (single)	304	B51.04.053	Profile guide PF 1638.33/56	374
B27.01.002	Holder HSF02 (single)	304	B51.04.109	Profile guide PF 1638.36	384
B27.01.003	Holder HSF03 (single)	304	B51.04.140	Profile guide PF 638.75	376
B36.00.414	Sliding curve SBF-P 2254	243	B51.04.142	Profile guide PF 1038.77	378
B36.00.415	Sliding curve SBF-P 2254	243	B51.04.404	Track, KU 25.10	400
B36.00.416	Sliding curve SBF-P 2254	243	B51.04.406	Track, KU 30.10	402
B36.00.417	Sliding curve SBF-P 2254	243	B60.02.011	Guide roller, centric	362
B36.00.428	Rolling curve, 90° SBF-P 2254	243	B60.02.012	Guide roller, eccentric	362
B36.00.429	Rolling curve, 90° SBF-P 2254	243	B60.02.013	Guide roller, centric	362
B36.00.430	Rolling curve, 180° SBF-P 2254	243	B60.02.014	Guide roller, eccentric	362
B36.00.431	Rolling curve, 180° SBF-P 2254	243	B60.02.015	Guide roller, centric	362
B36.00.434	Vertical curve 15° SBF-P 2254	243	B60.02.016	Guide roller, eccentric	362
B36.00.435	Vertical curve 30° SBF-P 2254	243	B60.02.017	Guide roller, centric	362
B36.00.436	Vertical curve 45° SBF-P 2254	243	B60.02.018	Guide roller, eccentric	362
B36.00.438	Vertical curve 15° SBF-P 2254	243	B61.00.001	RBS-P 2065/2066 ø 20	254
B36.00.439	Vertical curve 30° SBF-P 2254	243	B61.00.002	RBS-P 2065/2066 ø 40	254
B36.00.440	Vertical curve 45° SBF-P 2254	243	B61.00.003	RBS-P 2065/2066 ø 50	254
B37.00.002	Transfer segment SBF-P 2254	243	B61.00.004	RBS-P 2066 Curve	255
B37.00.003	Transfer segment SBF-P 2254	243	B61.02.001	RBS-P 2255 Line	260
B38.02.003	Linear module LZR 2000-38.41-15	388	B61.02.002	RBS-P 2255 Curve	261
B38.02.003	Linear module LZR 2004-38.41-30	390	B61.02.003	RBT-P 2255 Line	266
B38.02.004	Linear module LZR 2004-38.41-30	391	B61.02.004	RBT-P 2255 Curve	267
B38.02.004	Linear module LZR 2005-38.44-30	392	B61.02.005	RBM-P 2255 Line	272
B38.02.005	Linear module LZR 2000-38.41-15	389	B61.02.006	RBM-P 2255 Curve	273
B38.02.005	Linear module LZR 2005-38.44-30	393	B66.00.003	End stop RBS-P 2065/66	322
B38.02.006	Linear module LZR 2011-38.44-30	395	B66.00.004	End stop GUF-P 2000	322
B38.02.006	Linear module LZR 2011-38.44-30	394	B67.03.002	Stand S31	301
B46.02.004	Clamp, complete	310	B67.04.002	Stand S51.2	288
B46.02.005	Clamp, complete	310	B67.04.080	Stand S54.80	288
B46.07.020	Connecting kit	334	B67.05.008	Stand S52.5	292
B46.07.021	Connecting kit	334	B67.06.001	Stand S53.1	294
B46.10.001	Drive control for rollers, type 66	277	B67.06.002	Stand S53.11	295
B46.10.002	Drive control for rollers, type 67	277	B67.06.003	Stand S53.2	297
B51.04.004	Profile guide PF 1638.44	382	B67.06.004	Stand S53.21	298
B51.04.015	Profile guide PF 1038.41/60	380	B67.06.011	Stand S55.1	293
B51.04.016	Profile guide PF 1638.44/61	382	B67.06.014	Stand, incline conveyor	82/120
B51.04.020	Profile guide PF 1038.41	380	B67.06.015	Stand, incline conveyor	82/120
B51.04.025	Profile guide PF 638.20	364	B67.06.016	Stand S53.32	300
B51.04.029	Profile guide PF 638.20/50	364	B67.06.100	Stand S53.11, mobile	296
B51.04.030	Profile guide PF 638.21	366	B67.06.101	Stand S53.21, mobile	299
B51.04.042	Profile guide PF 638.30	368	B80.00.001	Tail 01, GUF-P 2000	47
B51.04.043	Profile guide PF 638.30/55	368	B80.00.002	Tail 17, GUF-P 2000	49

Index – Items By Item Number

B80.00.005	Tail 09, GUF-P 2000	47	B90.25.042	Roller carriage LW 38.2104 L1 150	367
B80.00.006	Tail 19, GUF-P 2000	48	B90.40.041	Roller carriage LW 38.3004 L1 100	369
B80.00.007	Tail 11, GUF-P 2000	47	B90.40.041	Roller carriage LW 38.3004 L1 160	369
B80.00.017	Tail 10, GUF-P 2000	49	B90.40.042	Roller carriage LW 38.3104 L1 140	371
B80.00.018	Tail 13, GUF-P 2000	48	B90.40.042	Roller carriage LW 38.3104 L1 240	371
B80.00.409	Tail SBF-P 2254/100	241	B90.40.043	Roller carriage LW 38.3204 L1 180	373
B80.00.410	Tail SBF-P 2254/130	241	B90.40.043	Roller carriage LW 38.3204 L1 280	373
B80.01.001	Tail 03, GUF-P MINI	30	B90.40.044	Roller carriage LW 38.3304 L1 240	375
B80.01.004	Tail 19, GUF-P MINI	31	B90.40.044	Roller carriage LW 38.3304 L1 400	375
B80.01.006	Tail 01, GUF-P MINI	30	B90.40.441	Roller carriage LW 38.7544 L1 120	377
B80.01.007	Tail 11, GUF-P MINI	31	B90.40.443	Roller carriage LW 38.7744 L1 160	379
B80.02.004	Tail 01, GUF-P 2004	70	B90.50.042	Roller carriage LW 38.4104 L1 150	381
B80.02.005	Tail 09, GUF-P 2004	70	B90.50.042	Roller carriage LW 38.4104 L1 250	381
B80.07.001	Tail 01, GUF-P 2041	60	B90.50.044	Roller carriage LW 38.4404 L1 250	383
B80.07.002	Tail 19, GUF-P 2041	61	B90.50.044	Roller carriage LW 38.4404 L1 450	383
B80.07.009	Tail 02, GUF-P 2041	60	B90.60.042	Roller carriage LW 38.3604 L1 280	385
B80.07.010	Tail 13, GUF-P 2041	61	B90.60.042	Roller carriage LW 38.3604 L1 480	385
B85.00.015	Adjusting unit VST 2015-H 337		K101100001	Track roller ø 10	349
B85.00.016	Adjusting unit VST 2015-S 337		K101100002	Track roller ø 16	349
B85.00.017	Adjusting unit VST 2015-D 337		K101100003	Track roller ø 6	349
B85.00.020	Adjusting unit VST 2011-H ø 100	341	K101100006	Track roller ø 20	349
B85.00.021	Adjusting unit VST 2011-S ø 100	341	K10230/12	Closure strip	168/190/202
B85.00.022	Adjusting unit VST 2011-D ø 100	341	K1029001	Belt GU-U0302-001WE	100
B85.00.025	Adjusting unit VST 2011-H ø 125	341	K1029003	Belt GU-T0105-003BL	99
B85.00.026	Adjusting unit VST 2011-S ø 125	341	K1029004	Belt GU-U0305-004WE	100
B85.00.027	Adjusting unit VST 2011-D ø 125	341	K1029005	Belt GU-R0303-005DG	101
B85.00.115	Adjusting unit VST 2015-H-2	338	K1029006	Belt GU-V0203-006DG	100
B85.00.116	Adjusting unit VST 2015-S-2	338	K1029007	Belt GU-U0204-007WE	99
B85.00.117	Adjusting unit VST 2015-D-2	338	K1029008	Belt GU-T0101-008BL	99
B85.00.120	Adjusting unit VST 2011-H-2 ø 100	342	K1029009	Belt GU-V0303-009DG	101
B85.00.121	Adjusting unit VST 2011-S-2 ø 100	342	K1029010	Belt GU-V0103-010SW	99
B85.00.122	Adjusting unit VST 2011-D-2 ø 100	342	K1029011	Belt GU-U0205-011DG	100
B85.00.125	Adjusting unit VST 2011-H-2 ø 125	342	K1029012	Belt GU-U0306-012DG	101
B85.00.126	Adjusting unit VST 2011-S-2 ø 125	342	K1029013	Belt GU-V0307-013DG	101
B85.00.127	Adjusting unit VST 2011-D-2 ø 125	342	K1029014	Belt GU-V0306-014DG	101
B85.00.215	Adjusting unit VST 2015-H-G	339	K1029015	Belt GU-U0107-015DG	99
B85.00.216	Adjusting unit VST 2015-S-G	339	K1029016	Belt GU-U0305-016DG	101
B85.00.217	Adjusting unit VST 2015-D-G	339	K1029017	Belt GU-U0306-017WE	100
B85.00.220	Adjusting unit VST 2011-H-G ø 100	343	K1029018	Belt GU-V0307-018SW	101
B85.00.221	Adjusting unit VST 2011-S-G ø 100	343	K1029019	Belt GU-F0106-019SW	99
B85.00.222	Adjusting unit VST 2011-D-G ø 100	343	K1029024	Belt GU-U0305-024LB	100
B85.00.225	Adjusting unit VST 2011-H-G ø 125	343	K1029028	Belt GU-V0106-028DG	99
B85.00.226	Adjusting unit VST 2011-S-G ø 125	343	K1029029	Belt GU-U0210-029DG	100
B85.00.227	Adjusting unit VST 2011-D-G ø 125	343	K1029030	Belt GU-U0308-030LB	100
B90.25.041	Roller carriage LW 38.2004 L1 75	365	K1029050	Belt GU-U0205-050LB	99
B90.25.041	Roller carriage LW 38.2004 L1 100	365	K106043	Roller type 43	276
B90.25.042	Roller carriage LW 38.2104 L1 100	367	K106044	Roller type 44	276

K106045	Roller type 45	276	K307000082	Supply line with angle plug L= 3 m	314
K106046	Roller type 46	276	K307000083	Supply line with angle plug L= 5 m	314
K106047	Roller type 47	276	K308000009	Initiator M12x1	315
K106048	Roller type 48	276	K308000010	Initiator M12x1	315
K106049	Roller type 49	276	K309000034	Clamp mount M12x1	315
K106050	Roller type 50	276	K309000035	Clamp mount M12x1	315
K106051	Roller type 51	277	K309000095	Initiator M12x1	315
K106052	Roller type 52	277	K503011401	Stopper SU 400	176/220
K106055	Roller type 55	277	K503011402	Stopper SU 400	176/220
K106056	Roller type 56	277	K503011404	Stopper SU 400	176/220
K106057	Roller type 57	276	K503011405	Stopper SU 400	176/220
K106058	Roller type 58	276	K503011406	Stopper SU 400	176/220
K106059	Roller type 59	276	K503012401	Stopper SU 400	176/220
K106060	Roller type 60	276	K503012404	Stopper SU 400	176/220
K106061	Roller type 61	276	K503012405	Stopper SU 400	176/220
K106066	Roller type 66	277	K503021061	Stopper SD 60	177/221
K106066VK54	Extension cable EC310 L = 2 m	277	K503021063	Stopper SD 60	177/221
K106067	Roller type 67	277	K503021064	Stopper SD 60	177/221
K110030061	Clamping lever K M6x40	334	K503021101	Stopper SD 100	177/221
K11402	Roller chain 1/2" x 5/16"	216	K503021102	Stopper SD 100	177/221
K114020001	Locking link	216	K503022061	Stopper SD 60	177/221
K11407	Accumulating roller chain	217	K503022063	Stopper SD 60	177/221
K11415	Accumulating roller chain	217	K503022064	Stopper SD 60	177/221
K11416	Roller chain, double	216	K503022101	Stopper SD 100	177/221
K114060001	Locking link	216	K503022102	Stopper SD 100	177/221
K11418	Accumulating roller chain	217	mk 2522	Clamp	310
K114180001	Locking link	217			
K11420	Accumulating roller chain	217			
K11421	Accumulating roller chain	217			
K11422	Accumulating roller chain	217			
K11423	Accumulating roller chain	217			
K11424	Accumulating roller chain	217			
K11425	Accumulating roller chain	217			
K11435	Accumulating roller chain	217			
K114510022	Steel chain SSR8811BO-K325	244			
K114510047	Steel chain S881 TAB-K325	244			
K114510062	Steel chain SSC8811TAB-K450	244			
K114510063	Steel chain S881 TAB-K450	244			
K116041025	Track, KU 25.10	400			
K116041030	Track, KU 30.10	402			
K116041125	Guide carriage KU 25.11	401			
K116041130	Guide carriage KU 30.11	403			
K116041325	Guide carriage KU 25.13	401			
K116041330	Guide carriage KU 30.13	403			
K307000002	Sensor cable	315			
K307000026	Sensor cable	315			
K307000027	Sensor cable	315			



Maschinenbau Kitz GmbH
Headquarters of the
mk Technology Group

Ampèrestrasse 18
53844 Troisdorf
Germany

Phone +49 228 4598-0
info@mk-group.com

